



NOTE: E-COAT BLACK

REV.	ECN #	DATE	DFTM
A	6644	2/4/2020	JCN
B	6782	9/8/2020	JK
C	7281	11/9/2022	JK

THE DRAWING AND ALL INFORMATION THERE ON ARE THE PROPERTY OF DEMCO 4010 320TH STREET BOYDEN, IOWA, 51234		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES THIRD ANGLE PROJECTION		MATERIAL: G20MN5	
DRAWN BY JK DATE 04/18/16 APPROV. BY JK DATE 01/03/23		DESCRIPTION UPRIGHT CASTING DRAWING NO. 15773		REV C	
TOLERANCES .X = ±.060 .XXX = ±.010 NON-MACHINED .XX = ±.030 .XXX = ±.005 MACHINED		WEIGHT 13.89 VOLUME 49.29		SCALE 1:3 SHEET 1 OF 1	
MIN. MACHINE SURFACE 250 BREAK ALL SHARP EDGES BEND AND DRAFT $\leq \pm 1^\circ$					

