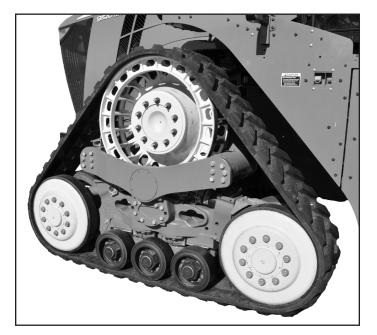
05/21 AC20123,rev0

John Deere 9RX Narrow/Row Crop Track (18-)9420RX,9470RX,9520RX (22-)9RX 490,540



ITEM	PART #	DESCRIPTION	QTY		
1	00085	.50 FLAT WASHER	12		
2	00254	.75" LOCKWASHER	2		
3	01254	BOLT .50NC X 1.50 GR5 HEX	12		
4	02178	NUT, .50NC LOCK, NY. INSERT	12		
5	06102	SET SCREW .50NC X 1.25 CUP	8		
6	13054	END CAP F/ 30 SERIES	2		
7	13055	BOLT, .75 NF X 2.75 HEX HEAD GR. 5	2		
8	13623	JD TRACK MOUNTING BRACKET	2		
9	17275	JD9RX NARROW TANK SUPPORT BRACKET	2		
Please order replacement parts by PART NO. and DESCRIPTION					

**1)** Install mounting brackets (#8) into the combined circle and slot opening of the front track of the tractor.

**2)** Secure the end cap (#6) to bracket with hardware and torque to specifications.

**3)** Slip the tank support brackets (#9) on to mounting brackets (#8). Orient the support brackets with the inside slot measuring about 17-3/4 inches apart.

**4)** Insert set screws into tank support brackets and hand tighten.

5) Install tank and saddle on to support brackets and secure with hardware. Position tank with a minimum of 1 inch of clearance from track belt.6) Tighten all remaining fastener hardware.



READ complete manual CAREFULLY BEFORE attempting operation.

<b>BOLT TORQUE SPECIFICATIONS</b>								
SIZE	GR	TORQUE	SIZE	GR	TORQUE			
1/2"	5	60 ft/lbs.	3/4″	5	225 ft/lbs.			

