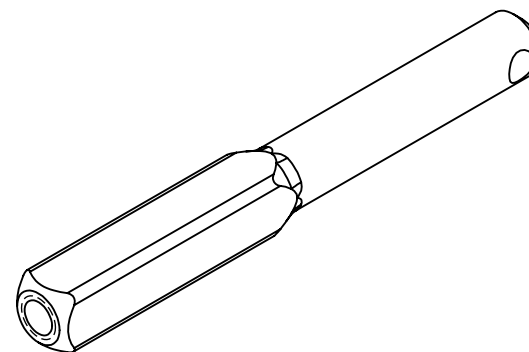
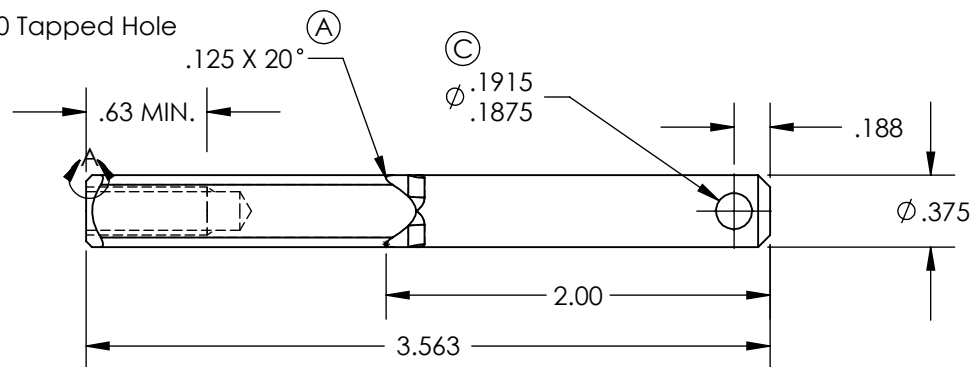
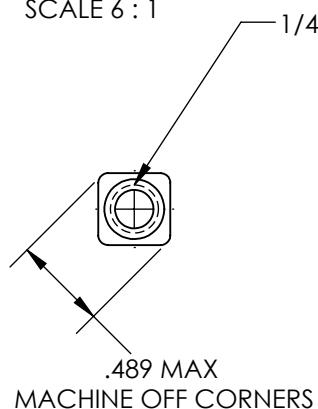
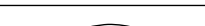
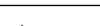


DETAIL A
SCALE 6 : 1



500 HOUR SALT SPRAY ZINC PLATED

					MATERIAL: .375 SQUARE CR								
REV.	ECN #	DESCRIPTION	DATE	DFTM	 4010 320TH ST. PO BOX 189 BOYDEN, IOWA 51234 THE DRAWING AND ALL INFORMATION THERE ON ARE THE PROPERTY OF DEMCO	THIRD ANGLE PROJECTION 	DRAWN BY	BVDP	DATE	06/03/10	DESCRIPTION		
A	4760	ADDED CHAMFER TO BOTTOM OF STEM. ADDED SMOOTHED TRANSITION FROM SQUARE TO ROUND	3/8/2011	BVDP		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	APPROV. BY	JCN	DATE	10/09/12	SQUARE CLAMP STEM		
B	4950	CHANGE CHAMFER DIMENTIONS	10/3/2011	JCN			SAVED BY	JK	DATE	08/24/20	DRAWING. NO.		REV
C	5728	CHANGE PRINT TOLERANCE TO MATCH GROOVE PIN RANGE TOLLERANCE	10/6/2014	GB			TOLERANCES				13765		C
					WEIGHT	0.11	.X = ±.060 .XX = ±.030 .XXX = ±.010		MIN. MACHINE SURFACE 250 BREAK ALL SHARP EDGES BEND AND DRAFT ≤ ±1°				
					VOLUME	0.4	SCALE: 1:1						
					SHEET 1 OF 1								