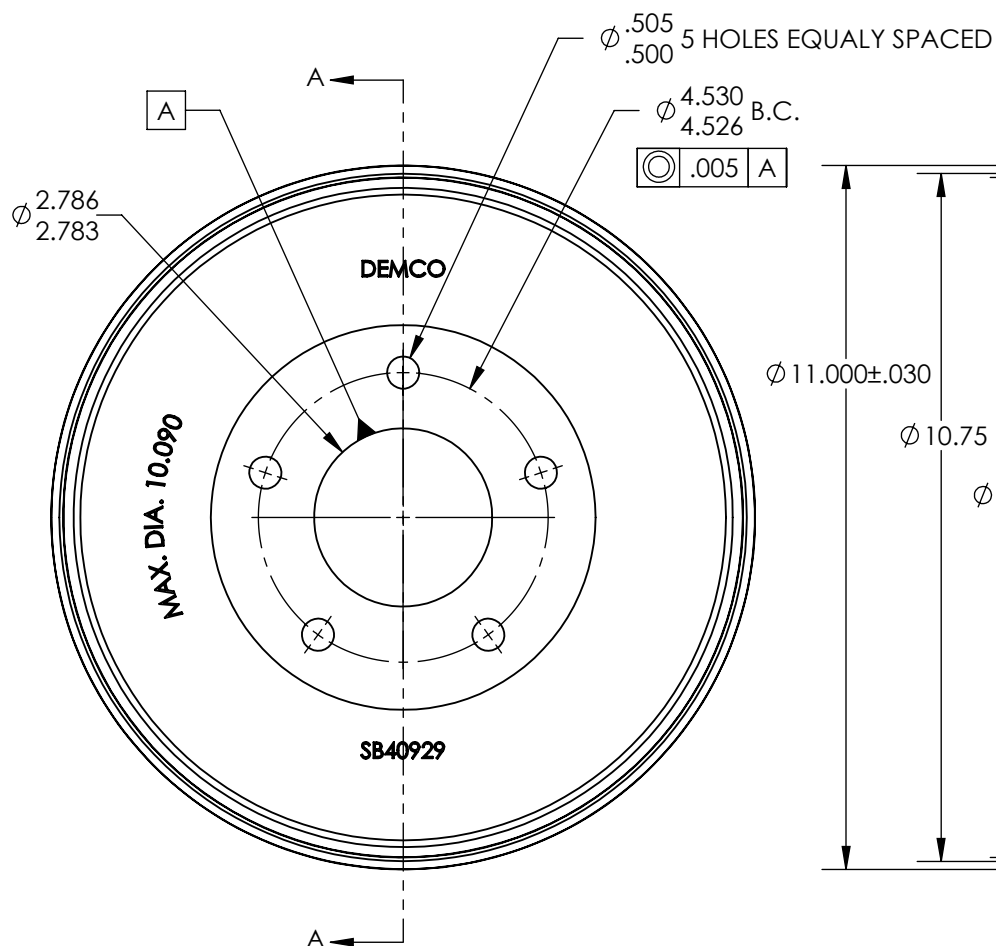


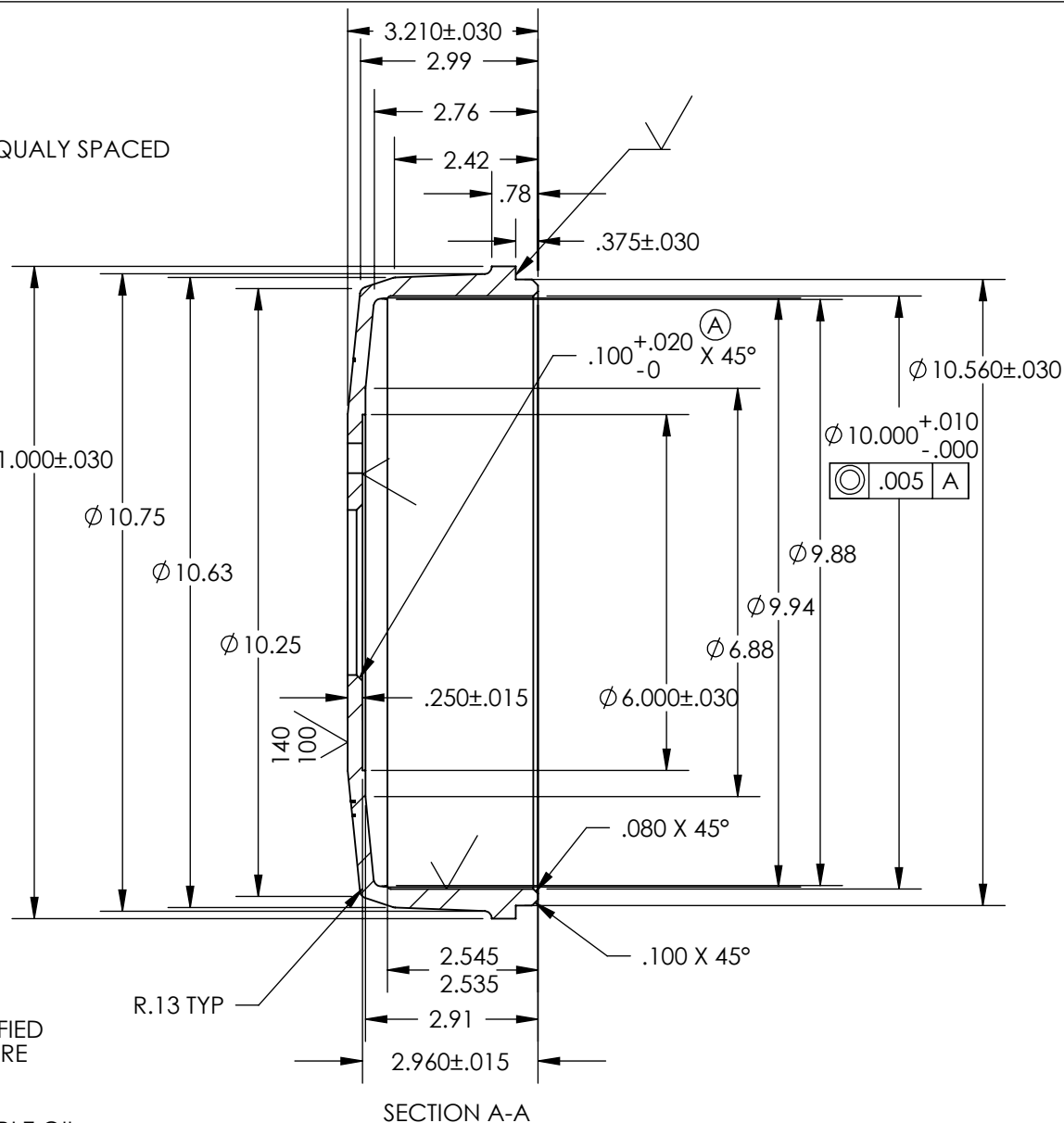


NOTE: UNLESS OTHERWISE SPECIFIED
ALL RADII .041 ± .015

NOTE: ADD "MAX. DIA. 10.090"
"DEMCO"
"SB40929"
TO FACE OF CASTING
LETTERS ARE INDENTED

UNLESS OTHERWISE SPECIFIED
ALL MACHINE SURFACES ARE
70 - 100 MICRO FINISH

NOTE: APPLY WATER SOLUBLE OIL



SECTION A-A

MATERIAL: GRAY IRON CLASS 30

REV.	ECN #	DATE	DFTM
A	3235	11/22/2006	C.J
B	4810	4/26/2011	JCN

THE DRAWING AND ALL INFORMATION THERE ON ARE THE PROPERTY OF DEMCO 4010 320TH STREET BOYDEN, IOWA 51234	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	DRAWN BY JK	DATE 12/12/05	DESCRIPTION DRUM, 10" BRAKE	
	THIRD ANGLE PROJECTION			APPROV. BY JCN	DATE 08/21/20
TOLERANCES .X = ±.060 .XXX = ±.010 NON-MACHINED .XX = ±.030 .XXX = ±.005 MACHINED MIN. MACHINE SURFACE 250 BREAK ALL SHARP EDGES BEND AND DRAFT ≤ ±1°		WEIGHT 13.41	DRAWING NO. SB40929		
		VOLUME 50.85	REV B		
		SCALE 1:3	SHEET 1 OF 1		