



.5 - .8 MILS (.5-.6 MILS DESIRE)
BLACK E-COAT

REV.	ECN #	DATE	DFTM
A	4274	9/30/2009	JK
B	4284	10/8/2009	JK
C	4595	9/15/2010	JK
D	5069	2/24/2012	JK
E	5422	7/24/2013	JK
F	5577	9/18/2014	GB

Demco
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THE DRAWING AND ALL
INFORMATION THERE
ON ARE THE PROPERTY OF
DEMCO

THIRD ANGLE
PROJECTION

UNLESS OTHERWISE
SPECIFIED ALL DIMENSIONS
ARE IN INCHES

WEIGHT 1.53
VOLUME 5.44

MATERIAL: SSQCR1070: STEEL, SQUARE, CR, 1.250 (A)			
DRAWN BY JK	DATE 08/05/09	DESCRIPTION	
APPROV. BY JK	DATE 09/19/14	FRONT ADAPTER F/COMMANDER TB	
SAVED BY JK	DATE 05/14/15	DRAWING. NO.	REV
TOLERANCES		13581-	F
.X = ±.060 .XX = ±.030 .XXX = ±.010		SCALE: 1:1	SHEET 1 OF 1
MIN. MACHINE SURFACE 250 BREAK ALL SHARP EDGES BEND AND DRAFT < ±1°			