



*Spencer Plant*

*Service Bulletin*

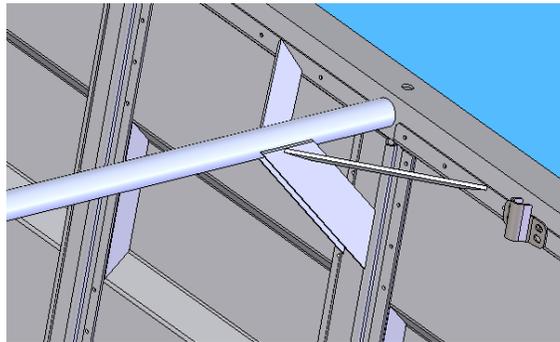
|                     |     |                     |          |                    |              |
|---------------------|-----|---------------------|----------|--------------------|--------------|
| <b>Bulletin No.</b> | 128 | <b>Date Issued:</b> | 3/1/2021 | <b>Created By:</b> | Lonn Subbert |
|---------------------|-----|---------------------|----------|--------------------|--------------|

**Product Line:** Maurer & Demco Branded Aluminum Grain Trailers

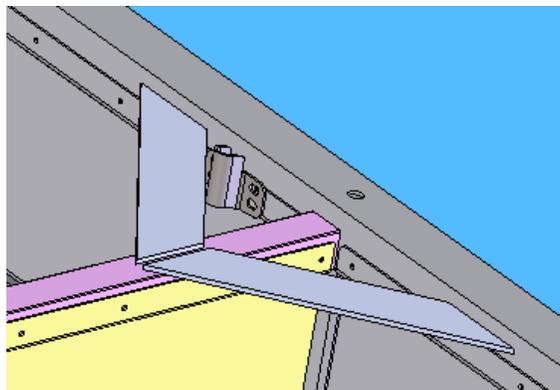
**Subject:** Annual and Periodic Aluminum Grain Trailer Inspection Reminder.

**Concerns:** Check top center wall cross tube, front and rear cross pipes for cracks.

- 1) When performing the annual vehicle inspection of your aluminum grain trailer, we advise you to look closely at the front cross pipe and the gussets around it on each wall, located in the top of the front hopper for cracked welds or cracked material near welds.



- 2) When performing the annual vehicle inspection of your aluminum grain trailer, we advise you to look closely at the rear cross pipe and the gussets around it on each wall, located in the top of the rear hopper for cracked welds or cracked material near welds.
- 3) When performing the annual vehicle inspection of your aluminum grain trailer, we advise you to look closely at the top cross tube of the center divider wall for cracked welds or cracked material near welds.



- 4) If your trailer is used on a daily or regular basis, we recommend these areas be inspected periodically during the course of the year.

***Doing Our Best to Provide You the Best***

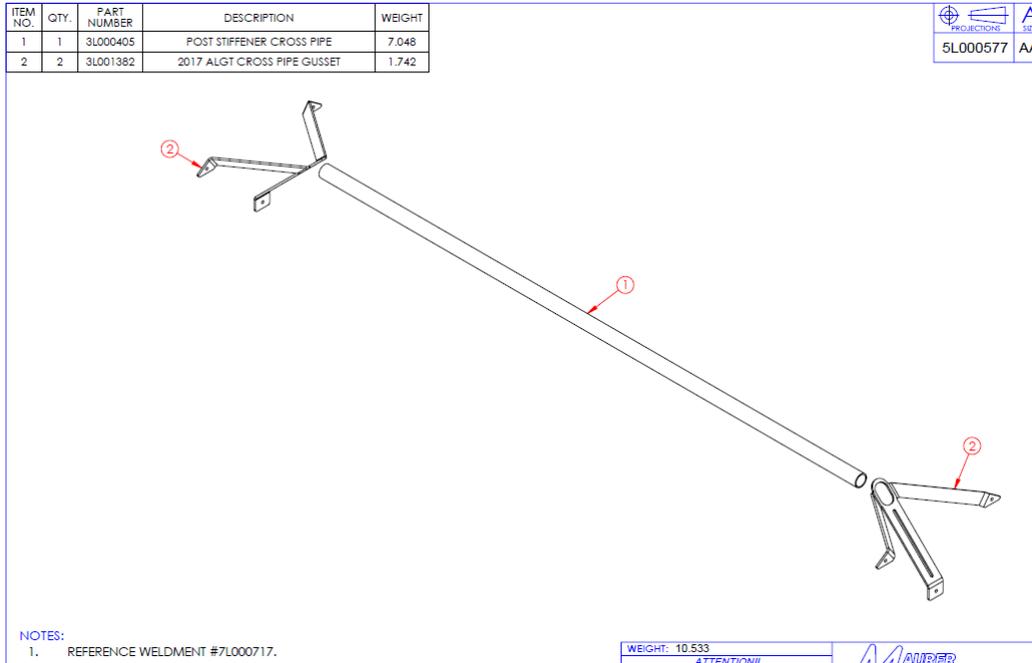
[www.demco-products.com](http://www.demco-products.com)

800.543.3626 • Fax: 712.725.2380

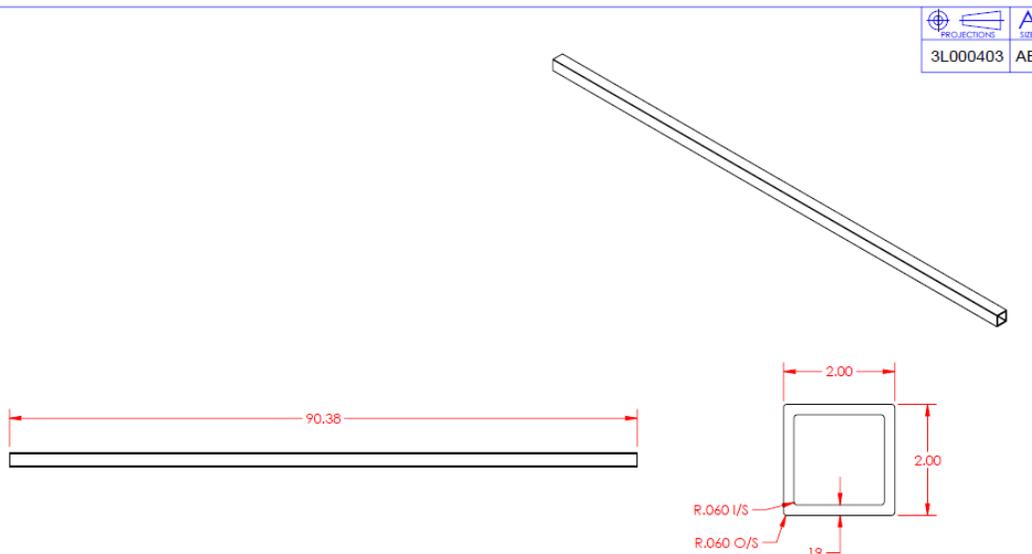
# DEMCO

**Solutions:** Have cracked welds in these areas repaired and have broken parts replaced immediately by a certified local repair shop.

- 1) Front cross pipe assembly (5L000577) can be purchased from Demco if the pipe and gussets needs to be replaced.



- 2) Rear cross pipe assembly (5L000577) can be purchased from Demco if the pipe and gussets needs to be replaced.
- 3) Top cross tube of center wall divider (3L000403) can be purchased from Demco if the tube needs to be replaced.



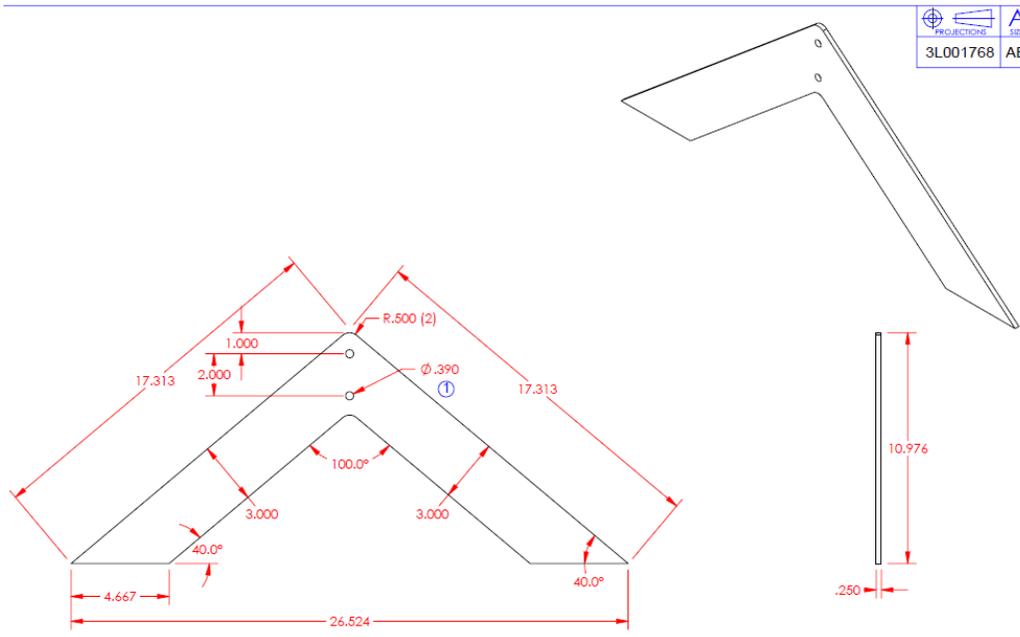
**Doing Our Best to Provide You the Best**

[www.demco-products.com](http://www.demco-products.com)

800.543.3626 • Fax: 712.725.2380



- 4) Gussets for the center wall divider tube (3L001768) can be purchased from Demco if they need to be replaced or added.



Contact Demco at 888-274-6000 for part, questions, or concerns.

Thank you for your business!  
Team Demco

*Doing Our Best to Provide You the Best*

*[www.demco-products.com](http://www.demco-products.com)*

800.543.3626 • Fax: 712.725.2380