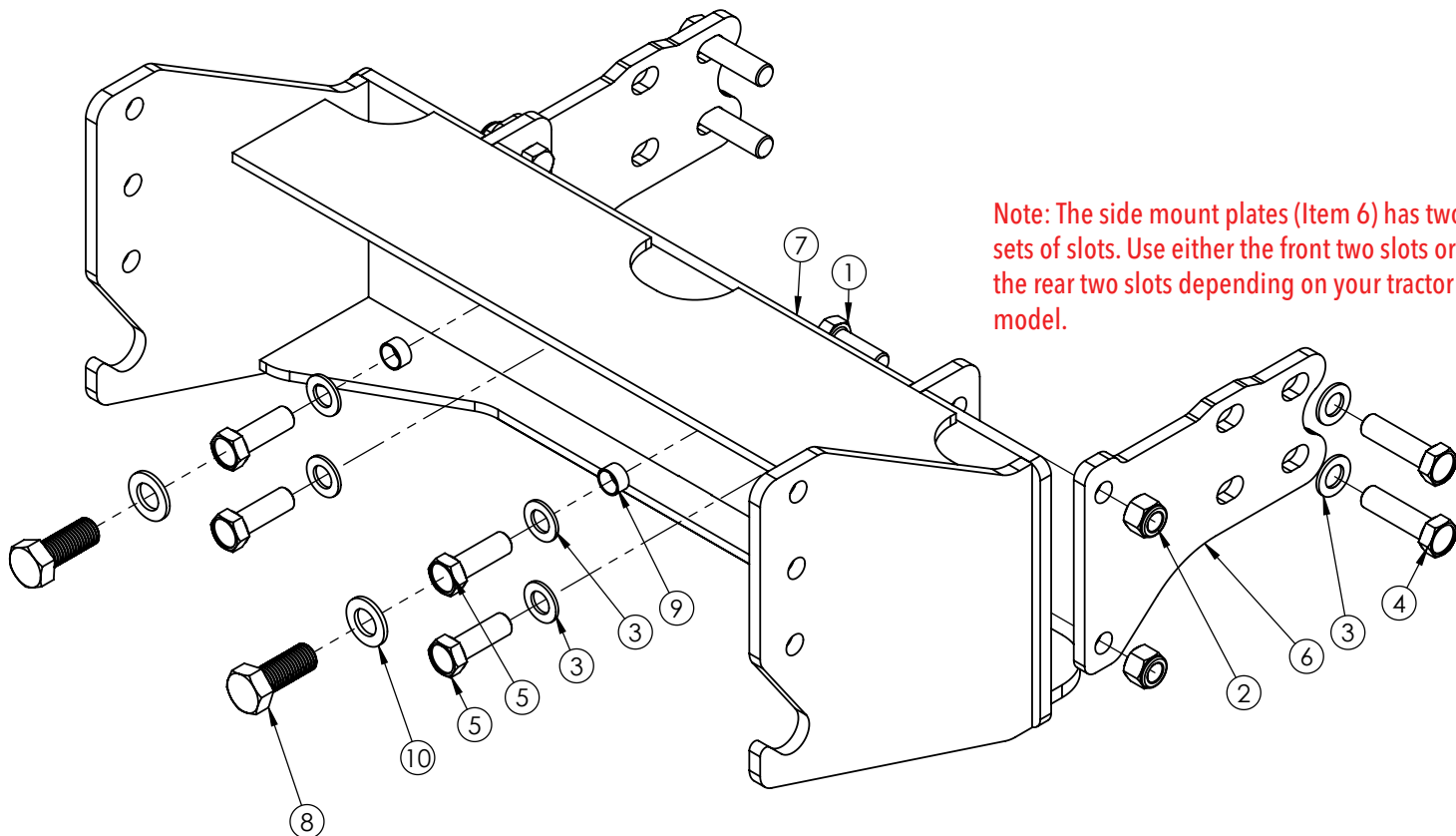




## FRONT MOUNTS

JOHN DEERE 6R 110, 120, 130, 140, 145, 155, 165, 175, 185, 195, 215, 230, & 250  
JOHN DEERE 6M 130, 140, 145, 150, 155, 165, 180, 185, 200, 220, 230, 240, & 250  
AC20143, Rev 0 1/26  
READ complete manual CAREFULLY BEFORE attempting operation.

| BOLT TORQUE SPECIFICATIONS |       |             |
|----------------------------|-------|-------------|
| Size                       | Grade | Torque      |
| 20MM                       | 10.9  | 450 ft/lbs. |
| 24MM                       | 10.9  | 660ft/lbs.  |



Note: JD 6R 250 and 6R 240 requires a 24MM bolt in the top two holes. Use items 8 and 10.  
For all other models use items 3, 5, and 9.

Remove front weights and weight support before installing.

| ITEM                                                        | PART#    | DESCRIPTION                            | QTY |
|-------------------------------------------------------------|----------|----------------------------------------|-----|
| 1                                                           | 01235    | BOLT, .75NC X 2.00 GR5 HEX HEAD        | 4   |
| 2                                                           | 02961    | NUT, .75NC NYLON INSERT LOCK           | 4   |
| 3                                                           | 07613    | WASHER, FLAT, 20MM                     | 8   |
| 4                                                           | 11745    | BOLT, 20MM-2.50 X 75MM GR10.9 HEX HEAD | 4   |
| 5                                                           | 14416    | BOLT, 20MM-2.50 X 60MM GR10.9 HEX HEAD | 4   |
| 6                                                           | 18810-72 | SIDE MOUNT PLATE 6M & 6R               | 2   |
| 7                                                           | 18811-72 | BASE PLATE F/ JOHN DEERE 6R & 6M       | 1   |
| 8                                                           | 18884    | BOLT, 24MM-3.0 X 60MM GR10.8 HEX HEAD  | 2   |
| 9                                                           | 18885-95 | BUSHING 24MM TO 20 MM                  | 2   |
| 10                                                          | 18886    | WASHER, FLAT, 24MM                     | 2   |
| Please order replacement parts by PART NO. and DESCRIPTION. |          |                                        |     |



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