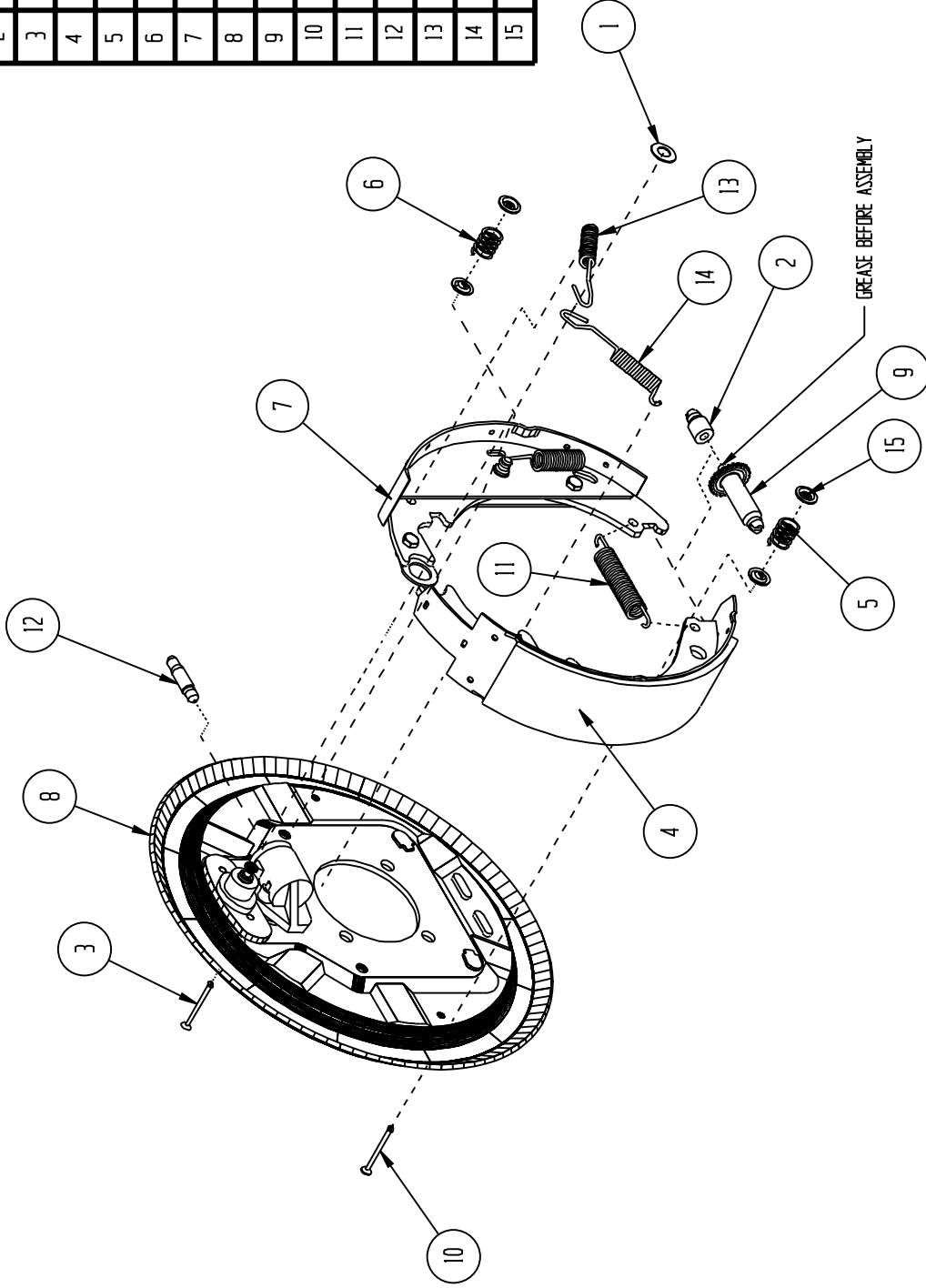


ITEM	PART NO.	DESCRIPTION	QTY
1	00205	7/16 FLAT WASHER	1
2	03551	ADJUSTING SCREW SOCKET	1
3	03562	#1 SHOE HOLD DOWN PIN	1
4	07809	SHOE ASSY	1
5	07883	SPRING- SHOE HOLD DOWN	1
6	07884	SPRING - SHOE HOLD DOWN	1
7	35200	12" DOUBLE WEBB SHOE PREASSY	1
8	35262	BACK PLATE PREASSY	1
9	35395	12" MANUAL ADJ. PREASSY	1
10	S818505	#4 PIN- SHOE HOLD DOWN	1
11	SB24765M	SPRING - ADJUSTING SCREW	1
12	S89783M	PUSH ROD	1
13	S89785M	SPRING LEVER	1
14	S89786M	SPRING - SHOE	1
15	S89789	CUP- SHOE HOLD DOWN	4



GREASE BEFORE ASSEMBLY

DESCRIPTION

12" FREE-BACKING RIGHT  
BRAKE CLUSTER (MARINE)

MATERIAL

AS NOTED

DFTM. AW DATE 10/10/00

TOLERANCES  
UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE  
.XX = ±.030  
.XXX = ±.005

DETHMERS MFG. CO.  
BOX 189  
BOYDEN, IA 51234

PLOT SCALE = 0.167

DRAWING NO. 3080P03A-SB42028M