



AC20130, Rev 0
02/22

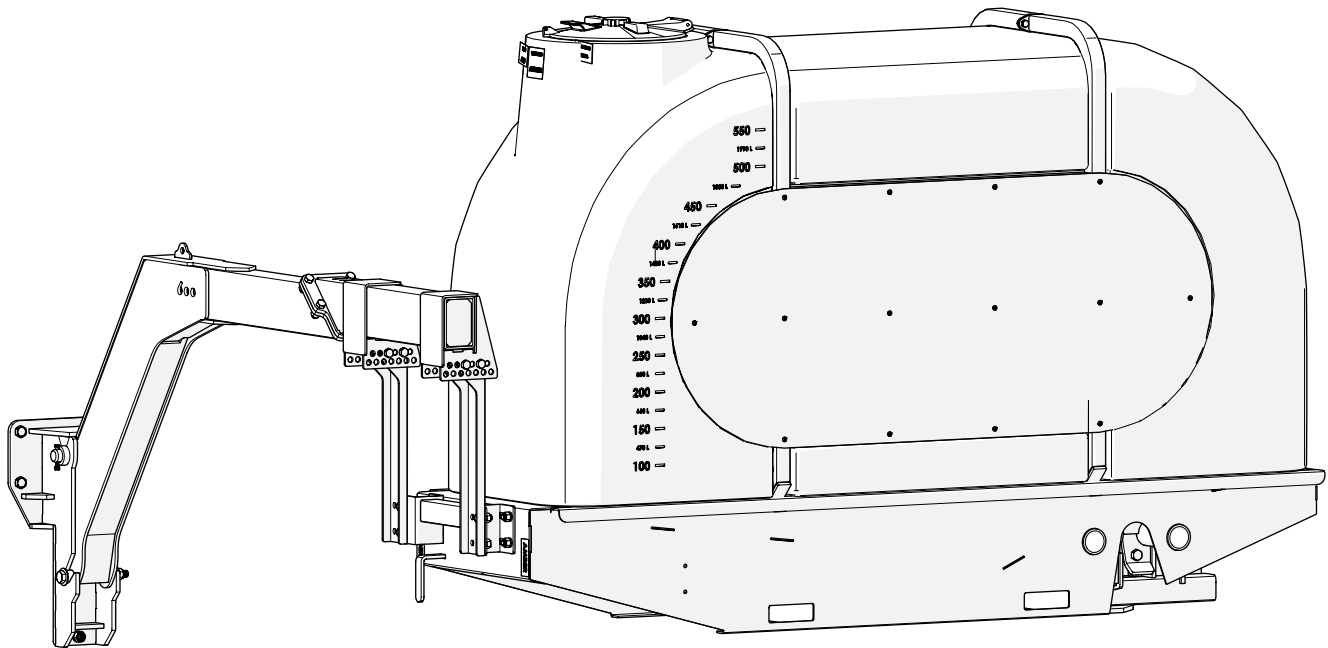
Doing Our Best to Provide You the Best

SIDEQUEST® BRACKETS

CASE MAGNUM ROWTRAC

310, 340, 380, 400

Unit designed for tractors with 120" track spacing. Limited cab access with 88" wheel spacing.

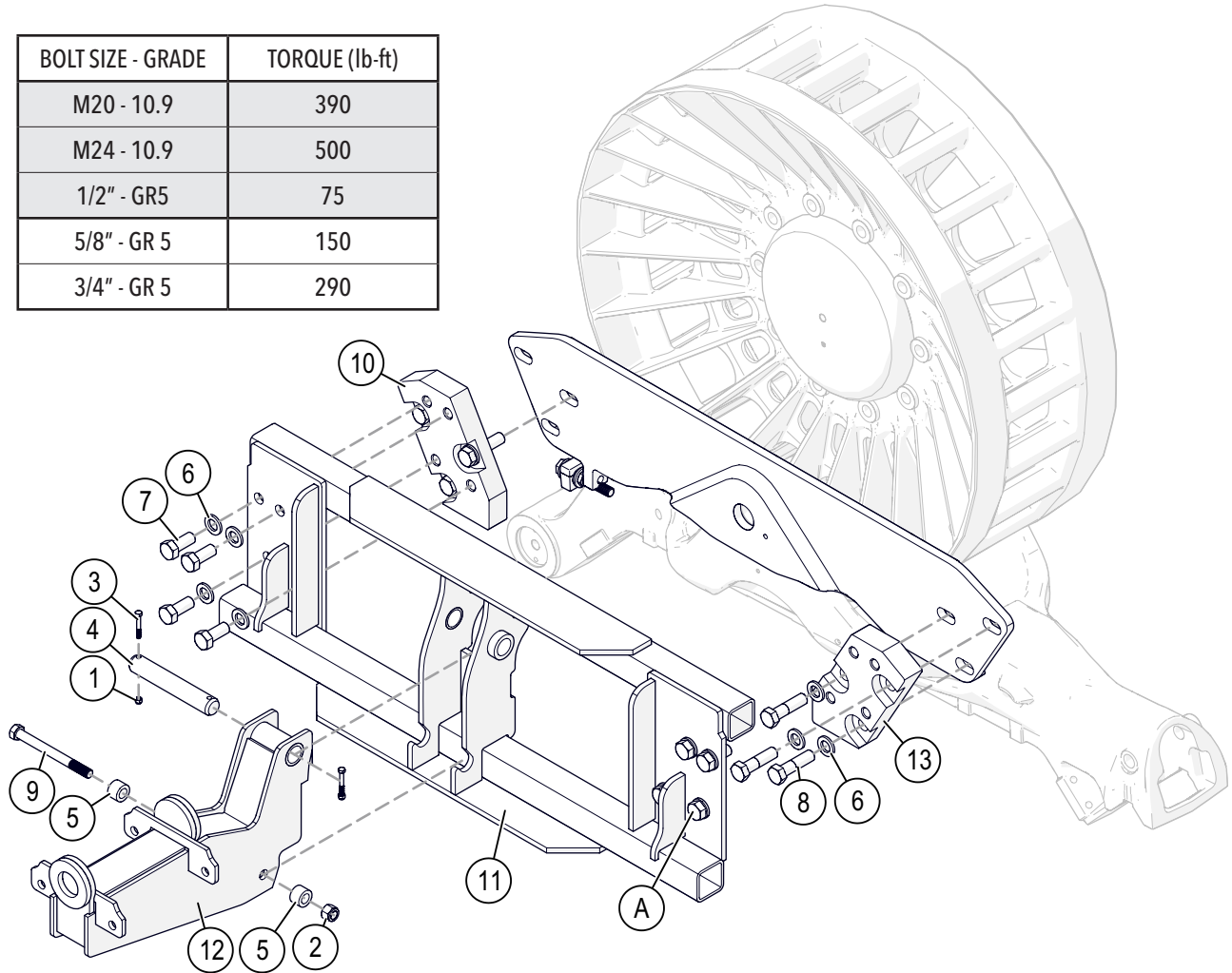


OPERATOR MANUAL

REAR TRACK BASEPLATES

BEFORE BEGINNING THE INSTALLATION, INSTALL THE TRACTOR SIDEQUEST BASEPLATES

BOLT SIZE - GRADE	TORQUE (lb-ft)
M20 - 10.9	390
M24 - 10.9	500
1/2" - GR5	75
5/8" - GR 5	150
3/4" - GR 5	290

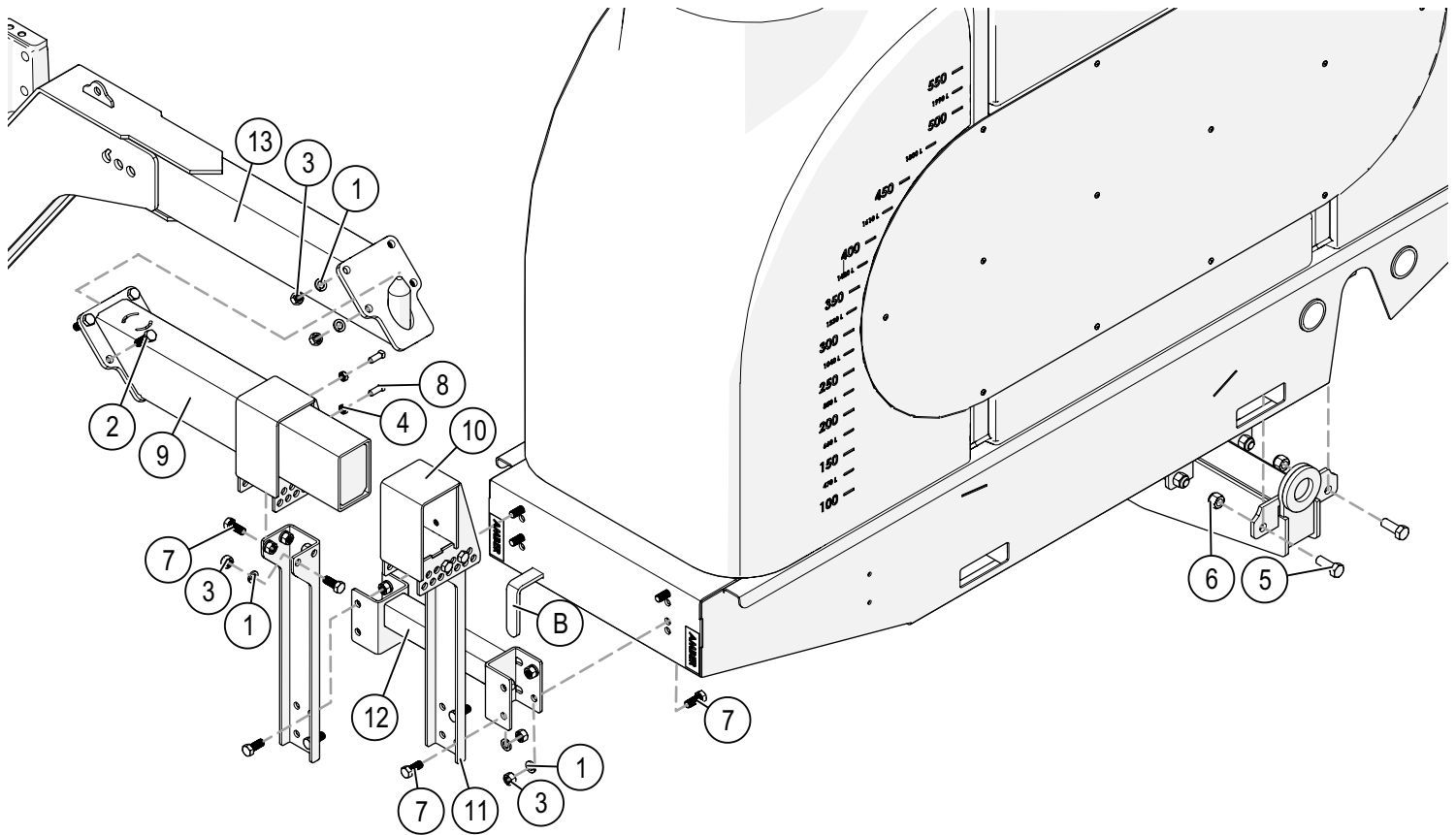


A - The six bolts and washers removed from the track alignment casting, will be reused to attach (#11) baseplate to (#10 and #13) spacer blocks A/B.

ID	ITEM NO	DESCRIPTION	QTY
1	02802	NUT, .313 NC NYLON LOCK	2
2	02961	.75NC NYLON INSERT LOCK NUT	1
3	03547	BOLT .313NC X 2.25 GR5 HEX	2
4	13802-95	OVERHEAD PIN	1
5	13816-95	BUSHING 1.5 X 1	2
6	17446	M24 HARDENED FLAT WASHER	8
7	17447	M24-3.0 X 55MM CLASS 10.9	2
8	17448	M24-3.0 X 90MM CLASS 10.9	6
9	17449	BOLT .75NC X 8.00 GR5 HEX	1
10	17491-95	MACHINED SPACER MOUNT A	1
11	17492-76	MAGNUM ROWTRAC CARRIAGE BASEPLATE	1
12	17493-76	ROWTRAC SADDLE SUPPORT SQ1200	1
-	17494-76	ROWTRAC SADDLE SUPPORT SQ1000	1
13	17496-95	MACHINED SPACER MOUNT B	1

QUANTITY SHOWN FOR ONE SIDE

1200 GALLON FRONT ARM AND SADDLE ATTACHMENT

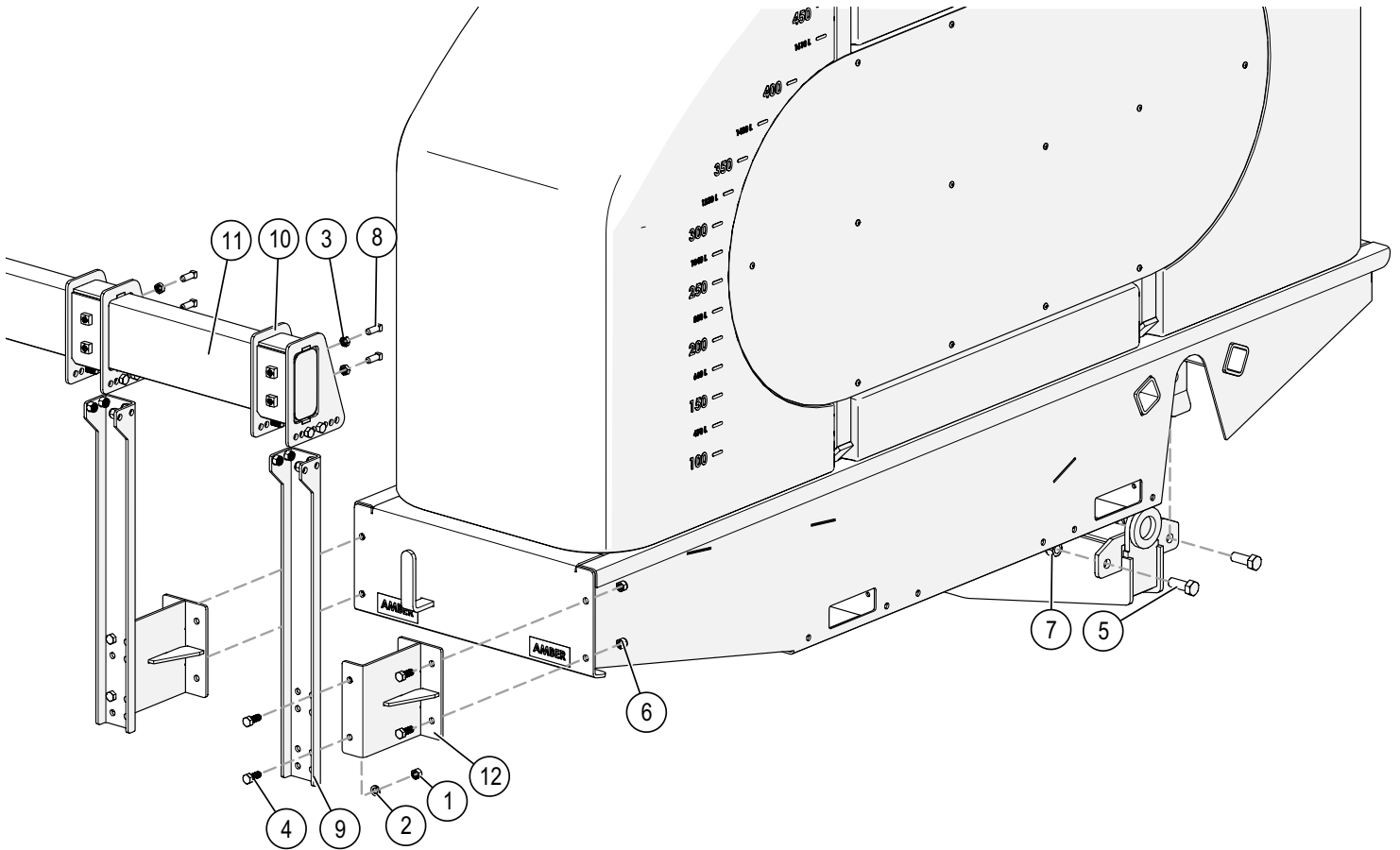


B - The valve handle must be turned pointing down to install the spacer to the tank saddle.

ID	ITEM NO	Description	Qty
1	00248	WASHER SPRING LOCK 0.625	20
2	00290	BOLT .625NC X 2.00 GR5 HEX	4
3	00291	.625NC HEX NUT	20
4	00640	NUT .50NC JAM	4
5	01235	BOLT .75NC X 2.00 GR5 HEX	4
6	02961	.75NC NYLON INSERT LOCK NUT	4
7	04051	BOLT .625NC X 1.50 GR5 HEX	16
8	06102	SET SCREW .50NC X 1.25 CUP	4
9	14939-76	EXTENSION ARM ASSEMBLY	1
10	15429-76	SLIDE TUBE ASSEMBLY	2
11	15430-76	DROP CHANNEL, WIDE	2
12	16635-76	SPACER F/ SQ 1200 4 INCH	1
13	16865-76	OVERHEAD ARM SQ1200	1

QUANTITY SHOWN FOR ONE SIDE

1000 GALLON FRONT ARM AND SADDLE ATTACHMENT



ID	ITEM NO	Description	Qty
1	00083	NUT, HEX, .50NC	4
2	00084	.50 LOCKWASHER	4
3	00640	NUT .50NC JAM	4
4	00967	BOLT .50NC X 1.25 GR5 HEX	16
5	01235	BOLT .75NC X 2.00 GR5 HEX	4
6	02178	NUT, .50NC LOCK, NY. INSERT	12
7	02961	.75NC NYLON INSERT LOCK NUT	4
8	06102	SET SCREW .50NC X 1.25 CUP	4
9	13022-76	DROP CHANNEL, SQ1000	2
10	13023-76	TUBE SLIDE BOX F/ SIDEQUEST ADJUSTABLE	2
11	17358-76	OVERHEAD ARM SQ1000	1
12	17495-76	SPACER FOR SQ1000	2
QUANTITY SHOWN FOR ONE SIDE			

DEMCO

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**Demco warranty policies, operator manuals, and product registration
can be found online:**

www.demco-products.com

