

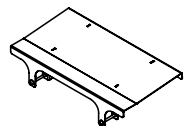
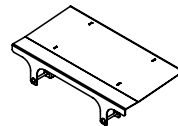
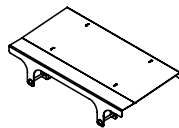
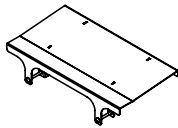
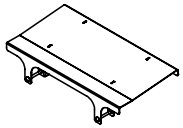


Doing Our Best to Provide You the Best

8H000022, Rev B
04/24

MD200 CUTTER BAR SUPPORT BRACKET KIT

9H000100	MD200 CUTTER BAR SUPPORT BRKT KIT (SET OF 5)
9H000101	MD230 CUTTER BAR SUPPORT BRKT KIT 32'
9H000102	MD235 CUTTER BAR SUPPORT BRKT KIT 38'

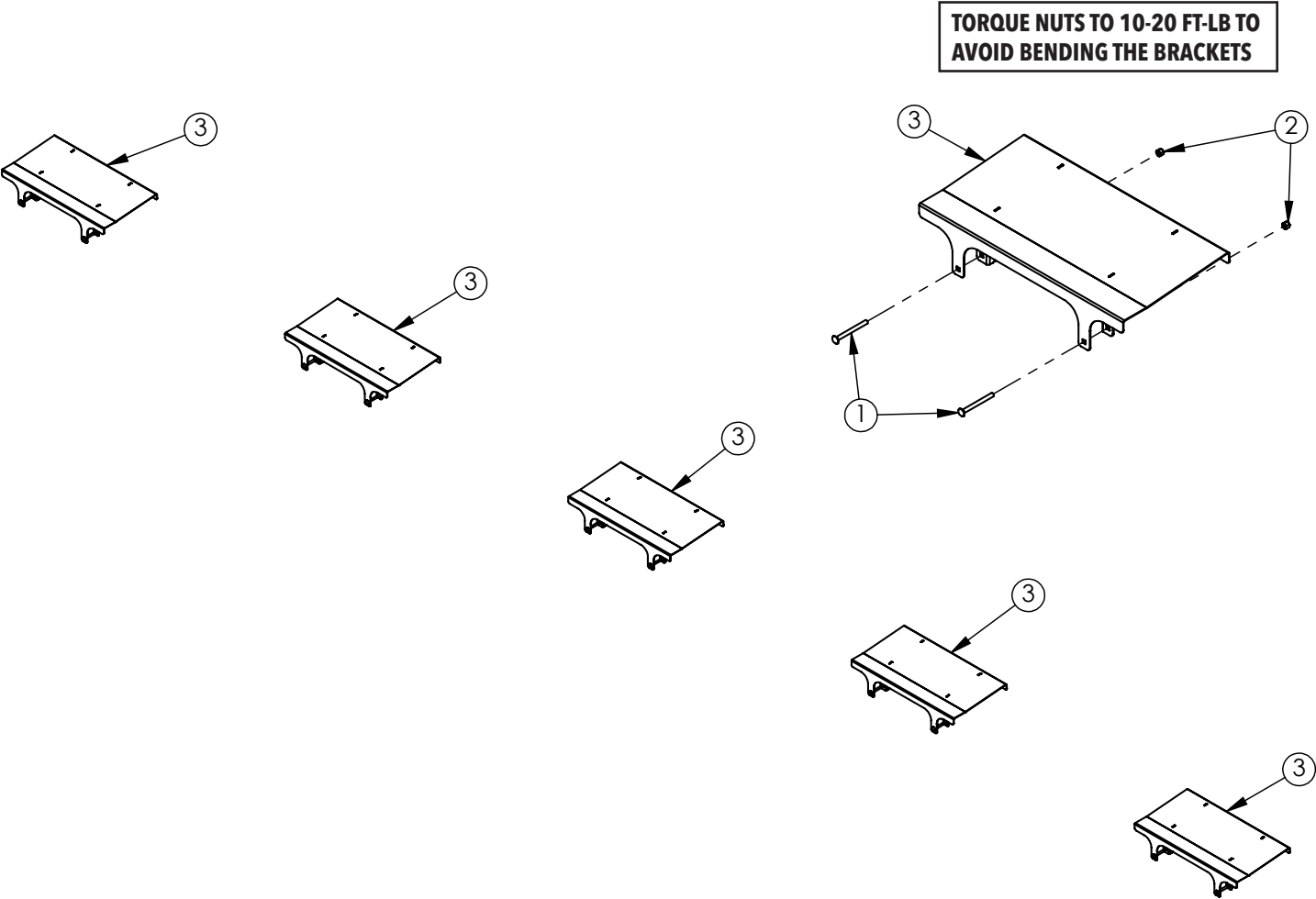


INSTALLATION MANUAL

9H000100 MD200 CUTTER BAR SUPPORT BRKT KIT (SET OF 5) PARTS LIST

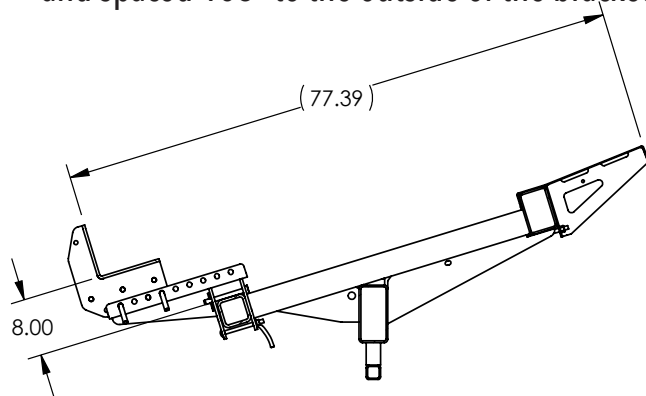
BOM ID	PART NUMBER	QTY.	DESCRIPTION
1	1AFC04HEAH0	10	1/2-13 x 5-1/2" CARRIGE BLT PLTD
2	1AFC18H0000	10	1/2" NYLOCK NUT
3	5H000535	5	MD200 CUTTER BAR SUPPORT BRACKET - 36"

Please order replacement parts by Part Number and Description.

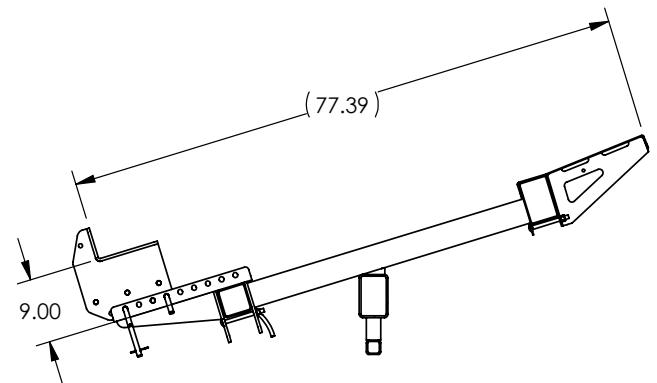


9H000100 MD200 CUTTER BAR SUPPORT BRKT KIT (SET OF 5) INSTALLATION

1. Place Cutter Bar Support Brackets on top rail as shown below for your model of transport and header.
2. Install carriage bolts and lock nuts. TORQUE TO 10-20 FT-LB TO AVOID BENDING THE BRACKETS.
3. Position 9H000035, L5 Brackets or 9H000067, L8 Brackets on lower rail, centered on header location and spaced 106" to the outside of the brackets. (As shown below)

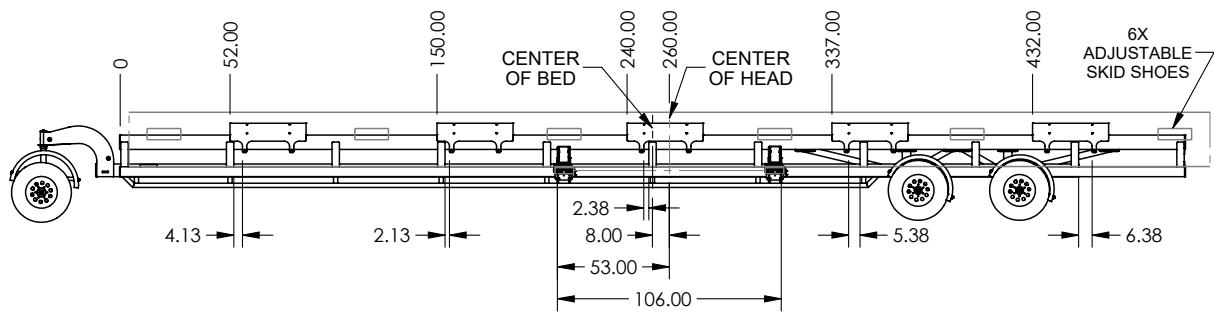


9H000035, L5 BRACKET ASSEMBLY
(PINNED UP)

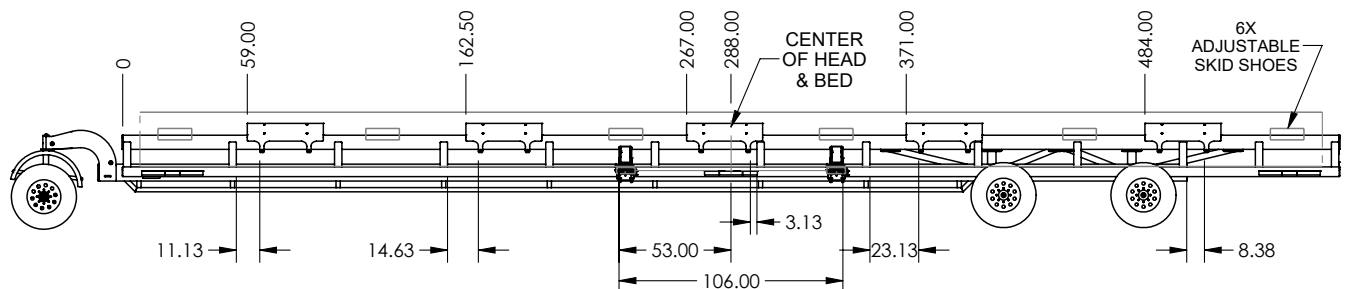


9H000067, L8 BRACKET ASSEMBLY

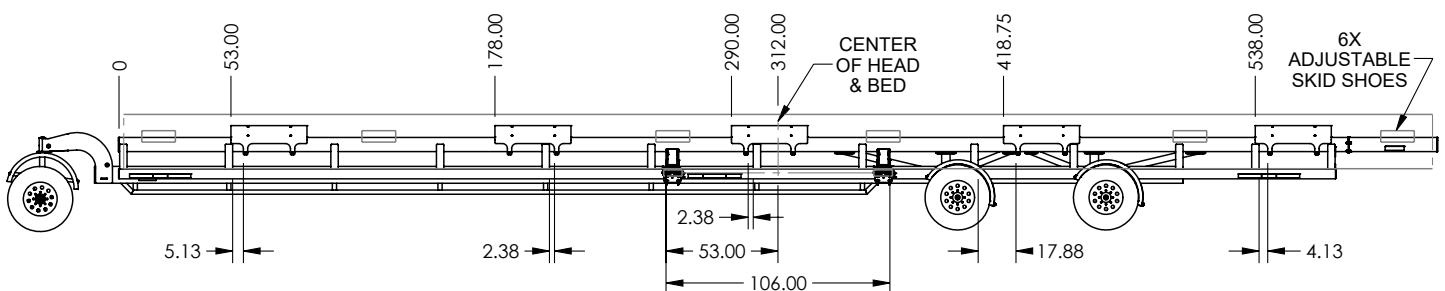
POSITION DIMENSIONS



HT42/FD241



HT48/FD245



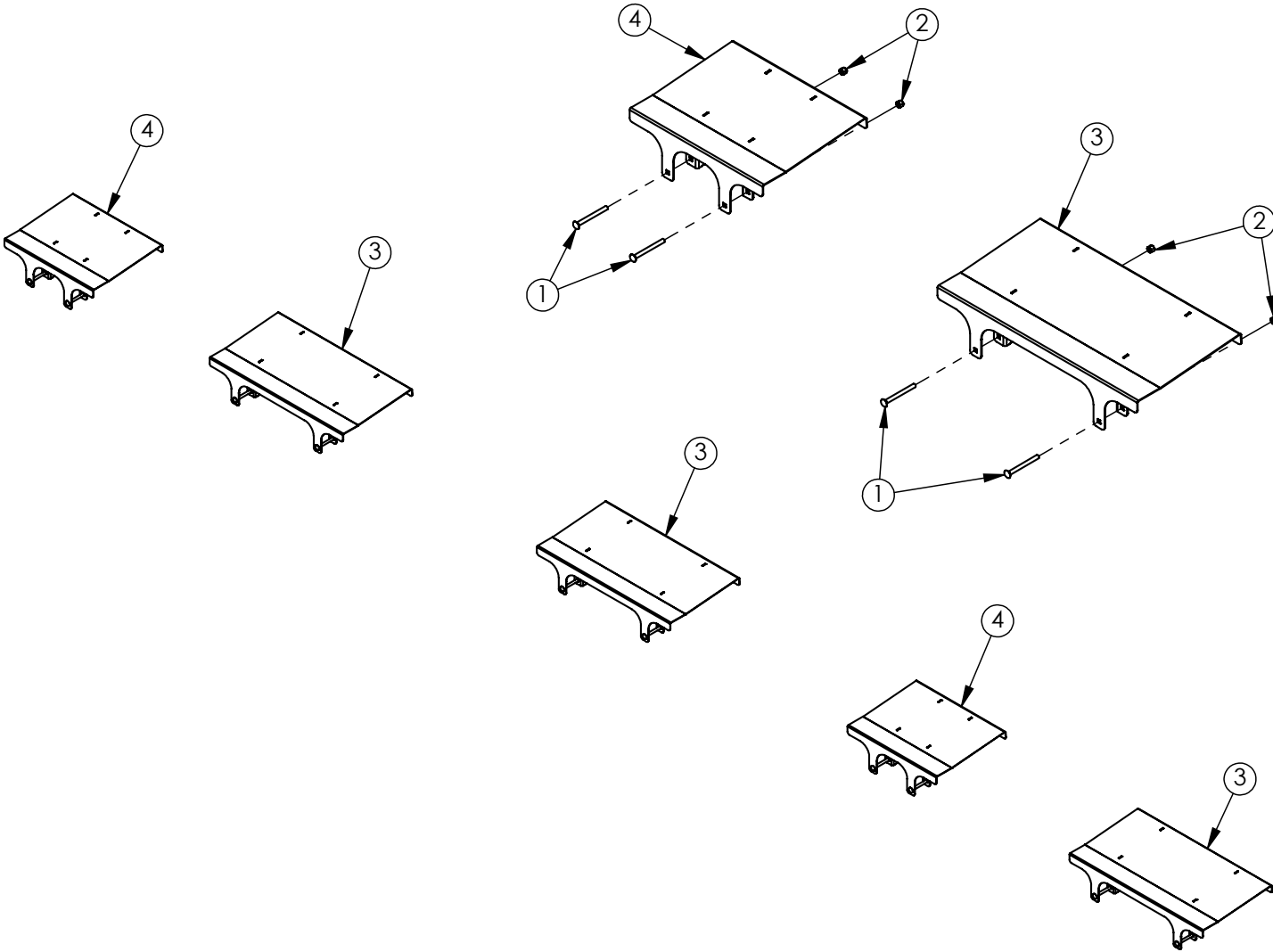
HT52/FD250

9H000101 MD230 CUTTER BAR SUPPORT BRKT KIT 32' PARTS LIST

BOM ID	PART NUMBER	QTY.	DESCRIPTION
1	1AFC04HEAH0	10	1/2-13 x 5-1/2" CARRIGE BLT PLTD
2	1AFC18H0000	10	1/2" NYLOCK NUT
3	5H000535	3	MD200 CUTTER BAR SUPPORT BRACKET - 36"
4	5H000557	2	MD200 CUTTER BAR SUPPORT BRACKET - 24"

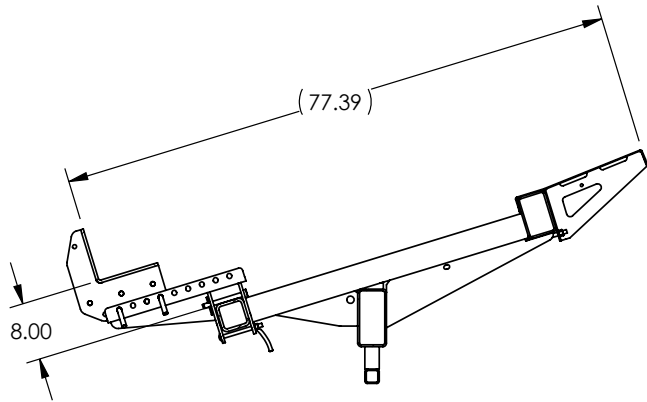
Please order replacement parts by Part Number and Description.

TORQUE NUTS TO 10-20 FT-LB TO
AVOID BENDING THE BRACKETS

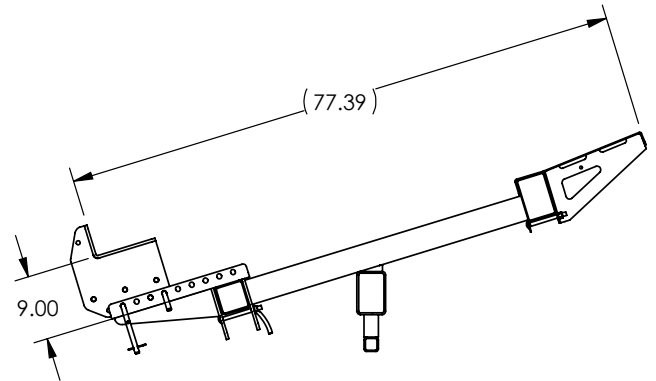


9H000101 MD230 CUTTER BAR SUPPORT BRKT KIT 32' INSTALLATION

1. Place Cutter Bar Support Brackets on top rail as shown below for your model of transport and header.
2. Install carriage bolts and lock nuts. TORQUE TO 10-20 FT-LB TO AVOID BENDING THE BRACKETS.
3. Position 9H000035, L5 Brackets or 9H000067, L8 Brackets on lower rail as shown below and spaced 104" to the outside of the brackets. (As shown below)

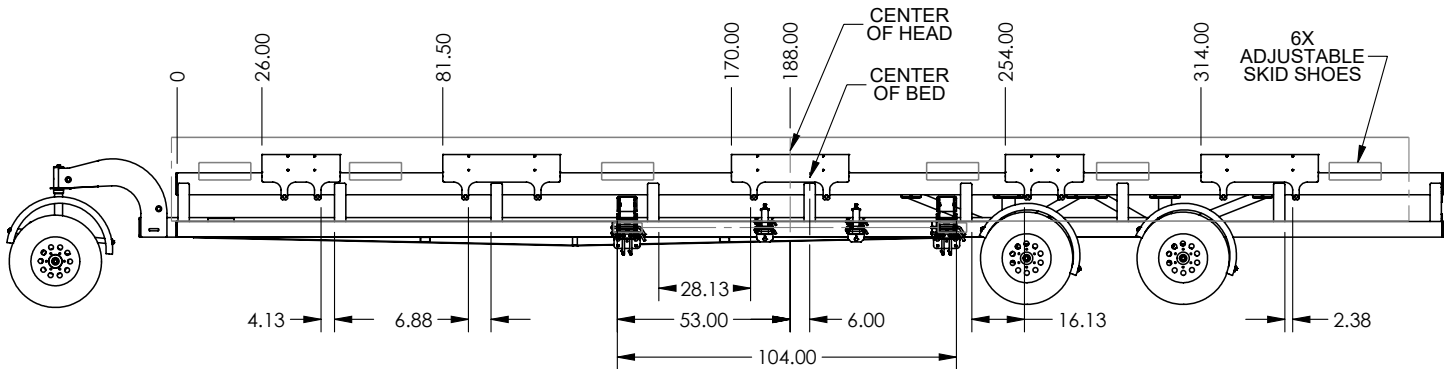


9H000035, L5 BRACKET ASSEMBLY
(PINNED UP)



9H000067, L8 BRACKET ASSEMBLY

POSITION DIMENSIONS



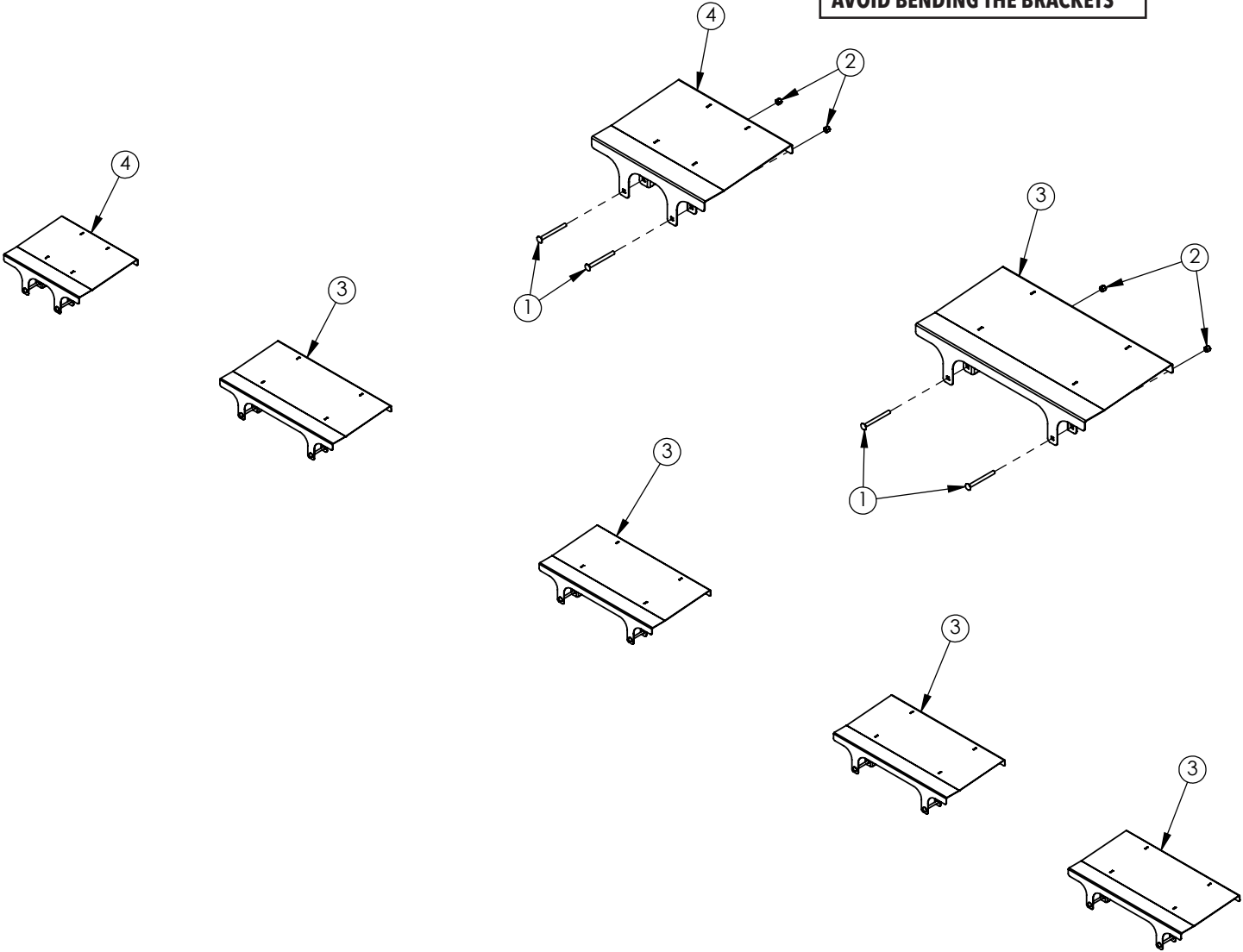
HT32/FD230

9H000102 MD235 CUTTER BAR SUPPORT BRKT KIT 38' PARTS LIST

BOM ID	PART NUMBER	QTY.	DESCRIPTION
1	1AFC04HEAH0	10	1/2-13 x 5-1/2" CARRIGE BLT PLTD
2	1AFC18H0000	10	1/2" NYLOCK NUT
3	5H000535	4	MD200 CUTTER BAR SUPPORT BRACKET - 36"
4	5H000557	1	MD200 CUTTER BAR SUPPORT BRACKET - 24"

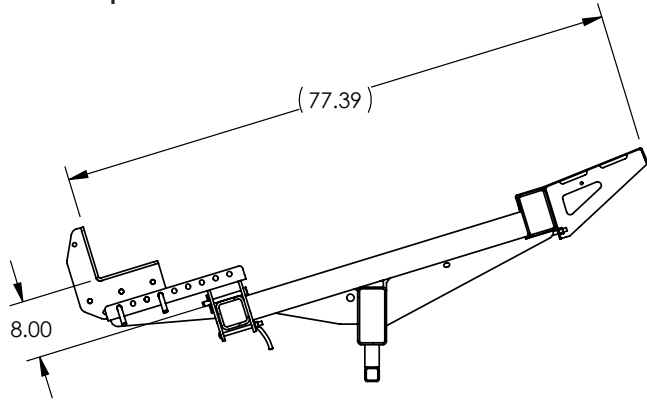
Please order replacement parts by Part Number and Description.

TORQUE NUTS TO 10-20 FT-LB TO
AVOID BENDING THE BRACKETS

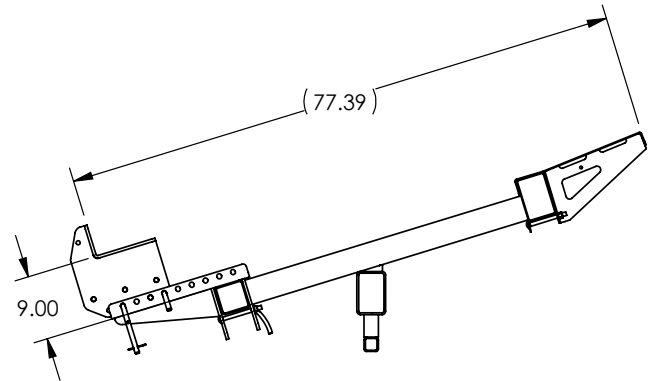


9H000102 MD235 CUTTER BAR SUPPORT BRKT KIT 38' INSTALLATION

1. Place Cutter Bar Support Brackets on top rail as shown below for your model of transport and header.
2. Install carriage bolts and lock nuts. TORQUE TO 10-20 FT-LB TO AVOID BENDING THE BRACKETS.
3. Position 9H000035, L5 Brackets or 9H000067, L8 Brackets on lower rail centered, on header location and spaced 106" to the outside of the brackets. (As shown below)

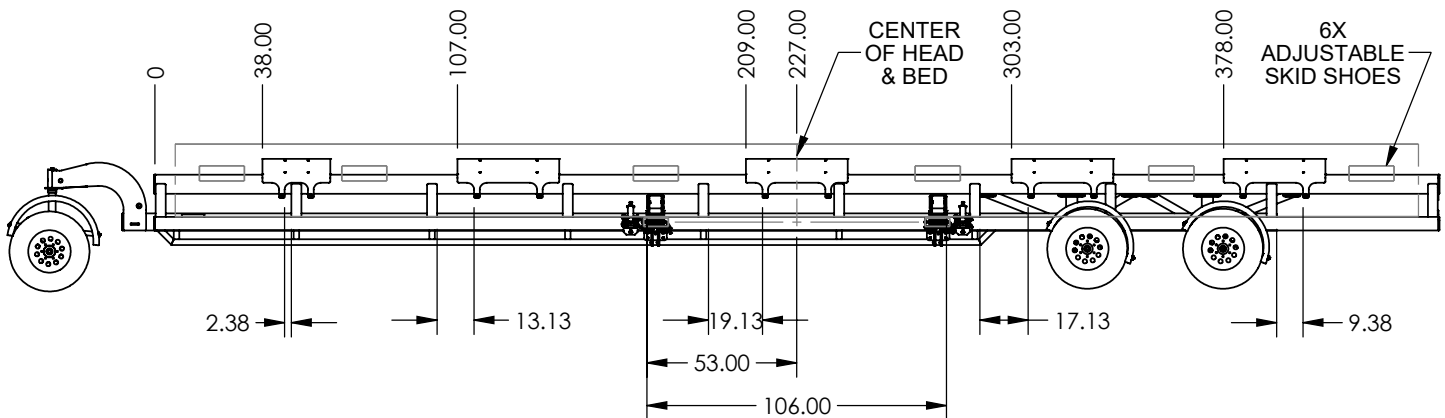


9H000035, L5 BRACKET ASSEMBLY
(PINNED UP)



9H000067, L8 BRACKET ASSEMBLY

POSITION DIMENSIONS



HT38/FD235



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**Demco warranty policies, operator manuals, and product registration
can be found online:**

www.demco-products.com