		 T		Monday, July 27, 2009 11:21:20			3080P03A-SB23510M	
LTR	ECN NO.	DATE	DFTM			RAWING NO	, 2000L024_2071010	
А	4205	07/27/09	GG	Ī	ITEM	PART NO.	DESCRIPTION	QTY
					1	03551	ADJUSTING SCRW SOCKET	1
					2	07808	PRIMARY SHOE	1
					3	07809	SECONDARY SHOE	1
					4	07884	HOLD DOWN SPRING	2
					5	35262	RIGHT BACK-PLATE PREASSY.	1
)		6	35395	ADJ. SEREW PREASSY.	1
		(A)	\backslash		7	SB10961-95	SHOE GUIDE, PROP. STYLE	1
					8	SB18505	#4 HOLD DOWN PIN	2
						SB24765M	ADJUSTING SPRING	1
	(7				10	SB9783	PUSH ROD	1
			П ⁰ - П		11	SB9786M	TOP SHOE SPRING	2
					12	SB9789	HOLD DOWN CUP	4
	11 11 12 GREASE E ASSEMBLY	6 BEFORE						

	DFTM. AW DATE 11/22/00	MATERIAL	DESCRIPTION
	APPROVED BY:	SEE PARTS LIST	RIGHT 12" UNI-SERVO BRAKE CLUSTER
DETHMERS MFG. CD. BDX 189	TOLERANCES UNLESS OTHERWISE SPECIFIED		(5 DN 3.875" B.C.)(MARINE)
BOYDEN, IA 51234	ALL DIMENSIONS ARE .XX = ±.030 .XXX = ±.005	PLOT SCALE = .200	DRAWING ND. 3080P03A-SB23510M