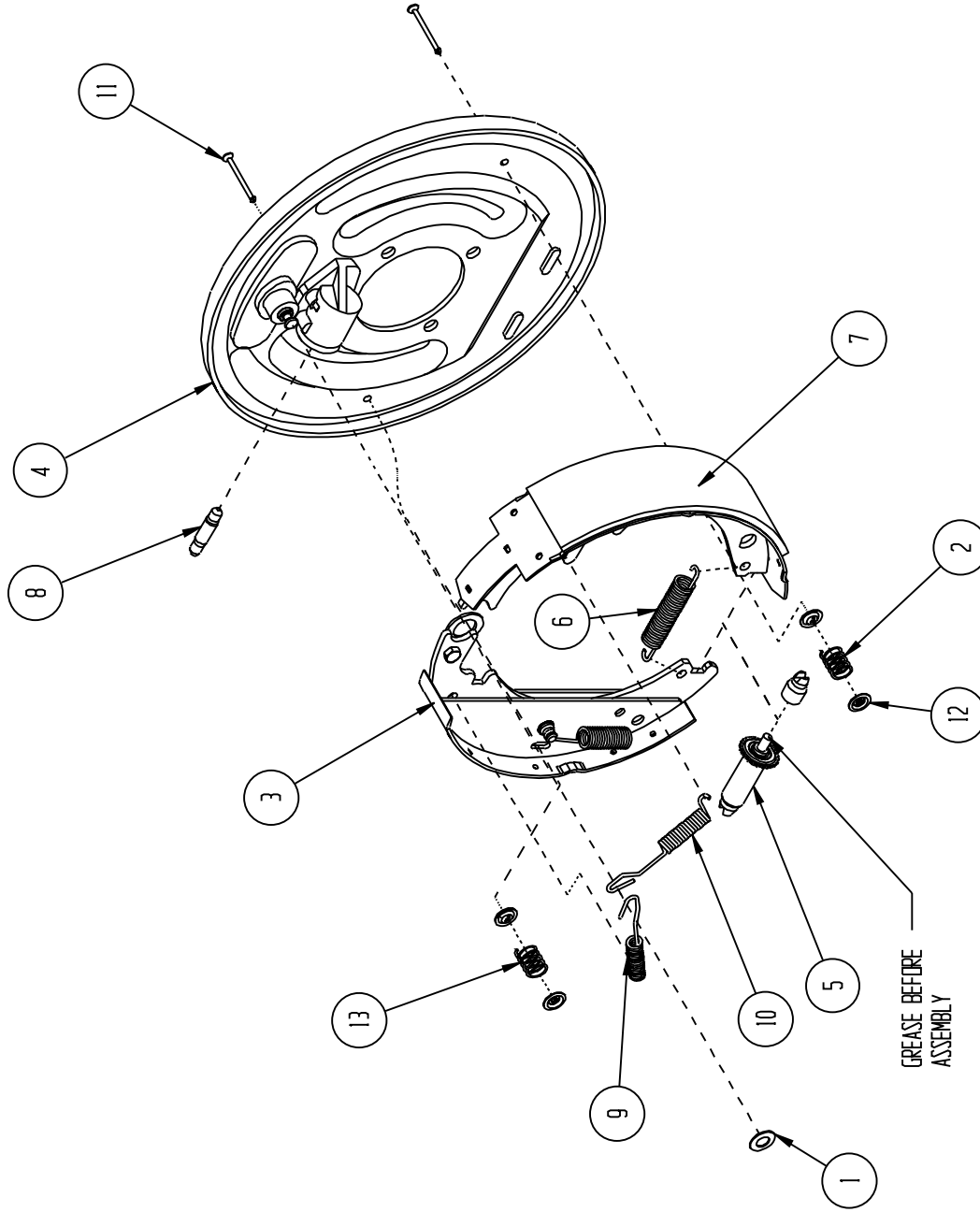


DRAWING NO: 3080P03A-01970

ITEM	PART NO.	DESCRIPTION	QTY
1	00205	7/16 FLAT WASHER	1
2	05983	SPRING - SHOE HOLD DOWN	1
3	35419	13" DOUBLE WEBB SHOE PREASSY	1
4	35206	BACK PLATE PREASSY	1
5	SB23324	ADJUSTING SCREW ASSY	1
6	SB24765	SPRING - ADJUSTING SCREW	1
7	SB9775	SHOE ASSY	1
8	SB9783	PUSH ROD	1
9	SB9785	SPRING LEVER	1
10	SB9786	SPRING - SHOE	1
11	SB9788	#6 HOLD DOWN PIN	2
12	SB9789	CLIP - SHOE HOLD DOWN	4
13	SB09790	SPRING - SHOE HOLD DOWN	1



DFTM. RDM DATE 8-3-98

TOLERANCES

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE
.XX = ±.030
.XXX = ±.005

MATERIAL

AS NOTED

DESCRIPTION

13" FREE-BACKING LEFT
BRAKE CLUSTER

PLOT SCALE = 0.167

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DETHMERS MFG. CO.
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