

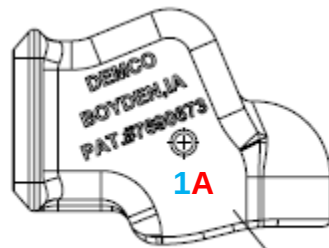


Identification for Hard Tooling on Demco Products

Tooling cavity ID is identified with order being Numeric-Alpha characters.

1. **Numeric identification** – identifies the tooling number (i.e. **1**A)
2. **Alpha identification** – the cavity number (i.e. **1**A)
3. **Lettering Requirements**
 - a. **Indented vs Raised** – this will be stated on the 3D model we provide to you, the supplier
 - b. **Legible** – all lettering must be legible
4. **Master Tooling List** – will be catalogued and updated by a Demco designee
 - a. ISIR and print revision must be included upon last verification to certify tooling revision has been done
 - b. The purpose of this Master tooling list is to keep track of what tools have been updated and where they are located

Example of Identification below:



TOOL ID MARKER **1** – Tool Number **A** – Cavity Number



2 – Tool Number **L** – Cavity Number