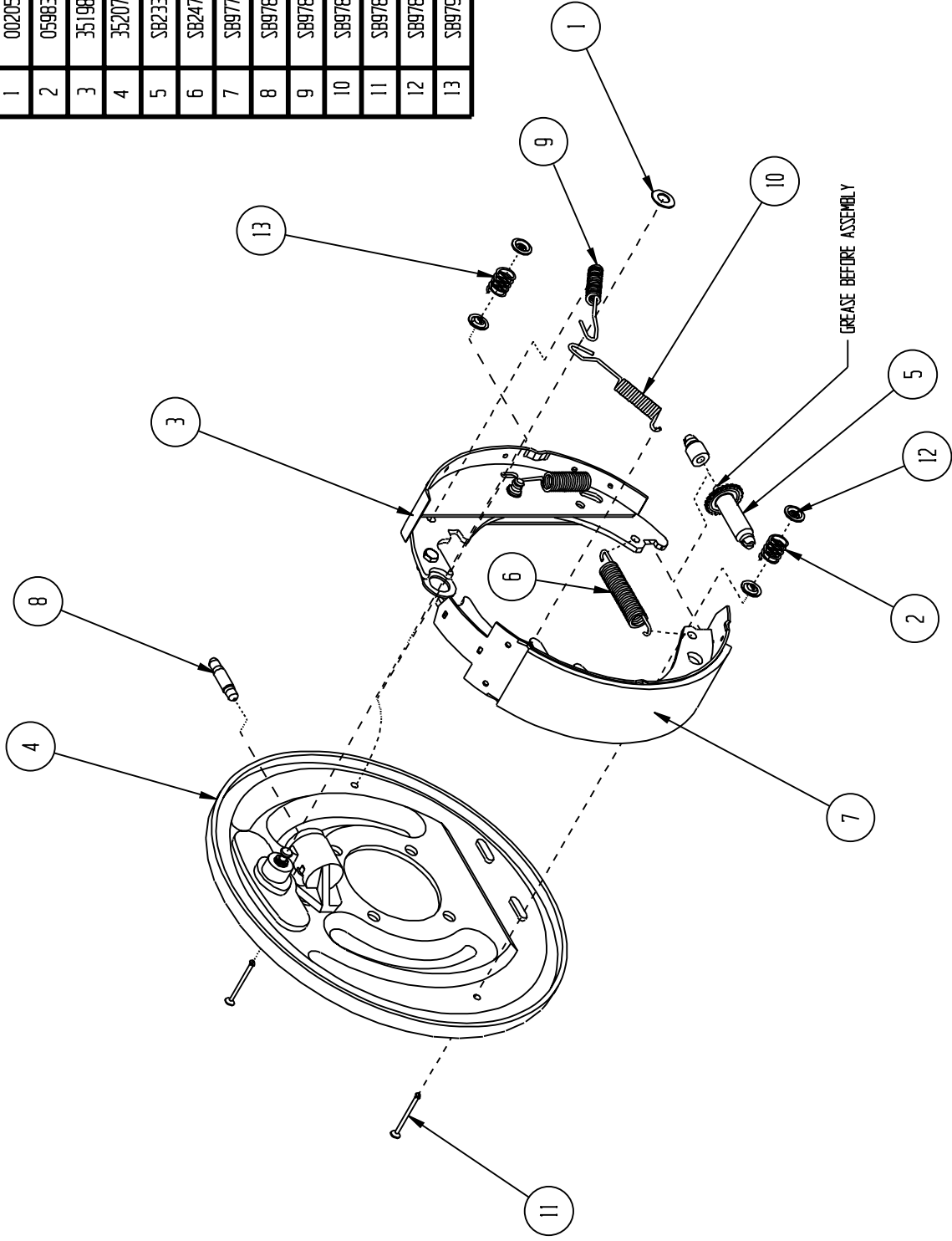


DRAWING NO: 3080P03A-01971

ITEM	PART NO.	DESCRIPTION	QTY
1	00205	7/16 FLAT WASHER	1
2	05983	SPRING - SHOE HOLD DOWN	1
3	35198	13" DOUBLE WEBB SHOE PREASSY	1
4	35207	BACK PLATE PREASSY	1
5	SB23324	ADJUSTING SCREW ASSY	1
6	SB24765	SPRING - ADJUSTING SCREW	1
7	SB9775	SHOE ASSY	1
8	SB9783	PUSH ROD	1
9	SB9785	SPRING LEVER	1
10	SB9786	SPRING - SHOE	1
11	SB9788	#6 HOLD DOWN PIN	2
12	SB9789	CLIP - SHOE HOLD DOWN	4
13	SB9790	SPRING - SHOE HOLD DOWN	1



DFTM. RDM DATE 8-3-98  
**TOLERANCES**  
 UNLESS OTHERWISE SPECIFIED  
 ALL DIMENSIONS ARE  
 .XX = ±.030  
 .XXX = ±.005

MATERIAL  
 AS NOTED

DESCRIPTION  
 13" FREE-BACKING RIGHT  
 BRAKE CLUSTER

DETHMERS MFG. CO.  
 BOX 189  
 BOYDEN, IA 51234

PLOT SCALE = 0.167

DRAWING NO. 3080P03A-01971