




NOTE: APPLY WATER SOLUBLE OIL

REV.	ECN #	DESCRIPTION	DATE	DFTM
A	-	CHANGE FROM EMBOSSED TO INDENTED LETTERING	3/19/2013	JK
B	-	MORE ALLOWANCE ON THICKNESS AND TIGHT TOLERANCE ON HOLE FOR MACH. FIXTURE	1/15/2014	JK
C	-	REMOVED .510 HOLE AND ALL SECONDARY PROCESSES	2/18/2014	JK
D	-	ADDED $\pm .05$ TO OVERALL THICKNESS	4/22/2014	JK
E	-	ADDED MATERIAL TO POINT	6/11/2014	JK
F	6123	NEED MORE MATERIAL IN THESE AREAS ADDED $+.06 - .00$ TO THE DIMENSIONS	11/1/2016	JK

		MATERIAL: FORGED 1045	
THE DRAWING AND ALL INFORMATION THERE ON ARE THE PROPERTY OF  4010 320TH STREET BOYDEN, IOWA 51234		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	
THIRD ANGLE PROJECTION 		DRAWN BY JK DATE 01/15/13	
		APPROV. BY JK DATE 04/27/22	
TOLERANCES .X = ±.060 .XX = ±.030 MIN. MACHINE SURFACE 250 BREAK ALL SHARP EDGES BEND AND DRAFT ≤ 1°		WEIGHT 1.9	
		VOLUME 6.81	
		DESCRIPTION SECONDARY LATCH JAW	
		DRAWING. NO.  67396	
		REV F	

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