



Doing Our Best to Provide You the Best

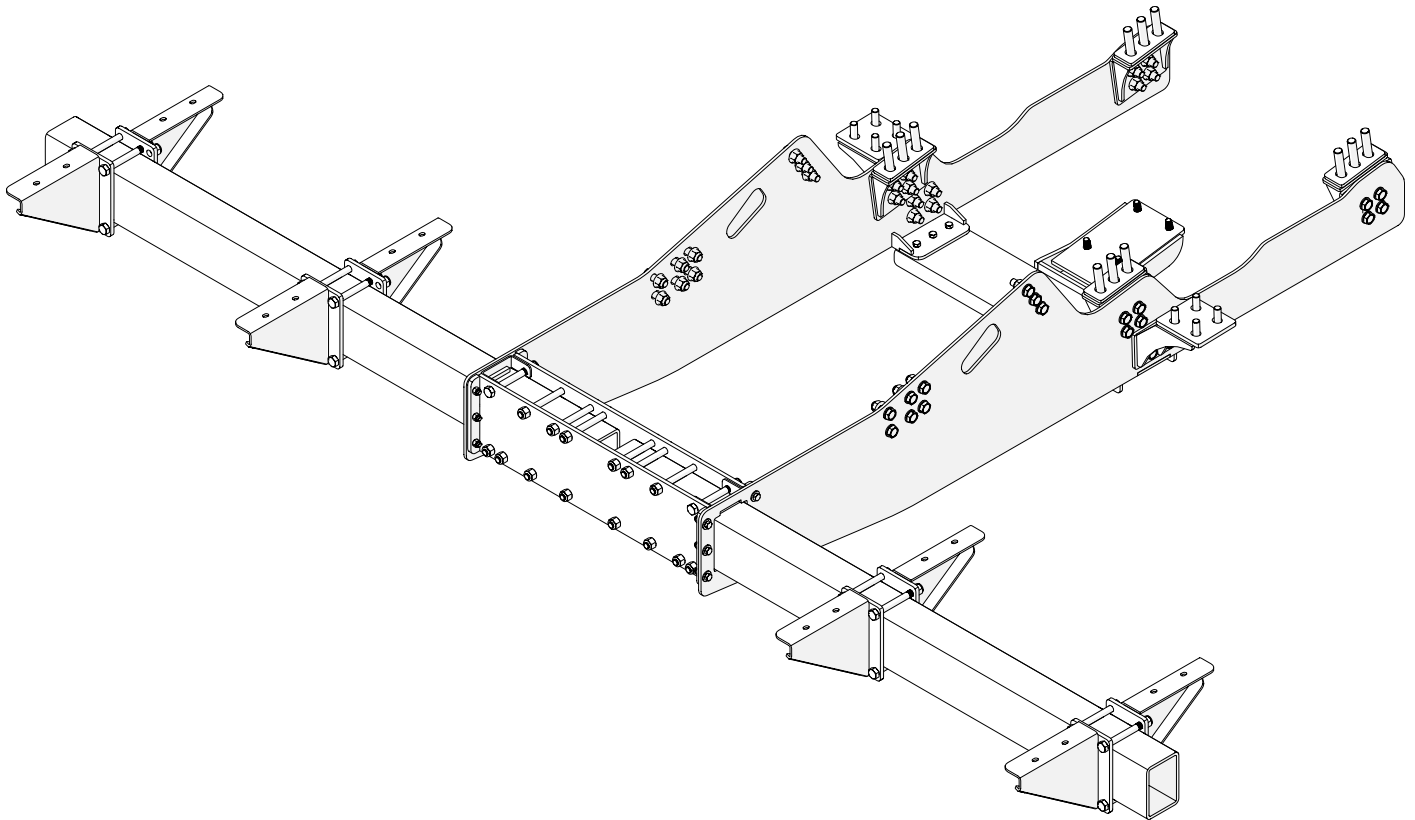
AC20120, Rev 1
03/20

QUICK TACH BRACKETS

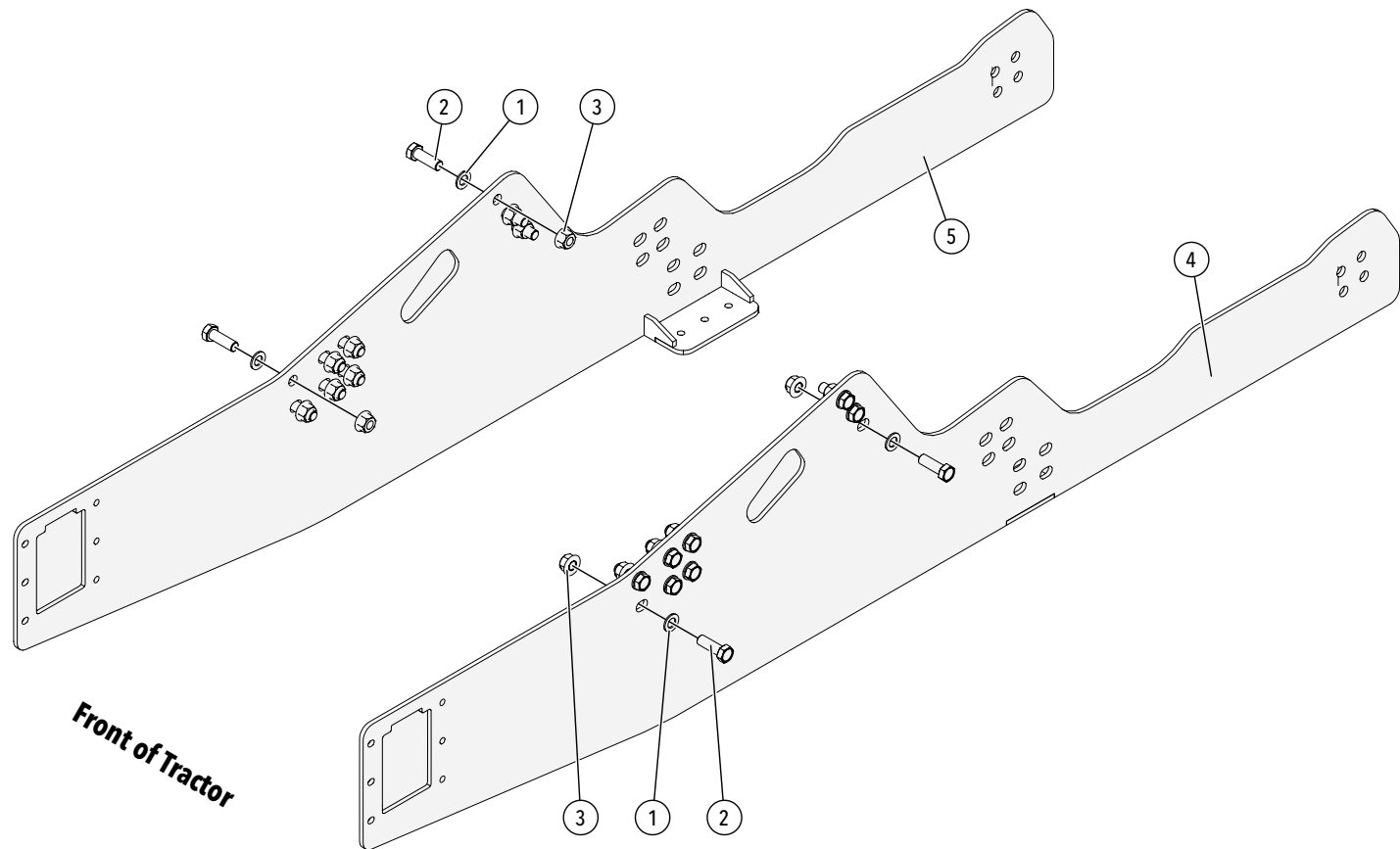
JOHN DEERE® 9RX

MODELS:

9420RX, 9470RX, 9520RX, 9570RX, 9620RX



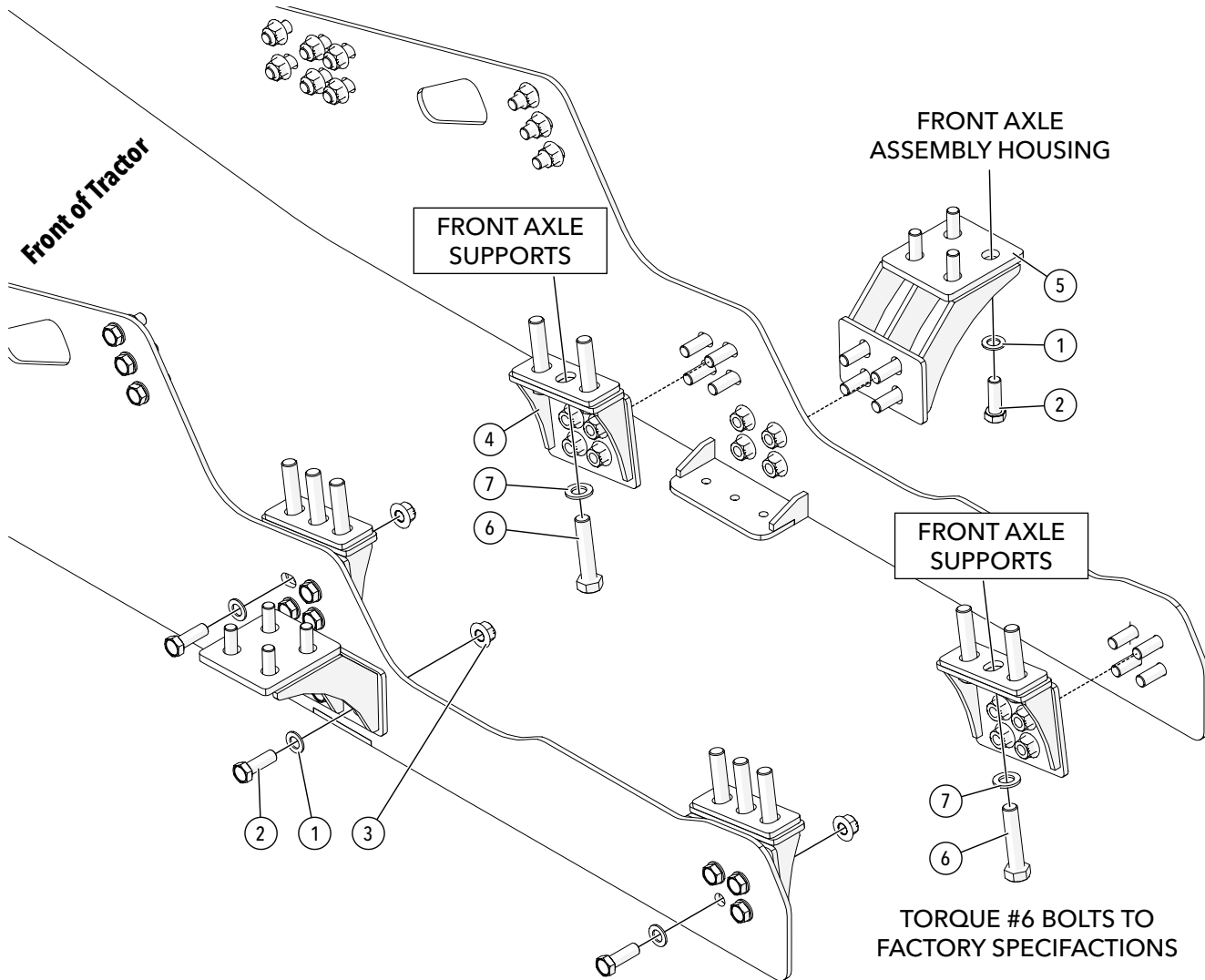
OPERATOR MANUAL



BEFORE BEGINING THE INSTALLATION, REMOVE CAST BUMPER.

ITEM ID	PART NO	DESCRIPTION	QTY
1	07613	WASHER, FLAT, 20MM	18
2	14416	BOLT, 20MM-2.50 X 60MM GR10.9 HEX HEAD	18
3	16603	M20-2.5 HEX TOP LOCK FLANGE NUT	18
4	16780	JOHN DEERE 9RX SUPPORT L	1
5	16781	JOHN DEERE 9RX SUPPORT R	1

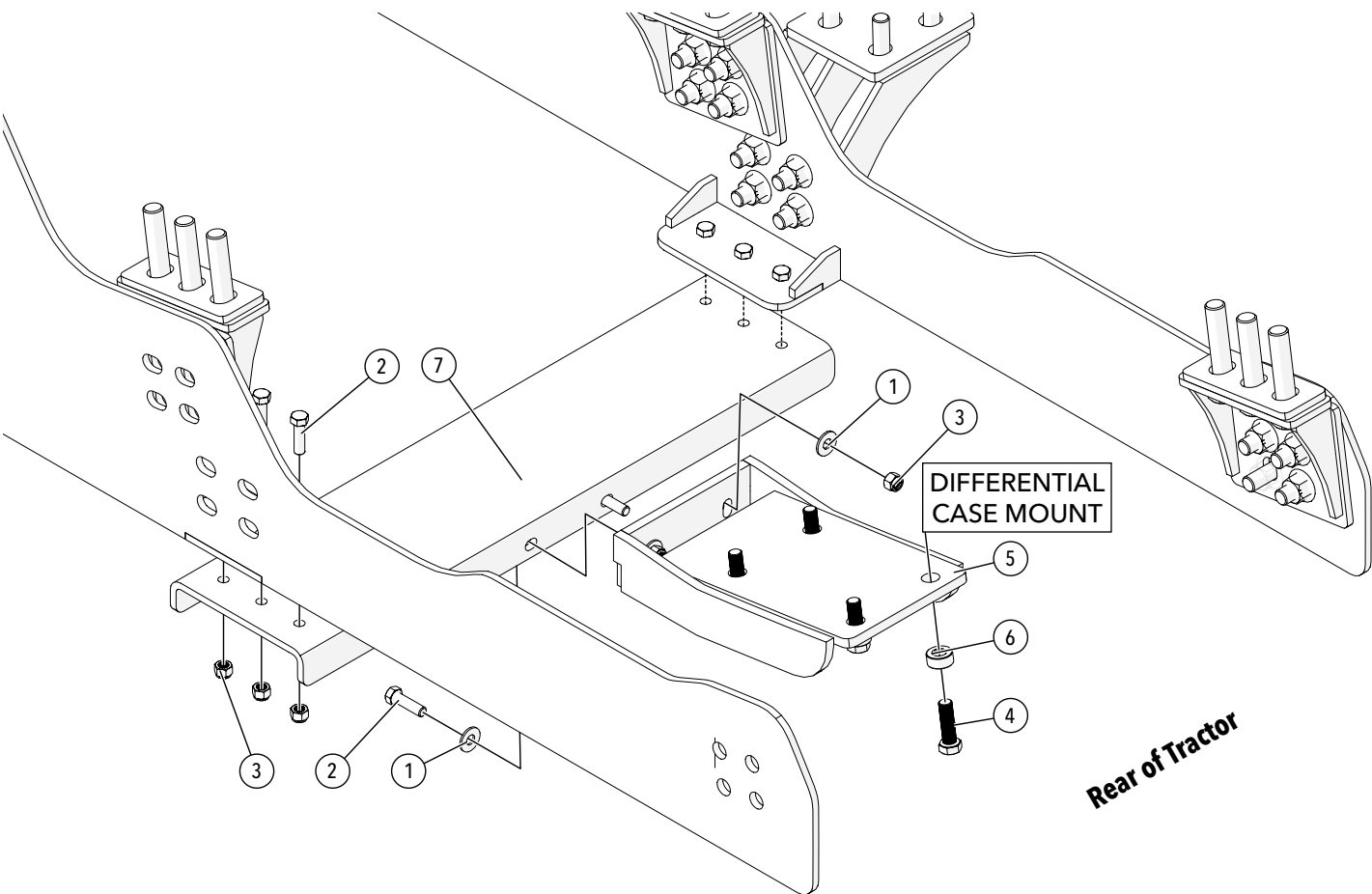
BOLT SIZE - GRADE	TORQUE (lb.-ft)
M16 - 10.9	200
M20 - 10.9	390
1/2 - GRADE 5	75
3/4 - GRADE 5	280



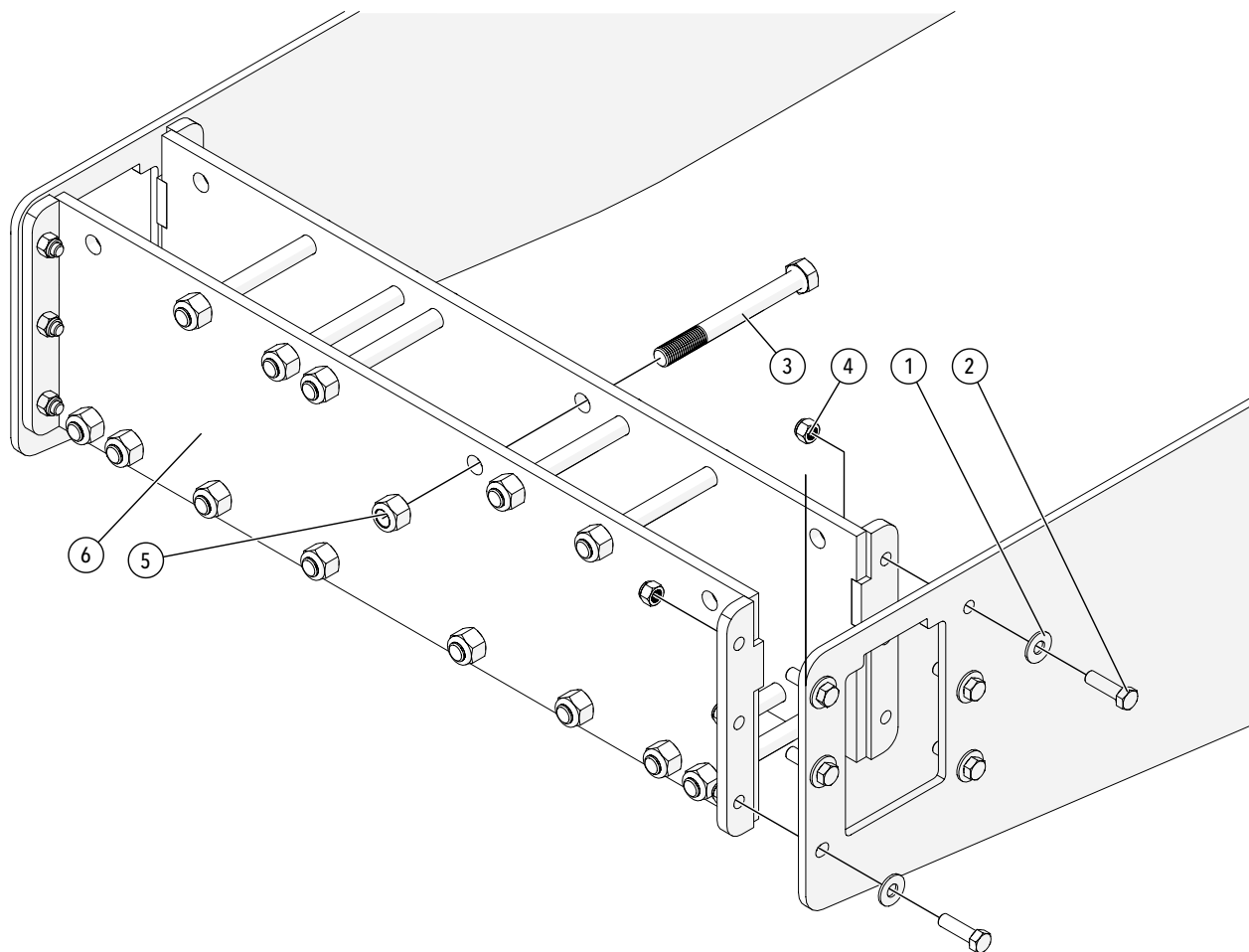
ITEM ID	PART NO	DESCRIPTION	QTY
1	07613	WASHER, FLAT, 20MM	32
2	14416	BOLT, 20MM-2.50 X 60MM GR10.9 HEX HEAD	32
3	16603	M20-2.5 HEX TOP LOCK FLANGE NUT	24
4	16782	INSIDE AXLE GUSSET MOUNT	4
5	16783	BASEPLATE AXLE BRACE F/ JD9RX	2
6	16797	24MM-3.0 X 110MM HEX HEAD GR 10.9 BOLT	12
7	--	EXISTING 24MM FLAT WASHER	12

#5 Not used on all axle spacing configurations

Differential Mount

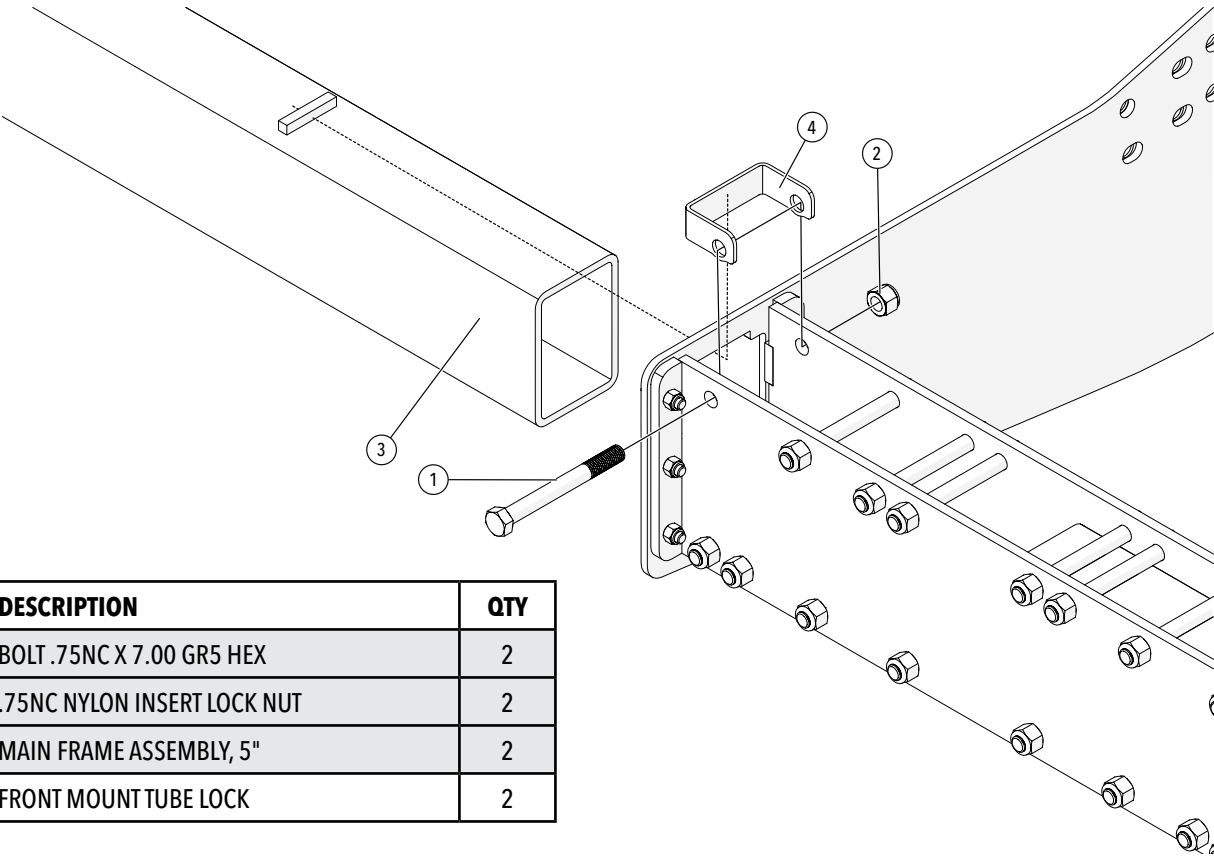


ITEM ID	PART NO	DESCRIPTION	QTY
1	00085	.50 FLAT WASHER	4
2	00482	BOLT .50NC X 1.75 GR5 HEX	8
3	02178	NUT, .50NC LOCK, NY. INSERT	8
4	07608	BOLT, 16MM - 2.00 x 55MM GR10.9 HEX	4
5	16784	BASEPLATE AXLE SUPPORT F/JD9RX	1
6	16786	SPACER BUSHING F/ M16 BOLT	4
7	16787	BASEPLATE AXLE SUPPORT PLATE	1



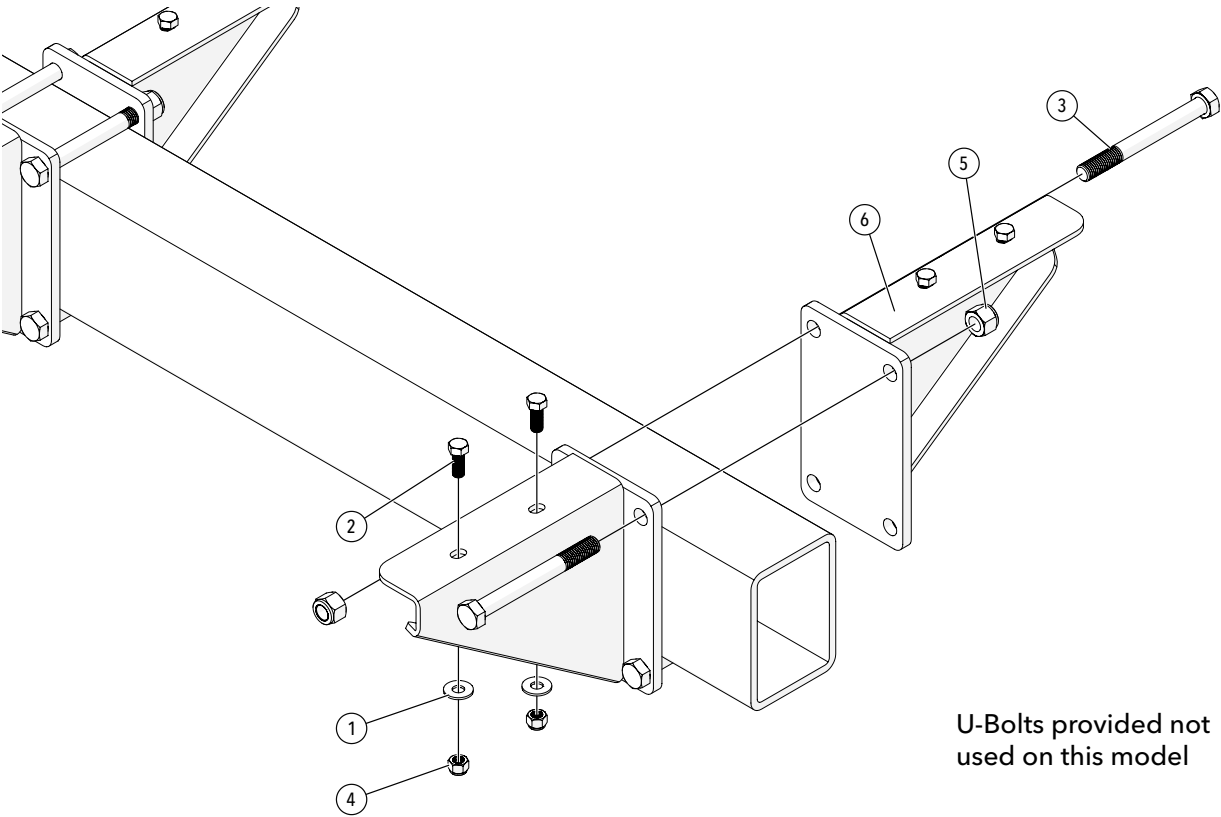
ITEM ID	PART NO	DESCRIPTION	QTY
1	00085	.50 FLAT WASHER	12
2	00482	BOLT .50NC X 1.75 GR5 HEX	12
3	01964	BOLT .75NC X 7.00 GR5 HEX	14
4	02178	NUT, .50NC LOCK, NY. INSERT	12
5	02961	.75NC NYLON INSERT LOCK NUT	14
6	16785	BASEPLATE FRONT SPACER	2

Quick Tach Assembly



ITEM ID	PART NO	DESCRIPTION	QTY
1	01964	BOLT .75NC X 7.00 GR5 HEX	2
2	02961	.75NC NYLON INSERT LOCK NUT	2
3	14652	MAIN FRAME ASSEMBLY, 5"	2
4	16788	FRONT MOUNT TUBE LOCK	2

Saddle Mounts



ITEM ID	PART NO	DESCRIPTION	QTY
1	00085	.50 FLAT WASHER	16
2	00967	BOLT .50NC X 1.25 GR5 HEX	16
3	01964	BOLT .75NC X 7.00 GR5 HEX	16

ITEM ID	PART NO	DESCRIPTION	QTY
4	02178	.50NC NYLON INSERT LOCK NUT	16
5	02961	.75NC NYLON INSERT LOCK NUT	16
6	16600	FRONT MOUNT SUPPORT	8





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**Demco warranty policies, operator manuals, and product registration
can be found online:**

www.demco-products.com

