



Doing Our Best to Provide You the Best

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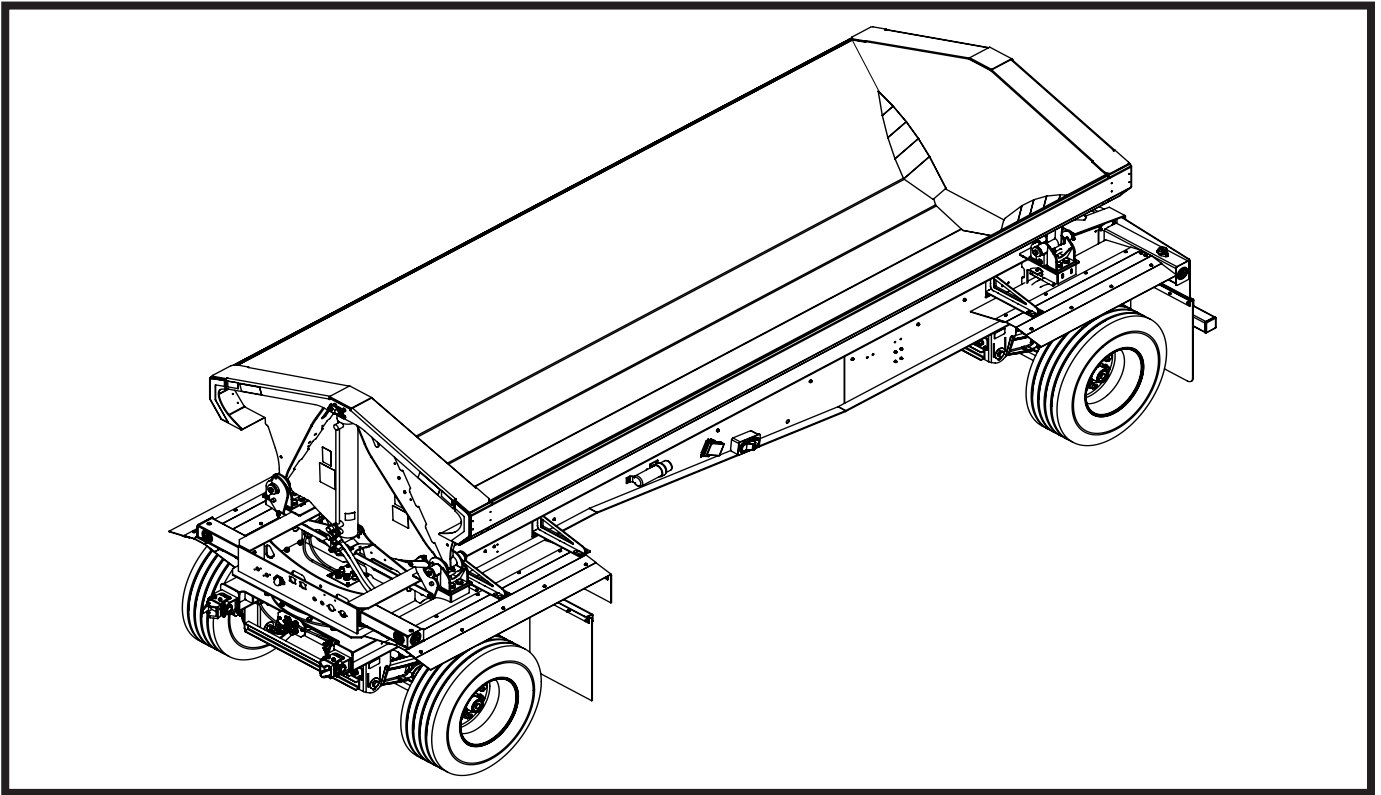
SIDE DUMP

9CCR101TT261AR

SINGLE-AXLE TT, 26' CHASSIS, SINGLE-AXLE, AR, 20' TUB

9CCR101TT262AR

SINGLE-AXLE TT, 26' CHASSIS, TANDEM-AXLE, AR, 20' TUB



OPERATOR MANUAL

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In this document you will find information based on available knowledge at the time of its publication. To be accurate with the information, every effort was made but may not cover all details or variations of a trailer or provide every possibility in connection with its production, operation and maintenance. A Feature and Option may be presented in the manual that is not relevant to this trailer. Demco assumes no obligation of notice, to holders of this document, with changes made to a product.

SPECIFICATIONS AND DESIGN ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Demco is often making improvements and developing new designs. In doing so, we reserve the right to make changes and/or improvements without obligation for equipment sold beforehand. Self-modification to our trailers may affect the operation, function, and safety, so this is not advised. If a replacement part is necessary, Demco should supply it, please contact your nearest dealer or Demco.

DEMCO STATEMENT OF PRODUCT SAFETY:

As a producer of agricultural and transportation equipment, Demco is fully aware of its responsibility of providing its customers products that perform their expected use, in a truly safe manner. Safety considerations shall be a fundamental and high precedence part of all engineering/design analysis and judgments involving Demco products. It is our stated policy that our products will be manufactured to coincide with the safety standards specified by the National Association of Trailer Manufacturers and/or any other officially recognized standards at the time manufactured. However, this statement should not be translated to mean that our product will uphold against a customer's own carelessness or disregard for common safety practices specified in each product's manual, nor will we be accountable for any such occurrence.

At Demco we strive to design, produce and deliver the highest quality trailer on the market. Our employees have a strong background of knowledge and combined experience in manufacturing to put quality workmanship into our products. In this manual you will find information covering all models of the Demco Side Dump Trailer line. Use the table of contents to locate specific areas of interest.

WARRANTY POLICY, OPERATOR MANUALS, PARTS MANUALS & REGISTRATION

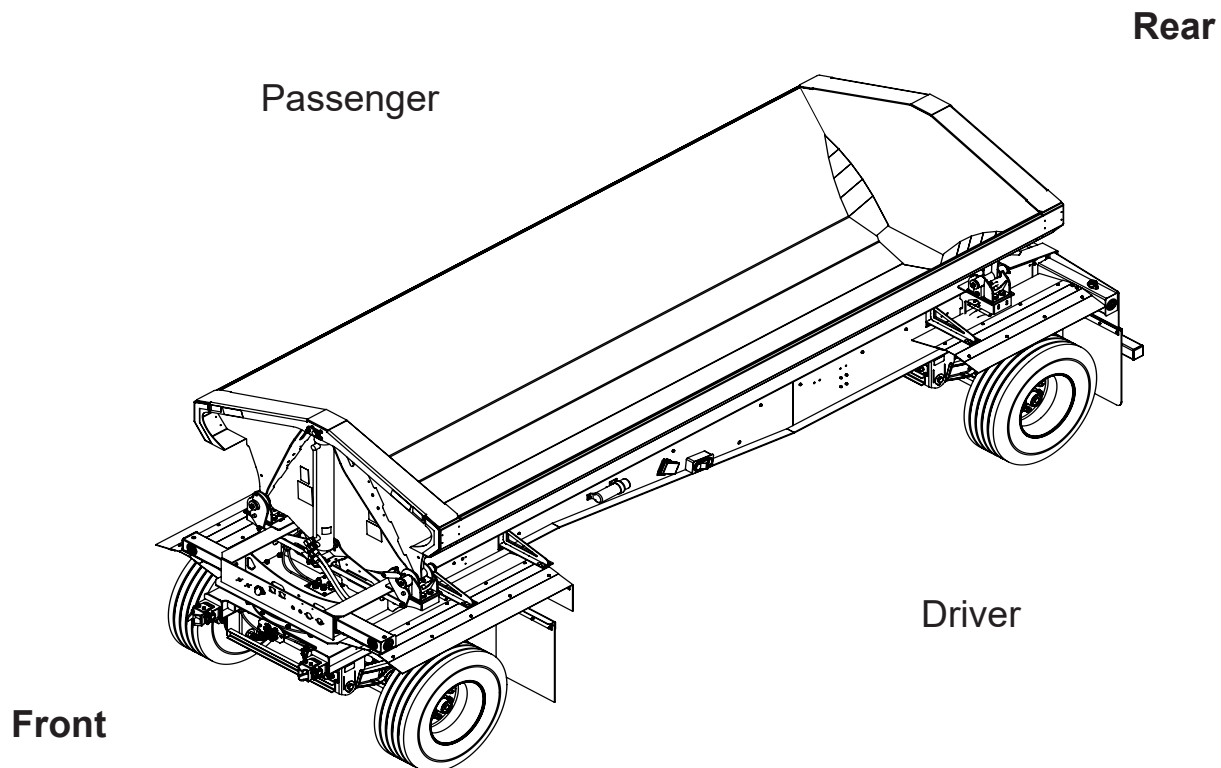
Go online to www.demco-products.com to review Demco warranty policies, operator manuals and register your Demco product.

GENERAL INFORMATION:

Demco requires that you and anyone else who will be operating and maintaining the trailer read and understand the guidelines in the manual for safe, efficient, and trouble free operations. Proper maintenance, adjustments and use will result in many years of service. Keep this manual handy for frequent reference and to pass on to new operators or owners. If assistance, information, or additional copies of the manual are needed, contact the nearest dealer, a distributor, or Demco.

PLEASE NOTE:

- All documents within the manual referring to products not manufactured by Demco have been printed with the permission of the manufacturer specified.
- All references to driver, passenger, front and rear of the trailer are determined from a position behind the trailer and facing forward.



For your convenience we have two easy ways to register your warranty.

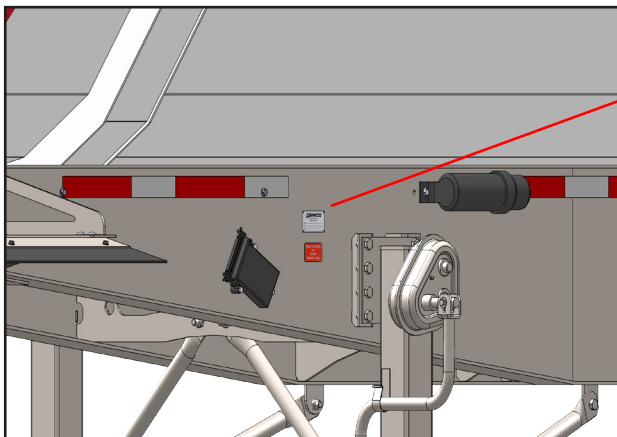
- **Call our toll free number and ask for warranty registration.
1-888-274-6010**
- **Register on-line in warranty page at
www.demco-products.com/resources/product-registration**

Demco Warranty does not cover the following:

- 1) Cleaning, transporting, mailing and service call charges.
- 2) Depreciation or damage caused by normal wear, accidents, improper protection or improper use.

See complete Warranty for details.

Serial Number



Example: VIN Number Description

57CKS4029CT627045

Demco Side Dump 40' Length No. of Axles Model Year Demco Trailer Sequence
Demco Identifier Number

In addition to the VIN number Demco has placed a coded unit number on the chassis and the tub. Call Demco for location.

Record your trailer model and serial number in the space provided below. Your dealer needs this information to give you prompt, efficient service when you order parts.

MODEL NO. _____

SERIAL NO. _____

DATE PURCHASED _____

GAWR (Gross Axle Weight Rating): The maximum gross weight that an axle can support. It is the lowest of axle, wheel, or tire rating. Usually the tire or wheel rating is lower than the axle rating and determines the GAWR. The GAWR is listed on the VIN plate.

GVWR (Gross Vehicle Weight Rating): The maximum allowable gross weight of the trailer and its contents. The gross weight of the trailer includes the weight of the trailer and all of the items with it. GVWR is sometimes referred to as GTWR (Gross Trailer Weight Rating) or MGTW (Maximum Gross Trailer Weight). GVWR, GTWR and MGTW are all the same rating.

The sum total of the GAWR for all trailer axles may be less than the GVWR for the trailer, because some of the trailer load is to be carried by the tow vehicle, rather than by the trailer axle(s). The total weight of the cargo and trailer must not exceed the GVWR, and the load on an axle must not exceed its GAWR. The GVWR is listed on the VIN Plate.

VIN (Vehicle Identification Number): Identifies the trailer in four sections. The first section of three characters identifies the manufacturer. The second section consists of five characters (VIN positions 4-8), these are the attributes of the vehicle. The third section is one character which is the check digit. The fourth section consists of eight characters (VIN positions 10-17). The first character represents the vehicle model year, the second character represents the plant of manufacture. The third through eighth characters are a sequential production number. The VIN Plate is located on the passenger side of the bulkhead at the front of the trailer.

PSI (Pounds Per Square Inch): The tire pressure measurement. The PSI is listed on the VIN Plate.

Empty Weight: Some information that comes with the trailer is not a reliable source for 'empty' weight. The shipping documents list average or standard weights and your trailer may be equipped with options. To determine the 'empty' or weight of your trailer, have trailer weighed at a commercial scale.

Turntable Ring: A coupling device, or bearing, that attaches the front axle subframe to the main chassis of a pup trailer, and is not readily detachable. The upper and lower rings of this device allow the main chassis to rotate about the front axle subframe.

Trailer Lighting and Braking Connectors: A device that connects electrical power from the tow vehicle to the trailer. If your trailer has electric brakes, the connector will also supply power to the brakes from the tow vehicle.

Registration Holder: Located on the driver side, under the front deck. Use this to keep the registration with the trailer at all times. The registration holder is often referred to as the "manifest" holder.

To The Dealer:

Inspect the trailer thoroughly after shipment to be certain it is functioning properly before delivering it to the customer. The following checklist is a reminder of points to cover. Check off each item as it is found satisfactory or after proper adjustment is made.

PRE-DELIVERY CHECKLIST

- ☐ 1. All hardware properly tightened
- ☐ 2. Pintle hitch and safety cables properly connected
- ☐ 3. Lubrication of grease fittings
- ☐ 4. Lug nuts are tight
- ☐ 5. All decals properly located and readable
- ☐ 6. Lights function properly
- ☐ 7. Air lines tight and no pinched lines
- ☐ 8. Brakes functioning properly
- ☐ 9. Overall condition (touch up any scratches, clean and polish)
- ☐ 10. Operator's manual

Date Delivered: _____

Signature of Salesman or Technician: _____

DELIVERY

Review the operator's manual with the customer. Explain the following:

- ☐ 1. Safe operation and service
- ☐ 2. Correct trailer operation
- ☐ 3. Daily and periodic lubrication and maintenance
- ☐ 4. Daily and periodic inspections
- ☐ 5. Troubleshooting
- ☐ 6. Storing trailer
- ☐ 7. Demco parts and service policies
- ☐ 8. Have the customer write the trailer model and serial number in space provided in manual introduction.
- ☐ 9. Give customer the operator's manual and encourage the customer to read the manual carefully.
- ☐ 10. Completion of warranty registration.

Date Delivered: _____

Signature: _____

Model No: _____

Serial No: _____

Thank you for your recent purchase of a new Demco Side Dump Trailer. The primary objective of Demco is to build and provide you with a quality product. However, in the event that a problem does occur, it is imperative that your warranty registration is on file in order to accurately respond to your specific service circumstances. We have two easy ways to register your warranty:

**Register
Warranty
One of
Two Ways**

- Call our toll free number and ask for warranty registration.
1-888-274-6010
- Register on-line at:
[www.demco-products.com/
product-registration](http://www.demco-products.com/product-registration)

This manual has been prepared to assist you in the operation of your new trailer and contains information pertaining to safety, operations and all of its parts. Our personnel in sales and service are always available to assist you when questions arise concerning the maintenance or operations of your trailer.

When ordering parts, please refer to part numbers and descriptions as listed throughout this book. All parts and whole goods will be shipped FOB Spencer, IA. Or FOB your regional distributor. Always check merchandise immediately upon receipt for damage or shortage. Note any discrepancy on carrier's bill of lading and notify Sender within 10 days. Returned goods will be subject to a 15% restocking charge. Demco reserves the right to make improvements and modifications on equipment without obligation to change previously built equipment. All prices are subject to change without notice.



RECOGNIZE SAFETY INFORMATION

- This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury. Follow recommended precautions and safe operating practices.



FOLLOW SAFETY INSTRUCTIONS

- Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety sign.
- Learn how to operate the machine and how to use controls properly.
- Do not let anyone operate without instruction.
- Keep your machine in proper working condition.
- Unauthorized modification to the machine may impair the function and/or safety and affect machine life



PROTECT CHILDREN AND BYSTANDERS

- Before you back, LOOK CAREFULLY behind for children.
- Clear area of children, pets and bystanders.



HIGHWAY AND TRANSPORT OPERATIONS

Adopt safe driving practices:

- Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure. Keep speed to a minimum.
- Reduce speed prior to turns to avoid the risk of overturning.
- Avoid sudden uphill turns on steep slopes.
- Always keep the tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
- Do not drink and drive.
- Comply with state and local laws governing highway safety and movement of equipment on public roads.
- Use approved accessory lighting and necessary warning devices to protect operators of other vehicles on the highway during daylight and nighttime transport.





HIGHWAY AND TRANSPORT OPERATIONS

- Plan your route to avoid heavy traffic.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersection, etc.
- Be observant of bridge loading ratings. Do not cross bridges rated lower than the gross weight at which you are operating.
- Always operate the tractor trailer in a position to provide maximum visibility at all times. Make allowances for increased length and weight of the equipment when making turns, stopping the unit, etc.



AVOID HIGH PRESSURE FLUIDS

- Escaping fluid under pressure can penetrate the skin causing serious injury.
- Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.
- Search for leaks with a piece of cardboard.
- Protect hands and body from high pressure fluids.
- If an accident occurs, see a doctor immediately.



DISPOSE OF FLUIDS PROPERLY

- Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, contact your local environmental agency for the proper waste disposal methods.
- Use proper container when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.
- DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil and other harmful waste.



TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH!



**THIS SYMBOL MEANS:
ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!**

SIGNAL WORDS

Note use of following signal words **DANGER**, **WARNING**, and **CAUTION** with safety messages. The appropriate signal word for each has been selected using the following guidelines:

DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.



EQUIPMENT SAFETY GUIDELINES

Every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury, study the following precautions and insist those working with you, or you yourself, follow them.

Operator should be a responsible adult. **DO NOT ALLOW PERSONS TO OPERATE THIS UNIT UNTIL THEY HAVE DEVELOPED A THOROUGH UNDERSTANDING OF SAFETY PRECAUTIONS AND HOW IT WORKS.**

DO NOT modify the trailer in anyway. Doing so may impair the function and/or safety and could affect the life of the trailer.

Never exceed the maximum capacity of the trailer. By doing so you risk damage to your Demco trailer. If it's ability to do a job, or to do so safely is in question **DON'T TRY IT.**

Review safety instructions with all users annually.

Replace any caution, warning, danger or instruction safety decal that is not readable or is missing. Location of such decals is indicated in this booklet.

Do not paint over, remove, or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice instructions on them.

**LOAD DISTRIBUTION SAFETY**

The total weight of the load you put on the trailer, plus the empty weight of the trailer itself, must not exceed the trailer's Gross Vehicle Weight Rating (GVWR). You must distribute the load on the trailer such that the load on any tire or axle does not exceed the tire load rating or the Gross Axle Weight Rating (GAWR). If you do not know the weight of your trailer you must weigh it at a commercial scale. See your VIN Plate for proper ratings. Not following these guidelines could cause serious injury or even death.

**TIRE AND LUG NUT SAFETY**

It is essential to inspect the trailer tires and wheels before each tow. Trailer tires are more likely to fail compared to car tires due to the heavier load the trailer carries. Please follow the list of guidelines and/or possibilities below that could cause serious injury or even death.

- ◆ Replace the tire before towing if the tire has a bald spot, cut, bulge, is showing any cords, or is cracked.
- ◆ If uneven tread is noticed, take the trailer to a dealer service center for an inspection. Tire imbalance, axle misalignment, or incorrect inflation could cause the uneven tread.
- ◆ Too little of tread will not be adequate enough for traction and can cause loss of control on wet highways.
- ◆ Tire pressure that is improper causes an unstable trailer and could blowout the tire causing loss of control.
- ◆ Check the tire pressure before towing, while the tire is cold. For the recommended PSI, see the VIN Plate or the side wall of the tire.
- ◆ Always order and install tires and wheels with appropriate type and load capacity to meet or exceed gross weight of unit.

The inspection of the tire and wheel lug nuts is necessary since they are prone to loosen after first being assembled. Please follow the list of guidelines and/or possibilities below that could cause serious injury or even death.

- ◆ When towing a new trailer, check the lug nuts after the first 50 to 100 miles of driving.
- ◆ Metal creep between the wheel and the lug nuts will cause wheel to loosen and could come off. Check to make sure the lug nuts are tight before each tow.
- ◆ Improper torque could cause the wheel to separate from trailer. A torque wrench should be used to tighten the lug nuts. If one is not available use a lug wrench then take to a trailer dealer or service garage to tighten them to the required torque.

Tighten all bolts to torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt chart as guide. Replace hardware with same grade bolt.

NOTE: Unless otherwise specified, high-strength Grade 5 hex bolts are used throughout assembly of equipment.



Torque Specifications

Torque figures indicated are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or cap screws unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

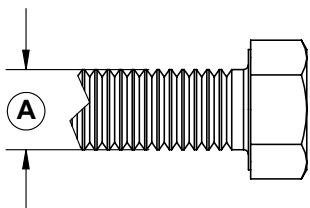
* GRADE or CLASS value for bolts and cap screws are identified by their head markings.

Bolt Torque for Standard Bolts *

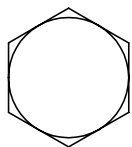
| "A" | GRADE 2 | | GRADE 5 | | GRADE 8 | |
|-------|---------|-------|---------|-------|---------|--------|
| | lb-ft | (N.m) | lb-ft | (N.m) | lb-ft | (N.m) |
| 1/4" | 6 | (8) | 9 | (12) | 12 | (16) |
| 5/16" | 10 | (13) | 18 | (25) | 25 | (35) |
| 3/8" | 20 | (27) | 30 | (40) | 45 | (60) |
| 7/16" | 30 | (40) | 50 | (70) | 80 | (110) |
| 1/2" | 45 | (60) | 75 | (100) | 115 | (155) |
| 9/16" | 70 | (95) | 115 | (155) | 165 | (220) |
| 5/8" | 95 | (130) | 150 | (200) | 225 | (300) |
| 3/4" | 165 | (225) | 290 | (390) | 400 | (540) |
| 7/8" | 170 | (230) | 420 | (570) | 650 | (880) |
| 1" | 225 | (300) | 630 | (850) | 970 | (1310) |

Bolt Torque for Metric Bolts *

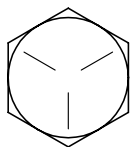
| "A" | CLASS 8.8 | | CLASS 9.8 | | CLASS 10.9 | |
|-----|-----------|-------|-----------|-------|------------|--------|
| | lb-ft | (N.m) | lb-ft | (N.m) | lb-ft | (N.m) |
| 6 | 9 | (13) | 10 | (14) | 13 | (17) |
| 7 | 15 | (21) | 18 | (24) | 21 | (29) |
| 8 | 23 | (31) | 25 | (34) | 31 | (42) |
| 10 | 45 | (61) | 50 | (68) | 61 | (83) |
| 12 | 78 | (106) | 88 | (118) | 106 | (144) |
| 14 | 125 | (169) | 140 | (189) | 170 | (230) |
| 16 | 194 | (263) | 216 | (293) | 263 | (357) |
| 18 | 268 | (363) | -- | -- | 364 | (493) |
| 20 | 378 | (513) | -- | -- | 515 | (689) |
| 22 | 516 | (699) | -- | -- | 702 | (952) |
| 24 | 654 | (886) | -- | -- | 890 | (1206) |



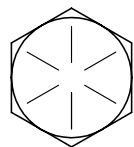
GRADE-2



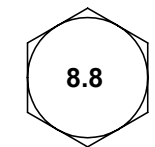
GRADE-5



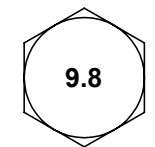
GRADE-8



CLASS 8.8



CLASS 9.8



CLASS 10.9

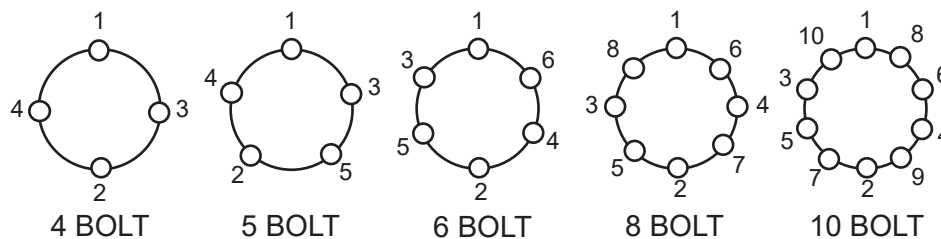


It is extremely important to apply and maintain proper wheel mounting torque on your trailer axle. Torque is a measure of the amount of tightening applied to a fastener (nut or bolt) and is expressed as length times force. For example, a force of 90 pounds applied at the end of a wrench one foot long will yield 90 lbs-ft of torque. Torque wrenches are the best method to assure the proper amount of torque is being applied to a fastener.

NOTE: Wheel nuts or bolts must be applied and maintained at the proper torque levels to prevent loose wheels, broken studs, and possible dangerous separation of wheel from your axle.

Be sure to use only the fasteners matched to the cone angle of your wheel (usually 60 degrees or 90 degrees). The proper procedure for attaching your wheels is as follows:

1. Start all bolts or nuts by hand to prevent cross threading.
2. Tighten bolts or nuts in the following sequence.
3. The tightening of the fasteners should be done in stages. Following the recommended sequence, tighten fasteners per wheel torque requirements diagram:



4. Wheel nuts or bolts should be torqued before first road use and after each wheel removal. Check and re-torque after the first 50 miles and again at 100 miles. Check periodically thereafter.

WHEEL AND RIM TORQUE REQUIREMENTS

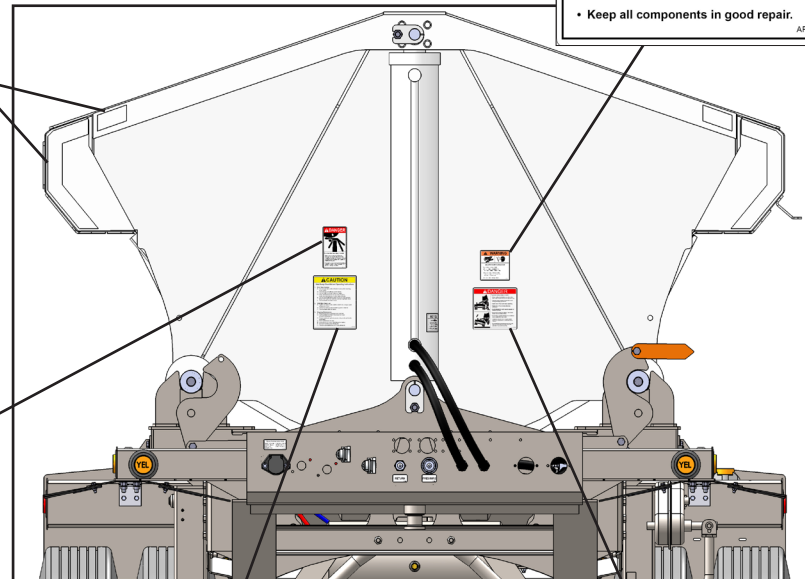
| Description | Application | Minimum Torque (lbs-ft) | Maximum Torque (lbs-ft) |
|----------------------|---------------------------|----------------------------|----------------------------|
| 1/2" Cone Nut | 12" – 13" Wheel | 50 | 65 |
| | 14" – 15" Wheel | 90 | 120 |
| 5/8" Cone Nut | Flat Disc Wheel | 175 | 225 |
| 3/4" Hex Nut | Demountable Ring Clamp | 210 | 260 |
| 3/4" Spherical Nut | Single Wheel | 450 | 500 |
| | Inner Dual | 450 | 500 |
| 1-1/2" Spherical Nut | Outer Dual | 450 | 500 |
| 5/8" Flange Nut | Wheels | 275 | 325 |

Safety Decals/Reflectors

Important: Install new safety decals and reflectors if the old decals and reflectors are destroyed, lost, painted over or cannot be read. When parts are replaced that have decals or reflectors, make sure you install a new decal with each new part.



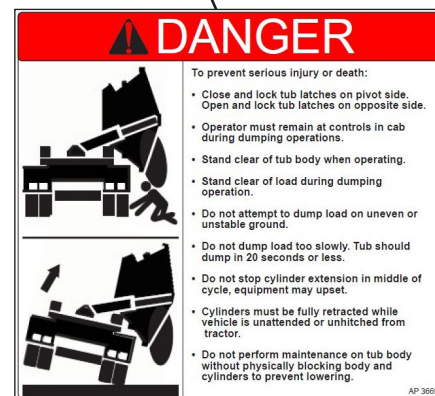
1AQAP4361



1AQAP2914



1AQAP3670



1AQAP3669

1AQAP3669 (1) DANGER (Load Dumping Safety) 8"W x 5-1/2"L

1AQAP3670 (1) CAUTION (Side Dump Checklist and Operating Instructions) 6"W x 7"L

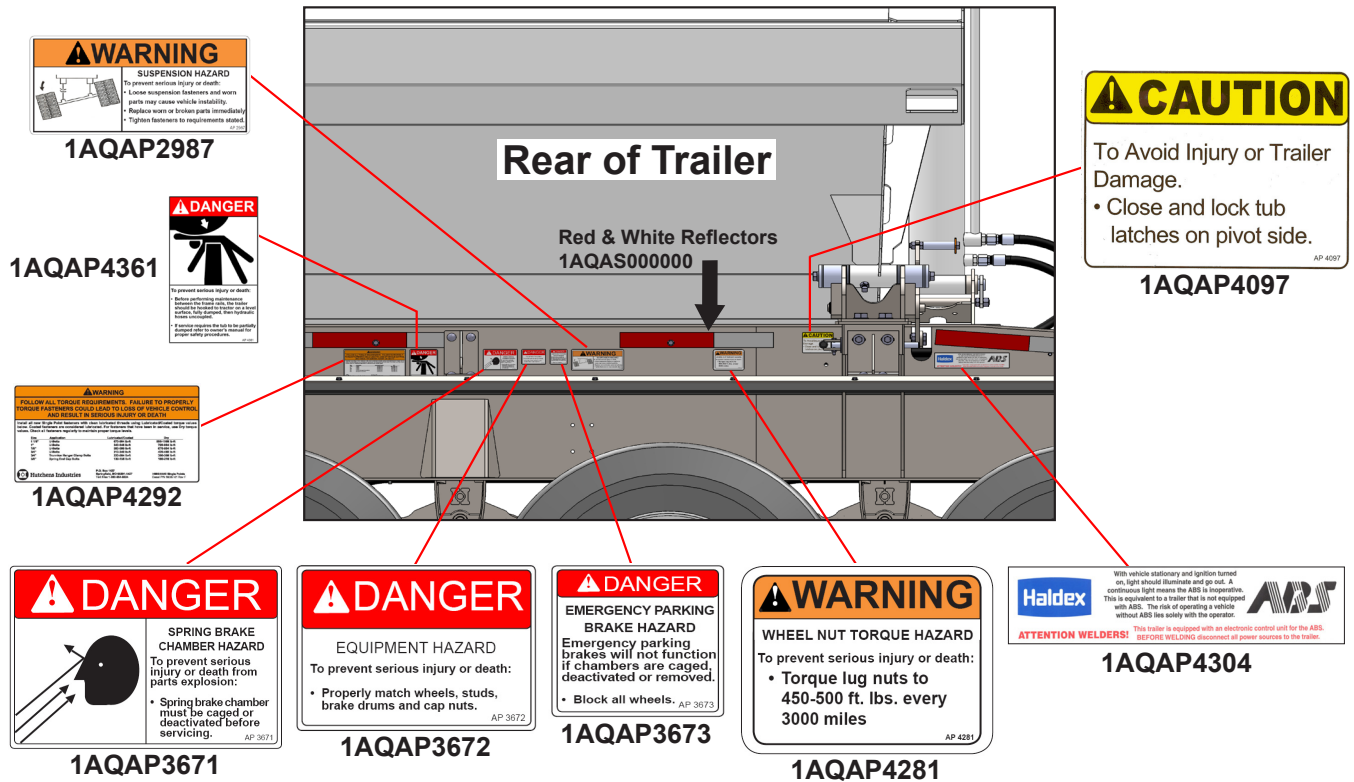
1AQAP2914 (1) WARNING (High Pressure Fluid) 4"W x 4"L

1AQAP4361 (2) DANGER (Frame Area Maintenance) 3"W x 6-1/4"L

*** 1AQAT000000 (4) White Conspicuity Tape, 2" Wide**

*** White Conspicuity Tape is located at both sides of both ends of tub.**

NOTE: New decals and reflectors are available from your dealer.



Important:

Install new safety decals and reflectors if the existing decals and reflectors are destroyed, lost, painted over, or cannot be read.
When parts are replaced that have decals or reflectors, make sure you install a new decal with each new part.

- 1AQAP2987 (1) Decal, WARNING, Suspension Hazard
- * 1AQAP3673 (2) Decal, DANGER Emergency Parking Brake Hazard
- * 1AQAP3672 (2) Decal, DANGER Equipment Hazard
- * 1AQAP3671 (2) Decal, DANGER Spring Brake Chamber Hazard
- 1AQAP4097 (2) Decal, CAUTION, lock tub latches
- 1AQAP4281 (1) Decal, WARNING, Wheel Nut Torque
- † 1AQAP4292 (1) Decal, Hutch Suspension Torque, Orange/Black
- 1AQAP4304 (1) Decal, Haldex ABS Light/ATTN Welders
- 1AQAP4361 (2) Decal, Frame Area Maintenance, Trailer
- ‡ 1AQAP4556 (1) Decal, Holland CBX Swing Align Instruction
- ‡ 1AQAP4557 (1) Decal, Holland CBX Torque Specs



1AQAP4556

CBX / CB FIXED FRAME TRAILER AIR SUSPENSION TORQUE SPECIFICATIONS

Torques are with clean, lubricated threads.
Always apply torque to nut, if possible.

REQUIRED RE-TORQUING SCHEDULE:

- At 1000 miles after first three (3) months or 5,000 miles.
- At every routine preventive maintenance.
- At every brake adjustment.

| Fastener Size | Pinet Connection | Shock | Air Spring | | SwingAlign |
|------------------------------|----------------------|----------------------|------------------|------------------|------------------|
| | 1-15" | 3/4" | 1/2" | 3/4" | 1/2" |
| Torque Ft.-Lbs. (N.m.) | 450-500 (600-675) | 140-175 (190-237) | 30-60 (41-54) | 40-45 (54-61) | 50-60 (68-81) |

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1AQAP4557

- * Safety decals are located at the rear of the trailer on both sides.
- † Spring Ride Trailers only.
- ‡ Air Ride Trailers only.

HOW TO APPLY SAFETY DECALS:

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F(10°C).
- Decide on exact position before removing the backing paper.
- Remove smallest portion of split backing paper.
- Align decal over specified area and carefully press the small portion with the exposed adhesive in place.
- Slowly peel back remaining paper and carefully smooth remaining portions of decal into place.
- Small air pockets can be pierced with a pin and smoothed out using a piece of decal backing paper.

Setting the tub to dump curb-side or road-side.



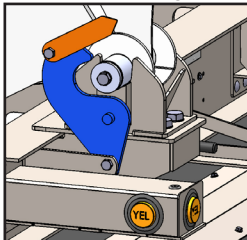
CAUTION:

Make sure the latches on each end of the tub are locked in the same direction. Failure to do so will result in damage to the trailer and/or tractor.

Latch Indicator Flag indicates direction of dump as shown below.

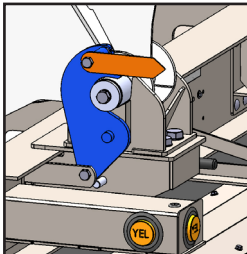
Latch Indicator Flag Open

Curb-Side Dump



Latch Indicator Flag Closed

Road-Side Dump



Before dumping the tub determine which direction the tub is going to dump when raised.

All steps are performed on the driver's side only.

NOTE:

The following steps must be performed on both the front and the rear pivots.

Step One:

Pull latch out to release pivot lock handle.

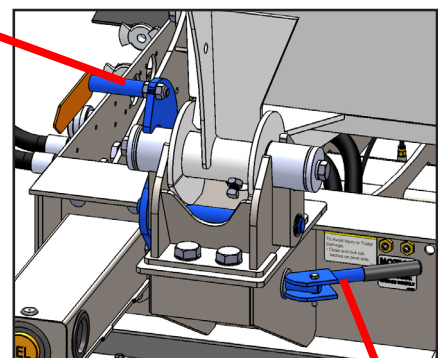
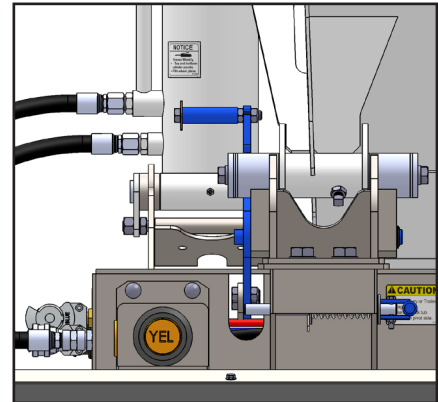
Step Two

Step Two:

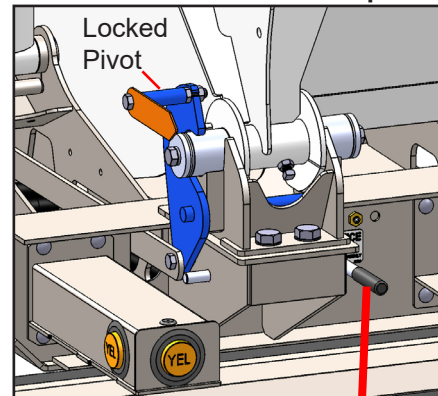
Pull bolt handle towards pivot pin to lock the tub in the left-hand (road-side) dump position.

Push bolt handle away from pivot pin to lock tub in the right-hand (curb-side) dump position.

Return latch to the locked position.

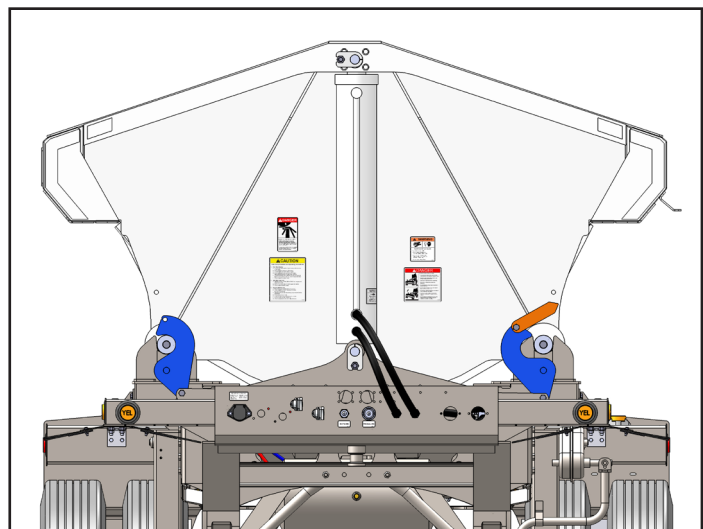


Step One



Locked Position

Locked Position for Curb-Side Dumping



First time hookup charging cylinders

! DANGER:
Clear area around
trailer of bystanders
before charging
system.



Tilt tub part way several times to fill hydraulic cylinders before extending cylinders completely. Extend and retract cylinders completely. Check for proper operation.

Filling and dumping trailer

! DANGER:
Clear area around
trailer of bystanders
before filling and
dumping trailer.

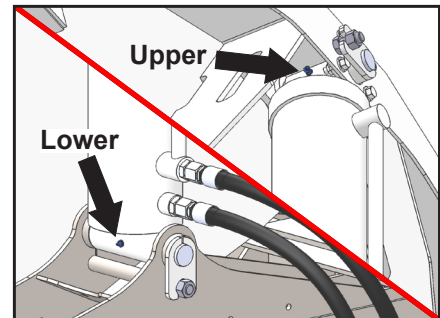
NOTE:
When Filling or
Dumping loads,
remain at the controls
and stand clear of the
trailer. The tub should
dump in 20 seconds
or less. DO NOT stop
cylinder extension
in middle of cycle,
equipment may up-
set. DO NOT attempt
to dump load on
uneven or unstable
ground.



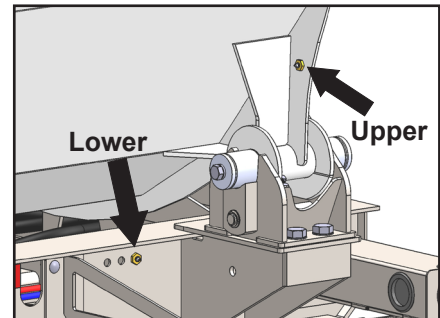
| Tub Size | Level Full - Cubic Yards | Heaped Full - Cubic Yards |
|------------|--------------------------|---------------------------|
| 14' | 9.1 | 12.0 |
| 15' | 9.8 | 12.9 |
| 16' | 10.5 | 13.8 |
| 17' | 11.1 | 14.6 |
| 20' | 13.2 | 17.3 |
| 24' | 15.8 | 20.8 |
| 30' | 20.0 | 26.2 |
| 34' | 22.7 | 29.7 |
| 37' | 24.5 | 32.1 |

Lubrication Maintenance

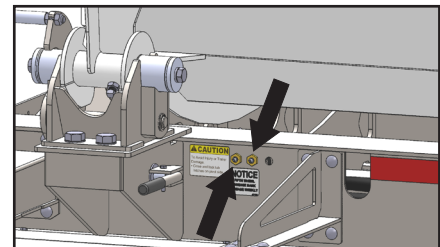
- Grease upper and lower pivot point zerks of both lift cylinders weekly. (Front lift cylinder zerks shown)



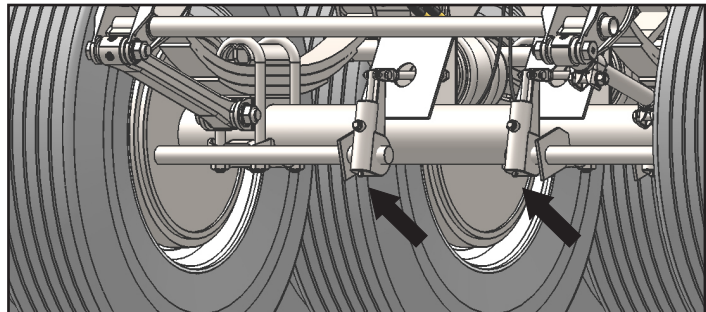
- If equipped with the remote grease zerk option, front lift cylinder zerks can be found near the curb-side front pivot. The rear lift cylinder zerks can be found near the road-side rear pivot. (Front lift cylinder zerks shown)



- Grease fifth wheel zerks weekly.

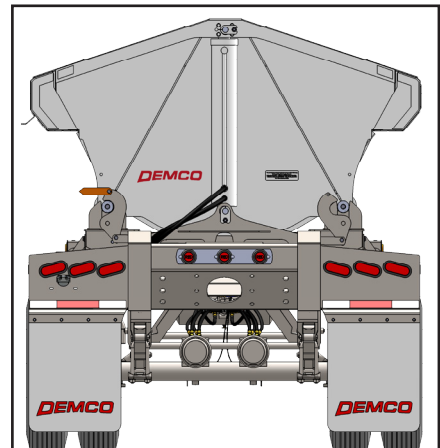


- Grease slack adjuster pivot on all wheels monthly.

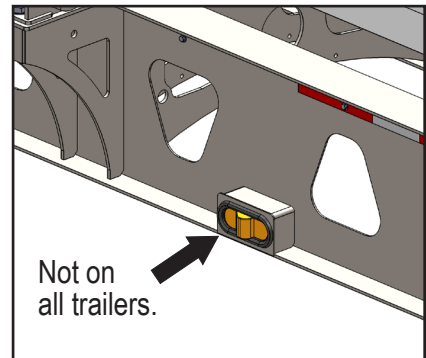
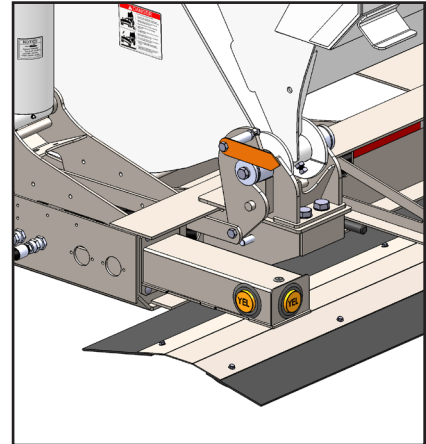


Inspect lights daily

- Turn on truck lights and 4 way flashers.
- Walk around tractor and trailer to inspect that all lights are operating.

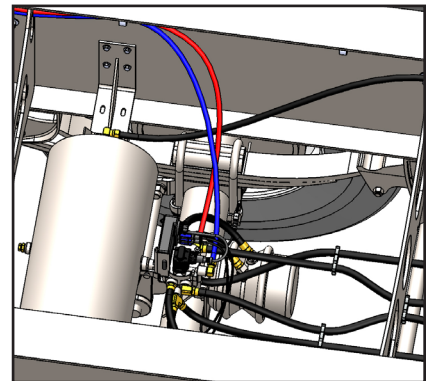


Inspect lights daily (cont.)



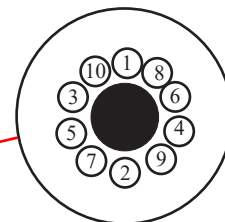
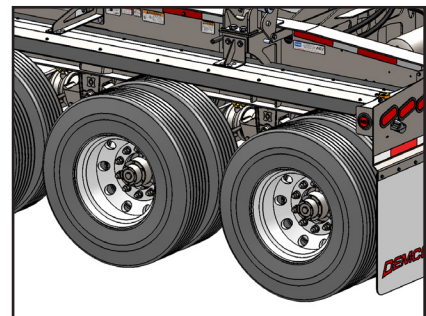
Inspect hydraulic and air lines daily

- Inspect hydraulic lines, air lines, and valves for leaks, rubbing, or crimped lines.



Inspect tires and lug nuts daily

- Check Tire pressure. If necessary, inflate tires to pressure recommended by the tire manufacturer. Maximum tire pressures are molded into the tire sidewall.
- Check all hubs for loose lug nuts.
- Re-torque all wheel lug nuts. Recommended torque dry: 450-500 ft. lbs. See sequence below.
- Check all hubs for proper oil level.
- Check all valve stems for proper mounting.
- Check that tires and rims do not rub.
- Tighten flange nuts to recommended torque using sequence shown.



Working on hydraulic systems

! DANGER:
Clear area around trailer of bystanders before raising tub.

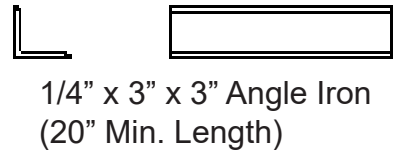
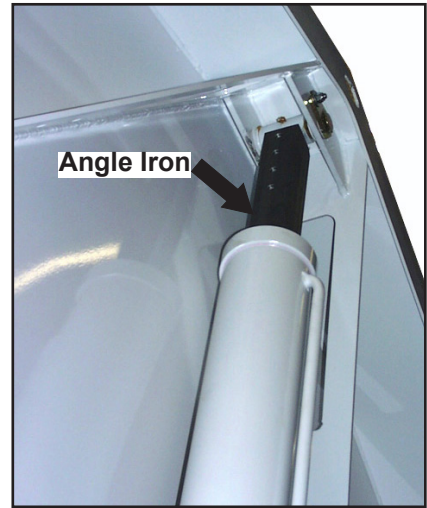
! DANGER:
Do not preform maintenance on tub body without physically blocking body and cylinders to prevent lowering.



Before performing maintenance between the frame rails, the trailer should be hooked to tractor on a level surface, fully dumped, then hydraulic hoses uncoupled.

If service requires the tub to be partially dumped follow the proper safety procedures.

1. Make two tub braces using 1/4" x 3" x 3" angle iron.
2. Raise tub and insert angle iron over cylinder rod on each end. (See Photo)
3. After tub is secured in raised position:
 - a. Disengage the PTO; relieve the pressure from the hydraulic system by jogging control valve both directions to relieve pressure from the system.
 - b. When working on hydraulic systems, **EXTREME** caution must be used to avoid injuries from high pressure or hot oil.
 - c. Never attempt to work on loaded trailer.



WARNING: Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see doctor at once. Serious infection or reaction can result if medical treatment is not given immediately. Make sure all connections are tight and that hoses and lines are in good condition before applying pressure to the system. Relieve all pressure before disconnecting the lines or performing other work on the hydraulic systems.

Tub and frame inspections

An important phase of trailer upkeep and maintenance is the inspection and repair, if any, of all structural steel members of the trailer frame, tub, and tongue. It is readily apparent that the frame and tub must be one solid unit to carry the load safely and quickly without danger of accident or further damage to the trailer. This also prevents subsequent major repair, cost and trailer down time.

The need for a complete frame, tub, and tongue inspection stems from various reasons:

- Trailer loaded to maximum rated capacity, or greater.
- Rough handling may also cause structural failures of varying degrees. The failures are the results of metal fatigue due to flexing, twisting, distortion.

Frame, tub, and tongue failure will show up in the steel frame members as weld cracks, cracked and loosened steel sections.

To detect any fractures before they become major failures:

- Once a month thoroughly inspect the trailer for any sign of failure and correct any defects.
- It is desirable to have the trailer completely washed down so all the joints and welds may be closely viewed.

Break-in procedure

After the first twenty-four (24) hours of use, perform the following maintenance procedures:

1. Re-torque all suspension bolts and axle u-bolts. Torque specifications (as shown on the following page) are also on a decal located on the trailer sub-frame above the suspension.
2. Re-torque all wheel lug nuts.
3. Check all clearance lights, turn signal indicators, and stop lights.
4. Inspect all brake hoses and airlines for kinks and leaks.
5. Check hub oilers for leaks or low levels.
6. Check pintle hitch and/or push block mounting bolts for proper torque. (380 ft. lbs. dry)
7. Check turntable ring bolts for proper torque.
8. Inspect hydraulic lines and valves for leaks, chaffing or crimped lines.

Pre-Trip Checklist

Perform the Pre-Trip checklist whenever the tractor-trailer has been left unattended.

1. Check that tongue is properly coupled to pintle hitch along with the safety cables.
2. Check that air hoses are securely attached to the trailer gladhands.
3. Check that electrical cord is properly connected to the trailer plug.
4. Walk around trailer to check conditions of tires, lights, and landing gear.
5. Check tub dump latches to ensure they are both set for dumping to the same side.

Daily Inspection Checklist

Perform the Daily Inspection Checklist each day before operating your side dump trailer.

1. Perform the Pre-Trip Checklist.
2. Inspect air and hydraulic lines for leaks, crimps, and abrasions.
3. Visually inspect tires for damage. Check tire air pressure. Check hubs for loose lug nuts. Check hub caps for damage.
4. Check hub oil level and refill as needed.
5. Check trailer chassis and tub for loose fasteners or damaged parts.
6. Turn on lights and flashers. Walk around trailer to check that all lights are working. Replace any lights that are not working.

Weekly Inspection Checklist

Perform the Weekly Inspection Checklist at the beginning of each week or if the trailer has not been used for more than a week.

1. Perform the Pre-Trip and Daily Inspection Checklists.
2. Grease the top and bottom cylinder pins on the front and rear cylinders.
3. Grease the turntable ring using the six grease zerks located around the ring.

Every 2,000 Miles or 30 Days

Perform the following checks:

AIR BRAKE SYSTEM

1. Check air brake hose and Synflex lines for chaffing and crimping.

TIRES

1. Check for signs of uneven tire wear.
2. Check tires for cuts, side wall breaks, tread cracking, separation, or feathered wear.
3. Check duals for uneven wear, and rotate if necessary.

BRAKE DRUMS AND WHEELS

1. Check and determine how much brake lining has worn.
2. Inspect closely for worn stud holes, loose cap nuts and/or clamp nuts.
3. Inspect wheel, rims, and hubs for cracks, breaks or other damage.
4. Grease slack adjusters

SUSPENSION ASSEMBLIES

1. Inspect rubber bushings.
2. Inspect mounting brackets for damage or broken parts.
3. Make certain lock nuts on alignment adjusting screws are tight.
4. Check and re-torque all suspension bolts and pushblock bolts.

HYDRAULIC SYSTEM

1. Check hydraulic hoses for chaffing, crimping and fasten securely.
2. Check for hydraulic leaks.
3. Make sure valves are not leaking and are operating properly.
4. Hydraulic system is entirely dependent upon towing vehicle for its supply and control. Therefore, you must maintain hydraulic system on tow vehicle. Tow vehicle should maintain a minimum 25 GPM oil flow at 2500 PSI.

Every 25,000-50,000 Miles or Yearly

***Whichever comes first, perform the following checks:**

AIR BRAKE SYSTEM

1. Inspect the brake linings and reline if necessary.
2. Check the brake drum for distortion, heat checking, out of roundness, and/or scoring.
3. Remove the brake shoes to examine bushings and anchor pins.
4. Examine the brake cam, brake cam rollers, and/or brake shoe wear plate for wear.

Every 50,000 miles or yearly, perform the following checks:

AIR BRAKE SYSTEM

1. Inspect the brake chambers. Replace if damaged.



CAUTION: WE DO NOT RECOMMEND DISASSEMBLING SPRING BRAKE CHAMBERS. REPLACE THE ENTIRE SPRING BRAKE.

2. Check slack adjuster bushing and brake chamber yoke pin for wear.

NOTE: PERFORM THE ABOVE MAINTENANCE ON THE MINIMUM SCHEDULE, WHETHER ON THE MILE OR CALENDAR BASIS, WHICHEVER COMES FIRST.



CAUTION: BE CERTAIN THE PRECEDING CHECKLIST INSPECTIONS HAVE BEEN PERFORMED.

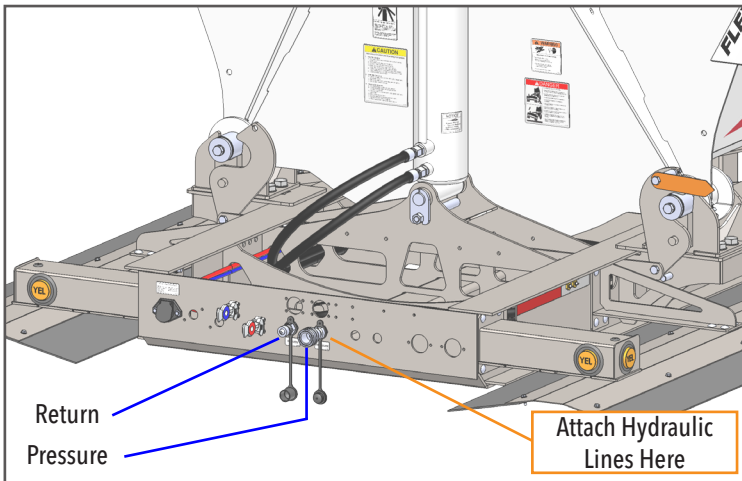
AIR PRESSURE BRAKE SYSTEM

The air system of a trailer is entirely dependent upon the air brake system of the towing vehicle for its air supply and control. Therefore, the air brake system of the towing vehicle must be in good condition, or it will be impossible to obtain good brake performance on the trailer.

HYDRAULIC PRESSURE SYSTEM

The hydraulic systems of these trailers are entirely dependent upon the hydraulic system of the towing vehicle for its oil supply, pressure and control. Therefore, the hydraulic pressure system of the towing vehicle must be in good condition, with steady clean oil supply for proper dumping performance on the trailer.

NOTE: CLEAN HYDRAULIC SYSTEM AT LEAST ONCE PER YEAR.



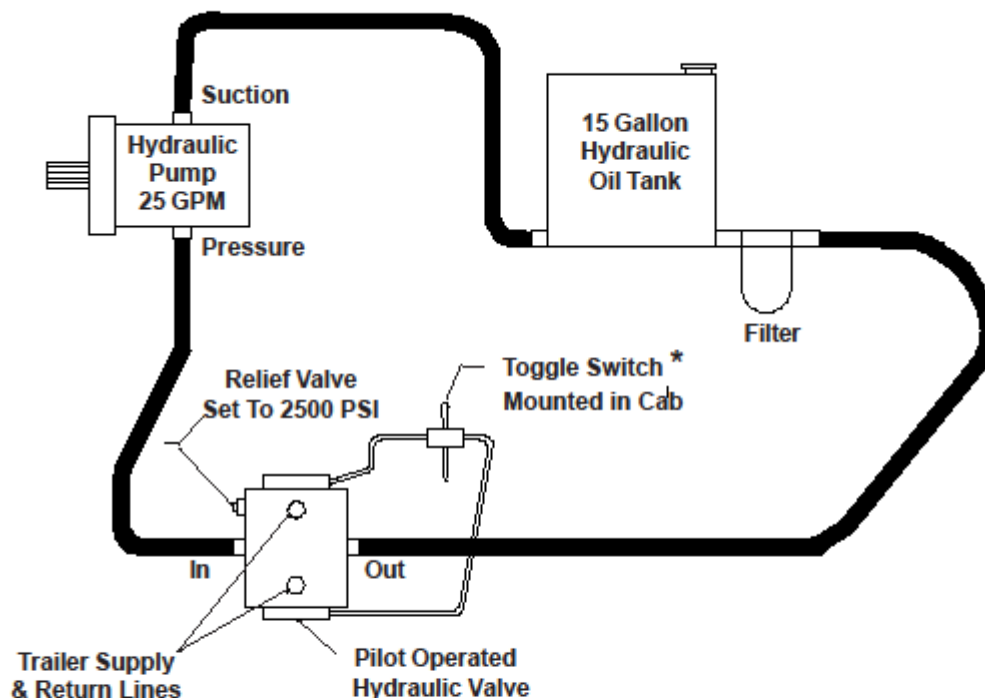
WARNING: Hydraulic fluid escaping under pressure can have enough force to penetrate the skin. Hydraulic fluid may also infect a minor cut or opening in the skin. If injured by escaping fluid, see doctor at once. Serious infection or reaction can result if medical treatment is not given immediately. Make sure all connections are tight and that hoses and lines are in good condition before applying pressure to the system. Relieve all pressure before disconnecting the lines or performing other work on the hydraulic systems.

Truck-Tractor Hydraulic Systems

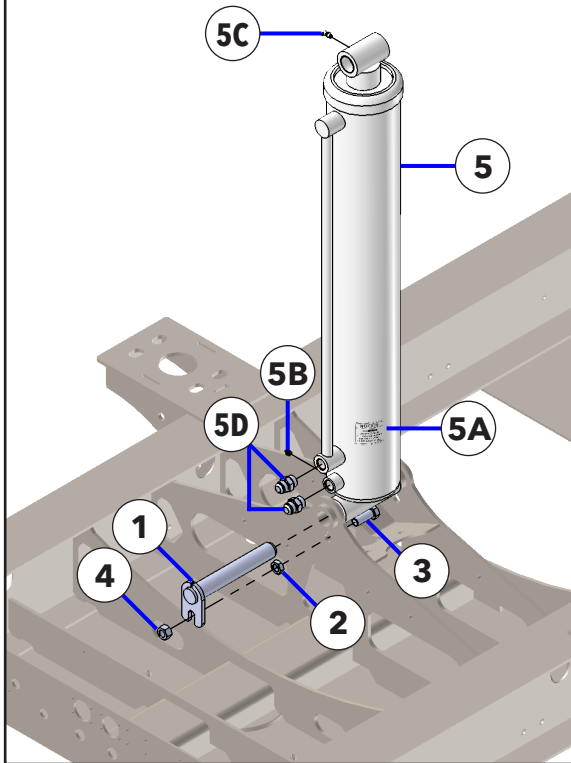
Efficient, safe operation of side dump trailers require that the tractor hydraulic system provide a clean, high pressure, high volume oil supply. The hydraulic pump pressure should be set at 2500 PSI with a minimum output of 25 GPM supply and a minimum 15 gallon filtered and strained reservoir.

NOTE: Hydraulic Oil Filter should be Changed every 25,000 miles or yearly, which ever comes first and hydraulic system flushed every 50,000 miles with pressure and flow rates checked.

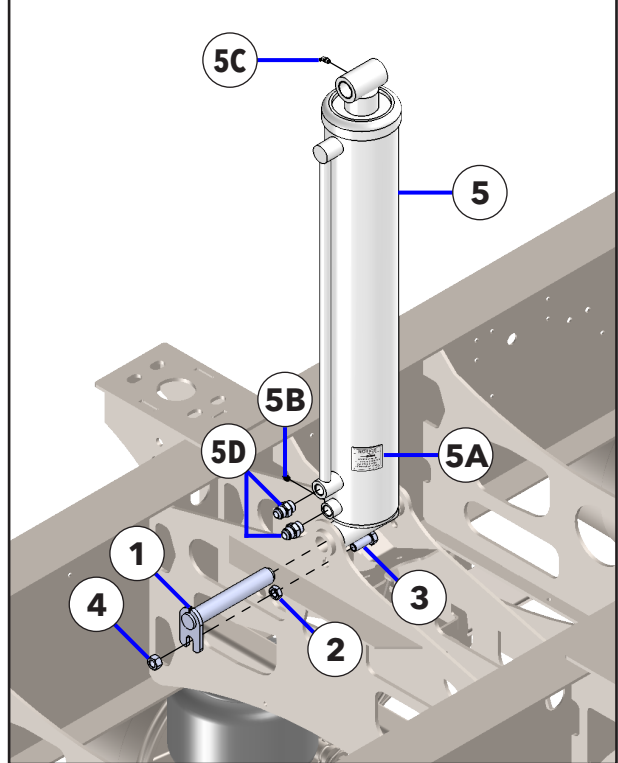
Generic Tractor Hydraulic System



**GENERIC
DRAWING
(FRONT)**



**GENERIC
DRAWING
(REAR)**

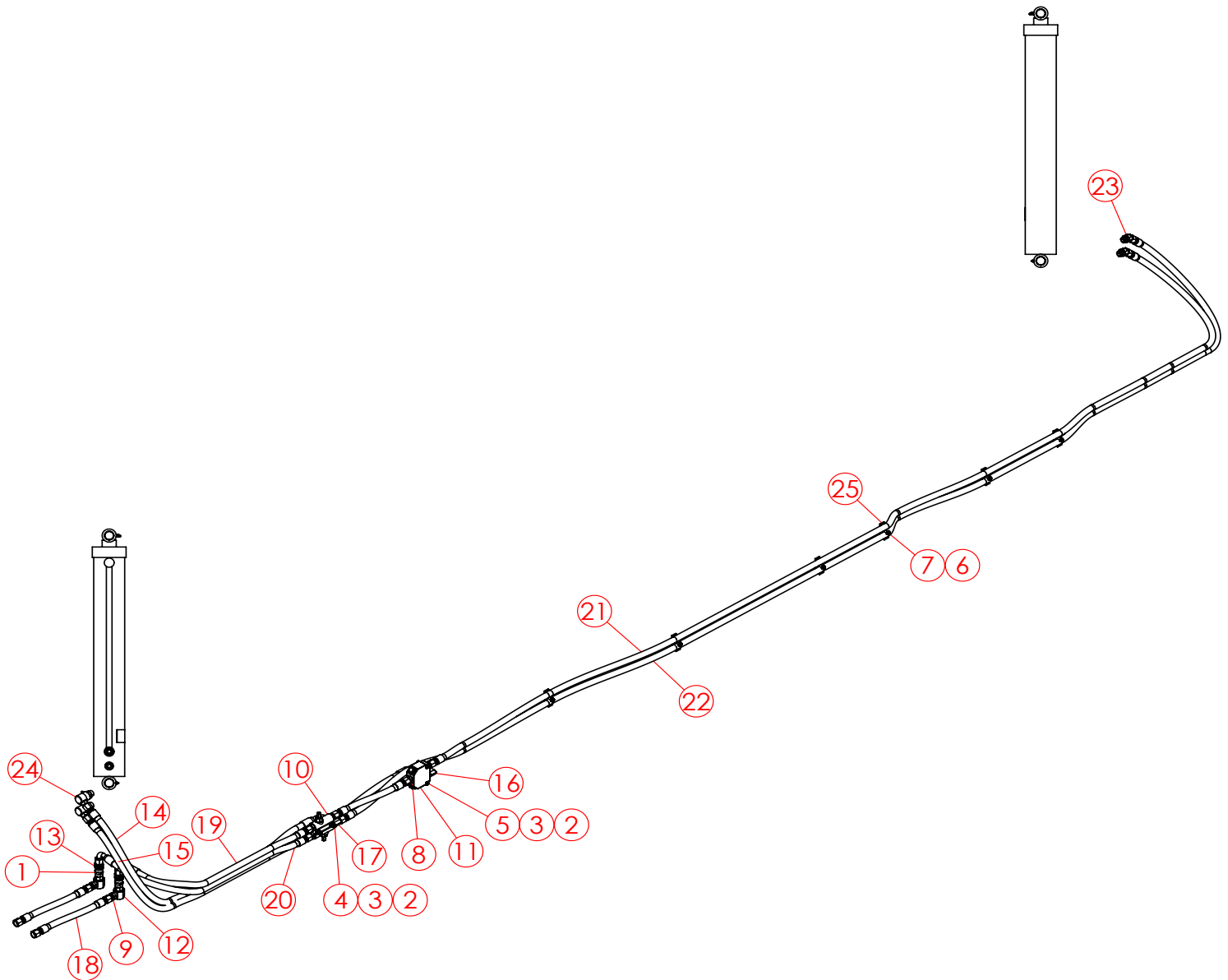


| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 2 | 5CAM9019 | PIN, CYLINDER, 1-1/2" X 9-5/8" |
| 2 | 2 | 1AFBP3107 | NUT, HEX JAM, 3/4"-10, GR 2, PLATED |
| 3 | 2 | 1AFBP3139 | HEX CAP SCREW, 3/4"-10 X 2", GR 5, PLATED |
| 4 | 2 | 1AFC05L0005 | 3/4 CENTERLOCK NUT |
| 5 | 2 | 1AYDP6347 | CYLINDER, HYDRAULIC, 5" X 36", WITH DROP TUBE |
| 5 | 2 | 1AYDP6349 | CYLINDER, HYDRAULIC, 6" X 36", WITH DROP TUBE |
| 5A | 2 | 1AQAP2986 | DECAL, GREASE TRAILER WEEKLY, 2-3/4"W X 3"T |
| 5B | 2 | 1AKZAAA0000 | GREASE ZERK, 1/8" NPT |
| 5C | 2 | 1AFBP3654 | GREASE ZERK, 1/8" MP X 45 DEGREE ELBOW |
| 5D | 4 | 1AKDP4368 | ADAPTER, 12MJIC-12MSAE, STRAIGHT, 6400-12 |
| * | 1 | 1AKDP6603 | SEAL KIT 5" WETHERELL CYLINDER |
| * | 1 | 1AKDP6569 | SEAL KIT 6" WETHERELL CYLINDER |

***Not shown in part diagrams.**

Hydraulic Parts (4C000037)

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 2 | 1ACDP6307 | COUPLING, 12FP-12FP |
| 2 | 12 | 1AF009D0000 | 1/4" FLAT WASHER |
| 3 | 4 | 1AFBP3587 | NUT, HEX LOXK, 1/4"-20, NYLOCK |
| 4 | 2 | 1AFBP3588 | HEX CAP SCREW, 1/4"-20 X 3, GR.8, PLTD |
| 5 | 2 | 1AFBP3589 | HEX CAP SCREW, 1/4"-20 X 2-1/2, GR.8, PLTD |
| 6 | 6 | 1AFBP3612 | NUT, HEX LOCK, 3/8"-16 TOP-LOCK |
| 7 | 6 | 1AFBP3685 | BOLT, FLNG HEAD, 3/8"-16 X 2, GR.8, PLTD |
| 8 | 5 | 1AKDP4368 | ADAPTER, 12MJIC-12MSAE, STRAIGHT, 6400-12 |
| 9 | 2 | 1AKDP4388 | UNION, 12MJ-12MJ, 2403-12 |
| 10 | 1 | 1AKDP6302 | VALVE, DOUBLE RELIEF, PRINCE, H-L |
| 11 | 1 | 1AKDP6303 | VALVE, PROPORTIONAL DIVIDER, PRINCE |
| 12 | 2 | 1AKDP6304 | ELBOW, 90°, 12MP-12FPX, LIVE SWIVEL |
| 13 | 2 | 1AKDP6495 | BULKHEAD ADAPTER W/ NUT, 12MJ-12MP, 2706-LN-12-12 |
| 14 | 1 | 1AKDP6534 | HOSE, HYD, 3/4 X 62", 12FJIC90°-12FJX |
| 15 | 1 | 1AKDP6535 | HOSE, HYD, 3/4 X 87", 12FJIC90°-12FJX |
| 16 | 1 | 1AKDP6538 | ADAPTER, 12MJ-12MSAE 90°-6801-12 |
| 17 | 1 | 1AKDP6557 | TEE, 12MJ-12MSAE-12MJ-6804-12 |
| 18 | 3 | 1AKDP6558 | HOSE, HYD, 3/4 X 18-12", 12FJX-12FJX |
| 19 | 1 | 1AKDP6587 | HOSE, HYD, 3/4 X 43", 12FJX90°-12FJX |
| 20 | 1 | 1AKDP6588 | HOSE, HYD, 3/4 X 48", 12FJX90°-12FJX |
| 21 | 1 | 1AKDP6592 | HOSE, HYD, 3/4 X 232", 12FJX-12FJX |
| 22 | 1 | 1AKDP6593 | HOSE, HYD, 3/4 X 257", 12FJX-12FJX |
| 23 | 2 | 1AKDP6608 | ADAPTER, 12MSAE-12MJ, 45, 4802-12 |
| 24 | 2 | 1AKDP6609 | SWIVEL, LIVE, 12MSAE-12MJ, 90°, LS6801-12-12 |
| 25 | 6 | 3CAM8053 | HOSE RETAINER, SINGLE |





CAUTION: The spring brake chamber plug must remain in place when not being serviced. Chamber plugs prevent contaminants from entering brake chambers.

NOTE: For additional instructions on how to release makes of spring brakes, refer to the specific manufacturer's instructions.

All axles, except converter dolly axles, are equipped with spring brake chambers. Each spring brake chamber is separated into two units.

The front unit operates the service brakes. The rear unit contains a high loading capability spring that must be pressurized by air within the chamber to compress the spring to release the spring brake portion of the chamber. Loss of air pressure to the brake chamber will automatically apply the spring brake portion of the chamber for parking and/or emergency braking.

In the case of a service brake system air failure, when the spring brakes are applied in an emergency stop, a spring brake air reservoir retains enough stored air to release the spring brakes at least once by means of the tractor parking brake control.

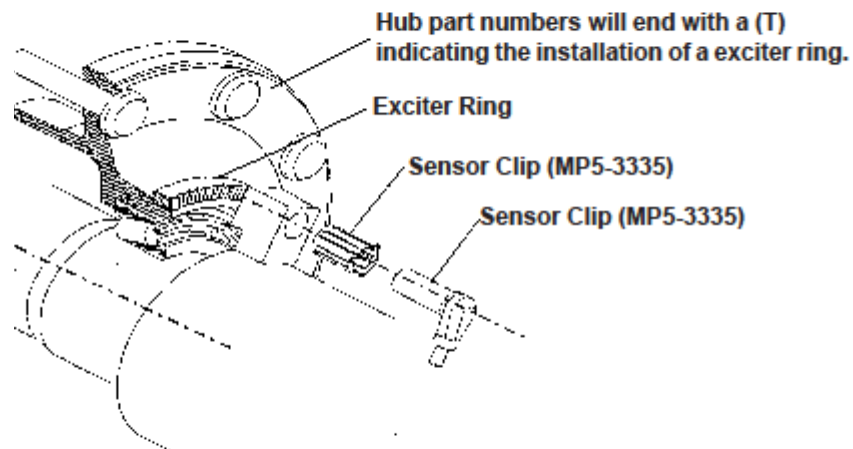
In the absence of air pressure, a manual release is provided to allow release of the spring brake. Here's how to release spring brakes, which are standard on most Demco Side Dump trailers.

1. Always install wheel chocks at both front and rear of tires before manually releasing spring brakes.
2. An emergency parking brake release tool is stored in a pocket on the side of the brake chamber.
3. Insert the detachable release bolt through hole in head and through the piston. Turn the release bolt clockwise until it stops and locks, then pull the release bolt out as far as possible, and run the nut down, holding the bolt in place. Using a hand wrench, turn the release bolt nut clockwise until the bolt extends about three inches. Make sure the release bolt is locked properly in the piston.
4. The parking brake is now caged.

WARNING:

DO NOT operate your trailer with parking brakes caged or in any other way disabled. Never attempt to open a spring brake chamber. The internal spring is very dangerous.

This trailer is equipped with a Haldex Full Function Anti-Lock Brake System (FFABS) to maintain stability and control during braking by preventing wheel lock-up. FFABS consists of Sensors and Exciters, Modulating Relay Valve, and an Electronic Control Unit (ECU) to maximize the braking ability of the trailer. The ECU monitors wheel speeds, and thus vehicle speed, through the use of sensors and exciters that are mounted on the hubs of the trailer. When the ECU detects the speed of a wheel or wheels decreasing rapidly during a braking application, it releases the air pressure in the brake chamber of the affected wheel (s) via the modulator. This allows the wheel(s) to begin rotating again, thus avoiding lock-up. As soon as the wheels begin to rotate again, the ECU reapplies pressure in the affected brake chambers to maximize braking effectiveness. If the condition that caused the lock up remains, the cycle is repeated until either the brake application or vehicle is stopped. Operation is totally automatic and can occur up to six times per second.



NOTE: FFABS can be installed on a variety of trailer configurations capable of controlling 2, 4 or 6 service/spring brake chambers. When the system is installed on a multi-axle trailer, it is important the proper axle is selected for positioning of the ABS wheel end sensors. Several factors are involved in making this decision, including but not limited to, the selected axle should be the one that carries the least load or is most likely to lock first in a hard brake application.

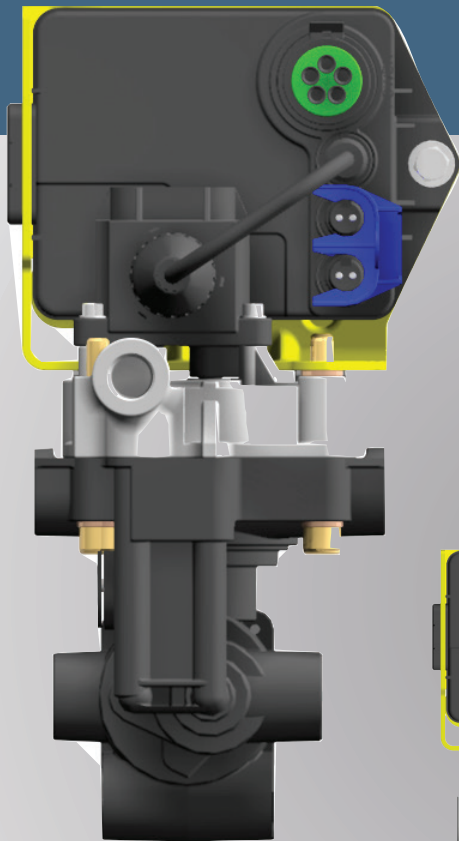
The Full Function ABS Valve was designed as a method of providing a complete trailer braking system combined with skid control in a single package. This valve combines the functions of several separate valves while providing all the valve needs for trailer service and spring brakes.

The FFABS valve has three control sections:

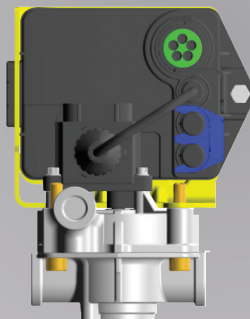
1. Skid control unit that modulates signal pressure to prevent wheel lock up.
2. Relay valve to provide the high flow of air from reservoir to brake chambers required for good brake response.
3. Spring brake control module which incorporates pressure protection, one way check, double check for anti-compounding, and quick release.

The electronic control unit of the FFABS valve receives operating power from the seven-way connector. In the event of a power failure, the system will revert to a typical relay valve system; spring brake control is unaffected by a power failure.

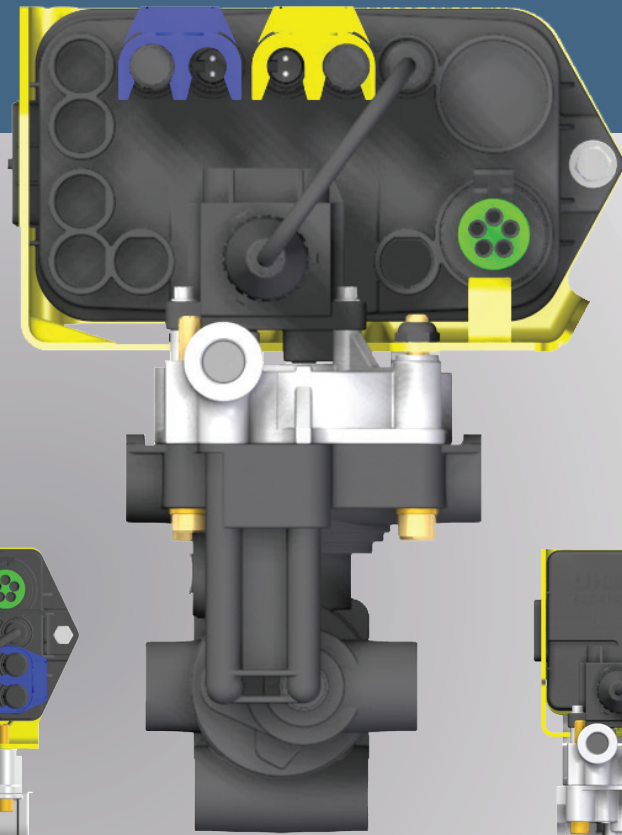
INSTALLATION/SERVICE GUIDE



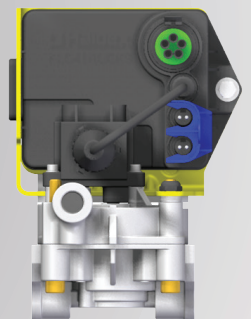
**PLC Select
1M -FFABS**



**2-Port ABS
Relay Valve**



**PLC Select
2M -FFABS**



**6-Port ABS
Relay Valve**

**2S/1M - 4S/2M PLC Select
Anti-Lock Braking Systems (L30041)**

<https://www.haldex.com/globalassets/north-america/documents/abs/L30041.pdf>



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Available For Download At haldex.com

L20243 - ABS Service Components Catalog

L30041 - 2S/1M - 4S/2M PLC Select Anti-Lock Braking Systems

L31154W - PC Diagnostic Instruction Manual (Web Only)

L31158W - Info Center Instruction Manual (Web Only)

If you have any questions on this product or any of the Innovative Products offered by Haldex, contact your local distributor for complete details. Technical Service or Troubleshooting help can be obtained by calling Haldex Technical Services Department at 800-643-2374, OPTION 2.

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Technical Support

United States

Haldex Brake Products Corporation
10930 North Pomona Avenue
Kansas City, Missouri 64513
Technical Service & Engineering Support
+1 (800) 643-2374 (Press 2) or Ext. 2337

Canada

Haldex Limited/Haldex Limitée
500 Pinebush Road, Unit 1
Cambridge, ON N1T 0A5
Technical Service & Engineering Support
+1 (800) 267-9247 (Press 2)

To learn more, contact your Haldex sales professional.

United States 816-891-2470
Canada 519-621-6722
Mexico 52-81-81569500

For additional contact information
or to learn more about Haldex,
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L30041
US Rev. 3/20
WEB ONLY

<https://www.haldex.com/globalassets/north-america/documents/abs/L30041.pdf>

Care and Adjustment of Brakes

The trailer brake system will perform safely and efficiently only as long as you maintain it properly and do not abuse it. Trailer brakes should be inspected and adjusted frequently in connection with a Trailer Preventative Maintenance program. Out-of-adjustment brakes can cause increased stopping distance, shorter brake component life, and a greater tendency for the trailer to jackknife.

Air System and Brake Operation

Proper operation of the brake system requires a firm seal between the air brake glad hands.

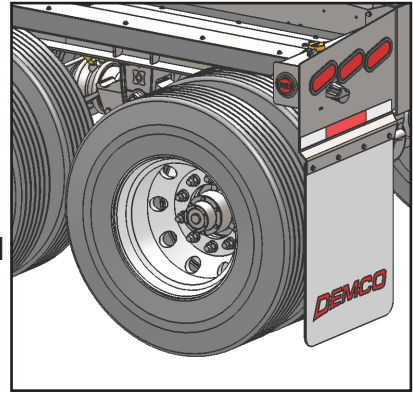
1. Inspect the glad hands for rubber washer damage and cracked housing. Inspect the air hoses for cracking and for frayed connections.
2. Keep the air system clean. Primary and emergency air tanks should be drained daily to remove moisture and other contaminants, especially during cold weather operations.
3. Some air valve manufacturers discourage the use of any kind of air line antifreeze. It may result in deterioration of seals in these valves.
4. If you use Teflon tape or other thread sealers to seal threaded connections in your air lines, be careful not to allow pieces of the sealer to enter the air system. They can clog passages into the valves.
5. Keep the air system tight. The air system cannot be charged properly if there are leaks in reservoirs, lines, hoses or valves. Always check the tractor pressure gauge for unusual drops or extended buildup times.
6. Run the tractor engine until the air brake system pressure gauge shows at least 70 psi. Listen for air leaks. With the engine off, check the gauge reading with no brakes applied. The gauge reading loss should not exceed three pounds in one minute.
7. With the engine still off, apply the brakes fully for two minutes. The gauge reading loss should not exceed four pounds per minute.
8. With the engine still off, slowly open a drain cock in an emergency or supply line and allow the pressure to drop gradually.
9. In a system that does not employ spring brake control valves, the relay emergency valve should function and apply the brakes.
10. In a system employing spring brake control valves, spring brakes should function and apply the brakes. Remember that serious air losses are extremely hazardous conditions that are likely to cause accidents or breakdowns.
11. Before entering traffic, check the operation of the trailer brakes to be sure they are in good working order. Try foot pedal, emergency dash control valve (push, pull or flip), and trailer brake lines to assure brake application and release in each instance. Listen for air leaks under each condition.

WARNING: Do Not operate this vehicle with any brake defects or with brakes out of adjustment.

Check Brake Operation

TIRES

Do not over inflate. Check for proper inflation with an accurate gauge when the tires are cold. Inspect tires for nails and other objects embedded in the rubber, and for stones and other objects lodged between duals. Examine tires to see that they are free of breaks and other defects. Watch new and retread tires for signs of failure during break-in period. Dual tires on any axle end should have the same diameter.

**CAUTION:**

The law requires that you inflate tires according to the inflation pressure molded on the tire by the tire manufacturer. Tires must be matched with proper compatible rims for safe operation.

Replace any tire that has fabric exposed through the tread or sidewall, or that has less than 1/16" tread depth.

TIRE LOADS

Do not overload the trailer tires. Overloading tires creates a dangerous, unsafe condition that should be avoided.

The total load per tire must not exceed the tire manufacturer's specified load carrying capacity at stated inflation pressures for both tires and rims. Demco Side Dump trailers, as required by the certification regulations of the National Highway Traffic Safety Administration (CFR 49, Part 567), has a Gross Axle Weight Rating plate on each trailer for your information on the running gear capacity.

The GAWR and tire information shown on the vehicle identification plate was applicable at the time the trailer was manufactured. If the tires or other components of the running gear have been changed or altered since the trailer was manufactured, the GAWR may have changed. This should be checked with the Demco factory representative.

MFD BY: THURSTON MFG. CO. - 800-633-1648

DATE: 06/2013

GVWR: 34091 KG (75000 LB)

| | GAWR | WITH TIRES | RIMS AT | COLD |
|-------|--------------------|------------|-----------|-----------------------|
| FRONT | 11364 KG (25000LB) | 11R24.5 | 8.25X24.5 | 655 KPA (95 PSI) DUAL |
| INTER | 11364 KG (25000LB) | 11R24.5 | 8.25X24.5 | 655 KPA (95 PSI) DUAL |
| REAR | 11364 KG (25000LB) | 11R24.5 | 8.25X24.5 | 655 KPA (95 PSI) DUAL |

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

V.I.N. 1T9SS4430ET627523

TYPE : TRAILER

SIDE DUMP TRAILER

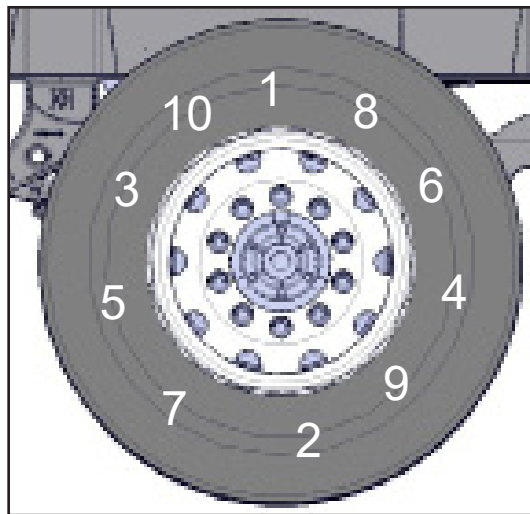
US PATENT #5, 480, 214 & OTHERS PENDING

Located on the drivers side near landing gear.

Check all parts for damage. Insure that studs, nuts, and mounting faces of hub and wheels are clean and free from grease. Replace any defective parts.

Mount single wheel or inner and outer dual wheels over studs, being careful not to damage stud threads. Draw up nuts alternately in the sequence shown below. Do not tighten them fully, however. This procedure will permit the uniform seating of nuts and insure the even face-to-face contact of wheels and hub.

Tighten nuts fully, using the same alternate sequence. Be sure to tighten wheel nuts only to the torque level recommended below and to maintain them at that level through planned, periodic checks.



CAUTION: Do not intermix wheel types. Insufficient mounting torque can cause wheel shimmy, resulting in damage to parts and extreme tire tread wear. Excessive mounting torque can cause studs to break and discs to crack in the stud hole area.

NOTE: Lug nuts should be rechecked for proper torque after vehicle has been operated for 50-100 miles, and every 3,000 miles thereafter, as well as during regular maintenance checks.

1. Check all metal surfaces thoroughly while making tire inspections, including areas between duals and on inboard side of wheel. Watch for:
 - a. Excessive rust or corrosion buildup
 - b. Cracks in metal
 - c. Bent flanges, resulting from road obstructions
 - d. Deep rim tool marks on rings or in gutter areas
 - e. Loose, missing or damaged nuts or clamps
 - f. Bent or stripped studs
 - g. Damaged or missing rim drive plates
 - h. Mismatched rim parts
2. Pull damaged rims or wheels.

**CAUTION:**

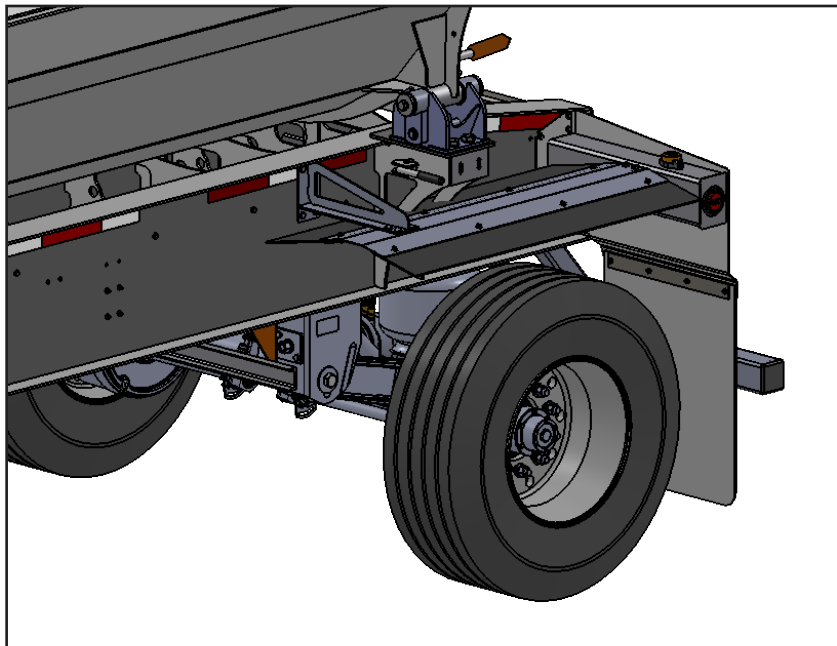
Excessively corroded or cracked rims or rings can be dangerous. Deflate tires prior to the removal of rims or wheels from the vehicle.

3. Mark damaged or hazardous areas with chalk so that part will be removed from service.
4. Replace damaged parts.

**CAUTION:**

Insure that replacements are made with the proper sizes and types of rims and rings.

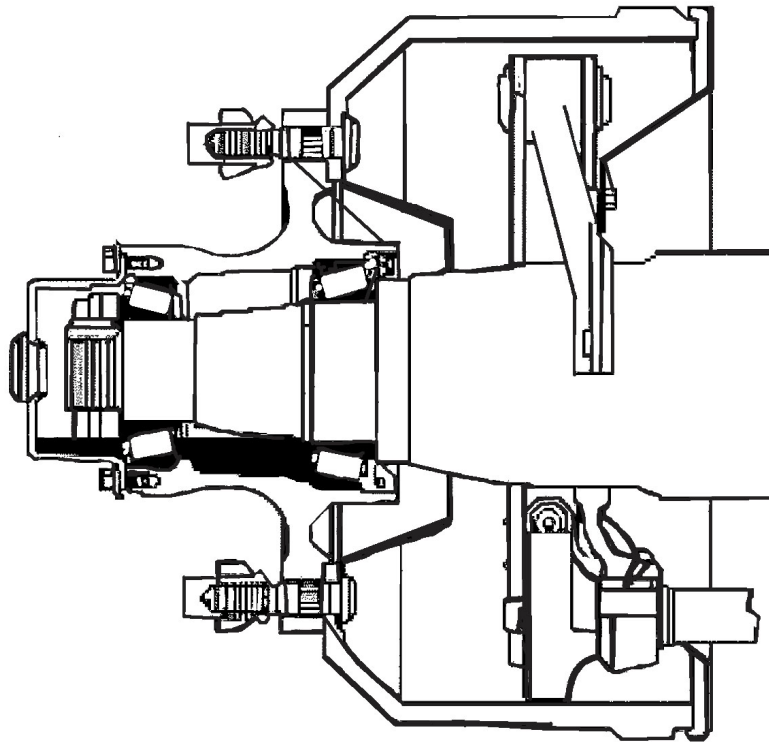
5. Inflate tires only to recommended air pressures.



AXLE INSPECTION

Check hub gaskets and seals for oil leaks before each trip. Leaking seals can result in ruined wheel bearings and possible failure of the axle-wheel assembly.

Check oil level in hubs before every trip. Add oil when low, only to the level indicated by mark on the hub cap. **CAUTION! Too much oil can damage the wheel bearings.** Use a gear type oil: SAE 140 if temperature is above freezing, SAE 90 if temperature is below freezing, or a multipurpose oil with an SAE range of 85 to 140 for year round conditions.



AXLE ALIGNMENT

Axle alignment must be checked at regular intervals. If the trailer is not following properly, this should be reported to the Maintenance Department.

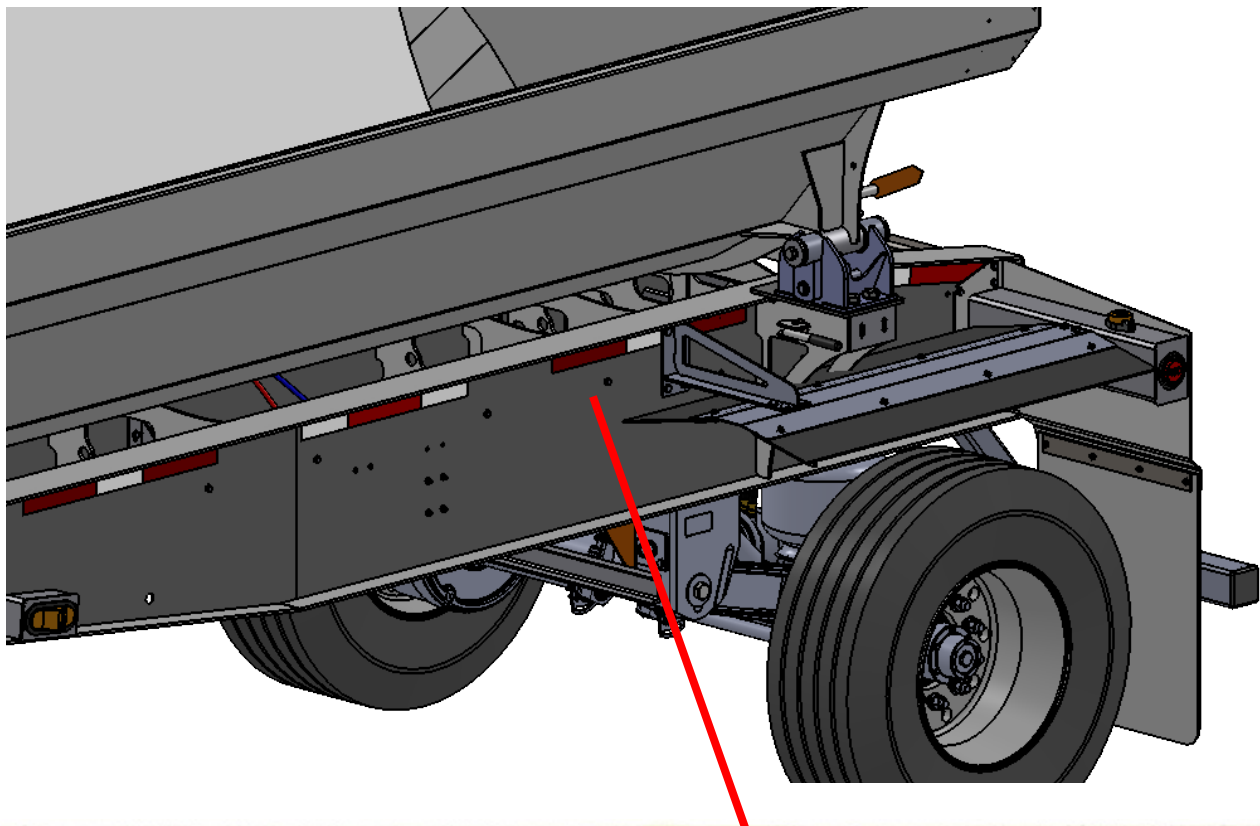
NOTE: See Axle/Suspension manual pages for alignment procedures.

The air suspension height is controlled by height control valves that maintains a constant trailer height by pressurizing or exhausting air in the air springs as needed to support the load being carried.

You must build up and maintain your trailer's air pressure higher than 65 psi before operating the trailer. The air protection valve won't operate until you have 65 psi in the system. This valve automatically maintains a safe air brake pressure higher than 65 psi in the event of an air loss due to a failure in the suspension system.

If an air spring failure occurs on one side, it is recommended to completely deflate the suspension and temporarily operate on the air spring's internal rubber bumpers, to allow your trailer to be moved to a shop for repairs.

To deflate or cut off the air pressure to the damaged air spring, disconnect the height control valve actuating levers from their link assemblies and rotate to the vertical down position.



CBX / CB FIXED FRAME TRAILER AIR SUSPENSION TORQUE SPECIFICATIONS

Torques are with clean, lubricated threads.
Always apply torque to nut, if possible.

REQUIRED RE-TORQUING SCHEDULE:

- All fasteners after first three (3) months or 5,000 miles.
- At every routine preventative maintenance.
- At every brake relining.

| Fastener Size | Pivot Connection | Shock | Air Spring | | SwingAlign |
|-----------------------------|----------------------|----------------------|------------------|------------------|------------------|
| | 1-1/8" | 3/4" | 1/2" | 3/4" | 1/2" |
| Torque Ft.-Lbs. (N•m) | 450-500 (606-676) | 140-175 (190-237) | 30-40 (41-54) | 40-45 (54-61) | 50-60 (68-81) |

SAF Holland

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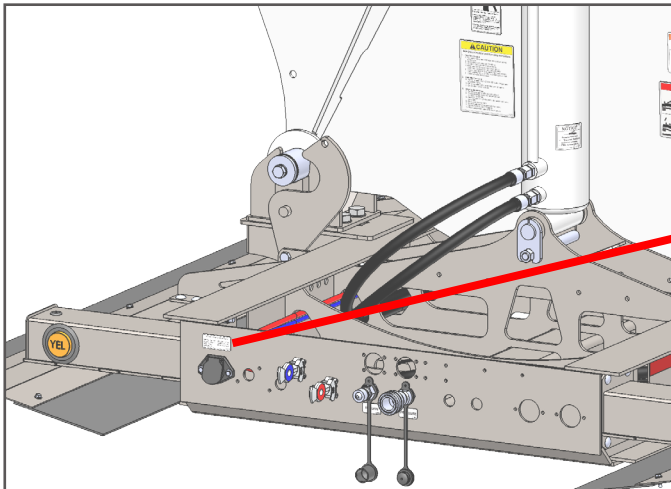
www.safholland.us

XL-48436 Rev. E

The lights and wiring system on every Demco Side Dump trailer meet or exceed all federal and state requirements in effect at the time of manufacture. Wherever required by law, lights and reflectors are marked by the manufacturer to indicate the appropriate specifications with which each complies.

For optimum performance and long life from the trailer's lights and wiring, follow this inspection procedure:

- Clean all reflectors and lights. See that all lights burn properly. Replace all burned out lights and broken reflectors. Factory approved replacement parts should be used, and replacement bulbs of equal candle power should be used for safety.
- **WARNING!** Use only a 12 volt DC battery for checking lights or anti-lock systems. Never use battery chargers or transformers.
- Inspect all wiring to see that it is not frayed, and that it is properly supported and protected, with all connections tight. See that the light cable is clean and long enough to permit jackknife parking. Be certain that the cable is supported so that it cannot be pinched or entangled by the lower and upper couplers. Keep the 7-way plug on the light cable and the 7-way connector on the trailer free of corrosion.
- Never replace fuses or breakers with metal foil or other devices.
- A decal is located near the 7-way connector. You may trace individual electrical circuits by the wire colors indicated. Refer to the schematic drawing and the decal for conductor number and wire colors.

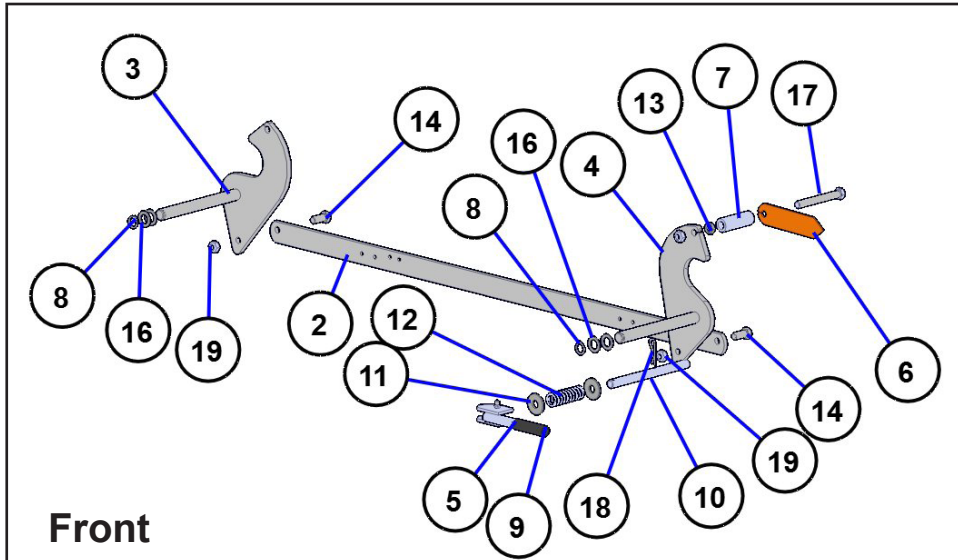
**Wiring Harness Color Code**

| | |
|----------------|------------------|
| WHITE - Ground | YELLOW - Lt Turn |
| BLACK - Marker | GREEN - Rt Turn |
| RED - Stop | BLUE - Auxiliary |
| BROWN - Tail | |

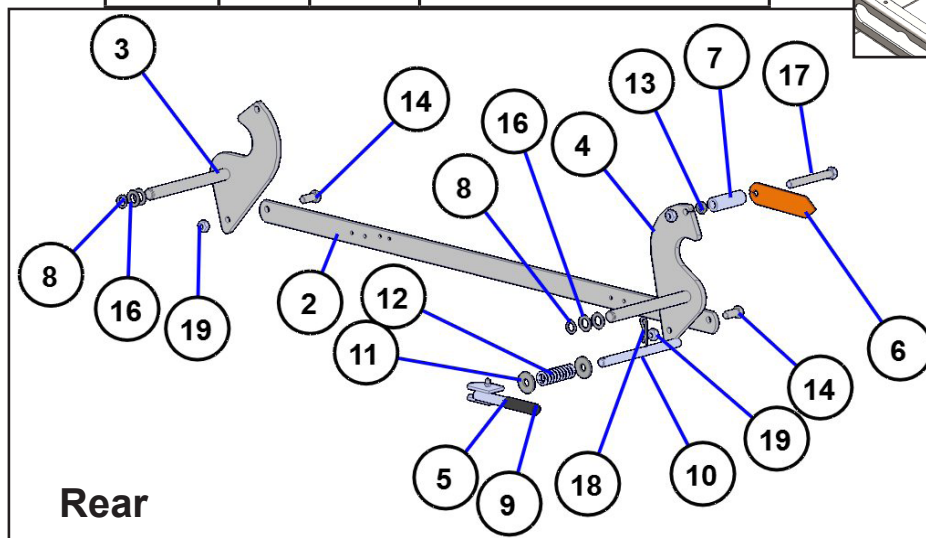
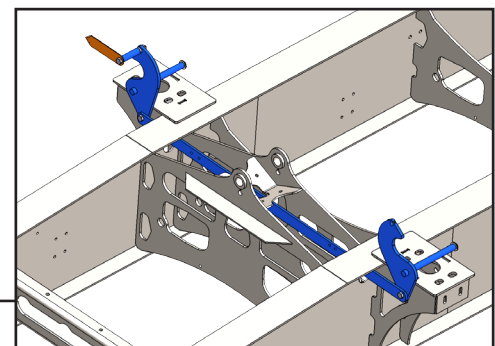
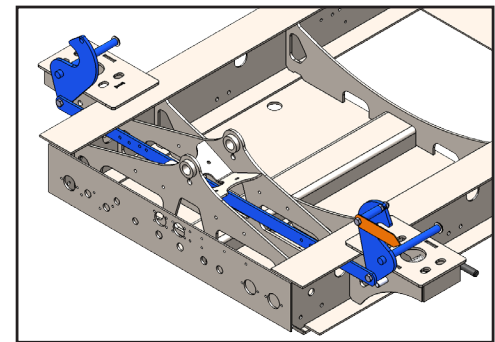
AP 3674

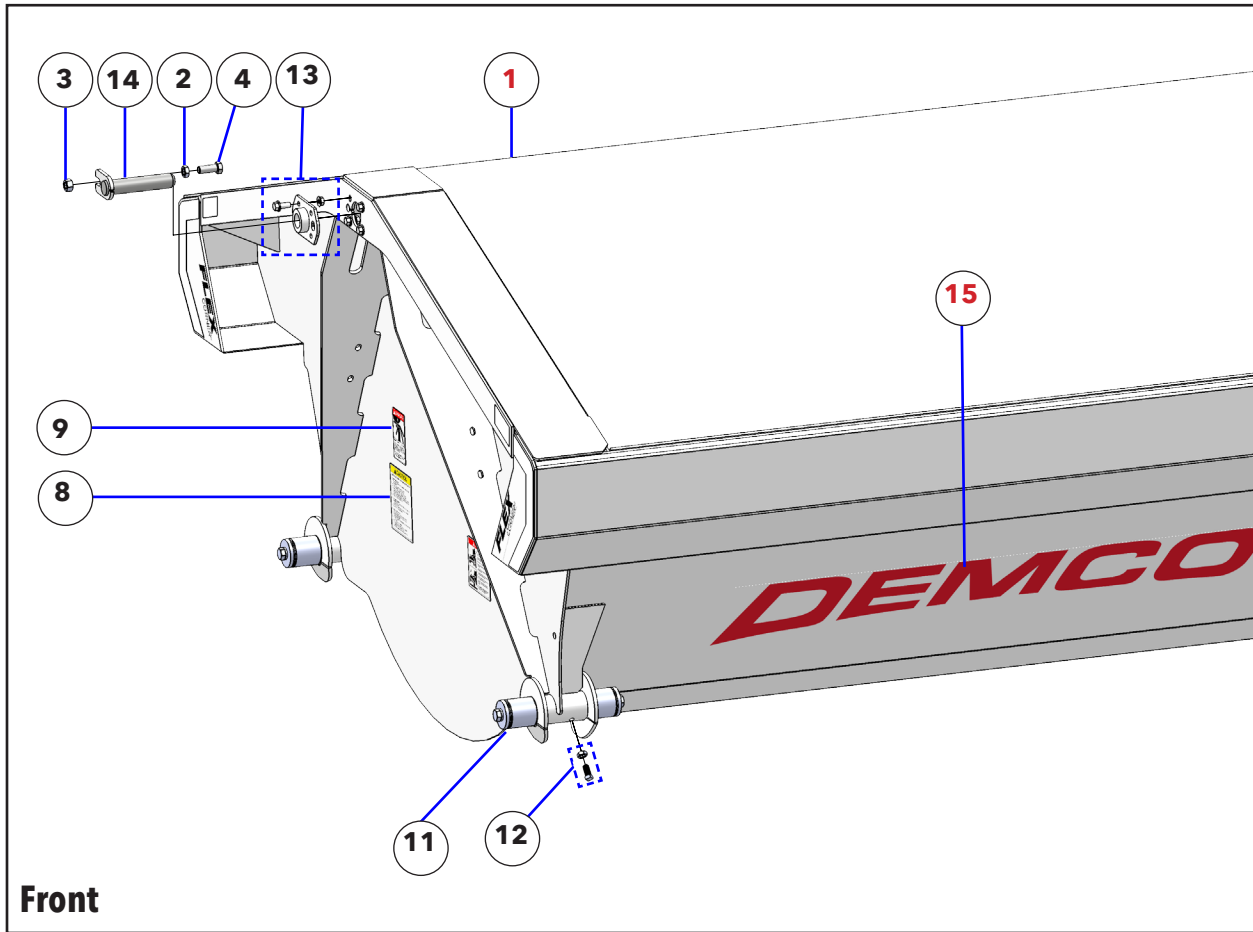
1AQAP3674**WIRING HARNESS COLOR CODE DECAL**

Pivot Latch Components

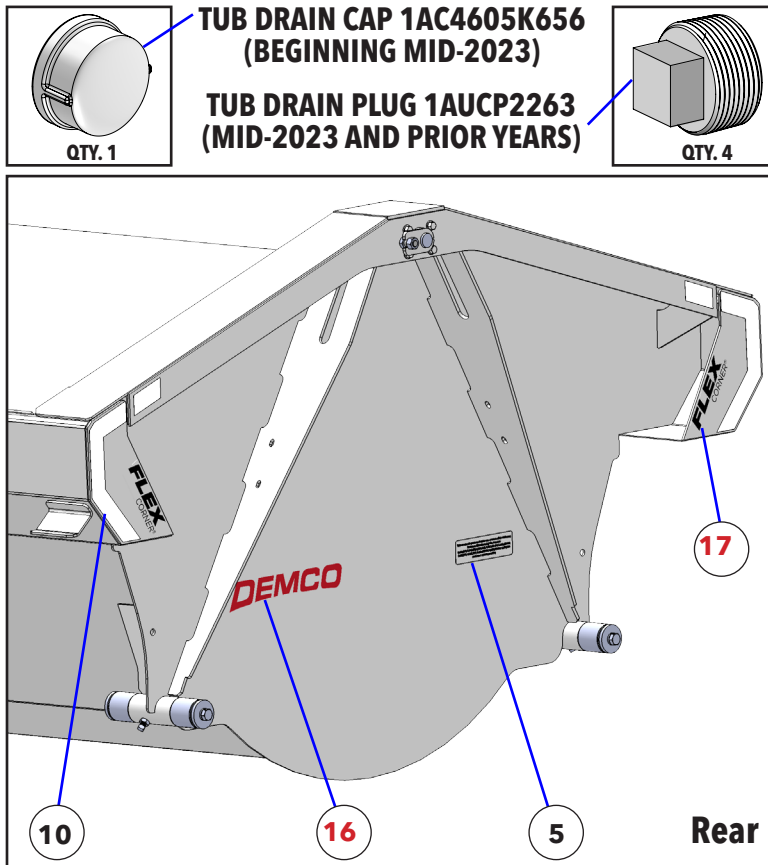


| BOM ID | Qty | Item No | Description |
|--------|-----|------------|--|
| 1 | 1 | 4CPKG00113 | PACKAGE, PIVOT LATCH, 2001 SIDE DUMP |
| 2 | 2 | 3CAM9078 | LATCH CONNECTOR |
| 3 | 2 | 5CAM9123 | TUB PIVOT LOCK, LEFT HAND FRONT/RIGHT HAND REAR |
| 4 | 2 | 5CAM9124 | TUB PIVOT LOCK, RIGHT HAND FRONT/ LEFT HAND REAR |
| 5 | 2 | 3CAM9125 | LATCH LOCK HANDLE |
| 6 | 2 | 3CAM9155 | LATCH INDICATOR FLAG |
| 7 | 2 | 3CAM9156 | SPACER |
| 8 | 4 | 1AFAP2407 | SNAP RING, 1" EXTERNAL, HEAVY DUTY |
| 9 | 2 | 1ABAP4208 | GRIP, .843" ID X 4" OAL |
| 10 | 2 | 1AFBM3727 | PIN, LATCH LOCK, 3/4" X 10-3/8" OAL |
| 11 | 4 | 1AFBP3033 | WASHER, FLAT, 3/4", PLATED, STANDARD, TYPE A, SERIES W |
| 12 | 2 | 1AFBP3066 | COMPRESSION SPRING RIGID HITCH |
| 13 | 2 | 1AFBP3080 | NUT, HEX JAM, 5/8"-11, GRADE 2 |
| 14 | 4 | 1AFBP3097 | HEX CAP SCREW, 5/8"-11 X 1-1/2", GRADE 5, PLATED |
| 15 | 2 | 1AFBP3110 | HEX CAP SCREW, 5/16"-18 X 2", GRADE 5, PLATED |
| 16 | 8 | 1AFBP3215 | MACHINERY BUSHING, 1-1/2" OD X 1" ID, 14 GAUGE, PLATED |
| 17 | 2 | 1AFBP3298 | HEX CAP SCREW, 5/8"-11 X 5-1/2", GRADE 5, PLATED |
| 18 | 2 | 1AFBP3504 | PIN, HAIRCLIP, 1/8" |
| 19 | 6 | 1AFBP3615 | NUT, HEX LOCK, 5/8"-11, GRADE 8, PLATED |
| 20 | 2 | 1AFBP3644 | NUT, HEX LOCK, 5/16"-18, TOP LOCK |

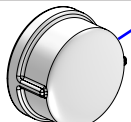




Front



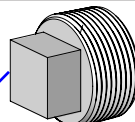
Rear



QTY. 1

**TUB DRAIN CAP 1AC4605K656
(BEGINNING MID-2023)**

**TUB DRAIN PLUG 1AUCP2263
(MID-2023 AND PRIOR YEARS)**



QTY. 4



1AQAP4361

9



1AQAP3669

7



1AQAP3670

8



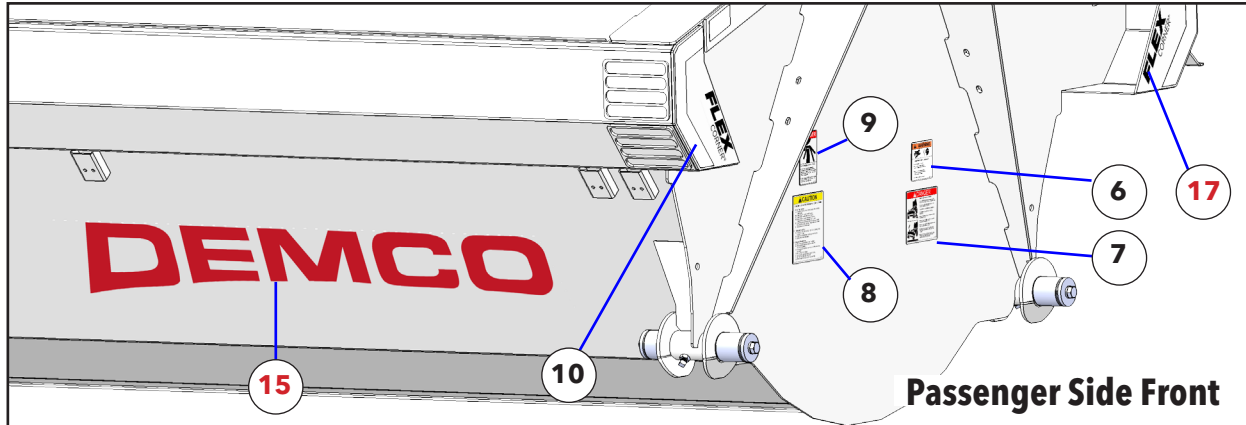
1AQAP2914

6

This product is protected under one or more of the following Demco Patents:
5,480,214; 5,845,971; 6,257,670 B1; 6,402,453 B1;
6,425,726; 6,428,264; 6,488,340 B2; 6,520,589 B2; 6,554,364
and other patents pending

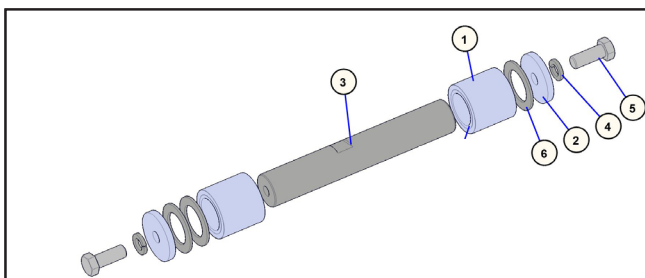
1AQAP2491

5



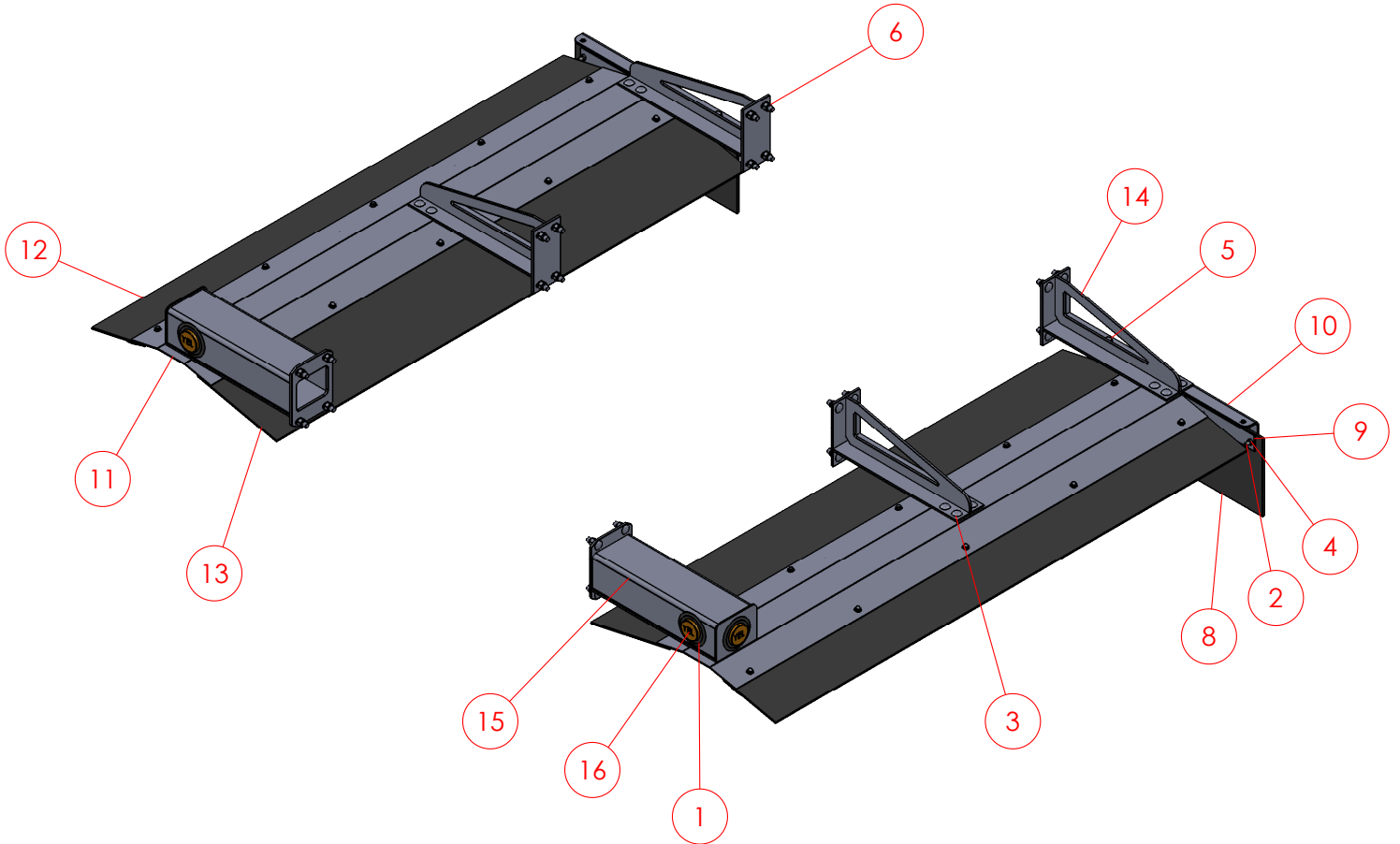
| BOM ID | Qty | Item No | Description |
|------------|-----|-------------|---|
| 1 | 1 | 5C000275 | MY24 20' TUB, 1/4" AR450 |
| 1 | 1 | 5C000209 | MY24 20' TUB, 3/16" AR450 |
| 2 | 2 | 1AFBP3107 | NUT, HEX JAM, 3/4"-10, GR 2, PLTD |
| 3 | 2 | 1AFC05L0005 | NUT, HEX LOCK, 3/4"-10, GR 2, PLTD |
| 4 | 2 | 1AFC12LBAH8 | HEX BOLT, 3/4-10 x 2-1/2, GR 8, YELLOW ZINC |
| 5 | 1 | 1AQAP2491 | DECAL, PATENT PROTECTION, 8-1/2"W X 2-1/2"L |
| 6 | 1 | 1AQAP2914 | DECAL, WARNING (HIGH-PRESSURE FLUID) 4"W X 4"L |
| 7 | 1 | 1AQAP3669 | DECAL, DANGER (LOAD DUMPING SAFETY) 8"W X 5-1/2"L |
| 8 | 1 | 1AQAP3670 | DECAL, CAUTION (SIDE DUMP CHECKLIST & INST) 6"W X 7"L |
| 9 | 1 | 1AQAP4361 | DECAL, DANGER (FRAME AREA MAINT) 3"W X 6-1/4"L |
| 10 | 4 | 1AQAT000000 | WHITE CONSPICUITY TAPE, 2" WIDE |
| 11 | 4 | 4CFK2005 | PIVOT PIN & BUSHING KIT (See sub-assembly parts list below) |
| 12 | 4 | 4CAAM7991 | ASSEMBLY, SET SCREW & JAM NUT, 5/8"-11 X 1-1/4", PLTD |
| 12A | 4 | 1AFBP3080 | NUT, HEX JAM, 5/8"-11, GR 2, PLTD |
| 12B | 4 | 1AFBP3673 | SET SCREW, SQ HEAD, 5/8"-11 X 1-1/4", PLTD |
| 13 | 2 | 5C000015 | ADJUSTABLE TOP CYLINDER MOUNT ASSEMBLY |
| 13A | 4 | 1AFC08H0000 | NUT, HEX SERRATED FLANGE, 1/2"-13, PLTD |
| 13B | 4 | 1AFC37HAAD5 | HEX CAP SCREW, 1/2"-13 X 1-1/4", SERRATED FLANGE HD, PLTD |
| 14 | 2 | 5CAM9057 | PIN, CYLINDER, 1-1/2" X 7-1/8", ANTI-ROTATION, PLTD |
| 15 | 2 | DE21026 | DECAL, DEMCO LOGO, X-LARGE RED |
| 15 | 2 | DE21027 | DECAL, DEMCO LOGO, X-LARGE WHITE |
| 16 | 1 | DE21004 | DECAL, DEMCO LOGO, SMALL WHITE |
| 16 | 1 | DE21005 | DECAL, DEMCO LOGO, SMALL RED |
| 17 | 4 | DE21024 | DECAL, FLEX CORNER, BLACK |
| 17 | 4 | DE21025 | DECAL, FLEX CORNER, WHITE, |

NOTE: A **RED BOM ID#** indicates an option.

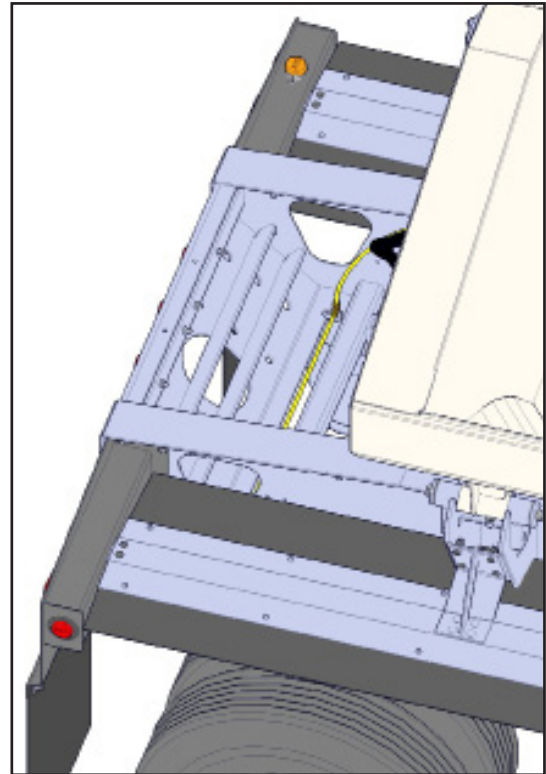
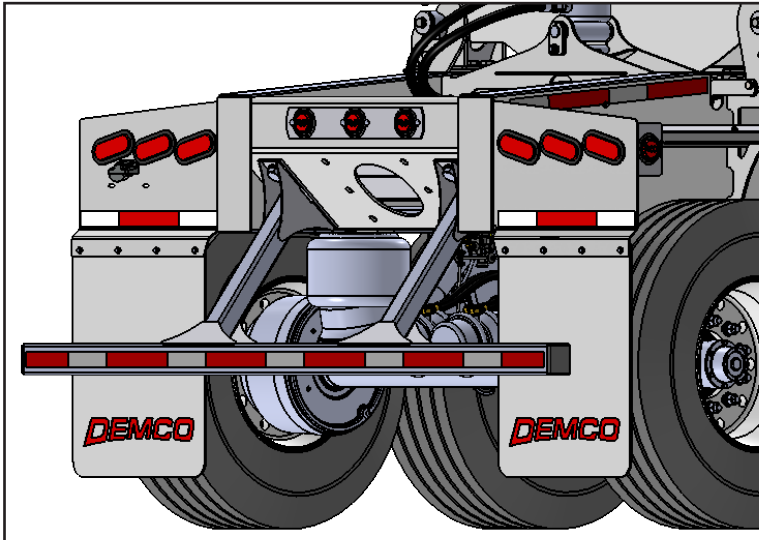


4CFK2005 PIVOT PIN & BUSHING KIT

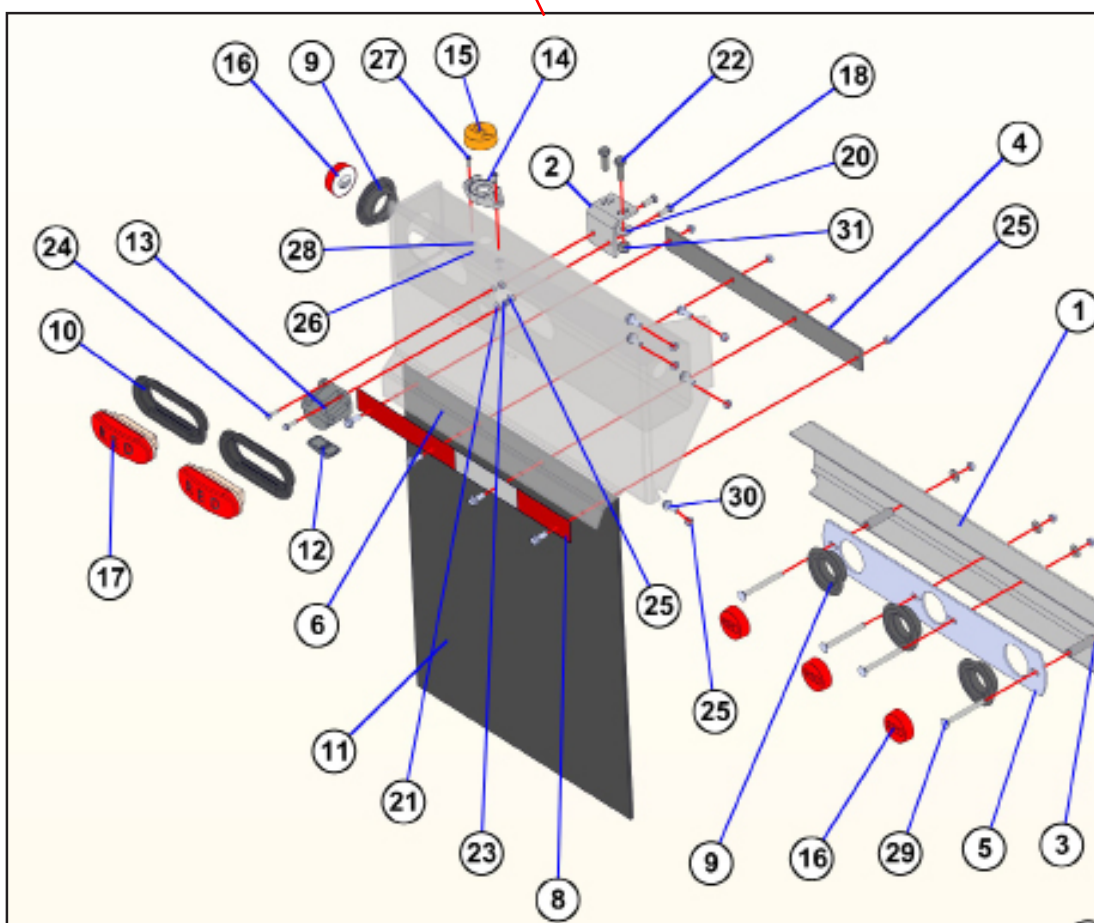
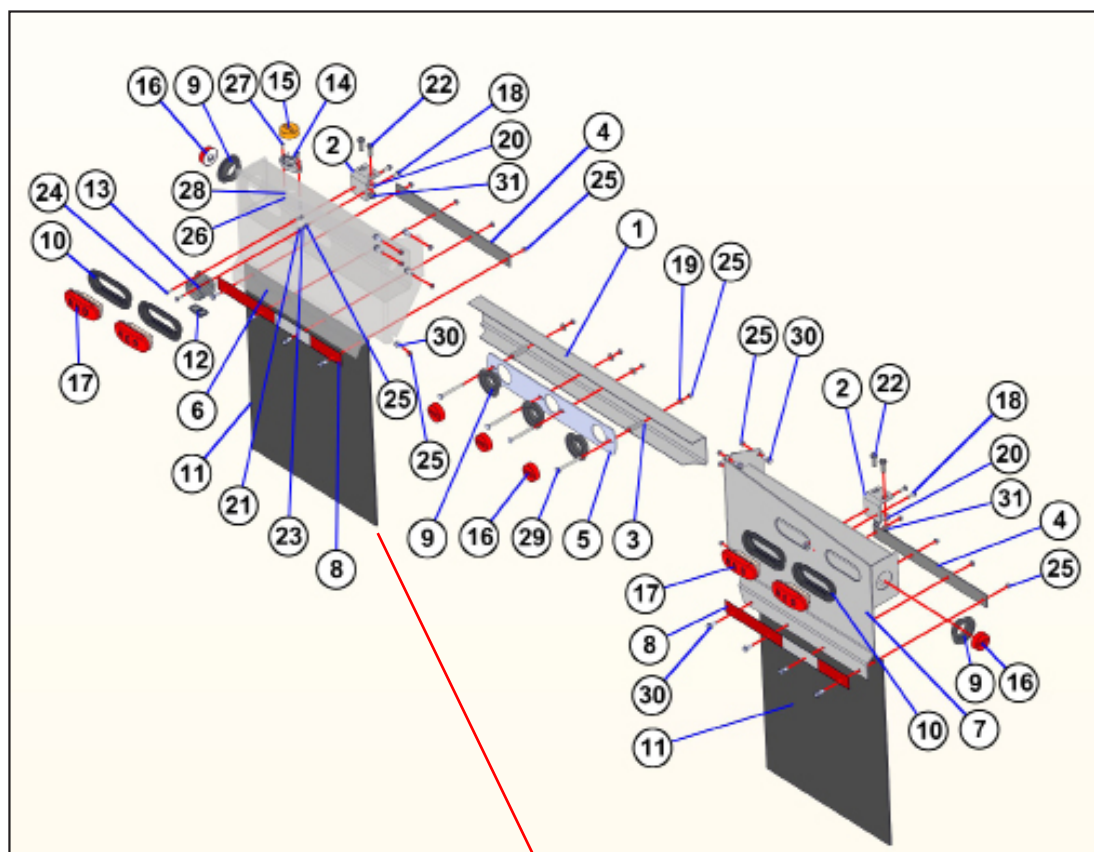
| BOM ID | Qty | Item No | Description |
|----------|-----|-------------|--|
| 1 | 2 | 4CAAM7990 | ASSEMBLY, TUB PIVOT BEARING |
| 2 | 2 | 3CAM9026 | WASHER, PIVOT PIN |
| 3 | 1 | 1AUAM9136 | PIVOT PIN, 2" X 12-1/8" OAL, PLTD |
| 4 | 2 | 1AF015L0000 | WASHER, LOCK, 3/4", PLTD |
| 5 | 2 | 1AFBP3139 | HEX CAP SCREW, 3/4"-10 X 2", GR 5, PLTD |
| 6 | 3 | 1AFBP3599 | MACHINERY BUSHING, 3" OD X 2" ID X 10 GA, PLTD |



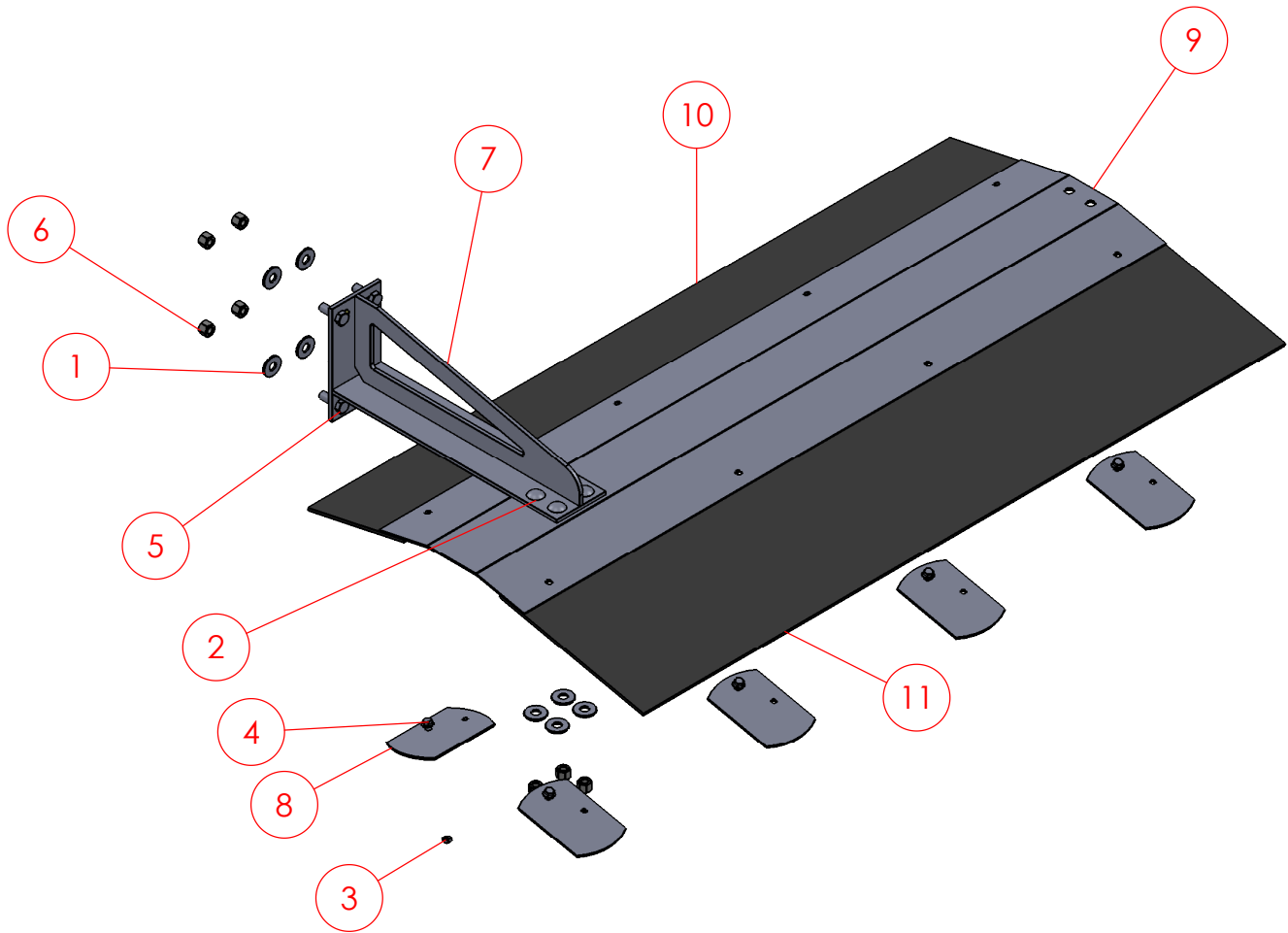
| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|--|
| 1 | 4 | 1AEG0010700 | LAMP, SUPER 10 GROMMET, 10700-3 |
| 2 | 8 | 1AFBP3005 | HEX CAP SCREW, 3/8"-16 X 1-1/2", GR.5 PLTD |
| 3 | 48 | 1AFBP3232 | BOLT, CARRIAGE, 1/2-12 X 1-1/2, GR.5 |
| 4 | 8 | 1AFBP3612 | NUT, HEX LOXK, 3/8-16, TOP LOCK |
| 5 | 2 | 1AFC12HAAH0 | HEX CAP SCREW, 1/2"-13 X 1-1/2", GR.5 PLTD |
| 6 | 50 | 1AFC18H0000 | NYLON INSERT LOCKNUT, 1/2-13 UNC |
| 7 | 2 | 1ARAP4010 | GROMMET, PLUG, 2-3/4 HOLE, G8077-046000 |
| 8 | 2 | 1AUAP4027 | MUD FLAP BLACK RUBBER |
| 9 | 2 | 3CAM9035 | MUD FLAP BACKING STRAP |
| 10 | 2 | 3CAM9239 | MUD FLAP MOUNT |
| 11 | 2 | 3CAM9329 | FENDER SUPPORT, FRONT, 2 AXLE FULL TRAILER |
| 12 | 2 | 3CAM9330 | FENDER RUBBER, 8" X 70" |
| 13 | 2 | 3CAM9331 | FENDER RUBBER 12" X 70" |
| 14 | 4 | 5CAM9004 | FRAME FENDER MOUNT |
| 15 | 2 | 5CAM9005 | FRONT LIGHT/FENDER MOUNT |
| 16 | 4 | AP4311 | LANP, LED, CLEAR/MARKER, YELLOW, 2-1/2" |
| 17 | 20 | 5C000012 | FENDER WASHER & BOLT, INSIDE |



| BOM ID | Qty | Item No | Description |
|--------|-----|---------|--|
| 1 | 1 | AM9008 | BACK COVER, ID LIGHTS |
| 2 | 2 | AM9010 | BRACKET, FENDER MOUNT |
| 3 | 2 | AM9011 | SPACER TUBE |
| 4 | 2 | AM9035 | MUD FLAP BACKING STRAP |
| 5 | 1 | AM9058 | ID LIGHT FACE PLATE |
| 6 | 1 | AM9341 | FENDER/ MUDFLAP MOUNT, LH, (ROAD SIDE) |
| 7 | 1 | AM9342 | FENDER/ MUDFLAP MOUNT, RH, (CURB SIDE) |
| 8 | 2 | AP3506 | REFLECTIVE TAPE, RED/SILVER |
| 9 | 5 | AP3548 | LAMP, SUPER 10 GROMMET, 10700-3 |
| 10 | 4 | AP3551 | GROMMET, OVAL, MODEL 60 |
| 11 | 2 | AP4027 | MUD FLAP, BLACK, RUBBER |
| 12 | 1 | AP4120 | LICENSE PLATE LAMP, CLEAR, 12 V |
| 13 | 1 | AP4121 | LICENSE PLATE LAMP MOUNTING BRACKET, GREY |
| 14 | 1 | AP4301 | ABS LIGHT BRACKET, 102008HP |
| 15 | 1 | AP4302 | ABS LIGHT, 101731F |
| 16 | 5 | AP4310 | LAMP, LED, CLEAR/MARKER, RED, 2-1/2" |
| 17 | 4 | AP4312 | LAMP, LED, OVAL, STOP TURN & TAIL, RED |
| 18 | 4 | BP3006 | HEX CAP SCREW, 3/8"-16 X 1", GRADE 5, PLATED |
| 19 | 4 | BP3015 | WASHER, FLAT, 3/8", PLATED |
| 20 | 4 | BP3050 | WASHER, FLAT, 1/2", PLATED |
| 21 | 2 | BP3055 | WASHER, FLAT, 1/4", PLATED |
| 22 | 4 | BP3126 | HEX CAP SCREW, 1/2"-13 X 1-1/2", GRADE 5, PLATED |
| 23 | 2 | BP3587 | NUT, HEX, 1/4", NYLOCK |
| 24 | 2 | BP3600 | HEX CAP SCREW, 1/4"-20 X 1" GRADE 8, PLATED |
| 25 | 26 | BP3612 | NUT, HEX LOCK, 3/8"-16, TOP LOCK |
| 26 | 2 | BP3641 | NUT, HEX LOCK, #10-24, NYLOCK |
| 27 | 2 | BP3642 | PAN HEAD MACHINE SCREW, #10-24 X 3/4" |
| 28 | 2 | BP3643 | WASHER, #10 USS FLAT |
| 29 | 4 | BP3687 | BOLT, CARRIAGE, 3/8"-16 X 4", GRADE 5, PLATED |
| 30 | 18 | BP3692 | BOLT, FLANGE HEAD, 3/8"-16 X 1", GRADE 8, PLATED |
| 31 | 4 | BP3704 | NUT, LOCK, NYLON INSERT, 1/2"-13 |



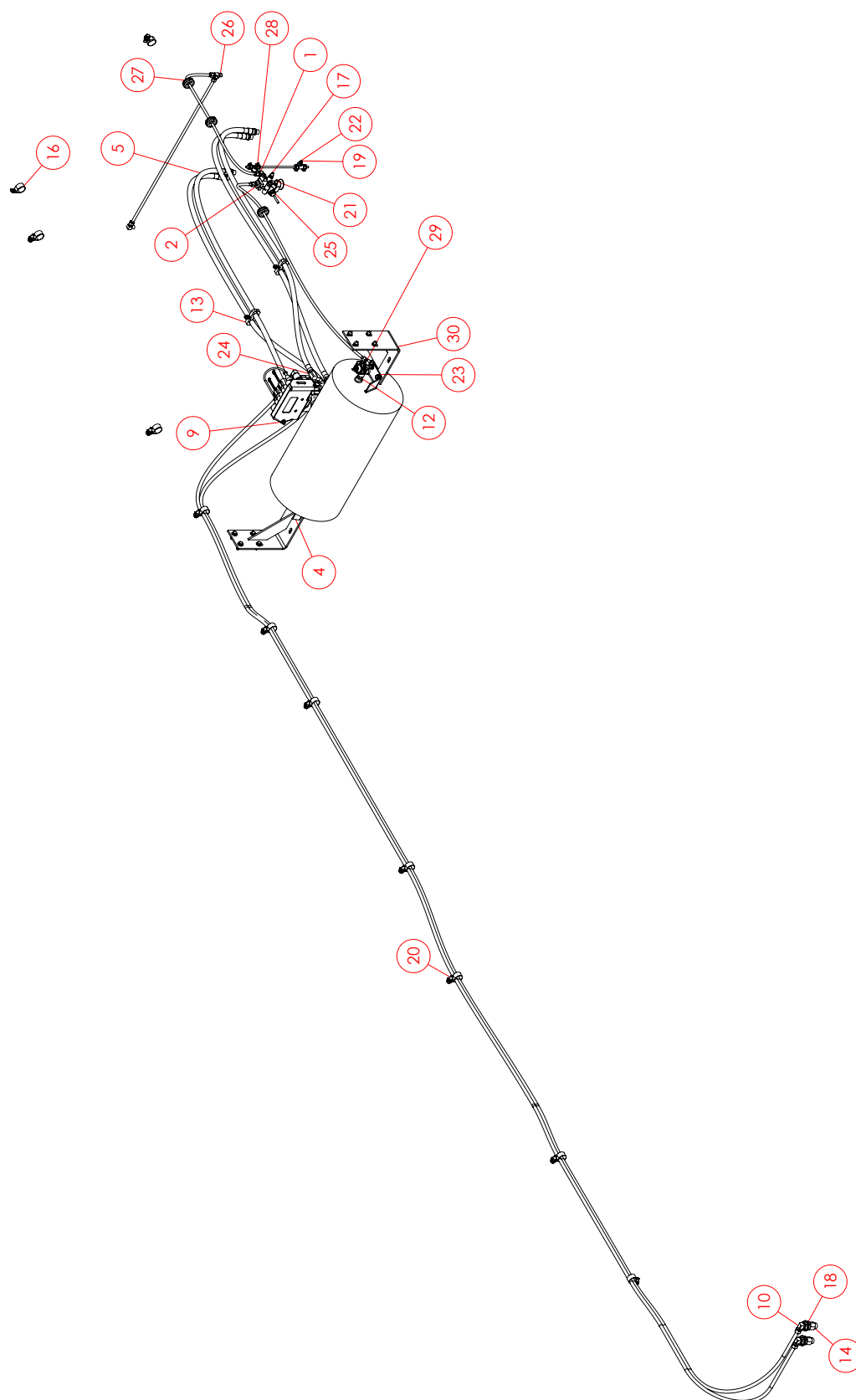
Rear Fenders (5C000131)

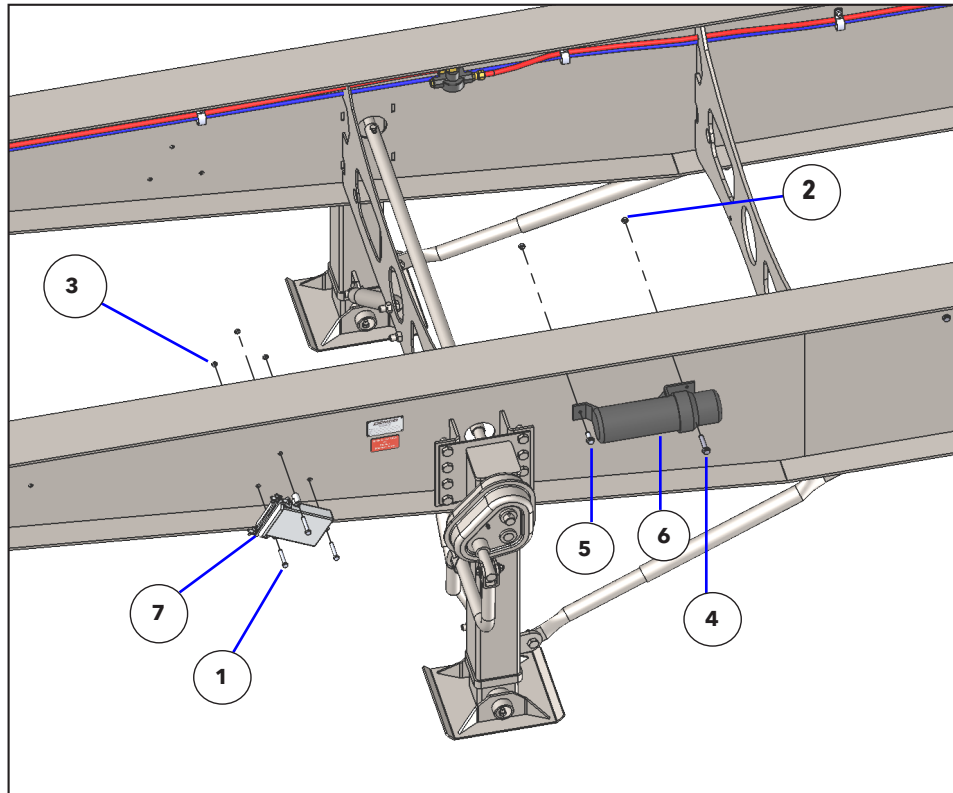


| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 8 | 1AF009H0000 | WASHER, FLAT, 1/2", PLTD |
| 2 | 4 | 1AFBP3232 | BOLT, CARRIAGE, 1/2-13 X 1-1/2, GR.5 |
| 3 | 8 | 1AFBP3644 | NUT, HEX LOCK, 5/16-18, TOP LOCK |
| 4 | 8 | 1AFBP3709 | BOLT, FLNG HEAD, 5/16-18 X 1, GRD 8, PLTD |
| 5 | 4 | 1AFC12HAAH0 | HEX CAP SCREW, 1/2"-13 X 1-1/2", GR.5, PLTD |
| 6 | 8 | 1AFC18H0000 | 1/2" NYLOCK NUT |
| 7 | 1 | 5CAM9004 | FRAME FENDER MOUNT |
| 8 | 8 | AM9089 | FENDER WASHER |
| 9 | 1 | AM9301 | FENDER SUPPORT, REAR, 52-1/2" |
| 10 | 1 | AM9302 | FENDER RUBBER, 8 X 52-1/2", REAR, 1 AXLE FT |
| 11 | 1 | AM9303 | FENDER RUBBER, 12" X 52-1/2", REAR, 1 AXLE FT |

Air Supply Parts (4C000036)

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|--|
| 1 | 3 | 1AB0CL38140 | ELBOW, 1/4" MP X 3/8" TUBE, 90, BRASS |
| 2 | 1 | 1AB0CS38140 | ADAPTER, 1/4" MP X 3/8 TUBE, STRT, BRASS |
| 3 | 1 | 1AB0DDRAIN0 | DRAIN COCK, 1/4" NPT |
| 4 | 1 | 1ABAP3524 | AIR TANK, 2800 CU IN |
| 5 | 4 | 1ABAP3527 | HOSE, 1/2 AIR BRAKE X 60, 3/8MP-3/8MPX |
| 6 | 21 | 1ABAP3537 | NYLON TUBING, RED, 1/2" |
| 7 | 21 | 1ABAP3635 | NYLON TUBING, BLUE, 1/2" |
| 8 | 10 | 1ABAP3683 | NYLON TUBING, YELLOW, 3/8" |
| 9 | 1 | 1ABAP4052 | 4S/2M 2-PORT, 3/4" NIPPLE 12V, 3/8" PORTS, ABS TANDEM AXLE KIT |
| 10 | 3 | 1ABAP4199 | TUBE, 1/2 X 3/8 MP, 90, NUT & FERRULE, BRASS |
| 11 | 1 | 1ABAP4200 | TUBE, 1/2 X 3/8 MP, STRT, NUT & FERRULE, BRASS |
| 12 | 1 | 1ABAP4201 | NIPPLE, HEX REDUCER, 3/8 MP X 1/4 MP, BRASS |
| 13 | 2 | 1ABAP4392 | HOSE CLAMP, 2 HOLE, 1/2 AIR BRAKE |
| 14 | 2 | 1ACAP4399 | COUPLING, HEX REDUCER, 1/2FP-3/8FP, BRASS |
| 15 | 4 | 1AF009F0000 | WASHER, FLAT, 3/8", PLTD |
| 16 | 11 | 1AFAP3809 | 1-1/4" HOSE SUPPORT CLAMP, 3/8" BOLT |
| 17 | 2 | 1AFBP3111 | HEX CAP SCREW, 5/16-18 S 2-1/2, GRD 5, PLTD |
| 18 | 2 | 1AFBP3584 | BOLT, TERMINAL, HB646 |
| 19 | 1 | 1AFBP3587 | 1/4" NYLOCK NUT |
| 20 | 22 | 1AFBP3612 | NUT, HEX LOCK, 3/8-16, TOP LOCK |
| 21 | 2 | 1AFBP3644 | NUT, HEX LOCK, 5/16-18, TOP LOCK |
| 22 | 1 | 1AFBP3648 | BOLT, 1/4 X 1-1/4 GRD 8 |
| 23 | 22 | 1AFBP3692 | BOLT, FLNG HEAD, 3/8-16 X 1, GR.8, PLTD |
| 24 | 4 | 1AKAP3532 | STREET ELBOW, 3/8", 90 DEGREES |
| 25 | 6 | 1AKPAAC0000 | 3/8 NPT HEX HEAD PLUG |
| 26 | 1 | 1AKTAACAAB0 | MALE RUN TEE 3/8" TUBE X 1/4" MNPT |
| 27 | 3 | 1ARAP4549 | GROMMET, 1-3/8 OD X 1 ID X 3/8 |
| 28 | 1 | 1ASH1000000 | HCV, IMMDT RSPNSE-NO DUMP W/LINKAGE |
| 29 | 1 | 1ASHP000000 | PRESSURE PROTECTION VALVE - AIRRIDE |
| 30 | 2 | 5CAM9018 | BRACKET, AIR TANK MOUNTING |



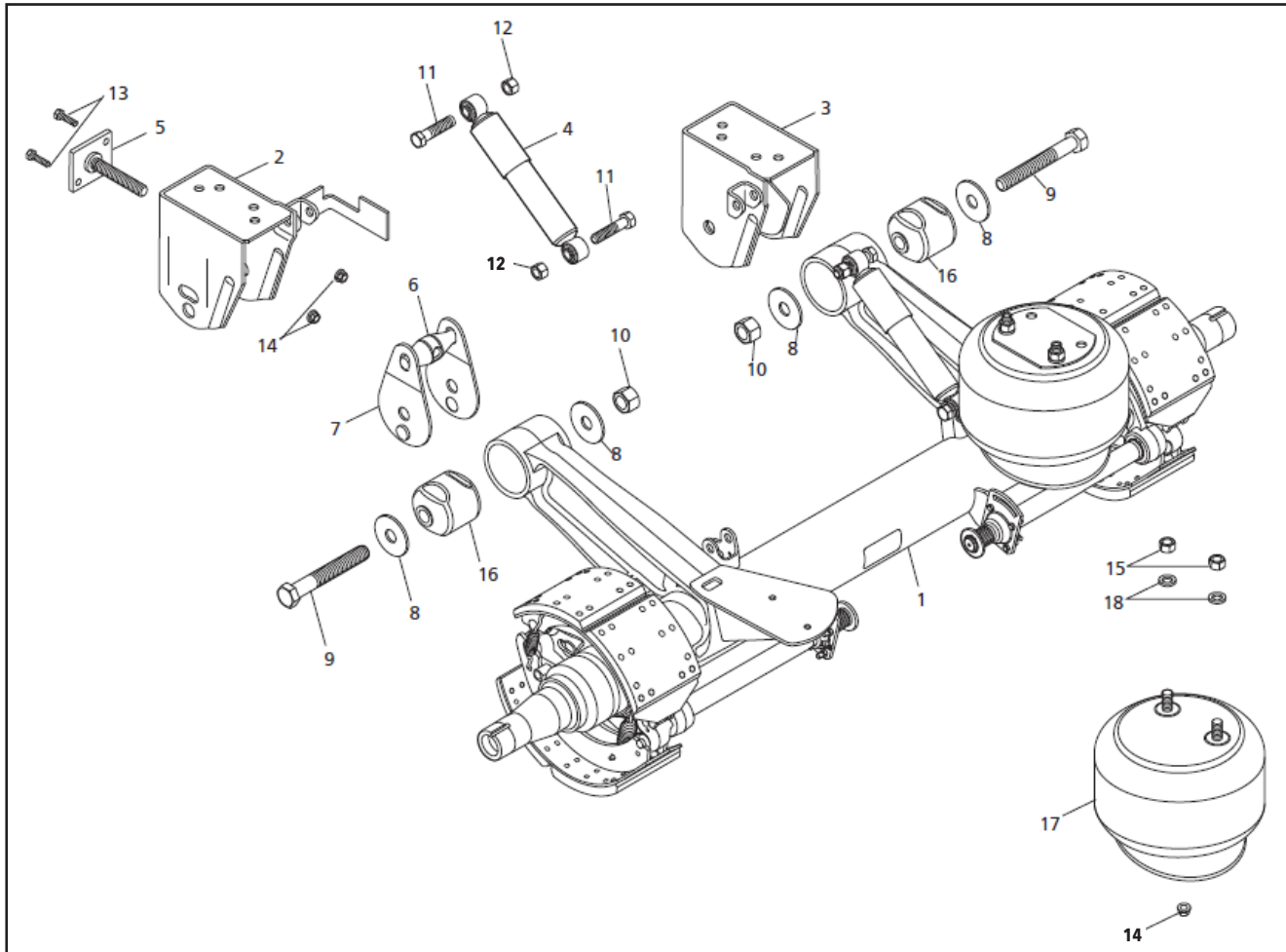


| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 3 | 1AFBP3601 | HEX CAP SCREW, 5/16"-18 X 2", GR 5, PLTD |
| 2 | 2 | 1AFBP3612 | NUT, HEX LOCK, 3/8"-16, TOP LOCK, PLTD |
| 3 | 3 | 1AFBP3644 | NUT, HEX LOCK, 5/16"-18, TOP LOCK, PLTD |
| 4 | 1 | 1AFBP3685 | BOLT, FLANGE HEAD, 3/8"-16 X 2", GR 8, PLTD |
| 5 | 1 | 1AFBP3692 | BOLT, FLANGE HEAD, 3/8"-16 X 1", GR 8, PLTD |
| 6 | 1 | 1AU00000011 | MANUAL HOLDER, BLACK |
| 7 | 1 | 1AUAP3811 | JAMES KING DOCUMENT BOX, NO. 300 |

| | |
|--------------|---------------|
| DEMCO | Wiring |
|--------------|---------------|

| | DESCRIPTION | PART NUMBER | QTY |
|---|-------------------------------------|-------------|-----|
| 1 | 26' PUP TRAILER HARNESS.LIGHT | 1AEKK168960 | 1 |
| 2 | LICENSE PLATE LAMP | 1AEAP4120 | 1 |
| 3 | LICENSE PLATE LAMP MOUNTING BRACKET | 1AEAP4121 | 1 |
| 4 | LAMP, LED, CLEAR/MARKER | 1AEAP4310 | 5 |
| 5 | 2-1/2" ROUND GROMMET | 1AEG0010700 | 5 |
| 6 | MIDSHIP LIGHT GROMMET | 1AEL0607003 | 4 |
| 7 | RED 6" OVAL-LED | 1AEL6050000 | 4 |

CBX23 Standard Suspension Parts List

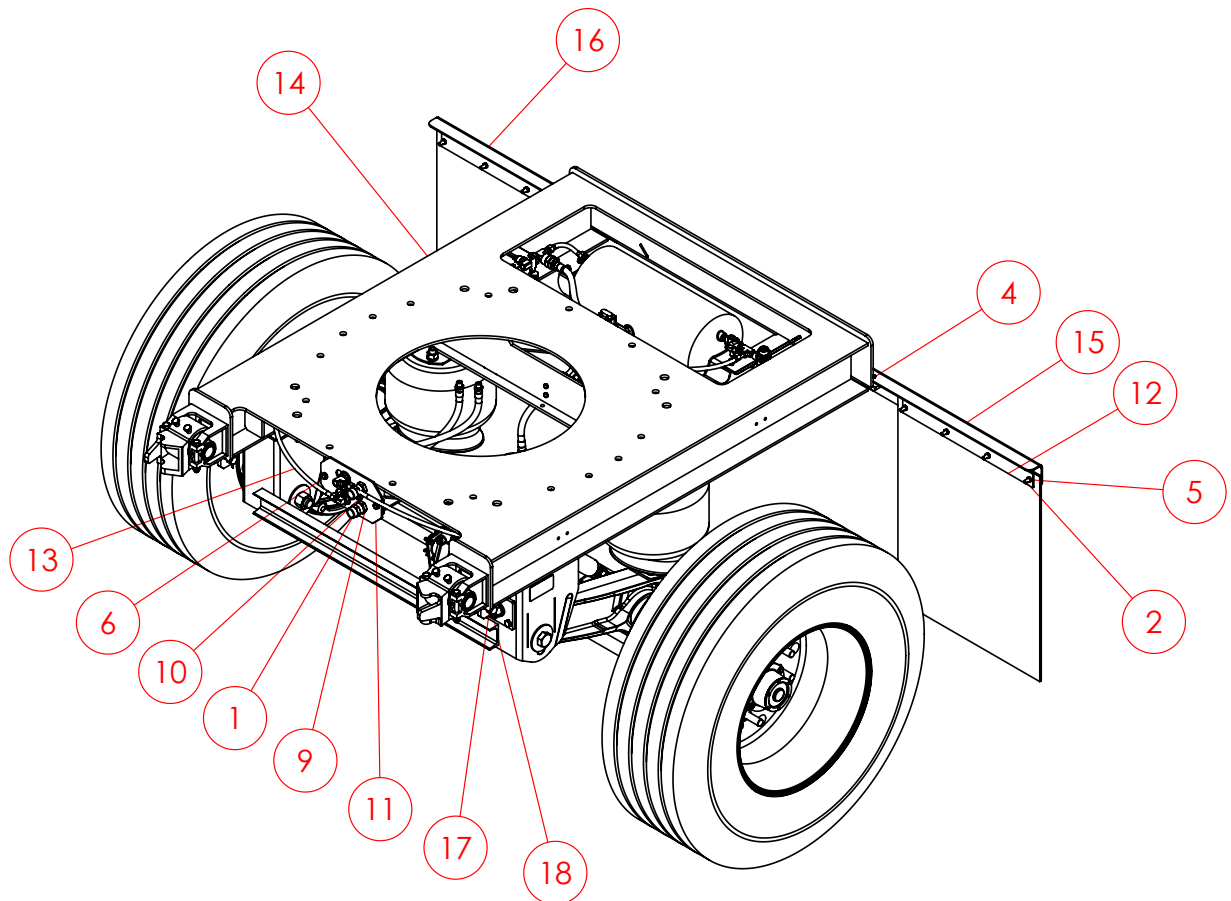


| BOM ID | Qty / Axle | Item No | Description |
|--------|------------|-------------|--|
| 1 | - | N/A | CBX23 W/245 AXLE AND BEAM ASSEMBLY |
| 2 | 1 | 1ASAP4625 | SAF-H FRAME MOUNT, ROAD SIDE, CBX23-245 (90521810) |
| 3 | 1 | 1ASAP4624 | SAF-H FRAME MOUNT, CURB SIDE, CBX23-245 (90521813) |
| 4 | 2 | 1AS90045299 | SAF-H SHOCK ABSORBER, 17" RIDE HEIGHT (90045299) |
| 5 | 1 | 1ASAP4682 | SAF-H THREADED ROD ASSY, CBX SWING-ALIGN (90548007) |
| 6 | 1 | 1ASAP4683 | SAF-H YOKE, CBX SWING-ALIGN (90045491) |
| 7 | 2 | 1ASAP4684 | SAF-H PLATE WELDMENT, CBX SWING-ALIGN (90531339) |
| 8 | 4 | 1ASAP4685 | SAF-H WASHER, 1-1/8" I.D. X 3-1/2" O.D. GR 8 (93600553) |
| 9 | 2 | 1AS48100697 | SAF-H CBX AXLE PIVOT BOLT W/O POSILIFT (48100697) |
| 10 | 2 | 1ASAP4429 | SAF-H NUT, HEX LOCK, 1-1/8" - 7 GR C (93400506) |
| 11 | 4 | 1AFBP3145 | BOLT, HEX HEAD, 3/4"- 10 X 4-1/2", GR 5, PLATED |
| 12 | 4 | 1AFBP3442 | NUT, HEX, 3/4" - 10, TOP LOCK, GR C, PLATED |
| 13 | 2 | 1AFC12HBA05 | BOLT, HEX HEAD, 1/2" - 13 X 2", GR 5, PLATED |
| 14 | 4 | 1AFC08H0000 | NUT, HEX SERRATED FLANGE, 1/2" - 13, PLATED |
| 15 | 4 | 1ASAP4687 | SAF-H AIR SPRING TOP MOUNT NUT, 3/4" - 16, GR B (93400149) |
| 16 | 2 | 1ASAP4688 | SAF-H BUSHING ONLY, PIVOT, CAST BEAM, CBX23-245 (90008247) |
| 16A* | - | N/A | SAF-H BUSHING REPAIR KIT, PIVOT, CAST BEAM, CBX23-245 (48100698) |
| 16B* | - | N/A | SAF-H INSTALL TOOL, PIVOT BUSHING, CAST BEAM, CBX23-245 (50544015) |
| 17 | 2 | 1ASAP4689 | SAF-H AIR SPRING ASSY, 16.0" - 19.0" RIDE HEIGHT (90557399) |
| 18 | 4 | 1AF015L0000 | WASHER, LOCK, 3/4", PLATED |
| 19* | 2 | 1ASAP4779 | STRAP, SHOCK ABSORBER LIMIT, CBX23-245, 17" RIDE HEIGHT |

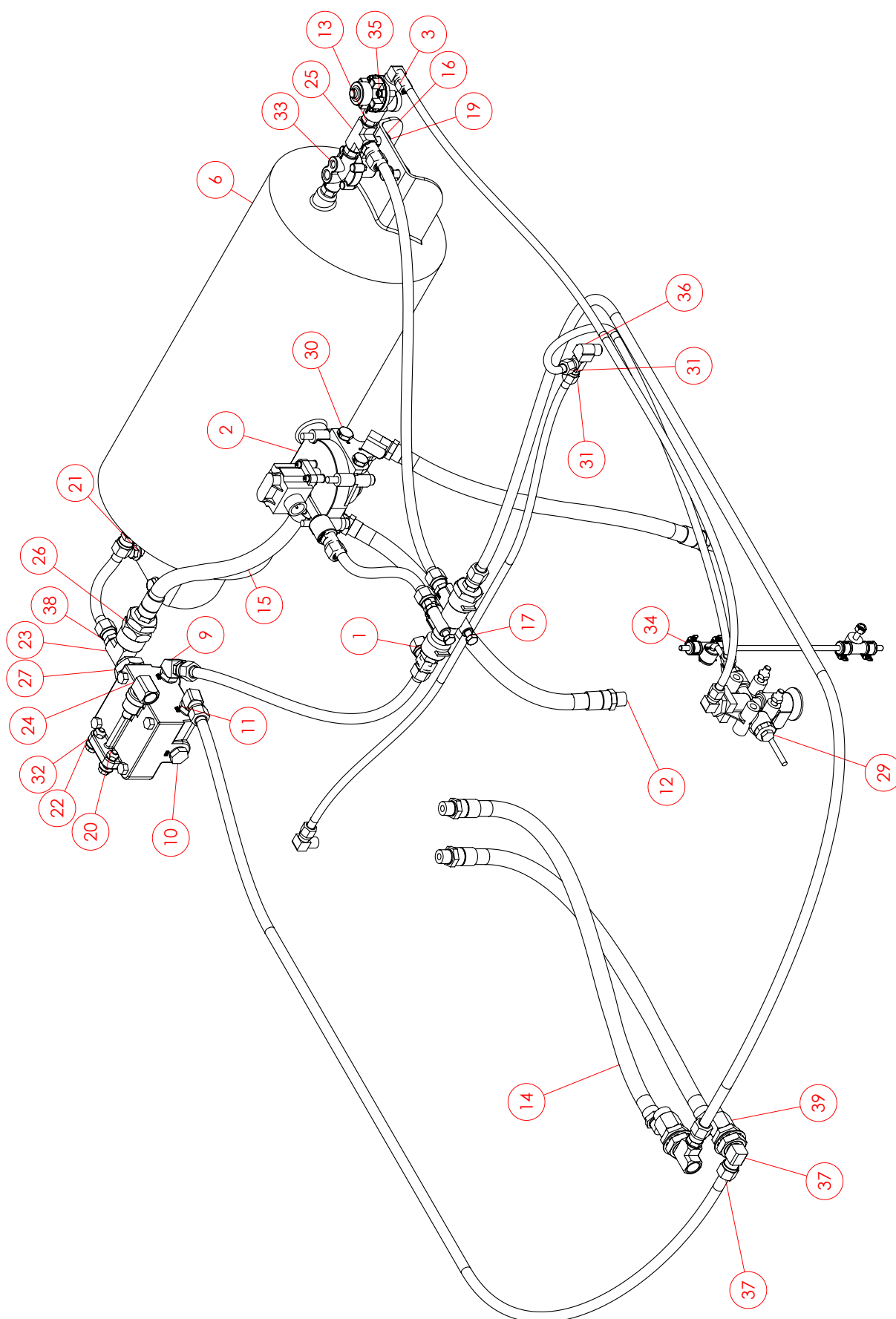
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Turntable Dolly Air Ride (5C000127)

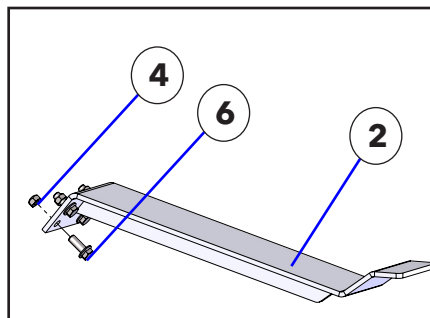
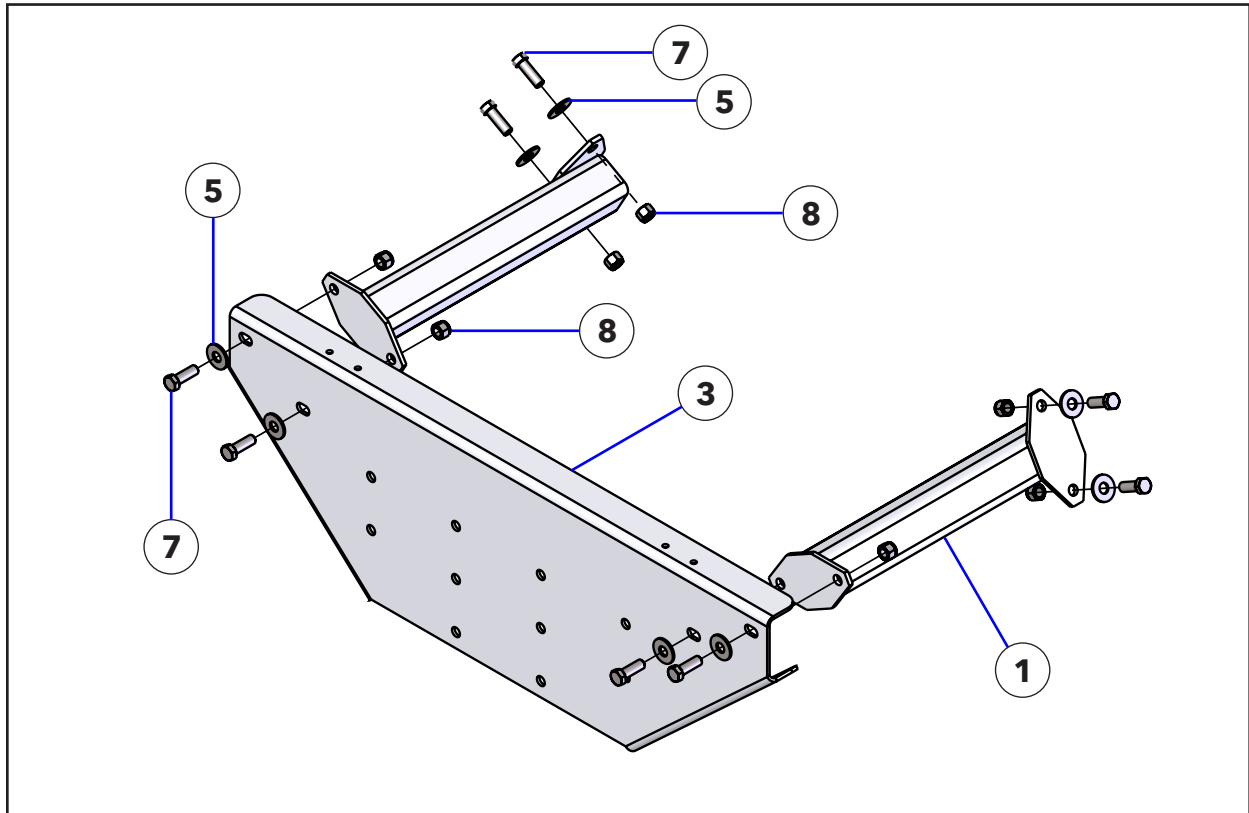
| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|--|
| 1 | 2 | 1ACDP6307 | COUPLING, 12FP-12FO, 5000-12 |
| 2 | 8 | 1AFBP3005 | HEX CAP SCREW, 3/8"-16 X 1-1/2", GR.5, PLTD |
| 3 | 2 | 1AFBP3403 | PIN, CLEVIS, 1 X 2-3/4 USEABLE |
| 4 | 4 | 1AFBP3511 | PIN, COTTER, 3/16 X 1-3/4 |
| 5 | 2 | 1AFBP3587 | 1/4" NYLOCK NUT |
| 6 | 2 | 1AFBP3600 | HEX CAP SCREW, 1/4-20 X 1 GR.8, PLTD |
| 7 | 10 | 1AFBP3612 | NUT, HEX LOCK, 3/8-16, TOP LOCK |
| 8 | 2 | 1AFBP3692 | BOLT, FLNG HEAD, 3/8-16 X 1, GR.8, PLTD |
| 9 | 2 | 1AFC12HAAH8 | HEX CAP SCREW, 1/2-13 X 1-1/2 GR.8, PLTD |
| 10 | 2 | 1AFC18H0000 | 1/2" NYLOCK NUT |
| 11 | 2 | 1AKDP6495 | BULKHEAD ADAPTER W/NUT, 12MP-12MJ, 2706-LN-12-12 |
| 12 | 2 | 1ARAP4045 | GROMMET, 3/4 ID G3137-016 |
| 13 | 1 | 3C000133 | HOSE MOUNT PLATE, DOLLY |
| 14 | 2 | 3CAM9035 | MUD FLAP BACKING STRIP |
| 15 | 1 | 3CAM9240 | MUD FLAP MOUNT, DOLLY, ROAD SIDE |
| 16 | 1 | 3CAM9241 | MUD FLAP MOUNT, DOLLY, CURB SIDE |
| 17 | 1 | 4C000035 | TT-CR-101AR AIR LINE & COMP. SUB-ASSY |
| 18 | 1 | 5C000126 | CHASSIS, TURNTABLE DOLLY, SINGLE AXLE AIR RIDE |



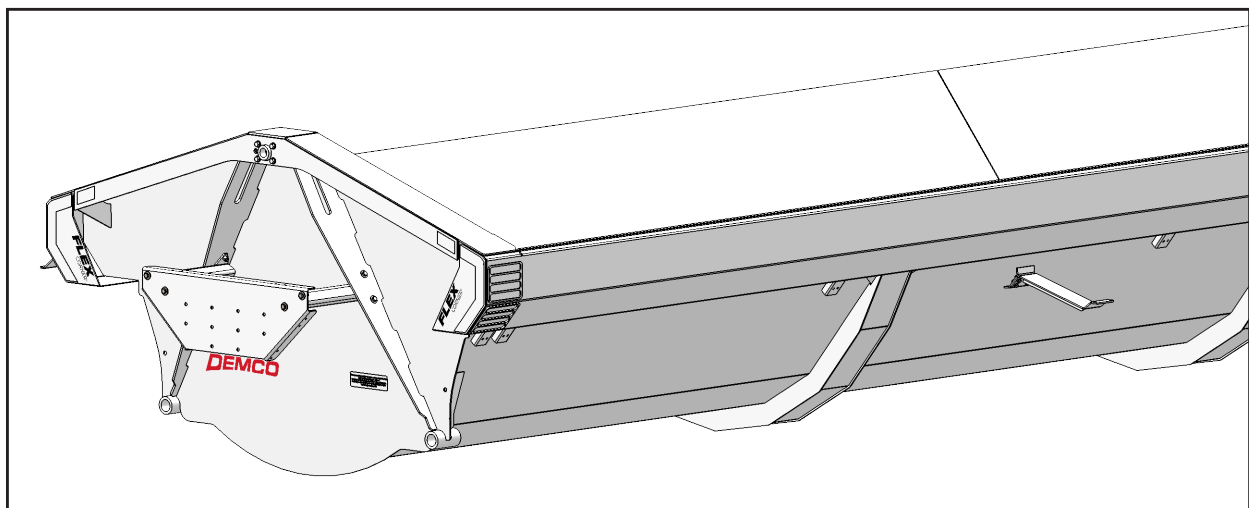
| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|--|
| 1 | 1 | 1AAAP4347 | VALVE, SEALCO 110376 |
| 2 | 1 | 1AAAP4380 | VALVE, ABS, 6 PORT, HALDEX 364141112 |
| 3 | 4 | 1AB0CL38140 | ELBOW, 1/4" MP X 3/8" TUBE, 90, BRASS |
| 4 | 1 | 1AB0DDRAIN0 | DRAIN COCK, 1/4" NPT |
| 5 | 21 | 1ABAP3537 | NYLON TUBING, RED, 1/2" |
| 6 | 1 | 1ABAP3554 | AIR TANK, 1488 CU IN |
| 7 | 21 | 1ABAP3635 | NYLON TUBING, BLUE, 1/2" |
| 8 | 9 | 1ABAP3683 | NYLON TUBING, YELLOW, 3/8" |
| 9 | 1 | 1ABAP3688 | STREET ELBOW, 3/8", 45 DEGREE |
| 10 | 1 | 1ABAP3693 | HEX PLUG, 1/2", BRASS |
| 11 | 3 | 1ABAP3698 | HEX BUSHING, 1/2 X 3/8, BRASS |
| 12 | 2 | 1ABAP3735 | HOSE, 1/2 AIR BRAKE X 20, 3/8MP-3/8MPX |
| 13 | 3 | 1ABAP4201 | NIPPLE, HEX REDUCER, 3/8 MP X 1/4 MP, BRASS |
| 14 | 2 | 1ABAP4210 | HOSE, 1/2 AIR BRACKET X 26 3/8MP-3/8MPX |
| 15 | 1 | 1ABAP4470 | HOSE, 1/2 AIR BRAKE X 14, 3/8MP-3/8MPX |
| 16 | 4 | 1AF009F0000 | WASHER, FLAT, 3/8", PLTD |
| 17 | 2 | 1AFBP3111 | HEX CAP SCREW, 5/16-18 S 2-1/2, GR.5, PLTD |
| 18 | 2 | 1AFBP3584 | BOLT, TERMINAL, HB646 |
| 19 | 4 | 1AFBP3612 | NUT, HEX LOCK, 3/8-16, TOP LOCK |
| 20 | 4 | 1AFBP3644 | NUT, HEX LOXK, 5/16-18, TOP LOCK |
| 21 | 4 | 1AFBP3692 | BOLT, FLNG HEAD, 3/8-16 X 1, GR.8, PLTD |
| 22 | 2 | 1AFBP3709 | BOLT, FLNG HEAD, 5/16-18 X 1, GR.8, PLTD |
| 23 | 2 | 1AKAP3531 | STREET TEE, 3/8", 90 DEGREES |
| 24 | 3 | 1AKAP3532 | STREET ELBOW, 3/8", 90 DEGREES |
| 25 | 1 | 1AKAP3535 | TEE, BRASS PIPE, 3/8" |
| 26 | 1 | 1AKAP4349 | VALVE, CHECK, 3/8 MP- 3/8 FP, HALDEX N-13526-AG |
| 27 | 1 | 1AKAP4350 | VALVE, CHECK, 1/2 MP-1/2 FP, HALDEX N-13526-AJ |
| 28 | 1 | 1AKAP4397 | NIPPLE, HEX REDUCER, 3/4 MP X 1/2 MP, STEEL |
| 29 | 1 | 1AKPAAB0000 | HEX PLUG, 1/4", BRASS |
| 30 | 3 | 1AKPAAC0000 | 3/8 NPT HEX HEAD PLUG |
| 31 | 1 | 1AKTAACAAB0 | TEE, RUN, 1/4 MP X 3/8 TUBE X 3/8 TUBE, BRASS |
| 32 | 1 | 1ASAP3557 | VALVE, RELAY, HALDEX N-30096-PA |
| 33 | 1 | 1ASAP4348 | VALVE, PRESSURE PROTECTION, DOLLY, HALDEX N-15759-DH |
| 34 | 1 | 1ASH1000000 | HCV ASSEMBLY |
| 35 | 1 | 1ASHP000000 | VALVE, AIR PRESSURE PROTECTION W/ FILTER |
| 36 | 1 | AP3709 | ELBOW, 90 STREET, BRASS, 1/4" |
| 37 | 3 | AP4199 | TUBE, 1/2 X 3/8 MP, 90, NUT & FERRULE, BRASS |
| 38 | 10 | AP4200 | TUBE, 1/2 X 3/8 MP, STRT, NUT & FERRULE, BRASS |
| 39 | 2 | AP4399 | COUPLING, HEX REDUCER, 1/2FP-3/8FP, BRASS |



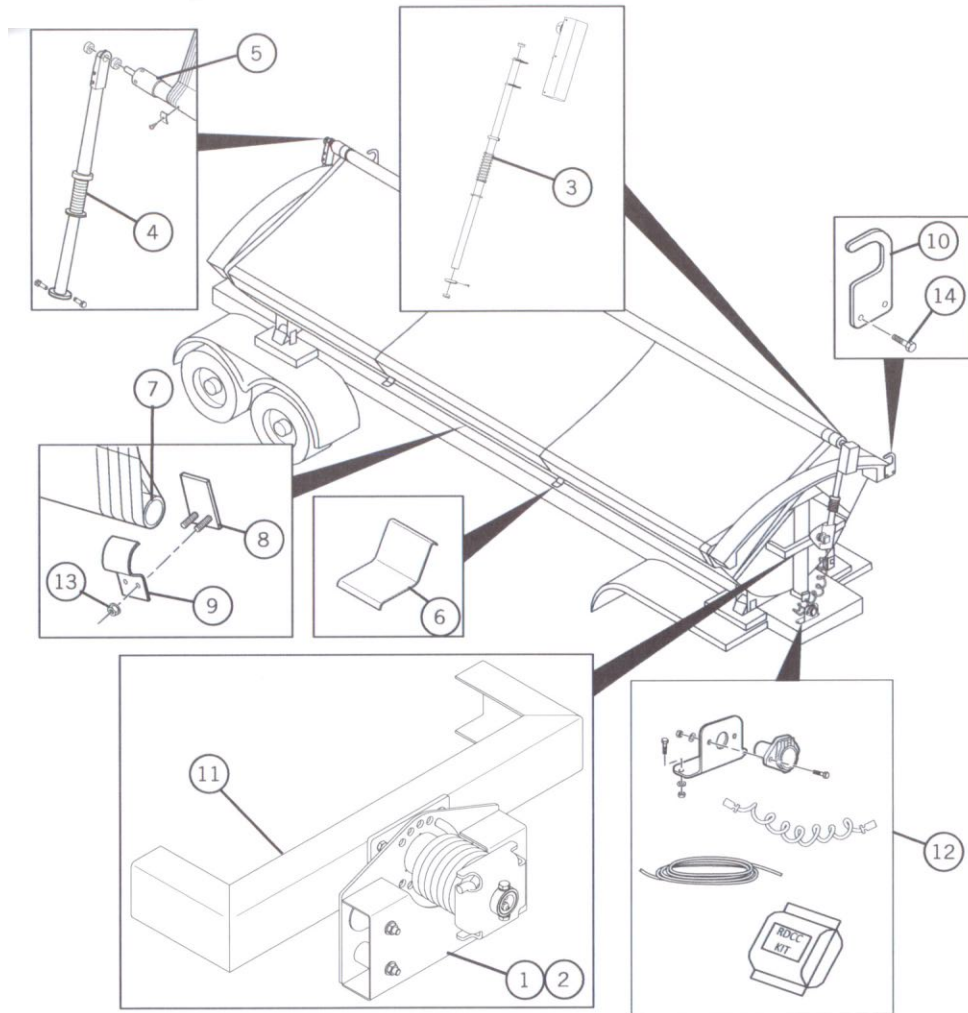
The following Demco mounting parts are needed if an Aero Electric Tarp option is added.



| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 4 | 5CAM9038 | TARP CHANNEL MOUNT |
| 2 | 2 | 5C000008 | TARP SUPPORT BRACKET, AERO/ROLL-RITE |
| 3 | 2 | 5C000021 | AERO TARP MOUNT PLATE ASSY |
| 4 | 8 | 1AFBP3612 | NUT, HEX LOCK, 3/8-16, TOP LOCK, GR C, PLTD |
| 5 | 16 | 1AF009H0000 | WASHER, FLAT, 1/2", PLTD |
| 6 | 8 | 1AFC12FAA05 | HEX BOLT, 3/8-16 X 1", GR 5, PLTD |
| 7 | 16 | 1AFC12HAAH8 | HEX BOLT, 1/2-13 X 1-1/2", GR 8, PLTD |
| 8 | 16 | 1AFC18H0000 | NUT, HEX LOCK, 1/2-13, NYLOK, PLTD |

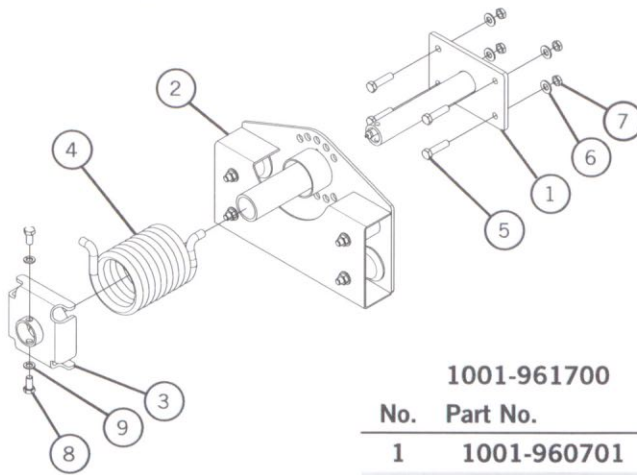


The following pages contain Parts Lists for the Aero Electric Tarp option. For additional questions regarding these parts, contact Aero directly at 1-800-535-9545 or online at www.aeroindustries.com.

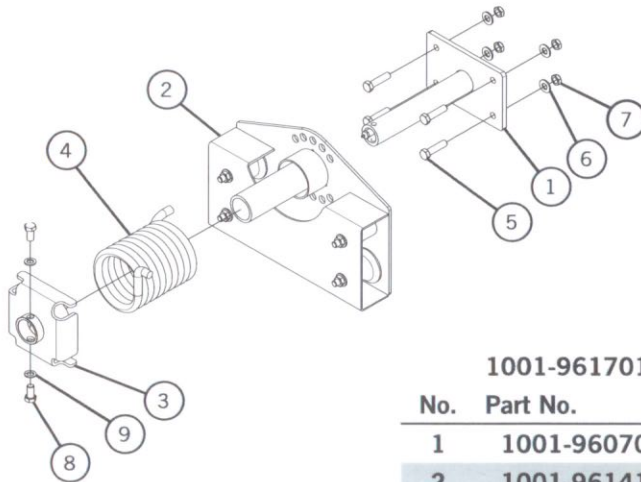


*Roll Tube Assemble
includes the Fixed Tube

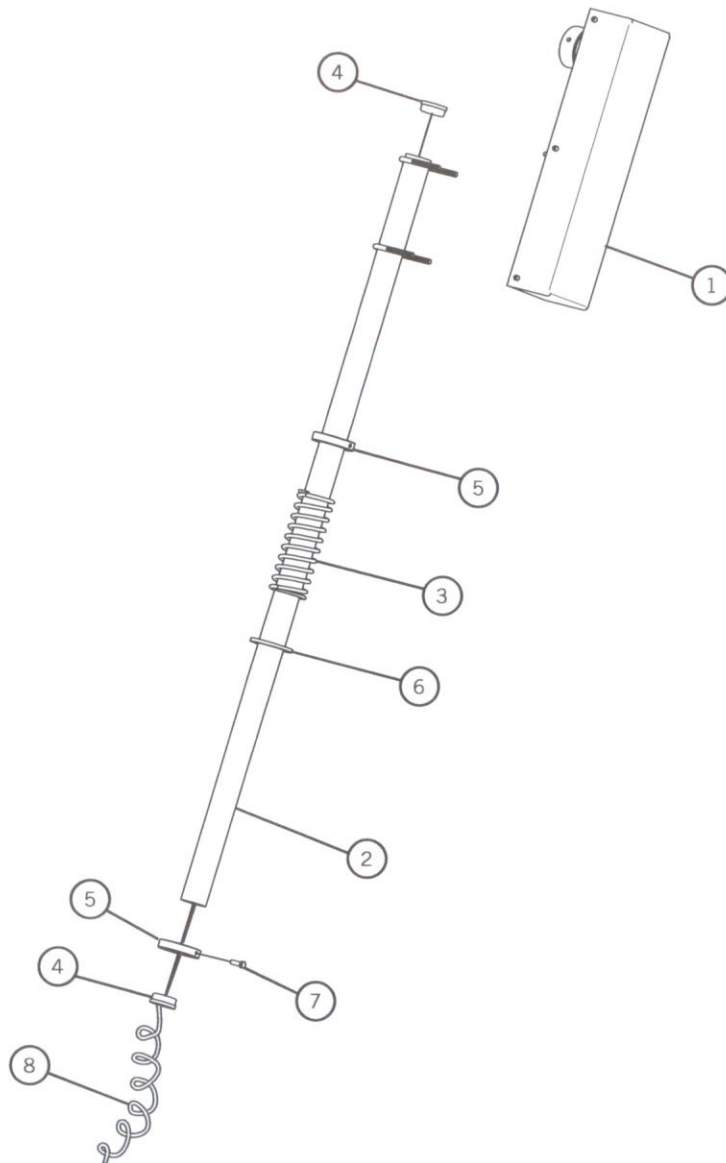
| No. | Part No. | Description | Qty | Page |
|-----|-------------|------------------------------|-----|-------|
| 1 | 1001-961700 | Spring Mount Assembly Front | 1 | 19-20 |
| 2 | 1001-961701 | Spring Mount Assembly Rear | 1 | 19-20 |
| 3 | 1001-961703 | Front Swing Arm Assembly | 1 | 21-22 |
| 4 | 1001-961705 | Rear Swing Arm Assembly | 1 | 23 |
| 5 | 1001-961702 | Roll Tube Assemble | 1 | |
| 6 | 1001-860166 | Tarp Cradle | 2 | |
| 7 | 1440-281223 | Fixed Tube | 2 | |
| 8 | 1001-961304 | Quick Release Clamp Weldment | 7 | |
| 9 | 1040-960158 | Quick Release Clamp | 7 | |
| 10 | 1001-861320 | Tarp Stop Hook | 2 | |
| 11 | | Swing Arm Mounting Hardware | | 18 |
| 12 | | Electrical Hardware | | 24 |
| 13 | 0815-660210 | 5/16-18 Flange Nut | 14 | |
| 14 | 0810-650510 | 5/16 Self-Tapping Screw | 4 | |

Spring Mount Assemblies


| 1001-961700 | | Spring Mount Assembly Front | |
|-------------|-------------|-----------------------------|-----|
| No. | Part No. | Description | Qty |
| 1 | 1001-960701 | Spring Mount Post | 1 |
| 2 | 1001-961410 | Roller Plate Assembly | 1 |
| 3 | 1001-960703 | Spring Stop Assy | 1 |
| 4 | 1001-861408 | SK2 Hub Spring LH | 1 |
| 5 | 0810-600002 | 1/2-13 x 2 Hex Bolt | 4 |
| 6 | 0820-680810 | 1/2 Flat Washer | 4 |
| 7 | 0815-660127 | 1/2-13 NYLOCK Hex Jam Nut | 4 |
| 8 | 0810-650553 | 1/2-13 x 3/4 SHCS | 2 |
| 9 | 0820-680820 | 1/2 Lock Washer | 2 |

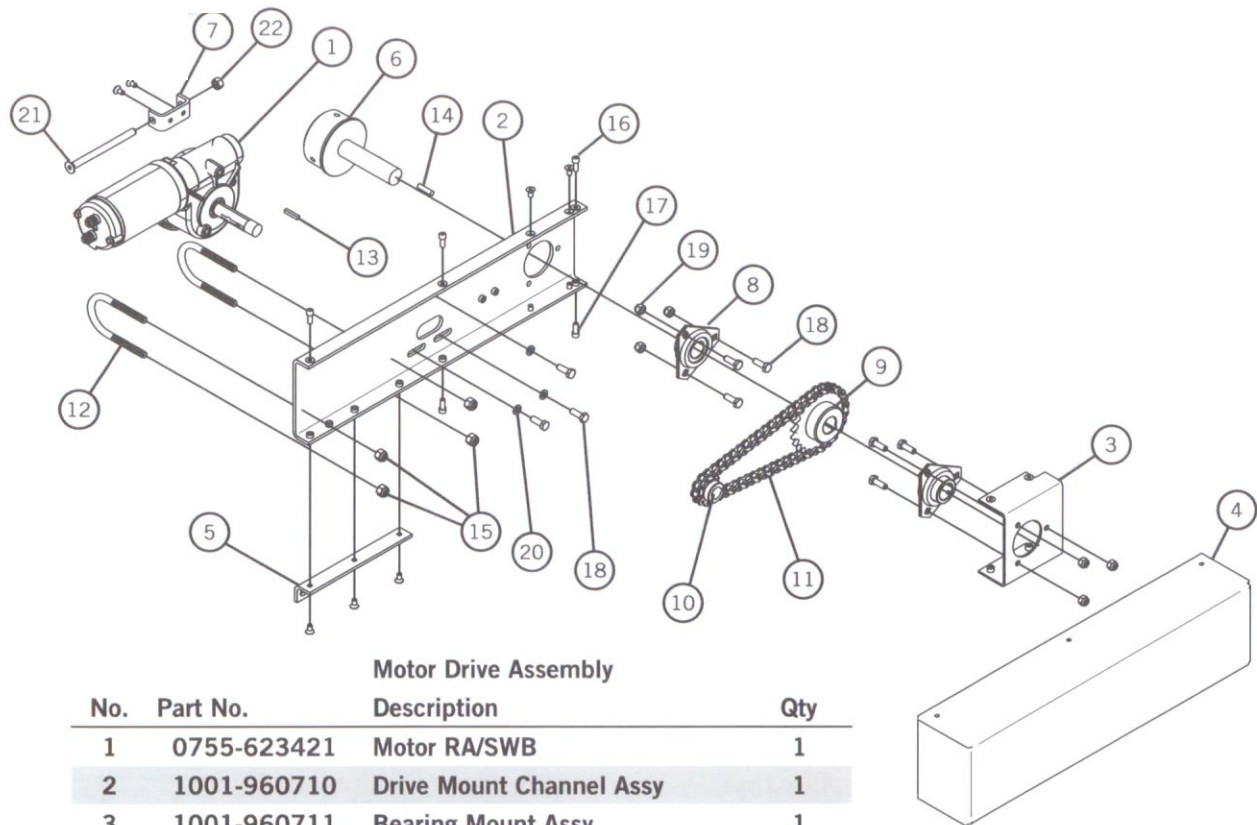


| 1001-961701 | | Spring Mount Assembly Rear | |
|-------------|-------------|----------------------------|-----|
| No. | Part No. | Description | Qty |
| 1 | 1001-960701 | Spring Mount Post | 1 |
| 2 | 1001-961410 | Roller Plate Assembly | 1 |
| 3 | 1001-960703 | Spring Stop Assy | 1 |
| 4 | 1001-861400 | SK2 Hub Spring RH | 1 |
| 5 | 0810-600002 | 1/2-13 x 2 Hex Bolt | 4 |
| 6 | 0820-680810 | 1/2 Flat Washer | 4 |
| 7 | 0815-660127 | 1/2-13 NYLOCK Hex Jam Nut | 4 |
| 8 | 0810-650553 | 1/2-13 x 3/4 SHCS | 2 |
| 9 | 0820-680820 | 1/2 Lock Washer | 2 |

Front Swing Arm


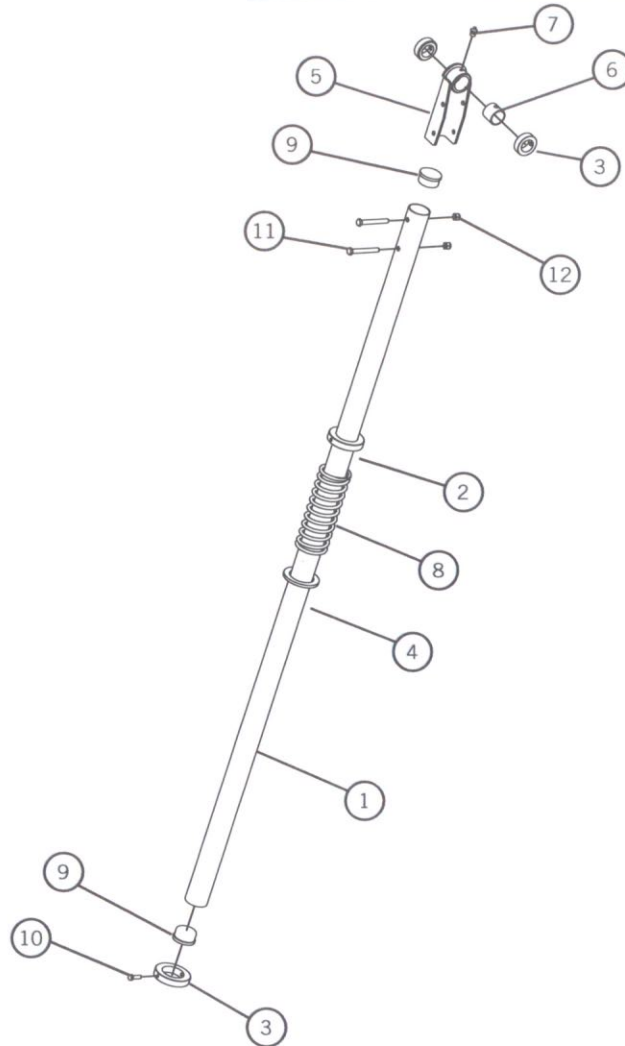
| 1001-961703 | | Front Swing Arm | |
|-------------|-------------|---|-----|
| No. | Part No. | Description | Qty |
| 1 | | Motor Drive Unit Assembly (See Page 22) | |
| 2 | 1440-281635 | Steel Tube 2" Rd x 5' Lg | 1 |
| 3 | 0715-619405 | Compression Spring Jumbo | 1 |
| 4 | 1001-861309 | Swing Arm Tube Plug | 2 |
| 5 | 1001-861316 | Collar Lock Swing Arm | 2 |
| 6 | 0820-680401 | Washer 1/4 x 2 1/4 x 3 1/4 | 1 |
| 7 | 0810-650170 | 5/16-18 x 1 Hex Bolt W/Patch | 2 |
| 8 | 0755-626433 | Flex Cord Motor to Plug | 1 |

Motor Drive Assembly

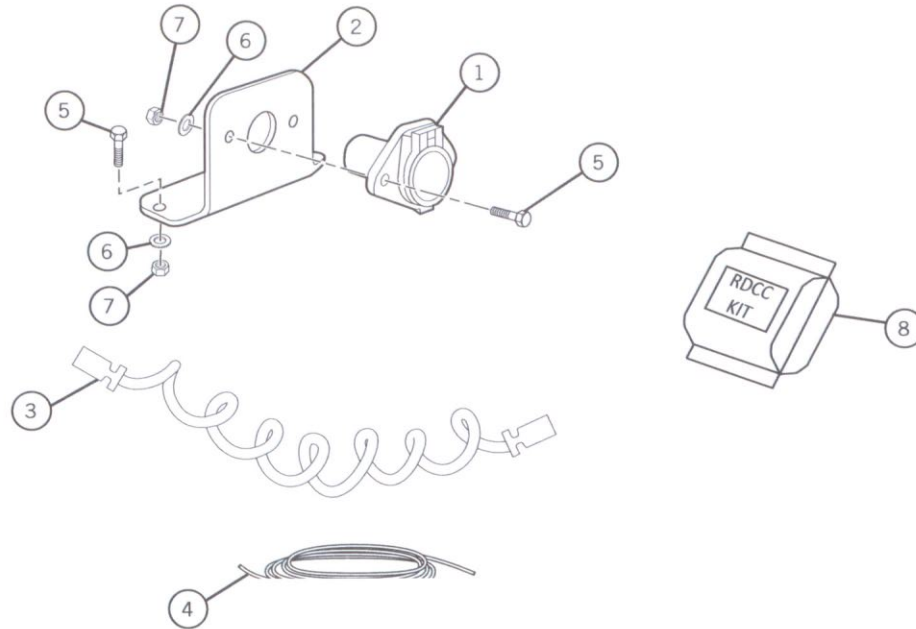


| Motor Drive Assembly | | | |
|----------------------|-------------|-----------------------------|-----|
| No. | Part No. | Description | Qty |
| 1 | 0755-623421 | Motor RA/SWB | 1 |
| 2 | 1001-960710 | Drive Mount Channel Assy | 1 |
| 3 | 1001-960711 | Bearing Mount Assy | 1 |
| 4 | 1001-861722 | Drive Unit Cover | 1 |
| 5 | 1001-861716 | Swing Arm Extension Bracket | 1 |
| 6 | 1001-861717 | Roll Pipe Adapter | 1 |
| 7 | 1001-860704 | Chain Tension Bracket | 1 |
| 8 | 1001-861714 | Bearing Set 1" Bore | 2 |
| 9 | 1001-861719 | Sprocket 40B24 1" Bore | 1 |
| 10 | 1001-861720 | Sprocket 40B10 3/4" Bore | 1 |
| 11 | 1001-861721 | #40 Roller Chain | 1 |
| 12 | 1001-861718 | U-Bolt 2" Swing Arm Mount | 2 |
| 13 | 1001-861723 | Key 1/4" x 1" | 1 |
| 14 | 1001-861724 | Key 3/16" x 1" | 1 |
| 15 | 0815-660660 | 3/8-16 NYLOCK Hex Nut | 4 |
| 16 | 0810-650497 | 1/4-20 x 1/2 FHCS | 9 |
| 17 | 0825-617251 | 1/4-20 x 5/8 SHCS | 6 |
| 18 | 0810-650552 | 5/16-18 x 7/8" Hex Bolt | 9 |
| 19 | 0815-660550 | 5/16-18 NYLOCK Hex Nut | 6 |
| 20 | 0820-680520 | 5/16 Lock Washer | 3 |
| 21 | 0810-650496 | 3/8-16 x 5 FHCS | 1 |
| 22 | 0815-661640 | 3/8-16 Hex Nut | 1 |

Rear Swing Arm



| 1001-961705 | | Rear Swing Arm | |
|-------------|-------------|------------------------------|-----|
| No. | Part No. | Description | Qty |
| 1 | 1440-281636 | Steel Tube 2" Rd x 6' Lg | 1 |
| 2 | 1001-861316 | Collar Lock Swing Arm | 2 |
| 3 | 0785-690335 | Collar Shaft 1 1/4" ID | 2 |
| 4 | 0820-680401 | Washer 1/4 x 2 1/4 x 3 1/4 | 1 |
| 5 | 1001-962122 | Motor Mount Bracket Assy | 1 |
| 6 | 0845-691233 | Bronze Bushing | 1 |
| 7 | 0825-670394 | Zerk 1/4-28 Straight | 1 |
| 8 | 0715-619405 | Compression Spring Jumbo | 1 |
| 9 | 1001-861308 | Swing Arm Tube Plug-Top | 2 |
| 10 | 0810-650170 | 5/16-18 x 1 Hex Bolt W/Patch | 2 |
| 11 | 0810-670657 | 3/8-16 x 3 Hex Bolt | 2 |
| 12 | 0815-660660 | 3/8-16 NYLOCK Hex Nut | 2 |

Electrical Hardware


| Electrical Hardware | | | |
|---------------------|-------------|--------------------------|-----|
| No. | Part No. | Description | Qty |
| 1 | 1041-860143 | Female Electrical Socket | 2 |
| 2 | 1001-860165 | Socket Mounting Bracket | 2 |
| 3 | 0755-626434 | Flex Cord with Plugs | 1 |
| 4 | 0755-626540 | #6 Wire (20') | 1 |
| 5 | 0810-650552 | 5/16-18 x 7/8 Hex Bolt | 4 |
| 6 | 0820-680510 | 5/16 Flat Washer | 4 |
| 7 | 0815-660461 | 5/16-18 NYLOCK Hex Nut | 4 |
| 8 | 0755-962108 | RDCC Kit | 1 |

Wiring the Tractor Instructions



There are two items to wire on the tractor before you can operate your Demco side dump. The control box and the tarp power wire.

To install the control box, find a suitable location in the cab of the tractor and mount the control box. The red and black two wire cable attached to the back of the box is the power wire. Plug the cigarette lighter end into a power connection in the cab.

If you do not have an available outlet for the cigarette lighter end, use the following instructions:

- Cut the cigarette lighter plug off.
- Split apart the wires and connect the red wire to a 12v dc power source and the black to ground.
Red wire must be positive and Black negative. Reversing these wires can damage the control system.
- A bag of terminals is included to allow you to tap into most truck fuse panels.

Route the gray cord and male 9 pole plug out of the cab and to the front bulkhead of the side dump. Plug the cord into the female 9 pole socket on the trailer bulkhead. You will now be able to raise and lower the rear axle and dump the tub.

NOTE: Air must be supplied to the side dump for the lift axle to operate properly. Hydraulic oil must be supplied to the side dump to dump the tub.

To use the tarp you will need to supply 12 volt power to the side dump to operate the tarp motor. Due to the large power draw of the tarp motor, the electrical supply must be hooked directly to the battery and the heavy #6 wire included with the kit must be used.

Refer to the Aero wiring diagram for reference. The relay has been already mounted on the side dump and the momentary switch that rolls/unrolls the tarp is in the control box installed previously. All that needs to be done is to run a wire from the battery to the female two pole socket on the road side front corner of the side dump.

Find a suitable location on the tractor to mount the included female two pole socket. A mounting bracket and hardware is also supplied.

Locate the circuit breaker as close to the positive battery post as possible. If the circuit breaker is not mounted to the battery box or truck frame, make sure that the terminals cannot touch anything that would create a short circuit.



Separate enough of the red wire on the #6 red/black cord to reach from the positive battery terminal to the circuit breaker. Cut off the red wire. Strip the red wire and crimp on ring terminals to match the battery cable bolt and the post on the circuit breaker.

Do Not hook the red wire to the battery until everything else is wired.

Crimp a ring terminal on the red wire on the remaining red/black cord and attach it to the circuit breaker.

Crimp a ring terminal on the black wire and attach it to the negative battery post.

Route the red/black cord to the female socket. Cut the cord and crimp ring terminals on the end of the wires.

Slip the cover for the back of the socket over the cord and bolt the ring terminals to the socket. Match the positive and negative wires to the corresponding terminals marked on the socket.

Slip the cover over the back of the socket. Secure the red/black cord to the truck frame.

Hook the red wire to the battery. A double male stretch cord is included to connect the tractor to the side dump.

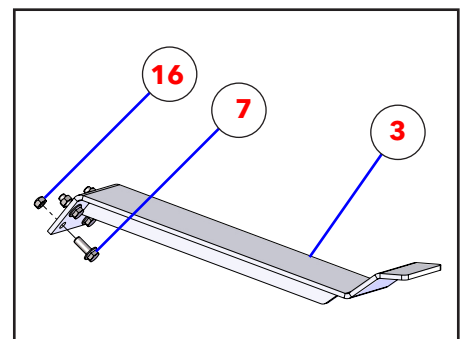
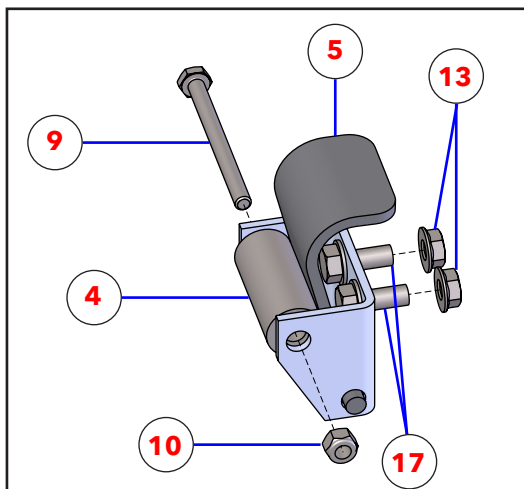
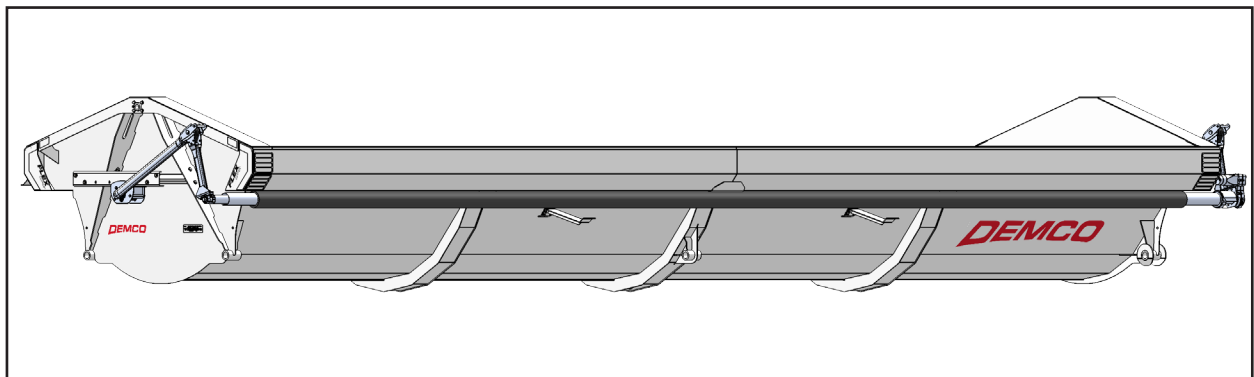
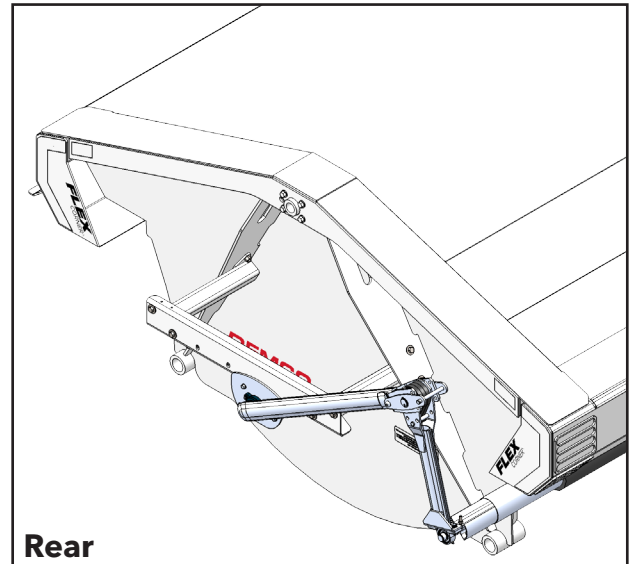
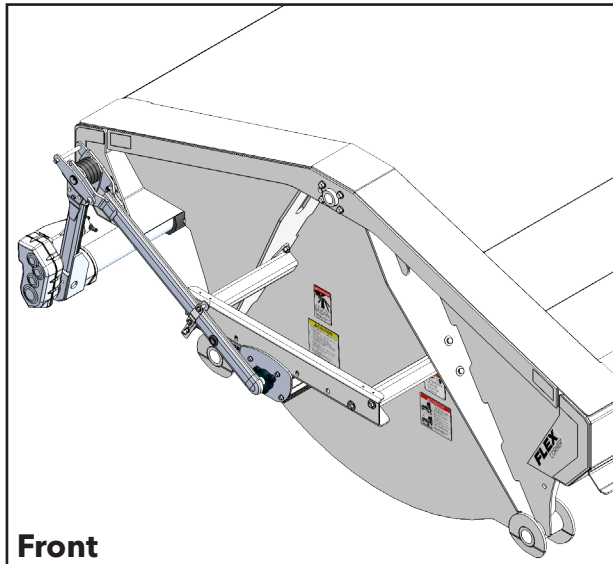
The tarp will now operate from the control box. It is best to have the tractor running while operating the tarp.

Hydraulic Hook-Up

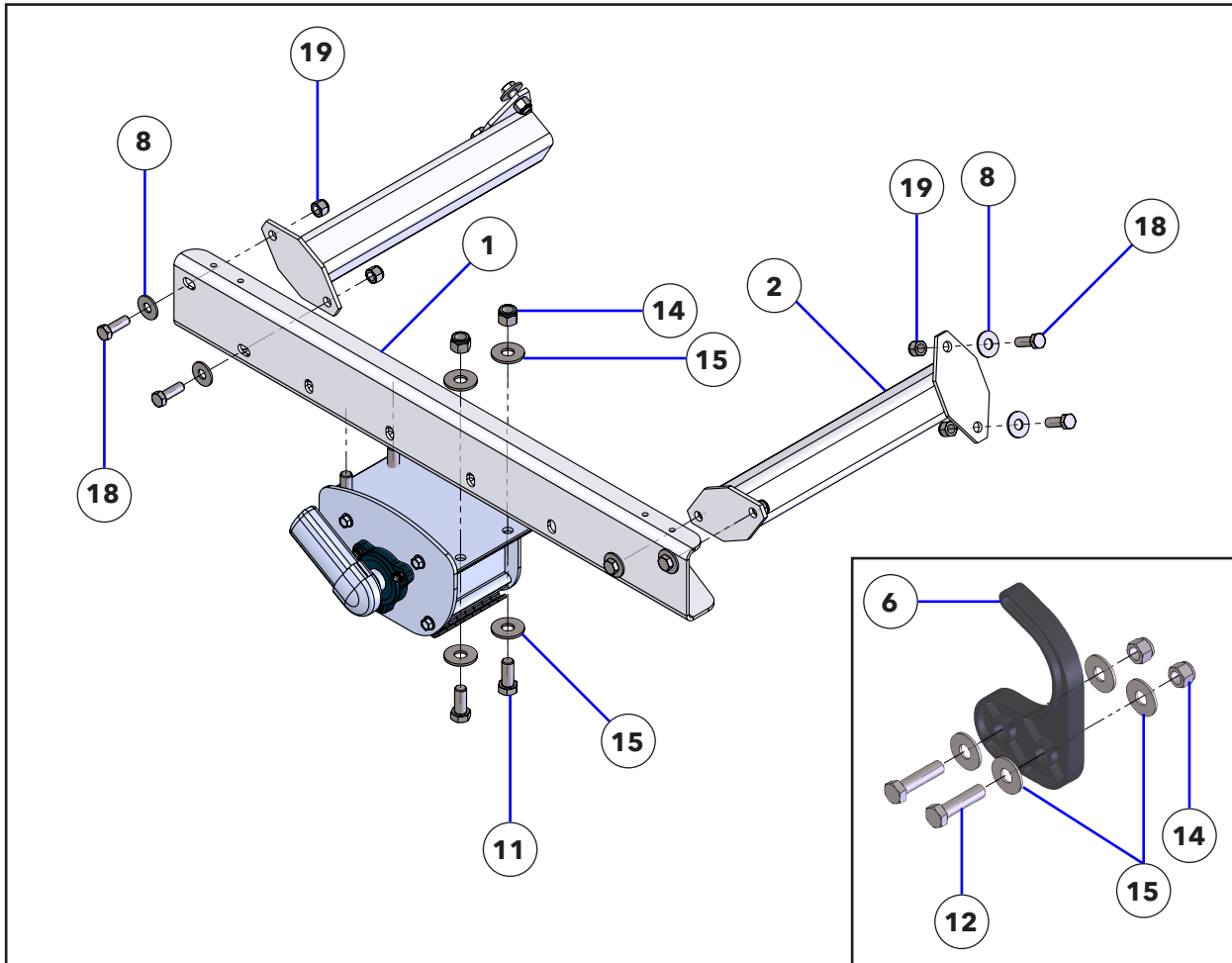
The tractor must have a hydraulic pump and reservoir to supply hydraulic oil to the side dump to dump the tub. The pump needs to supply a minimum output of 25 gallons per minute of oil at 2500psi. We recommend a minimum 15 gallon filtered and strained reservoir system. The tractor should also have a relief valve to protect the tractor's hydraulic system.

When hooking the tractor to the side dump, the pressure line from the pump must hook up to the female quick coupler on the side dump and the return to the reservoir must hook up to the male quick coupler. The control valve on the side dump will not operate properly if the oil flow is reversed. The quick couplers on the side dump are marked "in" and "out" as a reminder.

Mounting Parts

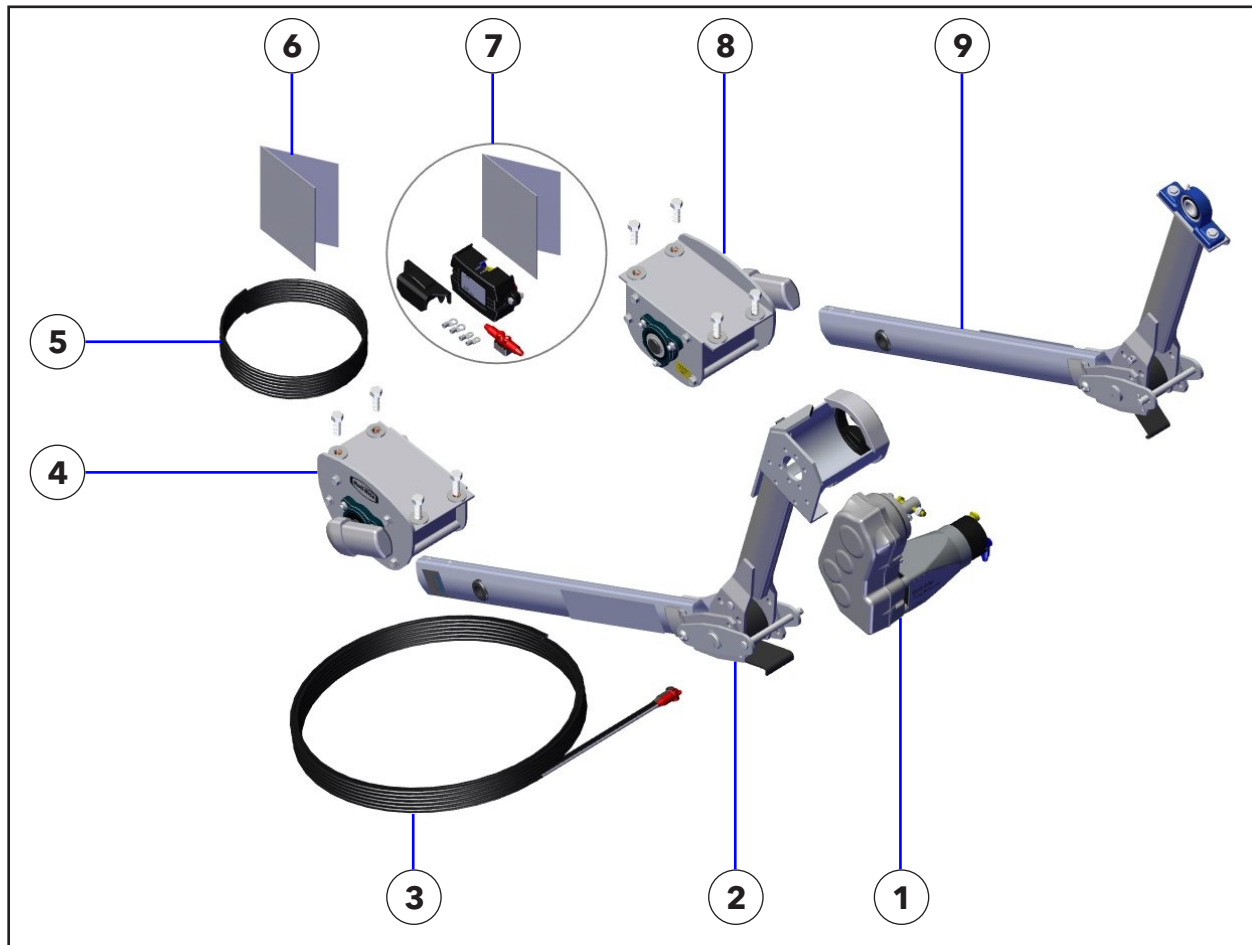


Mounting Parts

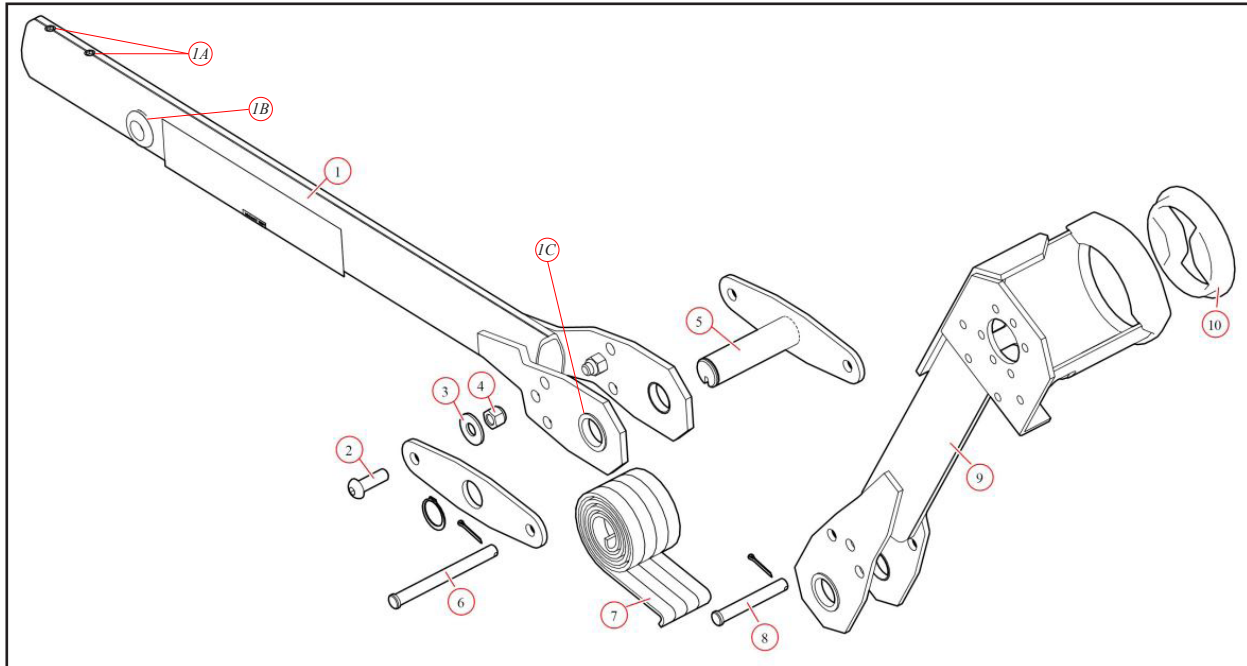


| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 2 | 3CAM9385 | TARP MOUNTING CHANNEL |
| 2 | 4 | 5CAM9038 | TARP CHANNEL MOUNT |
| 3 | * | 5C000008 | BRACKET, TARP SUPPORT |
| 4 | * | 1AUAM9073 | SPACER, TARP MOUNTING, 7/8" OD X 11/32" ID X 2" OAL |
| 5 | * | 1AZAP4108 | CLAMP, STEEL CLAMP FOR TARP SECURING ROD PLTD, EA (36830) |
| 6 | 2 | 1AZAP4152 | SPOOL, TARP SPOOL HOOK FOR SIDE DUMP SYSTEM, EA (36840) |
| 7 | * | 1AFC12FAA05 | HEX CAP SCREW, 3/8"-16 X 1", GR 5, PLTD |
| 8 | 16 | 1AF009H0000 | WASHER, FLAT, 1/2", PLTD |
| 9 | * | 1AFBP3588 | HEX CAP SCREW, 1/4"-20 X 3", GR 8, PLTD |
| 10 | * | 1AFC18D0000 | NUT, HEX LOCK, 1/4"-20, NYLOCK, PLTD |
| 11 | 4 | 1AFC12JAAH5 | HEX CAP SCREW, 5/8"-11 X 1-1/2", GR 5, PLTD |
| 12 | 4 | 1AFC12JBAH5 | HEX CAP SCREW, 5/8"-11 X 2-1/2", GR 5, PLTD |
| 13 | * | 1AFC08E0000 | NUT, HEX SERRATED FLANGE, 5/16"-18, PLTD |
| 14 | 12 | 1AFC18J0000 | NUT, HEX LOCK, 5/8"-11, NYLOCK, PLTD |
| 15 | 16 | 1AF009J0000 | WASHER, FLAT, 5/8", PLTD |
| 16 | * | 1AFBP3612 | NUT, HEX LOCK, 3/8"-16, TOP LOCK, PLTD |
| 17 | * | 1AFC37E00L0 | HEX CAP SCREW, 5/16"-18 X 3/4", SERRATED FLANGE HD, PLTD |
| 18 | 16 | 1AFC12HAAH8 | HEX CAP SCREW, 1/2"-13 X 1-1/2" GR 8, PLTD |
| 19 | 16 | 1AFC18H0000 | NUT, HEX LOCK, 1/2"-13, NYLOCK, PLTD |

* Quantities vary by tub length.

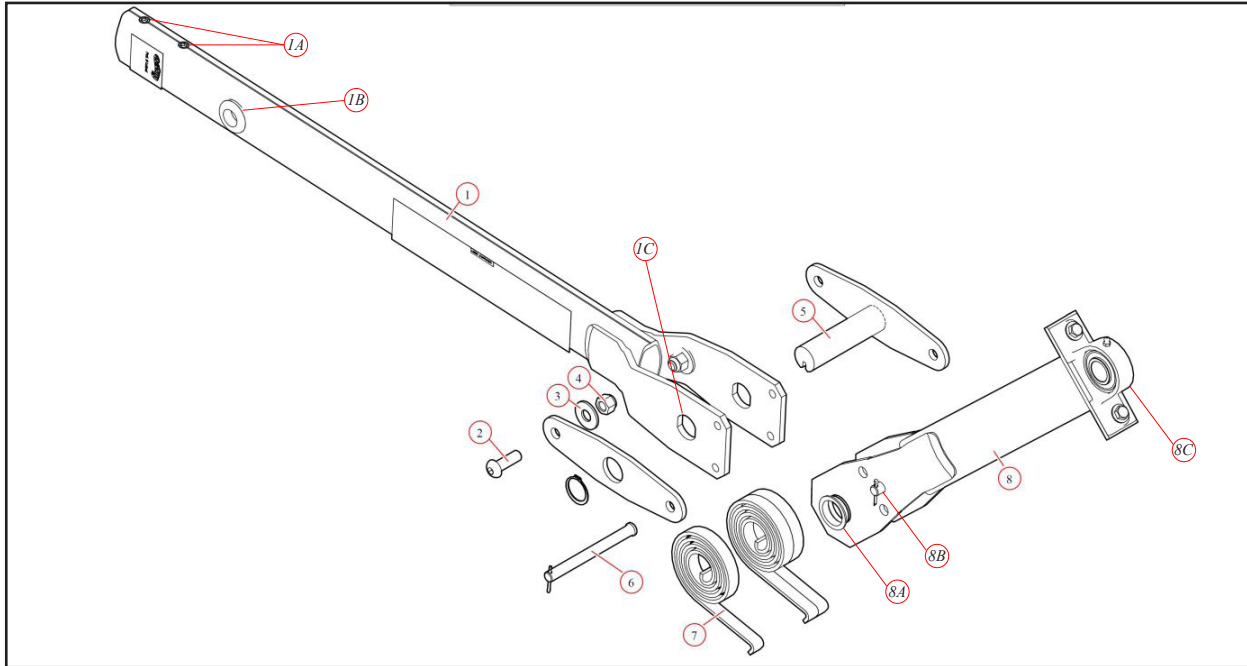


| 1AZAP3576 (Rite-Lock Power Arm Kit, Pass. Side Stowing for Side Dump 12V TS) | | | |
|---|------------|----------------|--|
| BOM ID | Qty | Item No | Description |
| 1 | 1 | 1AZAP4293 | MOTOR, ROLL RITE TARP (10200) |
| 2 | 1 | - | PIVOT, ASSY FRONT 4-SPRING KNUCKLE ARM, MOTOR END (46802) |
| 3 | 1 | 1AEW000WF62 | PARALLEL BAT CABLE, 6GA, BLK W/RED (11330) |
| 4 | 1 | - | PIVOT, UB ASSEMBLED STS 8-SPR FRONT (102354) |
| 5 | 1 | 1AZAP4295 | CABLE, 16GA / 3COND, BLU/YEL/RED, 15' (11411) |
| 6 | 1 | - | INSTRUCTIONS, UNIVERSAL STS DUMP SYSTEM (102317) |
| 7 | 1 | 1AZ00103460 | ELECTRIC KIT, TSCM W/ SS GEN1+ RELAY & ROCKER SW, 6GA (103460) |
| 8 | 1 | - | PIVOT, UB ASSEMBLED STS 8-SPR REAR (102353) |
| 9 | 1 | - | PIVOT, ASSY REAR KNUCKLE ARM, NON-MOTOR END (46803) |


Pivot, Assy Front 4-Spring Knuckle Arm, Motor End (46802)

| BOM ID | Qty | Item No | Description |
|-----------|----------|--------------------|--|
| 1 | 1 | - | PIVOTTUBE, BASE W/SIDE PLATES, 4 SPRING STS KNUCKLES (102199) |
| 1A | 1 | - | SCREW, 1/2" X 5/8" SET (18291) |
| 1B | 1 | - | GROMMET, RUBBER 7/8 ID X 1/8 GROOVE FOR TOP MT PIVOTS (16419) |
| 1C | 1 | - | BUSHING, 1-1/4 POLY T-BUSHING FOR PIVOT PIN (47040) |
| 2 | 2 | - | BOLT, 1/2" X 1-1/2" BUTTON HEAD PLTD (18295) |
| 3 | 2 | 1AF009H0000 | WASHER, 1/2" FLAT PLTD (18412) |
| 4 | 2 | 1AFC18H0000 | NUT, 1/2" NYLOCK NUT PLTD (18631) |
| 5 | 1 | - | BRACKET, 4-SP KNUCKLE W/STOP PLATE FOR STS MOTOR END (47970) |
| 6 | 1 | - | PIN, 1/2" X 5-1/4" CLEVIS (18540) |
| 7 | 4 | 1AZAP4589 | SPRING, SPIRAL TORSION 1-1/4" (47230) |
| 8 | 1 | 1AFAP4507 | PIN, 1/2" X 3-1/2" CLEVIS (18520) |
| 9 | 1 | - | PIVOT TUBE, FRONT UPPER FOR 4-SP KNUCK W/BUSH 13.06" (102197) |
| 10 | 1 | 1AZAP4539 | BUSHING, AXLE STABILIZER FOR 4" AXLE (37580) |

★ **Note: All High Capacity Kits require longer lower tarp arms see page 109 for High Capacity specific tarp parts.**


Pivot, Assy Rear Knuckle Arm, Non-Motor End (46803)

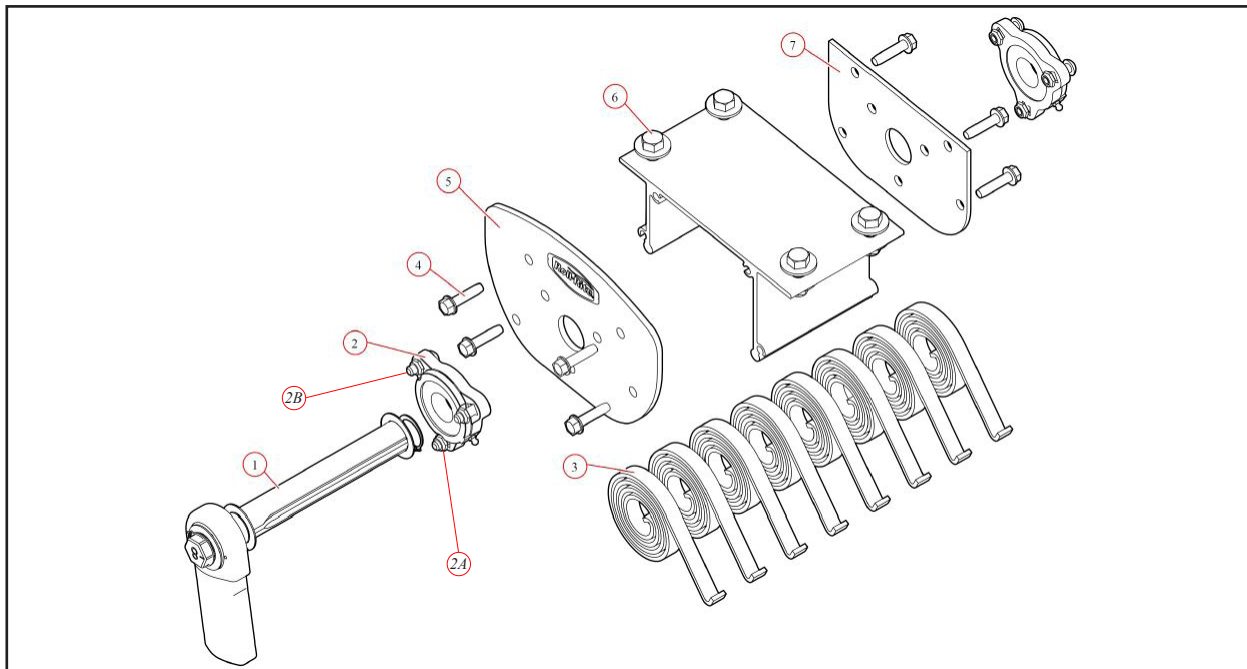
★

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|--|
| 1 | 1 | - | PIVOT TUBE, BASE W/SIDE PLATES, 4-SPRING STS KNUCKLES (102199) |
| 1A | 1 | - | SCREW, 1/2" X 5/8" SET (18291) |
| 1B | 1 | - | GROMMET, RUBBER 7/8 ID X 1/8 GROOVE FOR TOP MT PIVOTS (16419) |
| 1C | 1 | - | BUSHING, 1-1/4 POLY T-BUSHING FOR PIVOT PIN (47040) |
| 2 | 2 | - | BOLT, 1/2" X 1-1/2" BUTTON HEAD PLTD (18295) |
| 3 | 2 | 1AF009H0000 | WASHER, 1/2" FLAT PLTD (18412) |
| 4 | 2 | 1AFC18H0000 | NUT, 1/2" NYLOCK NUT PLTD (18631) |
| 5 | 1 | - | BRACKET, 4-SP KNUCKLE W/STOP PLATE FOR STS MOTOR END (47970) |
| 6 | 1 | - | PIN, 1/2" X 5-1/4" CLEVIS (18540) |
| 7 | 4 | 1AZAP4589 | SPRING, SPIRAL TORSION 1-1/4" (47230) |
| 8 | 1 | - | PIVOT TUBE, REAR UPPER FOR 4-SP KNUCKLE W/BEARING (47890) |
| 8A | 1 | - | BUSHING, 1-1/4 POLY T-BUSHING FOR PIVOT PIN (47040) |
| 8B | 1 | 1AFAP4507 | PIN, 1/2" X 3-1/2" CLEVIS (18520) |
| 8C | 1 | 1AZ31050000 | BEARING, PILLOW BLOCK (31055) |

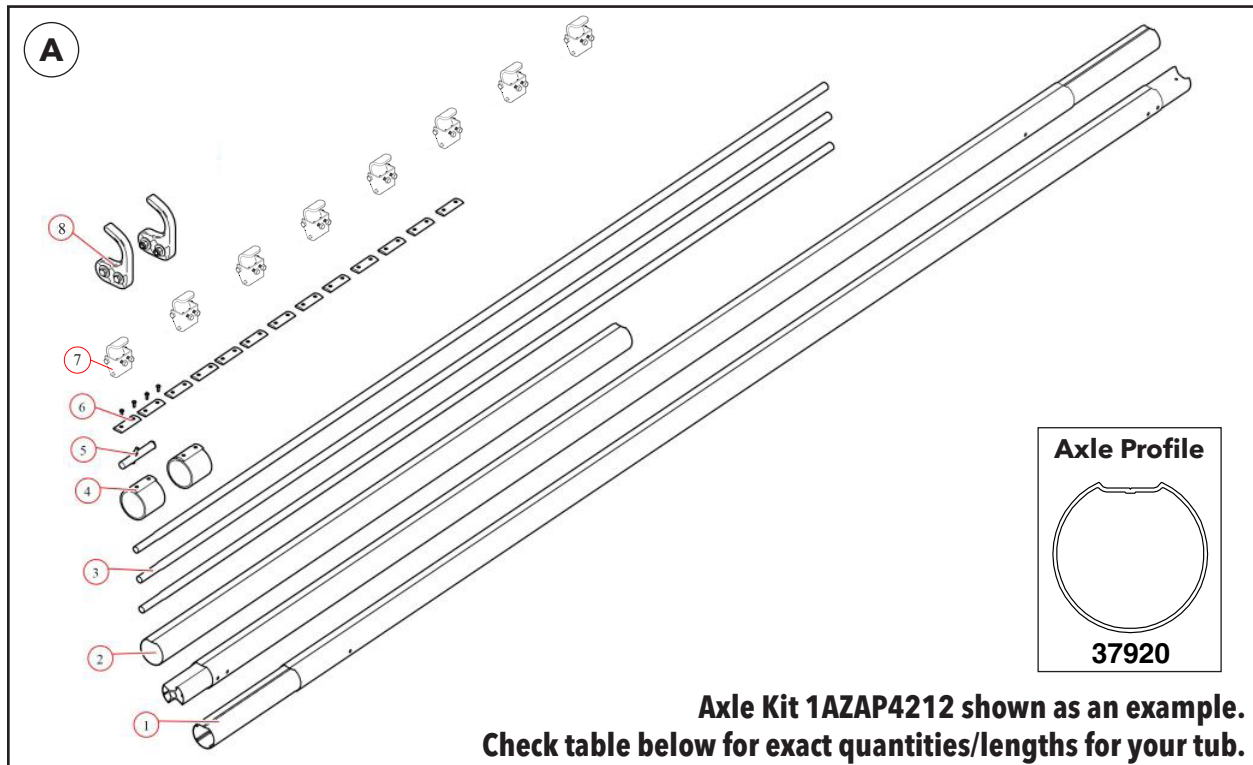
★ Note: All High Capacity Kits require longer lower tarp arms see page 109 for High Capacity specific tarp parts.

Pivot, UB Assembled STS 8-Spr Front (102354)

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 1 | - | PIVOT PIN, FOR 8-SPR ROLLER BEARING PIV, DRIVER SIDE (47400) |
| 2 | 2 | - | BEARING, CARRIER UNDERBODY FLANGED (47800) |
| 2A | 3 | 1AFC18F0000 | NUT, 3/8" NYLOCK NUT PLTD (18628) |
| 2B | 3 | 1AFBP3633 | BOLT, 3/8-16 X 1-1/8", BUTTON HEAD, PLTD (18242) |
| 3 | 8 | 1AZAP4589 | SPRING, SPIRAL TORSION 1-1/4" (47230) |
| 4 | 8 | 1AFC37FAAH5 | BOLT, 3/8 X 1-1/2", THREAD-CUTTING SCREW, HEX WASHER HD (18120) |
| 5 | 1 | - | PLATE, AL FRONT FOR EXT BOLT FLANGE MOUNT UB BOX (102349) |
| 6 | 1 | - | BRACKET, EXT BODY WITH HOLES FOR 8-SPR UB BOX (102269) |
| 7 | 1 | - | PLATE, AL BACK FOR EXT BOLT FLANGE MOUNT UB BOX (102259) |


Pivot, UB Assembled STS 8-Spr Rear (102353)

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 1 | - | PIVOT PIN, FOR 8-SPR ROLLER BEARING PIV, PASS SIDE (47410) |
| 2 | 2 | - | BEARING, CARRIER UNDERBODY FLANGED (47800) |
| 2A | 3 | 1AFC18F0000 | NUT, 3/8" NYLOCK NUT PLTD (18628) |
| 2B | 3 | 1AFBP3633 | BOLT, 3/8-16 X 1-1/8", BUTTON HEAD, PLTD (18242) |
| 3 | 8 | 1AZAP4589 | SPRING, SPIRAL TORSION 1-1/4" (47230) |
| 4 | 8 | 1AFC37FAAH5 | BOLT, 3/8 X 1-1/2", THREAD-CUTTING SCREW, HEX WASHER HD (18120) |
| 5 | 1 | - | PLATE, AL FRONT FOR EXT BOLT FLANGE MOUNT UB BOX (102349) |
| 6 | 1 | - | BRACKET, EXT BODY WITH HOLES FOR 8-SPR UB BOX (102269) |
| 7 | 1 | - | PLATE, AL BACK FOR EXT BOLT FLANGE MOUNT UB BOX (102259) |

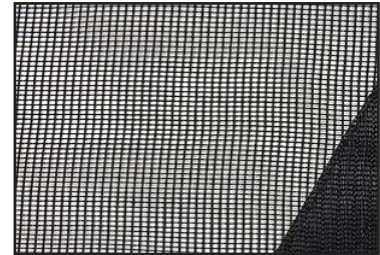


| | (A) | (1) + (2) | (3) | (6) | (7) |
|------------|------------------|------------------|-----------------------|-----------------------|-----------------------------|
| Tub Length | Axle Kit Item No | Axle Tube Length | Fixed Tarp Rod Length | Axle Tarp Clips (C/C) | Tarp Rod Clamps (1AZAP4108) |
| 14' | 1AZAP4279 | 17' - 2 1/2" | 13' - 8 1/4" | 6 (32") | 6 |
| 15' | 1AZAP4279 | 18' - 2 1/2" | 14' - 8 1/4" | 6 (34") | 6 |
| 16' | 1AZAP4279 | 19' - 3" | 15' - 8 3/4" | 6 (36") | 6 |
| 17' | 1AZAP4459 | 20' - 2 1/2" | 16' - 8 1/4" | 6 (38") | 6 |
| 20' | 1AZAP4459 | 23' - 3" | 19' - 9 1/4" | 7 (38") | 6 |
| 24' | 1AZAP4410 | 27' - 3" | 23' - 9" | 10 (32") | 6 |
| 30' | 1AZAP4212 | 33' - 6" | 30' - 0 3/8" | 11 (36") | 8 |
| 34' | 1AZAP4212 | 37' - 6" | 34' - 0 1/2" | 11 (40") | 8 |
| 37' | 1AZAP4563 | 40' - 3" | 36' - 9 1/4" | 11 (44") | 8 |

| BOM ID | Qty | Item No | Description |
|--------|-----|-----------|--|
| 1 | | - | AXLE, 4" UNIVERSAL FRONT/REAR SECTION FOR SIDE DUMP (37920) |
| 2 | | - | EXTRUSION, 4" AXLE, 98" (102367) |
| 3 | | - | STEEL TUBING, 1.125D X 16GA X 12' RND GALV W/SWEDGE (101815) |
| 4 | 2 | - | AXLE SLEEVE, SIDE DUMP BELT STYLE, AXLE SLEEVE KIT (102379) |
| 5 | 1 | - | HARDWARE, STUB SHAFT KIT FOR SIDE DUMP SYSTEM (102365) |
| 6 | | - | CLIP, TARP CLIP W/HARDWARE FOR STS AXLE (37830) |
| 7 | | 1AZAP4108 | CLAMP, STEEL CLAMP FOR TARP SECURING ROD PLTD, EA (36830) |
| 8 | 2 | 1AZAP4095 | SPOOL, TARP SPOOL HOOK FOR SIDE DUMP SYSTEM, EA (36840) |

ELECTRIC TARP OPTION -- ROLL-RITE

| Tub Length | Tarp Kit | Mesh Tarp | Tarp Size |
|------------|-----------|-------------|----------------|
| 14' | 1AZAP3576 | 1AZAP4598 | 13'-6" x 162" |
| 15' | 1AZAP3576 | 1AZAP4599 | 14'-6" x 162" |
| 16' | 1AZAP3576 | 1AZAP4600 | 15'-6" x 162" |
| 17' | 1AZAP3576 | 1AZAP4601 | 16'-6" x 162" |
| 20' | 1AZAP3576 | 1AZAP4602 | 19'-7" x 162" |
| 24' | 1AZAP3576 | 1AZJ23800RE | 23'-8" x 162" |
| 30' | 1AZAP3576 | 1AZAP4603 | 29'-10" x 162" |
| 34' | 1AZAP3576 | 1AZAP4604 | 33'-10" x 162" |
| 37' | 1AZAP3576 | 1AZAP4605 | 36'-7" x 162" |

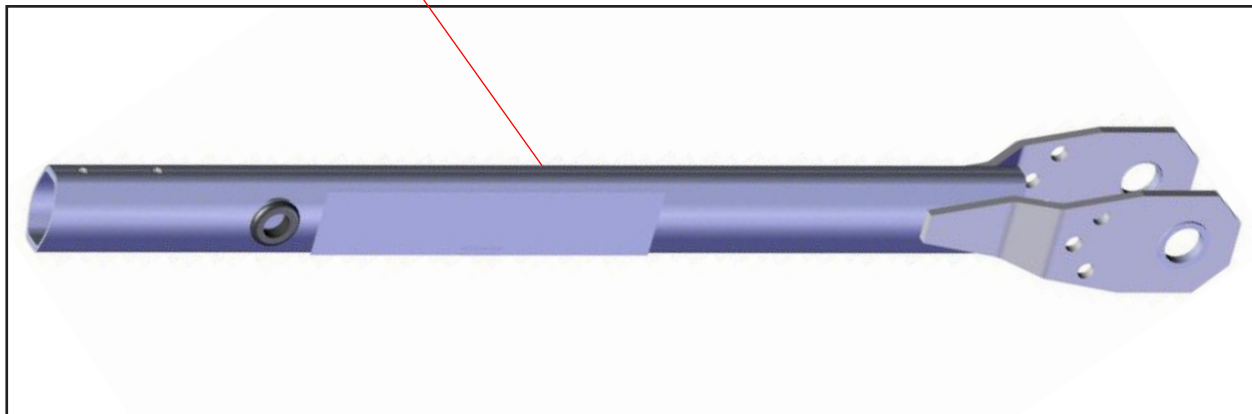


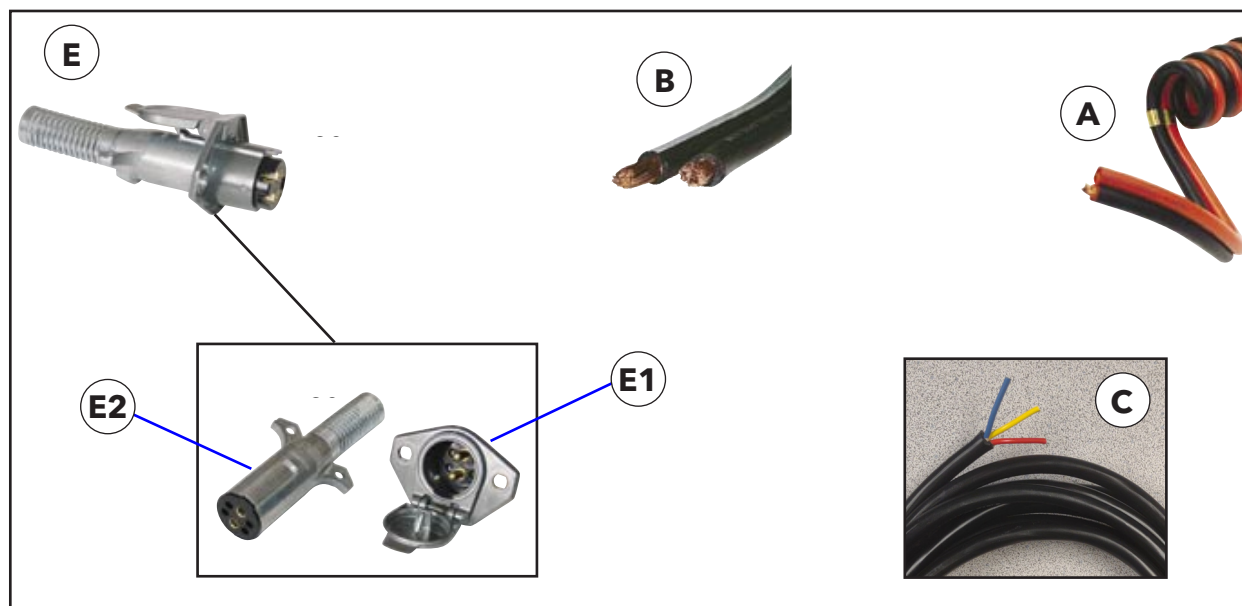
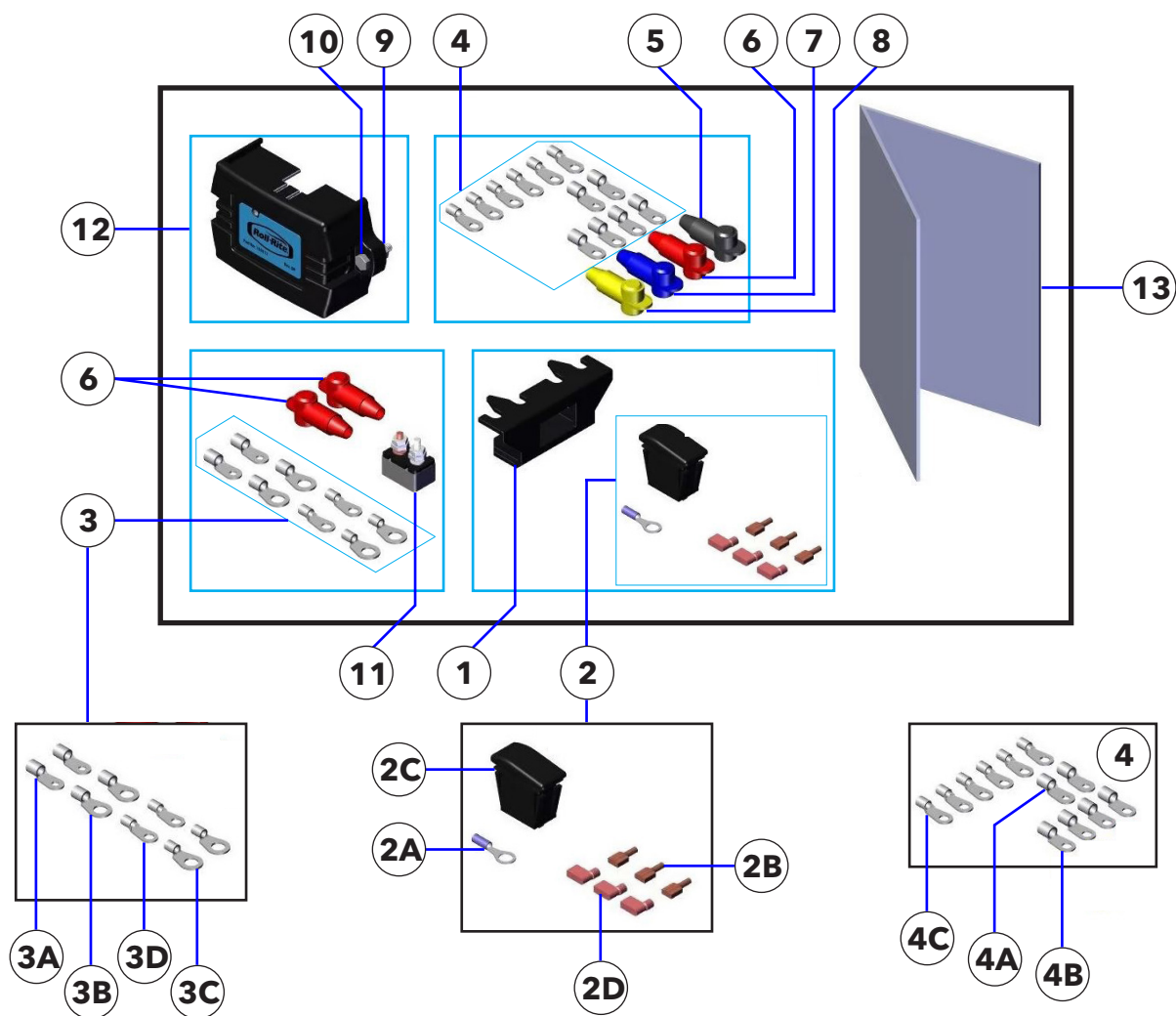
Mesh Tarp

Roll-Rite Electric Tarp Parts for High-Capacity Kits Only

| Tub Length | Axle Kit | Tarp Kit | Mesh Tarp | Tarp Size | Axle Tube Length | Fixed Tarp Rod Length |
|------------|-----------|-----------|-----------|------------|------------------|-----------------------|
| 20' H.C. | 1AZAP4459 | 1AZAP4402 | - | 20' x 147" | 23' - 3" | 20' - 1 3/4" |
| 24' H.C. | 1AZAP4410 | 1AZAP4402 | 1AZAP4409 | 24' x 147" | 27' - 3" | 24' - 1 1/2" |
| 34' H.C. | 1AZAP4212 | 1AZAP4402 | 1AZAP3950 | 34' x 147" | 37' - 6" | 34' - 4 3/4" |
| 37' H.C. | 1AZAP4563 | 1AZAP4402 | 1AZAP4562 | 37' x 147" | 40' - 3" | 37' - 1 3/4" |

Note: All High Capacity Kits, including XL Kits, use the same quantity and spacing of Axle Tarp Clips and Tarp Rod Clamps as standard tubs. Longer lower tarp arms are required for all High Capacity Kits - use Item Number 1AZ102266RE (ROLL-RITE HIGH CAPACITY TARP ARM, EA, #102266).



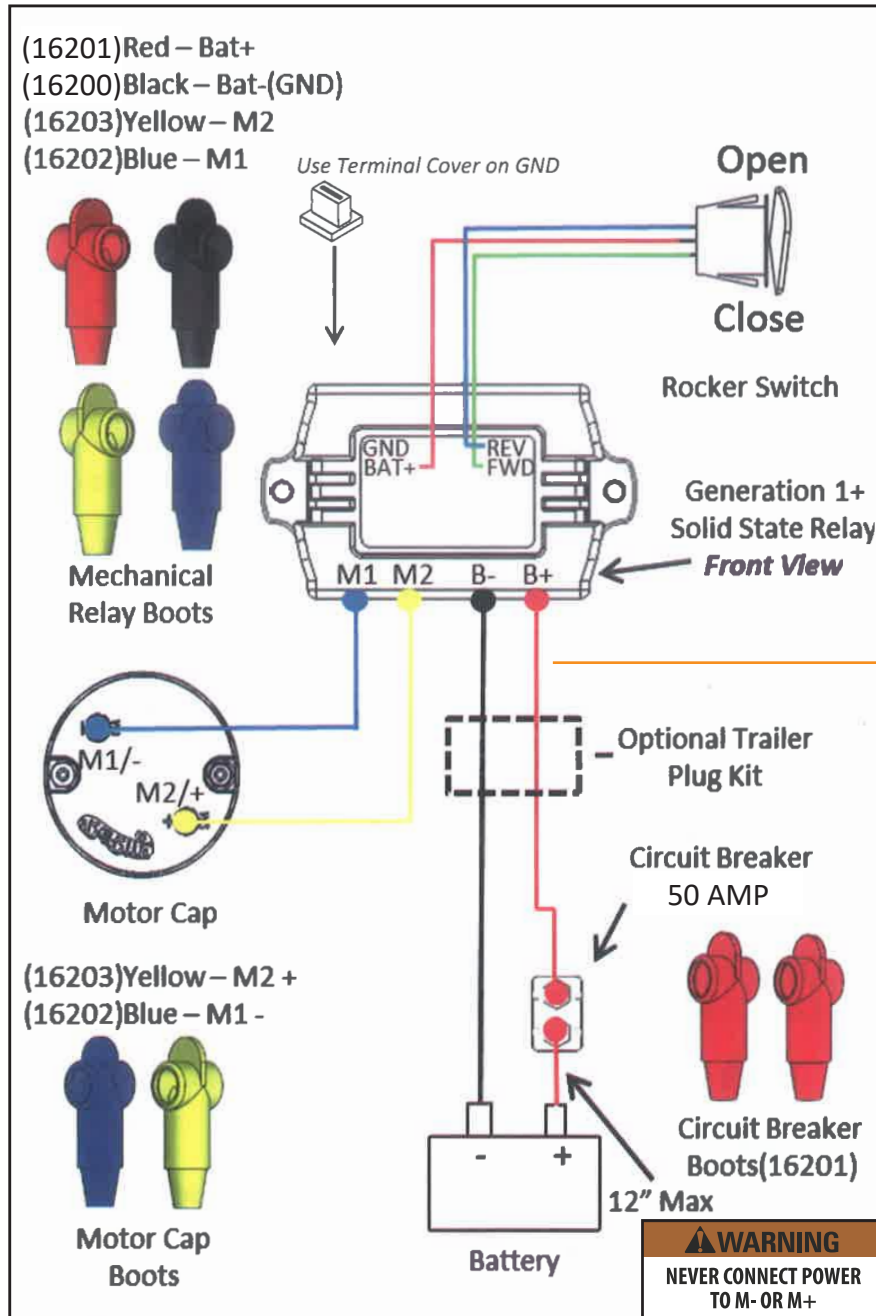


| 1AZ00103460 (Electric Kit, TSCM W/SS Gen1+ Relay & Rocker Switch, 6GA) | | | |
|--|-----|-------------|--|
| BOM ID | Qty | Item No | Description |
| 1 | 1 | 1AZ00010390 | MOUNT BRACKET, ROCKER SWITCH (10390) |
| 2 | 1 | - | ROCKER SWITCH KIT (10915) |
| 2A | 1 | 1AEC0031506 | TERMINAL, 14 GA INSULATED, 3/8" RING (16080) |
| 2B | 3 | - | TERMINAL, 18 GA INSULATED, Q.D. FEMALE (16118) |
| 2C | 1 | 1AZ00019300 | SWITCH, ROCKER (OPEN/CLOSE) (19300) |
| 2D | 3 | - | TERMINAL, 14-16 GA INSULATED, Q.D. FLAG FEMALE (100460) |
| 3 | 1 | - | TERMINAL KIT FOR CIRC. BREAKER, 6/8 GA TERMINALS (10918) |
| 3A | 2 | - | TERMINAL, 6 GA, #10 RING (16020) |
| 3B | 2 | 1AEC0036073 | TERMINAL, 6 GA, 3/8" RING (16030) |
| 3C | 2 | - | TERMINAL, 8 GA, 3/8" RING (16150) |
| 3D | 2 | 1AEC0033002 | TERMINAL, 8 GA, 1/4" RING (16155) |
| 4 | 1 | - | TERMINAL KIT FOR SS RELAY, 6/8 GA TERMINALS (10919) |
| 4A | 2 | - | TERMINAL, 6 GA, #10 RING (16020) |
| 4B | 4 | 1AEC0036071 | TERMINAL, 6 GA, 1/4" RING (16021) |
| 4C | 6 | 1AEC0033002 | TERMINAL, 8 GA, 1/4" RING (16155) |
| 5 | 1 | - | TERMINAL BOOT, BLACK, 8-2GA (16200) |
| 6 | 3 | - | TERMINAL BOOT, RED, 8-2GA (16201) |
| 7 | 1 | - | TERMINAL BOOT, BLUE, 8-2GA (16202) |
| 8 | 1 | - | TERMINAL BOOT, YELLOW, 8-2GA (16203) |
| 9 | 2 | 1AFC08D0000 | HEX NUT, 1/4-20 FLANGE, SERRATED, PLTD (18620) |
| 10 | 2 | 1AFC12DAA05 | HEX BOLT, 1/4-20 X 1", GR5, PLTD (18700) |
| 11 | 1 | 1AZ00101259 | 50A MANUAL RESET CIRCUIT BREAKER, RITE TOUCH (101259) |
| 12 | 1 | 1AZ00103238 | 12V RITE TOUCH RELAY SS GEN1+ W/HOUSING (103238) |
| 13 | - | - | ELECTRICAL COMPONENT INSTALLATION GUIDE (105568) |

TO ADD TARP CONTROLS TO A SECOND TRACTOR FOR A STANDARD HYDRAULIC SIDE DUMP, SEE YOUR DEALER FOR COMPLETE KIT AND PRICING FOR 4CFK2014 (KIT, ROLL-RITE TARP, CONTROL SWITCH FOR 2ND TRACTOR). FOR EOH TRAILERS, SEE PAGE 116.

| Other Electrical Components for Roll-Rite Tarps | | | |
|---|-----|-------------|---|
| BOM ID | Qty | Item No | Description |
| A | - | 1AZ00011320 | 6GA DUAL COILED CORD (11320) |
| B | - | 1AEW000WF62 | PARALLEL BAT CABLE, 6GA, BLK W/RED (11330) |
| C | - | 1AZAP4295 | CABLE, 16GA / 3COND, BLU/YEL/RED, 15' (11411) |
| E | - | 1AZAP4211 | MALE & FEMALE PLUG SET, 2-PIN, ROLL-RITE TARP (12760) |
| E1 | 1 | 1AZAP4236 | FEMALE PLUG, 2-PIN, ROLL-RITE TARP (12770) |
| E2 | 1 | 1AZAP4235 | MALE PLUG, 2-PIN, ROLL-RITE TARP (12780) |

**Roll-Rite Generation 1+ Solid State Reversing Relay with Rocker Switch
(Tarp Uncovering to the right of driver)**



⚠ WARNING

Note: After installation, the terminals on the B+ circuit contain un-switched 12V energy at all times. Installation requirements must be followed to avoid contact between these terminals and chassis ground.

Wiring the Tractor

There are two items to wire on the tractor before you can operate your Demco side dump. The control box and the tarp power wire.

To install the control box, find a suitable location in the cab of the tractor and mount the control box. The red and black two wire cable attached to the back of the box is the power wire. Plug the cigarette lighter end into a power connection in the cab.

If you do not have an available outlet for the cigarette lighter end, use the following instructions:

- Cut the cigarette lighter plug off.
- Split apart the wires and connect the red wire to a 12v dc power source and the black to ground.
- **Red wire must be positive and Black negative. Reversing these wires can damage the control system.**
- A bag of terminals is included to allow you to tap into most truck fuse panels.



Route the gray cord and male 9 pole plug out of the cab and to the front bulkhead of the side dump. Plug the cord into the female 9 pole socket on the trailer bulkhead. You will now be able to raise and lower the rear axle and dump the tub.

NOTE: Air must be supplied to the side dump for the lift axle to operate properly. Hydraulic oil must be supplied to the side dump to dump the tub.

To use the tarp you will need to supply 12 volt power to the side dump to operate the tarp motor. Due to the large power draw of the tarp motor, the electrical supply must be hooked directly to the battery and the heavy #6 wire included with the kit must be used.

Refer to the Roll Rite wiring diagram for reference. The relay has been already mounted on the side dump and the momentary switch that rolls/unrolls the tarp is in the control box installed previously. All that needs to be done is to run a wire from the battery to the female two pole socket on the road side front corner of the side dump.

Locate the circuit breaker as close to the positive battery post as possible. If the circuit breaker is not mounted to the battery box or truck frame, make sure that the terminals cannot touch anything that would create a short circuit. See image on next page for installation orientation of circuit breaker.

Separate enough of the white wire on the #6 white/black cord to reach from the positive battery terminal to the circuit breaker. Cut off the white wire. Strip the white wire and crimp on ring terminals to match the battery cable bolt and the post on the circuit breaker.



Do not hook the white wire to the battery until everything else is wired.

Crimp a ring terminal on the white wire on the remaining white/black cord and attach it to the circuit breaker.

Crimp a ring terminal on the black wire and attach it to the negative battery post.

Route the white/black cord to the female socket on the side dump. Cut the cord and strip the ends back to slip into the terminals on the back of the male 2 pin plug. Match the white and black wires to the corresponding wires in the side dump socket. You may need to slip the cover off the back of the socket to make sure that the wires match up. Secure the white/black cord to the truck frame.

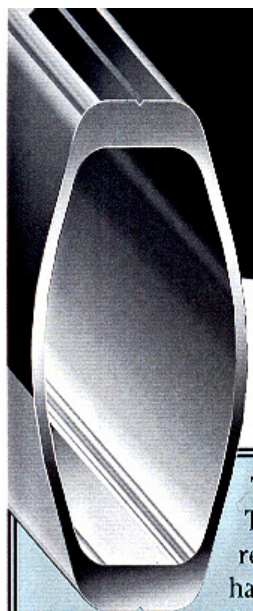
Hook the white wire to the battery.

The tarp will now operate from the control box. It is best to have the tractor running while operating the tarp.

Hydraulic Hook-Up

The tractor must have a hydraulic pump and reservoir to supply hydraulic oil to the side dump to dump the tub. The pump needs to supply a minimum output of 25 gallons per minute of oil at 2500psi. We recommend a minimum 15 gallon filtered and strained reservoir system. The tractor should also have a relief valve to protect the tractor's hydraulic system.

When hooking the tractor to the side dump, the pressure line from the pump must hook up to the female quick coupler on the side dump and the return to the reservoir must hook up to the male quick coupler. The control valve on the side dump will not operate properly if the oil flow is reversed. The quick couplers on the side dump are marked "in" and "out" as a reminder.



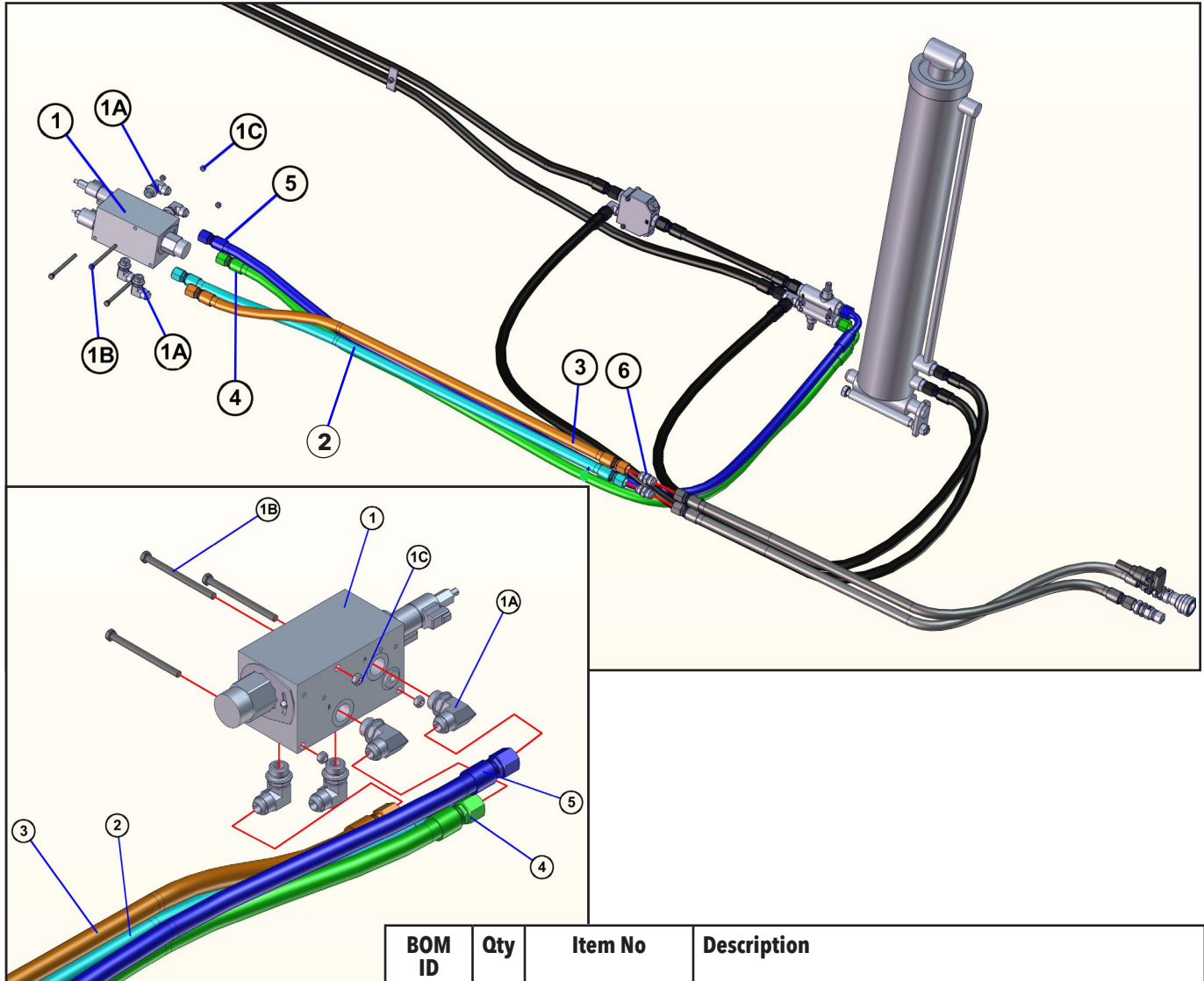
Tarp Tips...

This section will be occasionally featured in your TarpTalk™ to address frequently asked questions or to refresh you on various technical issues. As always, if you have a question or encounter frequent technical issues, please contact the Roll-Rite Customer Service Center at 1-800-297-9905 or check out our FAQs online at www.RollRite.com under Customer Support.

Q. *My motor is not working. How do I tell if the problem is with the motor, the relay, or the switch?*

A. Follow steps 1-4 below to trouble-shoot your system:

- 1.** Disconnect both power wires from the motor. Using jumper cables and a fully charged spare battery, momentarily supply power to the motor terminals, first one direction, and then the other. If the motor does not run, please call our Customer Service department at 1-800-297-9905. If the motor runs when connected to the spare battery, then the motor is OK and you need to re-connect the original power wires to the motor and continue Step 2.
- 2.** Using a test light or a voltage meter, verify that the BATT+ and BATT- terminals on the relay are properly connected. If not, check the wiring and circuit breaker between the battery and the relay for problems such as loose terminals and/or worn, broken, or pinched spots on the wire. If power is reaching the relay, continue to Step 3.
- 3.** Using a small piece of jumper wire, momentarily connect first the T1 terminal and then the T2 terminal to BATT+. You should be able to hear the relay click each time and the motor should operate each time. If you do not hear the relay click, please call our Customer Service department. If you hear the relay click but the motor does not operate, then you need to check the wiring between the relay and the motor. If you hear the relay click **and** the motor operates, then the relay is OK and you need to continue to Step 4.
- 4.** The following procedure assumes that you are using a standard SPST switch similar to the one that was shipped with the relay. If you are using something else, such as a lighted switch, you may have to adjust the procedure accordingly. Using a small piece of jumper wire, momentarily connect the center terminal (common) first to one of the outer terminals, and then to the other outer terminal. If the motor does not operate during this test, then you need to check the wiring between the switch and the relay. If the motor operates during this test, then the problem is in the switch, please call our Customer Service department. ■



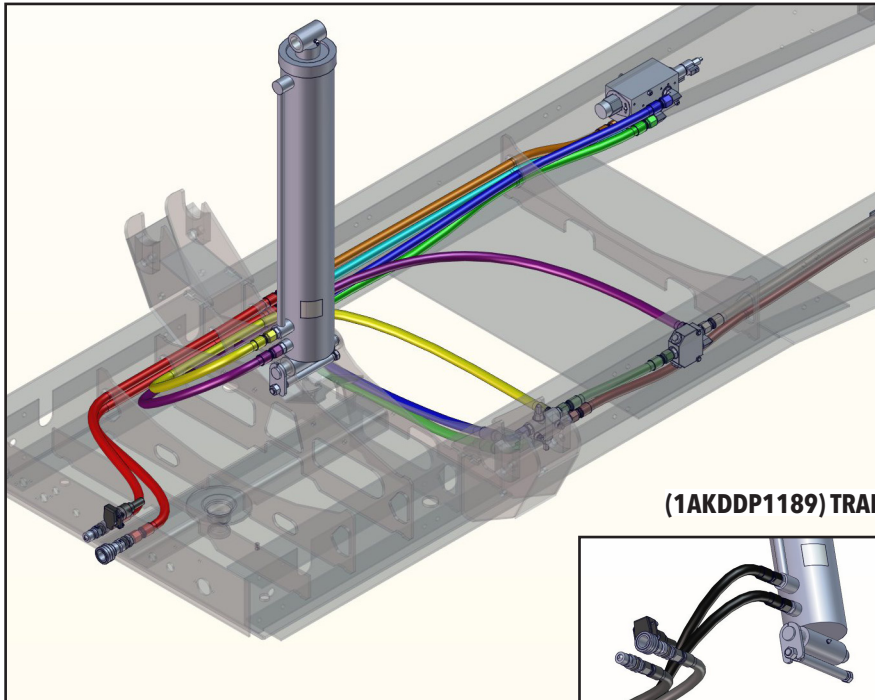
| BOM ID | Qty | Item No | Description |
|--------|-----|-----------|--|
| 1 | 1 | 1AAAP4543 | VALVE, EOH, TRAILERPRO 302-578 |
| 1A | 4 | 1AKDP6538 | ADAPTER, 12MJ-12MSAE 90 DEGREE, 6801-12 |
| 1B | 3 | 1AFBP3118 | HEX CAP SCREW, 3/8"-16 X 5", GR 5, PLTD |
| 1C | 3 | 1AFBP3612 | NUT, HEX LOCK, 3/8"-16, TOP LOCK, GR C, PLTD |
| 2 | 1 | 1AKDP6546 | HOSE, HYDRAULIC, 3/4" X 57", 12FJX-12FJX |
| 3 | 1 | 1AKDP6554 | HOSE, HYDRAULIC, 3/4" X 53", 12FJX-12FJX |
| 4 | 1 | 1AKDP6614 | HOSE, HYDRAULIC, 3/4" X 105", 12FJX-12FJX90 |
| 5 | 1 | 1AKDP6615 | HOSE, HYDRAULIC, 3/4" X 108", 12FJX-12FJX90 |
| 6 | 2 | 1AKDP4388 | UNION, 12MJ-12MJ, 2403-12 |

TO CONVERT YOUR SIDE DUMP TO TRAILER PRO ELECTRIC CONTROLS, CONTACT YOUR DEALER FOR COMPLETE KIT AND PRICING FOR **4CFK2018 (KIT, TRAILER PRO, EOH VALVE ADD-ON)**.

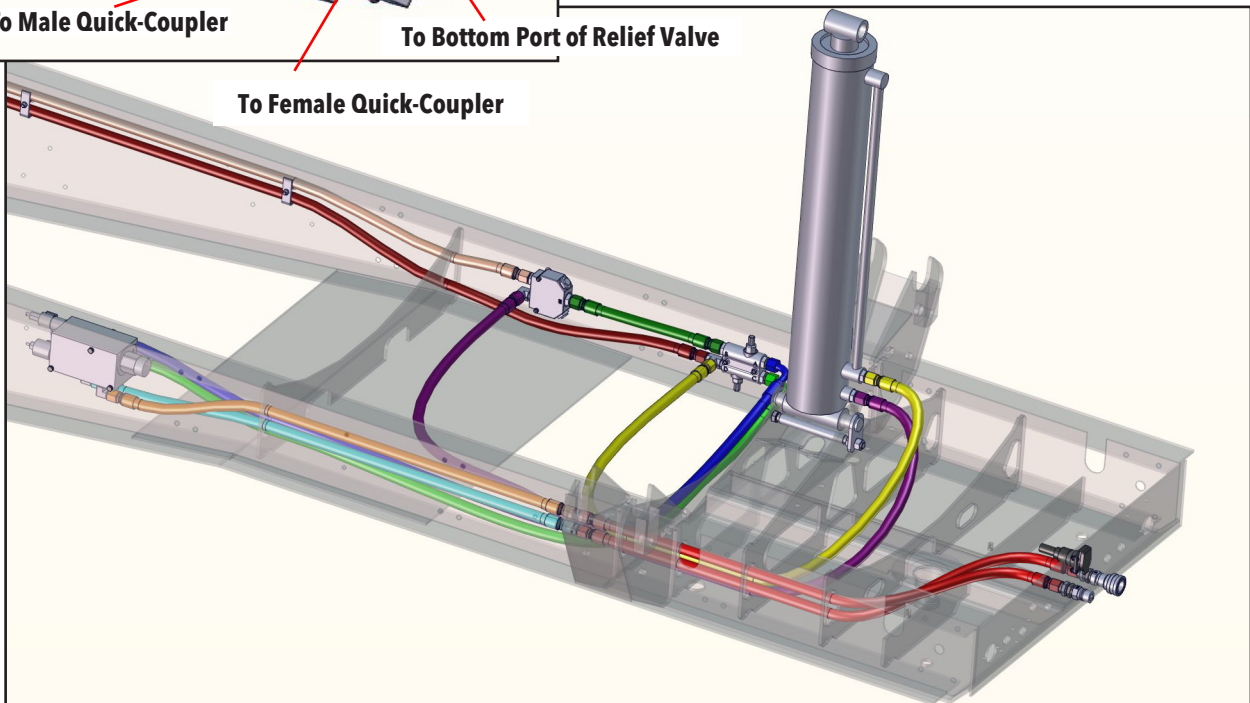
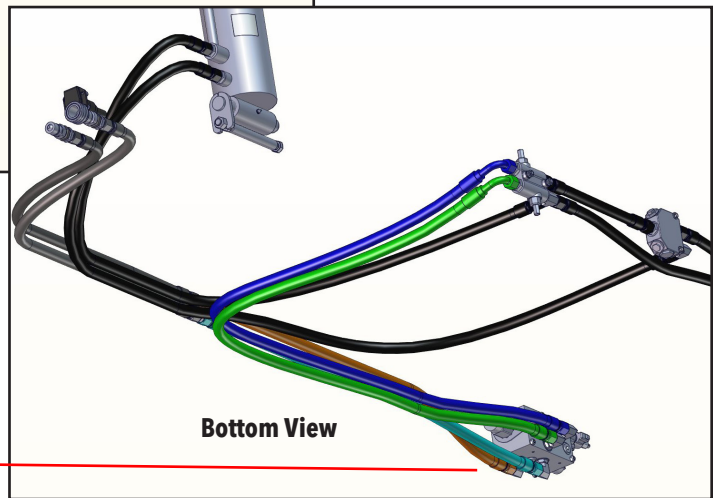
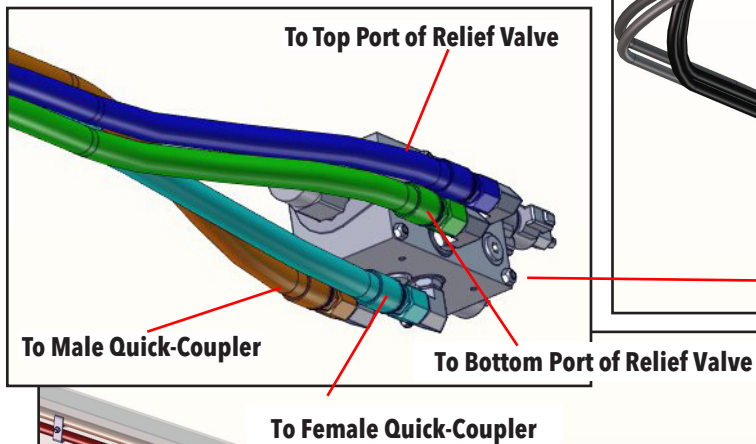
TO ADD A CONTROL BOX TO A SECOND TRACTOR:
CONTACT YOUR DEALER FOR
4CFK2017 (KIT, TRAILER PRO CONTROL BOX FOR 2ND TRACTOR, W/ROLL-RITE)
FOR DEMCO SIDE DUMPS EQUIPPED WITH ROLL-RITE TARPES;

-OR-

CONTACT YOUR DEALER FOR
4CFK2016 (KIT, TRAILER PRO CONTROL BOX FOR 2ND TRACTOR, W/AERO)
FOR DEMCO SIDE DUMPS EQUIPPED WITH AERO TARPES.



(1AKDDP1189) TRAILER PRO HOSE KIT; [4CFK2018](#)



**1AEAP4676: HARNESS, TRAILERPRO
CONT BOX, Q-DISC,**

**To Air-Lift Tag
Control Box if
Equipped**

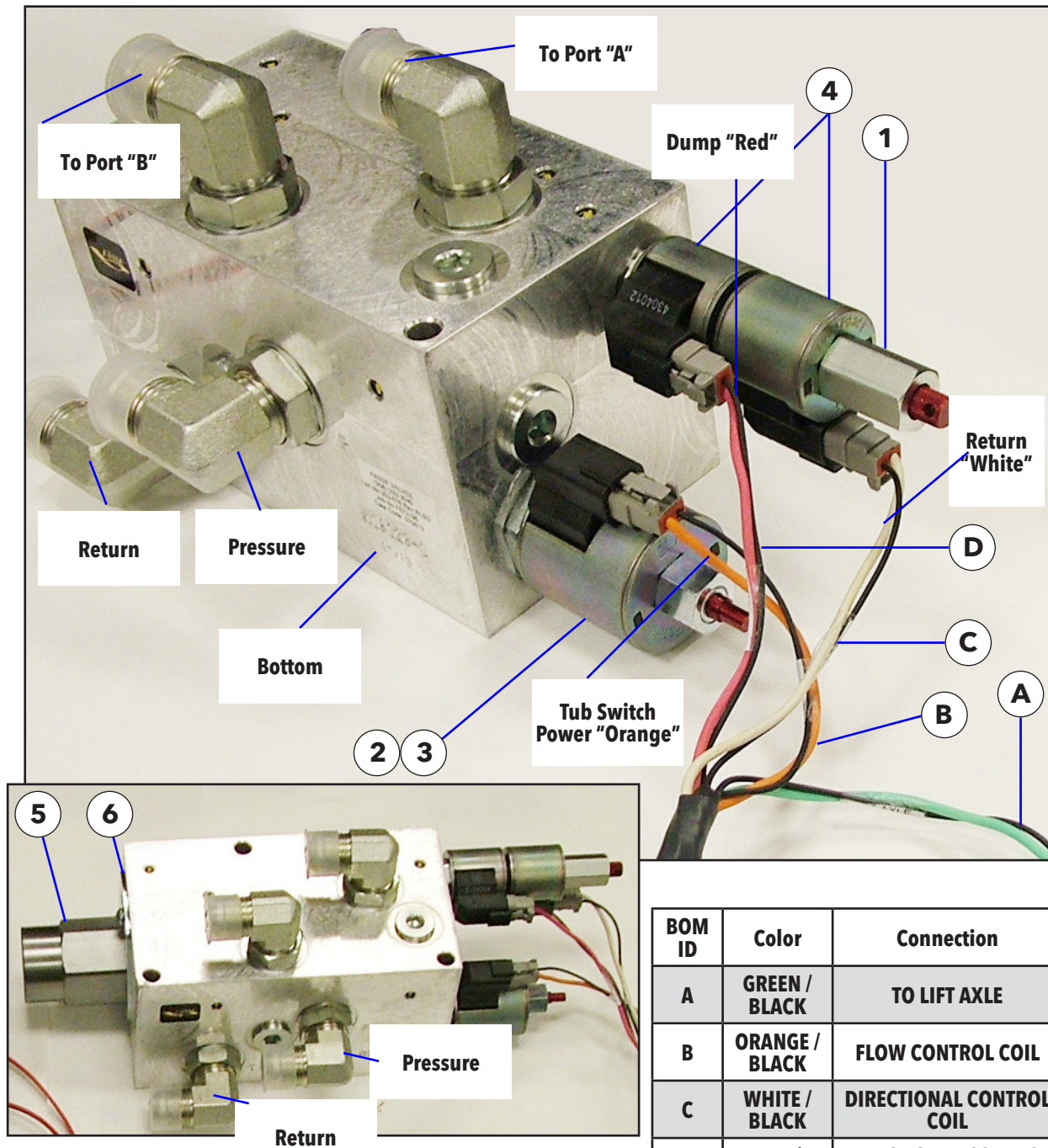
**1AAAP4543: VALVE,
EOH, TRAILERPRO**

**1AEAP4524: WIRE
HARNESS, LIFT AXLE**

**1AEAP4675: CONTROL BOX,
TRAILERPRO, 3 FUNC, Q-DISC**

**1AEAP4546: WIRE HARNESS,
TRAILER, ELECTRIC/HYDRAULIC**





| BOM ID | Color | Connection |
|--------|----------------|--------------------------|
| A | GREEN / BLACK | TO LIFT AXLE |
| B | ORANGE / BLACK | FLOW CONTROL COIL |
| C | WHITE / BLACK | DIRECTIONAL CONTROL COIL |
| D | RED / BLACK | DIRECTIONAL CONTROL COIL |

| BOM ID | Qty | Item No | Description |
|--------|-----|-------------|---|
| 1 | 1 | 1AAAP4590 | CARTRIDGE, EOH VALVE, DIRECTIONAL, 273-982 |
| 2 | 1 | 1AAAP4591 | CARTRIDGE, EOH VALVE, FLOW CONTROL, 273-339 |
| 3 | 1 | 1AAAP4605 | COIL, EOH VALVE, 1.81" OD, FLOW CONTROL, 10V, 253-800 |
| 4 | 2 | 1AAAP4606 | COIL, EOH VALVE, 1.43" OD, DIRECTIONAL, 10V, 253-071 |
| 5 | 1 | 1AK00273340 | CARTRIDGE, HYD, HPD42-S67C, 273-340 |
| 6 | 1 | 1AK00273341 | LOCK NUT ADAPTER, CARTRIDGE HYD, 273-341 |

Installing the Control Box in the Tractor

Find a suitable location in the cab of the tractor and mount the control box. The red and black two wire cable attached to the back of the box is the power cable. Plug the cigarette lighter end into a power outlet in the cab.

If you do not have an available outlet for the cigarette lighter end, use the following instructions:

- Cut the cigarette lighter plug off.
- Split apart the wires and connect the red wire to a 12 volt dc power source and the black wire to ground.
- A bag of terminals is included to allow you to tap into most fuse panels.



WARNING: Red wire must be positive and black wire negative. Reversing these wires can damage the control system. Route the gray cord and male 9 pole plug out of the cab and to the front bulkhead of the side dump. Plug the cord into the female 9 pole socket on the side dump bulkhead.

Operating the TrailerPro Control Box

To operate your Demco side dump, your tractor will need a hydraulic pump that can supply a minimum of 25gpm to the trailer at 2,500 psi. See page 36 for more information on the tractor's hydraulic requirements.

If your side dump is equipped with a tarp, you will also need to wire a power cord from the tractor's battery to the side dump to supply power to the tarp's motor. For detailed wiring instructions, see page 112 if you have a Roll Rite tarp or page 100-101 for an Aero tarp.

Press the "Power" button to turn the system on. The button will light up to indicate the power is on. Press the button again to turn the system off.

Dumping the Tub

When the green light in the top center is illuminated, the tub can be dumped. (See Tarp Lock Out Option on next page.)

The red switch in the lower left corner operates the tub. To dump the tub, turn on the tractor's hydraulic pump and then lift and hold the red toggle in the "dump" position to raise the tub and empty its contents. Release the switch when the cylinders reach the fully extended position.



WARNING: Do not stop dumping the load in mid dump and then try to return the tub to the transport position. You may tip over the side dump instead of returning the tub. Push and hold the red switch in the "Return" position to bring the tub back to its transport position. Release the switch when the cylinders are fully retracted.

**Operating the Tarp
(If Equipped)**

The white switch in the lower middle operates the tarp. Lift and hold the white switch to unroll the tarp and cover the tub. Push down and hold the switch to roll the tarp and uncover the tub.

WARNING: When rolling the tarp do not continue to hold the switch after the tarp has reached its fully rolled position. Damage to the tarp or the motor can occur when the motor continues to try to roll the tarp after it has reached its fully rolled position.

**Operating the Lift
Axle (If Equipped)**

The blue switch in the lower right corner controls the lift axle option. Lifting the switch to the up position raises the lift axle and pushing the switch down lowers the lift axle. There is a manual control switch for the lift axle in the gray plastic box at the back of the side dump. There is also a regulator in the box that adjusts the amount of weight the lift axle carries. Instructions are printed inside the box.

WARNING: Always lower the lift axle when the side dump is loaded. Damage to the side dump's frame can occur if the side dump is transported loaded with the lift axle in the raised position.

**Using the Tarp
Lock Out Option**

The Tarp Lock Out prevents the tub from being dumped while the tarp is covering the tub. Dumping the contents of the tub while the tarp covers the tub will ruin the tarp and may cause the side dump to tip over.

If your side dump has a tarp and you purchased the tarp lockout option, the green light and the red button in the top row of the control box will be used. The green light will illuminate when the tarp is in the fully rolled up position.

Once the green light is on, the red switch will be able to operate the tub. If the green light is not illuminated the red switch is "locked out" and the tub can't be moved.

The red button will allow you to dump the tub regardless of the position of the tarp. If the sensor for the green light is damaged or fails, or if you want to tip the tub with the tarp unrolled for maintenance, you can push and hold the red button while using the red switch to move the tub.

CAUTION: If the Tarp Lock Out option is not installed on your side dump, the green light will be illuminated all the time, regardless of the tarp's position.

The Tarp Lock Out can be added to any side dump with a TrailerPro control box. Contact your Demco Dealer for more information. Specify the brand of tarp you have when placing your order.

Troubleshooting Electrical System

| Malfunction | Probable Cause | Corrective Action |
|--------------------------------|--|---|
| All lights fail to light. | A. Inter-vehicular cable not properly plugged into receptacles on semi-trailer and towing vehicle. | A. Pull plugs out and reinsert them. be sure plugs seat properly. |
| | B. Light switch on towing vehicle malfunctioning. | B. Check light switch. |
| | C. No current from towing vehicle. | C. Check circuit breaker and wiring on towing vehicle. |
| | D. Short circuit in wiring. | D. Check wiring for bare spots in insulation. |
| | E. Dirty or corroded contacts in receptacle or on plug of inter-vehicular cable. | E. Clean receptacle and plug. |
| | F. Dirty or corroded contacts in connectors of semi-trailer wiring. | F. Clean corroded contacts in connectors. |
| Lights burn dim or flicker. | A. Loose, dirty, or corroded terminals. | A. Clean and tighten terminals. |
| | B. Poor or loose ground. | B. Clean and tighten terminals on short (ground) cable in back of receptacle assembly on semi-trailer |
| | C. Defective lamps. | C. Replace defective lamps. |
| | D. Dirty or corroded lamp socket or contact in receptacle or on plug of inter-vehicular cable. | D. Clean or replace lamp socket, receptacle or plug. |
| Individual lamps do not light. | A. Burned out lamp. | A. Replace lamp. |
| | B. Broken or loose connection. | B. Check cables for brakes and poor connections. Tighten, repair or replace. Clean connections. |
| | C. Damaged light assembly. | C. Repair or replace light assembly. |
| | D. Dirty or corroded lamp socket. | D. Remove lamp and clean contacts. |
| | E. Dirty or corroded contact in receptacle or on plug of inter-vehicular cable. | E. Clean receptacle and plug. |

Troubleshooting Axles, Wheels, Hubs, Bearings, and Tires

| Malfunction | Probable Cause | Corrective Action |
|---|--|---|
| Hard Pulling | A. Dragging brakes. B. Improper wheel bearing adjustment. C. Bent axle. D. Dragging axle, lost U-Bolt. | A. Adjust brakes. B. Adjust wheel bearings. C. Repair or replace axle. D. Align axles and secure. |
| Excessively worn scuffed or cupped tires. | A. Improper tire pressure. B. Loose wheels. C. Loose wheel bearings. D. Bent rim or wheel. E. Bent axle. | A. Inflate tires to proper pressure. B. Tighten cap nuts. C. Adjust wheel bearings. D. Replace wheel. E. Repair or replace bent axle. |

TUBULAR AXLE

| Malfunction | Probable Cause | Corrective Action |
|-----------------------|--|--|
| Semi-trailer Swerves. | A. Accidental damage to axle from striking obstruction. B. Damage to axle from overloading. C. Loose nuts holding shackle box. | A. Replace axle. B. Replace axle. C. Tighten or replace shackle box or shackle box liners. |

WHEELS, HUBS, BEARINGS, AND TIRES

| Malfunction | Probable Cause | Corrective Action |
|----------------|---|--|
| Noise | A. Brake shoes drag on drums. B. Brake drums out of round. C. Broken brake shoe return spring. D. Loose wheel stud nuts. E. Damaged wheel bearings. F. Wheel bearings not properly adjusted. G. Obstruction between dual wheels or in tire tread. H. Bent or damaged wheels or hubs. | A. Adjust brakes. B. Repair or replace brake drum. C. Replace broken return spring. D. Tighten loose wheel bearings. E. Replace damaged wheel bearings. F. Adjust wheel bearings. G. Remove obstruction. H. Replace damaged wheels or hubs. |
| Wobbly wheels. | A. Loose cap nuts. B. Improperly adjusted or damaged wheel. C. Bent axle spindle. D. Bent or damaged wheel. | A. Tighten or replace cap nuts. B. Adjust or replace wheel bearings. C. Replace axle. D. Replace damaged wheels. |

Troubleshooting Wheels, Hubs, Bearings, And Tires (Continued)

| Malfunction | Probable Cause | Corrective Action |
|---------------------------------|---|---|
| Overheated hubs. | <ul style="list-style-type: none"> A. Lack of wheel bearing lubricant. B. Wheel bearings improperly adjusted. C. Damaged bearing or cup. D. Damaged hub. E. Bent axle spindle. F. Overloading or unbalanced distribution of load. | <ul style="list-style-type: none"> A. Lubricate wheel bearings. B. Adjust wheel bearings. C. Replace damaged bearing or cup. D. Replace damaged hub. E. Check for bends and replace tubular axle. F. Check load weights hauled and keep within rated gross capacity. Arrange load evenly to distribute weight. |
| Overheated brake drum. | <ul style="list-style-type: none"> A. Dragging brake shoe assembly. B. Broken brake lining. C. Broken or weak brake shoe return spring. D. Bent axle spindle. | <ul style="list-style-type: none"> A. Adjust brake shoe assembly. B. Replace brake shoe assembly. C. Replace return spring. D. Replace axle. |
| Brakes erratic or unequal. | <ul style="list-style-type: none"> A. Improper lubricant or grease inside brake drum or outside of wheel. B. Loose hub cap. C. Defective oil seals. | <ul style="list-style-type: none"> A. Clean and lubricate. B. Tighten hub cap. C. Replace defective oil seals. |
| Undue wear of any or all tires. | <ul style="list-style-type: none"> A. Incorrect tire inflation. B. Overloading. C. Brake action too severe. D. Tires not properly matched. | <ul style="list-style-type: none"> A. Inflate tires to proper pressure. Tighten valve cap finger tight. B. Check load weights hauled and keep within rated gross capacity. C. Check and adjust brakes. D. WITH TIRE PROPERLY INFLATED, CHECK OVERALL CIRCUMFERENCE OF TIRES. The difference in overall circumference must not exceed the 3/4 inch limits. Remove wheel and tire assembly and match tires. |
| Air leakage from tires. | <ul style="list-style-type: none"> A. Valve core loose or damaged. B. Punctured tube. | <ul style="list-style-type: none"> A. Tighten or replace. B. Repair tube. |

| Malfunction | Probable Cause | Corrective Action |
|---|--|---|
| No brakes | A. Source of air supply shut off at towing vehicle. | A. Open air line valves at rear of towing vehicle. |
| | B. Air brake hose between semi-trailer and towing vehicle not properly coupled. | B. Examine air brake hose to make sure that hoses marked SERVICE and EMERGENCY are properly connected to the semi-trailer and towing vehicle. |
| | C. Air reservoir drain cock open. | C. Check air reservoir drain cocks on both semi-trailer and towing vehicle. |
| | D. To test for air leaks in the RE-6 valve. 1. Apply soap suds to cover plate, cover plate vent and exhaust port. | D. Replace with a new unit. |
| | E. Air leakage in brake system. | E. Examine all air hoses, lines, and connecting units in the brake system for air leaks. Replace units that are found defective. |
| | F. Low air pressure. | F. Check air pressure gauge on towing vehicle. Pressure must not be below 80 PSI. |
| | G. Defective relay-emergency valve. | G. Replace defective valve. |
| | H. Brake air chamber inoperative. | H. Check for punctured diaphragm. |
| | I. Brakes need adjustment. | I. Adjust brakes. |
| Insufficient Brakes. | A. Improper brake adjustment on worn brake linings. | A. Adjust brakes or replace brake shoe assemblies as necessary. |
| | B. Improper slack adjuster adjustment. | B. Adjust slack adjuster. |
| | C. Air leakage in brake system. | C. Examine for air leaks in brake system. replace units that are found defective. |
| | D. Low air pressure. | D. Check air pressure gauge in towing vehicle cab. Pressure must not be below 80 PSI. |
| | E. Restriction in air hose or lines. | E. Look for dented or kinked airlines. Examine air hose to make sure it is not pinched between other units on the same trailer. |
| Slow brake application or slow release. | A. Maximum brake chamber pushrod travel. | A. Adjust slack adjuster and adjust brakes as necessary. |
| | B. Weak brake shoe return spring. | B. Check brake shoe return spring and Replace if found to be weak. |

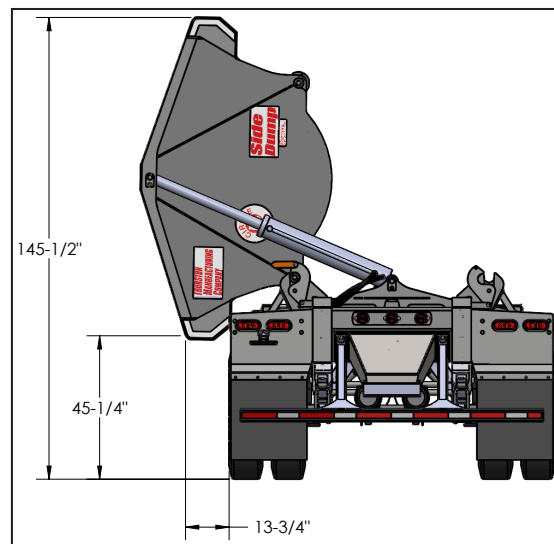
Troubleshooting Wheels, Hubs, Bearings, And Tires (Continued)

| Malfunction | Probable Cause | Corrective Action |
|---|---|---|
| Slow brake application or slow release. | A. Maximum brake chamber pushrod travel. | A. Adjust slack adjuster and adjust brakes as necessary. |
| | B. Weak brake shoe return spring. | B. Check brake shoe return spring and Replace if found to be weak. |
| Grabbing brakes or wheels. | A. Lubricant on brake lining. | A. Inspect for lubricant on brake lining. Replace brake shoe assembly if lubricant on lining is evident. |
| | B. Loose brake lining. | B. Inspect brake lining for sheared or worn rivets or bolts. Replace defective brake shoe assembly. |
| | C. Loose or worn wheel bearings. | C. Adjust wheel bearings. If adjustment of wheel bearings does not correct the condition of loose wheels, replace bearings. |
| | D. Distorted brake linings. | D. Replace brake shoe assembly. |
| Noisy brakes. | A. Lining or rivets loose. | A. Replace brake drum assembly. |
| | B. Road grit, rust, or metal particles in brake drum or lining. | B. Clean brake drum and lining. Replace Brake shoe assembly if grit or metal particles are embedded in the lining. |
| | C. Brake drum out of round or scored. | C. Repair or replace brake drum. |

| <u>Malfunction</u> | <u>Probable Cause</u> | <u>Corrective Action</u> |
|---------------------------|--|--|
| Not holding air Pressure. | A. Excessive leakage in relay-emergency valve, and exhausts port. | A. Replace relay – emergency valve. |
| | B. Air leakage at line connectors. | B. Tighten connectors until air leakage disappears. If air leakage persists, replace defective connectors or airlines. |
| | C. Leakage at service or emergency line couplings. | C. Couplings are improperly connected or packing ring gasket in hose coupling is defective. Connect couplings properly or replace packing ring gasket in hose couplings. |
| | D. Air leakage at service or emergency air hose coupling when towing vehicle service air hose is disconnected. | D. Replace relay – emergency valve. |

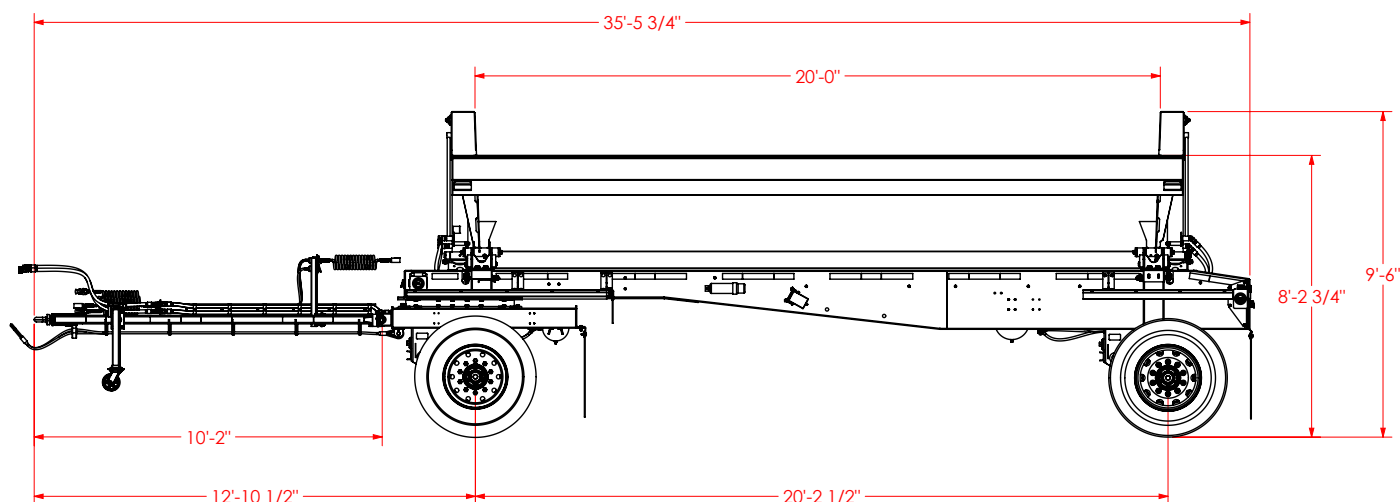
HYDRAULIC SYSTEM

| <u>Malfunction</u> | <u>Probable Cause</u> | <u>Corrective Action</u> |
|--------------------|---------------------------------------|---|
| Tub will not dump | A. Hoses not connected to power unit. | A. Clean hydraulic coupler and connect to Trailer. |
| | B. Power unit malfunction. | B. Check power unit pressure and flow rate. |
| | C. Ruptured line or loose fitting. | C. Check for hydraulic leaks – replace hydraulic hose or fitting. |
| | D. Hydraulic cylinder | D. Replace cylinder packing |
| | E. Proportional Valve | E. Check pressure at both cylinders for equal pressure. |
| | F. Double Relief Valve | F. Adjust high-pressure relief cartridge |
| Tub Dumping Slowly | A. Dirt in relief valve | A. Disassemble valve. Clean with diesel fuel or kerosene, or replace cartridge. |
| | B. Chattering noise in relief valve | B. Dirty valve or pressure set too low and by-passing. Check pressure setting. |
| | C. Power unit hydraulic system | C. Check pressure and flow rate on power unit. |



Trailer Specifications and Features

- 20" Deep Twin "I" Beam Chassis with 3/8" Fifth Wheel Plate
- Tub dump direction indicators visible in truck mirrors
- Holland Atlas 51000 Landing Gear With 2 Speed Gear Box
- Holland 23,000 lb. 5-3/4" OD Axle
- Haldex 2S1M ABS System
- Six Integrated Tub Pivot Points with Greaseless Pivot Bearings.
- Tub dump direction controlled from the left side. No need to walk all around the trailer to change dump direction.
- Rubber "EdgeFlex" fenders with bolt-on mounts. Easily replace damaged fender parts.
- 1/4" AR450 Tub with exclusive "Flex Corner" design. (3/16" AR450 Available)
- Large Single "G" Rail on Tub. Lighter and Stronger than two rail systems.
- Suspension: Holland CBX23-17 Air Ride. Rear Axle Air Lift Available
- Wheel & Tire Options: 11R22.5 or 11R24.5 on Steel or Aluminum Rim, 385/65R22.5 on Aluminum Rim
New or Recap Tires Available. Other sizes available upon request.
- Hydraulic System: 3000 psi rated 3/4" Hoses, Fittings, Flow Divider, and Relief Valve.
- Trailer Mounted Electric Over Hydraulic Control Valve Available.
- Twin 3000 psi rated 6" Cylinders
- Standard LED lights in enclosed boxes with sealed plugs.
- Bolt-on Push/Lift block with Under Ride Bumper conform to Federal Motor Vehicle Safety Standards.
- Standard Colors: Black, White, Yellow, and Burgundy. Custom Colors Available.
- Optional Roll-Rite or Aero Electric Tarp.



This image shows a full page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for handwriting practice or general writing. There are no margins, text, or other markings on the page.

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4010 320th St., Boyden, IA. 51234

Phone: (712) 725-2311

Fax: (712) 725-2380

Toll Free: 1-800-54DEMCO (1-800-543-3626)

**Demco warranty policies, operator manuals, and product registration
can be found online:**

www.demco-products.com