**INTRODUCTION**

Thank you for purchasing a Grain Cart. We feel you have made a wise choice and hope you are completely satisfied with your new piece of equipment. Proper care and use will result in many years of service.

**WARRANTY POLICY, OPERATOR MANUALS, PARTS MANUALS & REGISTRATION**

Go online to www.demco-products.com to review Demco warranty policies, operator manuals and register your Demco product.

**SERIAL NUMBER**

This manual is for serial numbers...

**WARNING:** TO AVOID PERSONAL INJURY OR DEATH, OBSERVE FOLLOWING INSTRUCTIONS:

- Ensure that anybody present is clear before applying power to any machinery used in conjunction with grain cart or when moving grain cart.
- Never allow anyone in, near, or on grain cart during transporting or unloading of grain. Moving grain is dangerous and can cause entrapment, resulting in severe injury or death by suffocation.
- Do not exceed 20 miles per hour when towing grain cart.

**GENERAL INFORMATION**

1. Unless otherwise specified, high-strength (grade5) (3 radial-line head markings) hex head bolts are used throughout assembly of this piece of equipment.
2. Whenever terms “LEFT” and “RIGHT” are used in this manual it means from a position behind wagon box and facing forward.
3. When placing a parts order, refer to the Parts Manual for proper part numbers.
4. Read assembly instructions carefully. Study assembly procedures and all illustrations before you begin assembly. Note which parts are used in each step. This unit must be assembled in proper sequence or complications will result.

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TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH!

THIS SYMBOL MEANS

ATTENTION

BECOME ALERT

YOUR SAFETY IS INVOLVED!

SIGNAL WORDS:
This manual uses the following signal words--DANGER, WARNING, and CAUTION-- with safety messages. The appropriate signal word has been selected using the following guidelines.

DANGER:
Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

WARNING:
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION:
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have questions not answered in this manual, require additional copies, or if your manual is damaged, please contact your dealer or DEMCO, 4010 320th Street, Boyden, IA 51234
ph: (712) 725-2311 or Toll Free: 1-800-543-3626 Fax: (712) 725-2380 or 1-800-845-6420
http://www.demco-products.com
When you're not using your equipment, the operators manual should be left attached to the equipment for easy access. Keep the manual handy to use as a quick refence when needed. This can be done by taking a copy of the manual and attaching it to a convenient location on your equipment. This will be of assistance to the operator when it is time to utilize the equipment. Always be certain that the instructions are clearly visible and in a place where they can be accessed easily. The instructions and the equipment should be under the same ownership. This ensures that the operator has a complete understanding of how the equipment works. To prevent injury or death, use a tractor equipped with a roll over protective system (ROPS). Do not paint over, remove, or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice instructions on them.

Never exceed limits of a piece of machinery. If its ability to do a job, or to do so safely is in question DON'T TRY IT.

When it comes to lighting and marking, it is the responsibility of the customer to know lighting and marking requirements of local highway authorities and to install and maintain equipment to provide compliance with regulations. Add extra lights when transporting at night or during periods of limited visibility. Lighting kits are available from your dealer or from manufacturer.
SAFEtY SIGN CARE

- Keep safety signs clean and legible at all times.
- Replace safety signs that are missing or have become illegible.
- Replacement parts that displayed a safety sign should also display current sign.
- Safety signs are available from your distributor, dealer parts department, or factory.

How to install safety signs:

- Be sure that installation area is clean and dry.
- Decide on exact position before you remove backing paper.
- Remove smallest portion of split backing paper.
- Align decal over specified area and carefully press small portion with exposed sticky backing in place.
- Slowly peel back remaining paper and carefully smooth remaining portion of decal into place.
- Small air pockets can be pierced with a pin and smoothed out using piece of decal backing paper.

TIRE SAFEtY

- Failure to follow proper procedures when mounting a tire on a rim can produce an explosion which may result in a serious injury or death.
- Do not attempt to mount a tire unless you have proper equipment and experience to do job.
- Inflating or servicing tires can be dangerous. Whenever possible, trained personnel should be called to service and/or mount tires.
- Always order and install tires and wheels with appropriate type and load capacity to meet or exceed anticipated weight to be placed on the equipment.
- Refer to "TIRE INFLATION CHART" in your owners manual for maximum tire pressure for a Demco Grain Cart.

REMEMBER

Your best assurance against accidents is a careful and responsible operator. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or manufacturer.
BEFORE OPERATION:

- Carefully study and understand this manual and the Owner’s Manual.
- Do not wear loose-fitting clothing which may catch in moving parts.
- Always wear protective clothing and substantial shoes.
- It is recommended that suitable protective hearing and eye protection be worn.
- Operator may come in contact with certain materials which may require specific safety equipment relative to handling of such materials. (Examples: extreme dust, molds, fungus, bulk fertilizers, etc.)
- Keep wheel and lug nuts tightened to specified torque.
- Assure that agricultural implement tires are inflated evenly.
- Give unit a visual inspection for any loose bolts, worn parts, or cracked welds, and make necessary repairs. Follow maintenance safety instructions included in this manual.
- Be sure there are no tools lying on or in equipment.
- Do not use unit until you are sure that area is clear, especially around children and animals.
- Don’t hurry learning process or take unit for granted. Ease into it and become familiar with your new equipment.
- Practice operation of your equipment and its attachments. Completely familiarize yourself and other operators with its operation before using.
- Make sure that brakes are evenly adjusted (if equipped with brakes).
- Use a tractor equipped with Roll Over Protection System (ROPS) and fasten your seatbelt prior to starting the engine.
- Manufacturer does not recommend usage of a tractor with the ROPS removed.
- Move tractor wheels to widest recommended settings to increase stability.
- Do not allow anyone to stand between tongue or hitch and towing vehicle when backing up to equipment.

DURING OPERATION

- Beware of bystanders, PARTICULARLY CHILDREN! Always look around to make sure that it is safe to start engine of towing vehicle or move unit. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.
- NO PASSENGERS ALLOWED - Do not carry passengers anywhere on or in tractor or equipment.
- Keep hands and clothing clear of moving parts.
- Do not clean, lubricate, or adjust your equipment while it is moving.
• When halting operation, even periodically, set tractor or towing vehicles brakes, disengage PTO, shut off engine, and remove ignition key.

• Be especially observant of operating area and terrain. Watch for holes, rocks, or other hidden hazards. Always inspect area prior to operation.
  - DO NOT operate near edge of drop-off or banks.
  - DO NOT operate on steep slopes as overturn may result.
  - Operate up and down (not across) intermediate slopes. Avoid sudden starts and stops.
• Pick the most level possible route when transporting across fields. Avoid edges of ditches, gullies, and steep hillsides.
• Be extra careful when working on inclines.
• Maneuver tractor or towing vehicle at safe speeds.
• Avoid overhead wires or other obstacles. Contact with overhead lines could cause serious injury or death.
• Avoid loose gravel, rocks, and holes; they can be dangerous for equipment operation or movement.
• Allow for unit length when making turns.
• Do not walk or work under raised components or attachments unless securely positioned and blocked.
• Keep all bystanders, pets, and livestock clear of work area.
• Operate towing vehicle from operators seat only.
• Never stand alongside of unit with engine running or attempt to start engine and/or operate machine while standing alongside of unit.
• Never leave running equipment unattended.
• As a precaution, always recheck hardware on equipment following every 100 hours of operation. Correct all problems. Follow maintenance safety procedures.

FOLLOWING OPERATION

• Following operation, or when unhitching, stop tractor or towing vehicle, set brakes, shut off engine and remove ignition key.

• Store unit in an area away from human activity.

• Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.

• Do not permit children to play on or around stored unit.

• Make sure all parked machines are on a hard, level surface and engage all safety devices.

• Wheel chocks may be needed to prevent unit from rolling.
HIGHWAY AND TRANSPORT OPERATIONS

- **SAFETY CHAINS:** If equipment is going to be transported on a public highway, always follow state and local regulations regarding safety chains and auxiliary lighting. Be sure to check with local law enforcement agencies for your own particular regulations. Only safety chains (not elastic or nylon/plastic tow straps) should be used to retain connection between towing and towed machines in event of separation of primary attaching system. Use a high strength, appropriately sized hitch pin with a mechanical retainer and attach safety chains. Criss cross chains under tongue and secure to draw bar cage, mounting loops, or bumper frame.

- Adopt safe driving practices:
  - Keep brake pedals latched together at all times. **NEVER USE INDEPENDENT BRAKING WITH MACHINE IN TOW, LOSS OF CONTROL AND/OR UPSET OF UNIT CAN RESULT.**
  - Always drive at a safe speed relative to local conditions, ensure that your speed is low enough for an emergency stop. Keep speed to a minimum.
  - Reduce speed prior to turns to avoid risk of overturning.
  - Always keep tractor or towing vehicle in gear to provide engine braking when going downhill. Do not coast.
  - Do not drink and drive!

- Comply with state and local laws governing highway safety and movement of farm machinery on public roads.

- Use approved accessory lighting, flags and necessary warning devices to protect yourself and operators of other vehicles on highway during transport. Various safety lights and devices are available from your dealer.

- Use of flashing amber lights is acceptable in most localities. However, some localities prohibit their use. Local laws should be checked for all highway lighting and marking requirements.

- When driving tractor and equipment on road under 20 m.p.h. (40 kph) at night or during day, use flashing amber warning lights and a slow moving vehicle (SMV) identification emblem.

- Plan your route to avoid heavy traffic.

- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc.

- Be observant of bridge load ratings. Do not cross bridges rated lower than gross weight a which you are operating.

- Watch for obstructions overhead and side to side while transporting.

- Always operate equipment in a position to provide maximum visibility. Make allowances for increased length and weight of equipment when making turns, stopping unit, etc.
PERFORMING MAINTENANCE

- Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.

- Make sure there is plenty of ventilation. Never operate engine of towing vehicle in a closed building. Exhaust fumes may cause asphyxiation.

- Before working on this machine, stop towing vehicle, set brakes, shut off engine and remove ignition key.

- Always use safety support and block wheels. Never use a jack to support machine.

- Always use proper tools or equipment for job at hand.

- Use extreme caution when making adjustments.

- Follow torque chart in owners manual when tightening bolts and nuts.

- Never use your hands to locate a hydraulic leak on attachments. Use a small piece of cardboard or wood. Hydraulic fluid escaping under pressure can penetrate skin.

- Openings in skin and minor cuts are susceptible to infection from hydraulic fluid. Without immediate medical treatment, serious infection and reactions can occur.

- When disconnecting hydraulic lines, shut off hydraulic supply and relieve all hydraulic pressure.

- Replace all shields and guards after servicing and before moving.

- After servicing, be sure all tools, parts and service equipment are removed.

- Do not allow grease or oil to build up on any steps or platform.

- When replacing bolts, refer to owners manual.

- Refer to bolt torque chart in owners manual for head identification marking.

- Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications. Manufacturer will not claim responsibility for use of unapproved parts or accessories and other damages as a result of their use.

- If equipment has been altered in any way from original design, manufacturer does not accept any liability for injury or warranty.

- A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.
Decal for Carts with Track Axle System (1122 & 1322)
Types of safety sign and locations on equipment are shown in illustration below. Good safety requires that you familiarize yourself with various safety signs, type of warning, and area or particular function related to that area, that requires your SAFETY AWARENESS.

Please order replacement parts by PART NO. and DESCRIPTION:

<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART #</th>
<th>QTY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>AG21181</td>
<td>1</td>
<td>SAFETY DECAL KIT (INCLUDES DECALS 1-9)</td>
</tr>
<tr>
<td>9</td>
<td>AG21127</td>
<td>2</td>
<td>CHECK ALL LUG NUTS DECAL</td>
</tr>
<tr>
<td>10</td>
<td>AG21185</td>
<td>1</td>
<td>TRACK TURNING DECAL</td>
</tr>
<tr>
<td>-</td>
<td>AA21071</td>
<td>2</td>
<td>REFLECTOR RED 2 X 9</td>
</tr>
<tr>
<td>-</td>
<td>AA21072</td>
<td>8</td>
<td>REFLECTOR YELLOW 2 X 9</td>
</tr>
<tr>
<td>-</td>
<td>AA21073</td>
<td>2</td>
<td>NONREFLECTIVE ORANGE 2 X 9</td>
</tr>
</tbody>
</table>
TORQUE SPECIFICATION

Torque figures indicated are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

* GRADE or CLASS value for bolts and capscrews are identified by their head markings.

BOLT TORQUE DATA FOR STANDARD NUTS, BOLTS, AND CAPSCREWS.

Tighten all bolts to torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt chart as guide. Replace hardware with same grade bolt.

NOTE: Unless otherwise specified, high-strength Grade 5 hex bolts are used throughout assembly of equipment.

<table>
<thead>
<tr>
<th>Bolt Torque for Standard bolts *</th>
<th>Bolt Torque for Metric bolts *</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;A&quot;</td>
<td>&quot;A&quot;</td>
</tr>
<tr>
<td>GRADE 2</td>
<td>CLASS 8.8</td>
</tr>
<tr>
<td>GRADE 5</td>
<td>CLASS 9.8</td>
</tr>
<tr>
<td>GRADE 8</td>
<td>CLASS 10.9</td>
</tr>
<tr>
<td>lb-ft  (N.m)</td>
<td>lb-ft  (N.m)</td>
</tr>
<tr>
<td>lb-ft  (N.m)</td>
<td>lb-ft  (N.m)</td>
</tr>
<tr>
<td>1/4&quot; (8)</td>
<td>6</td>
</tr>
<tr>
<td>5/16&quot; (13)</td>
<td>9</td>
</tr>
<tr>
<td>3/8&quot; (27)</td>
<td>12</td>
</tr>
<tr>
<td>7/16&quot; (40)</td>
<td>25</td>
</tr>
<tr>
<td>1/2&quot; (60)</td>
<td>45</td>
</tr>
<tr>
<td>9/16&quot; (95)</td>
<td>75</td>
</tr>
<tr>
<td>5/8&quot; (130)</td>
<td>115</td>
</tr>
<tr>
<td>3/4&quot; (225)</td>
<td>150</td>
</tr>
<tr>
<td>7/8&quot; (230)</td>
<td>225</td>
</tr>
<tr>
<td>1&quot; (300)</td>
<td>165</td>
</tr>
</tbody>
</table>

Wheel Bearing Adjustment

1. Tighten castle or slotted hex nut to initial torque indicated on chart while turning hub in both directions to insure all bearing surfaces are in contact.
2. Back nut off and repeat step #1.
3. Back nut off, do not allow hub to turn.
4. Tighten nut to final torque indicated on chart.
5. Install cotter pin, if needed loosen or tighten nut to the next closest locking slot.
6. Check hub for end play.
7. If end play can be felt, loosen or tighten nut to the next closest locking slot.
8. The bearing are set correctly when no end play can be felt after adjustment.

<table>
<thead>
<tr>
<th>Hub</th>
<th>Initial Toque</th>
<th>Final Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 bolt</td>
<td>90 ft/lbs</td>
<td>60 ft/lbs</td>
</tr>
<tr>
<td>20 bolt</td>
<td>150 ft/lbs</td>
<td>75 ft/lbs</td>
</tr>
<tr>
<td>(Super Single)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
- Torque wheel Nuts to their required torque (450-500 ft-lb).
- Inflate Tires to the proper air pressure (see Grain Cart Check List).
- Grease all Zerks (see Grease and Lube).
- Check gearbox oil level (see Grease and Lube).
- Check that all lights are in proper working condition.
- Check to make sure all safety decals are properly installed and are not damaged.
- Paint all parts scratched in shipping.
- Check and remove SMV shipping cover.
PRE-USE PREPARATION

Before and after each season follow the **Grain Cart Check List** to prevent downtime in the fields caused by field breakdowns. Many breakdowns can be eliminated by periodic equipment maintenance. By spending a little time running over the checklist, following proper after-season care, you can save time and money later on.

HOOKING UP TO THE TRACTOR

Before connecting the equipment to the tractor consult your dealer on the proper horsepower requirements and capabilities for the given equipment.

1. Ensure equipment is parked in a manner that prevents the unit from rolling.

2. If the tractor is equipped with a 3-point raise and check for sufficient clearance. In some cases it may be necessary to remove the 3-point quick attach to avoid damage while turning.

3. Position the PTO shaft and hoses out of the way.

4. Connect the equipment with a correct sized pin. Match the pin to the clevis-type draw bar of the tractor. Category 4 pins are 1-3/4” Diameter and Category 5 pins are 2-3/4” Diameter. Secure the pin with a locking devise.

**WARNING:** TO PREVENT CRUSHING OR INJURY. DO NOT STAND BETWEEN THE EQUIPMENT AND THE TRACTOR WHILE HITCHING.

5. The hitch of the grain cart is design to be adjusted. The channel mount can be flipped for added adjustment if necessary. Adjust the hitch to level the grain cart.
6. Connect the PTO to the tractor. Check the PTO overlap length. Try to obtain the greatest possible overlap without bottoming out the PTO shaft in its maximum operating condition. Make sure draw bar length and PTO telescoping limits are adequate for uneven terrain, gullies, levees, etc. Check for PTO clearance around the 3-point arms.

a. Maximum Operating Length Lb
   Maximum operating length should not be more than half of telescoping member length (Pu).

b. Maximum Joint Angles (B1 & C2)
   Do not exceed normal operation joint angle of 25°. Ensure equal joint angles and switch off PTO if joint angles are too large and/or unequal.

c. Lubrication
   Lubricate before starting work and every 8 hours of operation.

d. Please refer to the PTO Manufacturer’s Manual, which is located in the manual holder for further details regarding usage, service and lubrication grease locations.

![Diagram of PTO and joint angles]

**WARNING: BE CERTAIN ALL POWER IS OFF WHEN CONNECTING PTO OR HYDRAULIC LINES TO THE TRACTOR**

7. Connect the safety chains to the tractor. Ensure there is enough slack for turning.

8. Connect the Hydraulic hose couplers. Clean hose ends to prevent any contamination from damaging hydraulic components.

9. Connect the 7 pin terminal for the lighting system, electric over hydraulic wire, and the scale wire if necessary. Verify that all lights are in working condition. Some older tractors may need to be rewired to comply with the ASABE lighting standards for 7 pin terminal wiring.

10. Raise the jack all the way up. Place handle in the stowed position.
AUGER FOLDING & UNFOLDING

Before operating the pendant become familiar with its buttons and their function. Once you are familiar with its functions connect the fused power wire to a key controlled +12VDC source and the other wire to a -12VDC power source. Also connect the control wire from the cart.

**AUGER IN:** Folds the auger into the rest

**AUGER OUT:** Folds the auger out of the rest

**DOOR OPEN:** Opens the grain flow doors

**DOOR CLOSE:** Closes the grain flow doors

**CHUTE RIGHT:** Pivots the chute right

**CHUTE LEFT:** Pivots the chute left

**AUGER UP:** Pivots the entire auger up (trigger up)

**AUGER DOWN:** Pivots the entire auger down (trigger down)

### UNFOLDING

1. Connect the hydraulic hoses. Verify that the pressure line is able to be placed in detent. Place the remote in detent.

   **WARNING:** Never fold or extend the auger while PTO is rotating.

2. Verify that there is no obstructions in the way of the auger and press **AUGER OUT**. Wait for the auger to fold out. To stop the auger from folding mid fold press **AUGER OUT** again.

3. Now that the auger is unfolded it can be raised and lowered by using the trigger function on the pendant.

4. To adjust the chute position press and hold either **CHUTE RIGHT** or **CHUTE LEFT**.

### FOLDING

1. Move the auger to the max up position by pressing and holding **AUGER UP** (1322 & 1122). The 1722 and 2222 sizes will automatically move the auger to correct position before folding.

2. After the auger is all the way up press (1322 & 1122) **AUGER IN**. On a 1722 and 2222 simply press **AUGER IN** and the auger will move to the correct position before folding. Once the auger is in the rest the stowed indicator light will light up.

**Note:** Refer to troubleshooting guide if auger does not fold correctly.
**Note:** Before filling box with grain, become familiar with hydraulic functions to ensure all functions operate correctly.

1. With the gate indicator in the closed position, fill the box with grain. *(Never fill grain cart unless the inner door is closed.)*

2. With the PTO disengaged, engage the hydraulic lever for the pendant control and extend the auger. *(Never fold or extend the auger while PTO is rotating.)*

3. **Engage PTO at a slow rpm.** Increase PTO rpm to desired speed. *(Never exceed 1000 RPM PTO speed.)*

4. Open inner door to 1/3 to 1/2 open by pressing and holding **DOOR OPEN**.

5. Adjust inner door opening for desired grain flow.

**Note:** If an auger slugging occurs, see **SLUGGED AUGER PROCEDURE**

**When finished filling:**

1. Close inner door by pressing **DOOR CLOSE** and reduce speed on the PTO.

2. When grain stops flowing, disengage PTO.

3. After PTO comes to a complete stop, fold auger into transport position. *(Never fold or extend the auger while PTO is rotating.)*
   - Disengage hydraulic lever for pendant control.

---

**DO NOT PULL THE GRAIN CART UNLESS THE AUGER IS IN THE STORED POSITION.** Never do maintenance work or service cart while the tractor is running.
**SLUGGED AUGER PROCEDURE**

1. Close Inner door.

2. Turn off PTO and wait for drive line to stop turning.

3. When disengage the drag auger first remove the pin and guard. Next push in the disengage handle on the gear box.

4. Slowly engage the PTO and empty out the vertical auger.

5. Turn off PTO and wait for drive line to stop turning. Once stopped pull out handle to reengage the drag auger. Reinstall the pin and guard.

6. Slowly engage the PTO and empty out the drag auger.

**NOTE:** If the drag auger is still slugged after the procedure listed above open the clean-out door on the drag to drain out some grain.

---

**WARNING:** ONLY OPEN THE CLEAN OUT DOOR WHEN THE PTO IS NOT TURNING

---

**EMERGENCY DOOR PROCEDURE**

The grain cart is equipped with an emergency door system. Only use the emergency doors in the event that the drag auger doors do not open.

1. Remove the emergency door clip located in the front of the cart right above where the auger pivots.

2. Thread an I-bolt into the rear emergency door shaft.

3. After the auger is unfolded start the PTO. Pull on the i-bolt to open the doors.
### TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Pendent Functions</td>
<td>No power to pendent</td>
<td>Check Fuse and make sure there is power being supplied to the pendent</td>
</tr>
<tr>
<td></td>
<td>No Hydraulic pressure</td>
<td>Check hose connections and make sure the pressure line is being pressurized</td>
</tr>
<tr>
<td></td>
<td>Pinched cable or bad connections</td>
<td>Inspect cables unplug and clean connections</td>
</tr>
<tr>
<td>Lights do not work correctly</td>
<td>Tractor is not wired correctly</td>
<td>Rewire tractor to ASABE standard</td>
</tr>
<tr>
<td></td>
<td>Damaged or cut light harness</td>
<td>Fix or replace light harness</td>
</tr>
<tr>
<td></td>
<td>Bad light</td>
<td>Replace light</td>
</tr>
</tbody>
</table>

### 1122 & 1322 TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Auger will not unfold</td>
<td>Front limit switch is out of adjustment</td>
<td>Adjust switch so that it is activated while cylinder is all the way in</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
<tr>
<td></td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Auger will not fold</td>
<td>Auger not raised all the way up</td>
<td>Raise auger</td>
</tr>
<tr>
<td></td>
<td>Front limit switch is out of adjustment</td>
<td>Adjust switch so that it is activated while cylinder is all the way in</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
<tr>
<td></td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Auger will not raise or lower when unfolded</td>
<td>Front limit switch is out of adjustment</td>
<td>Adjust limit switch so that it is activated while auger is in the rest</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
<tr>
<td></td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Stowed light is not lighting up when auger is in rest</td>
<td>Rear limit switch is out of adjustment</td>
<td>Adjust limit switch so that it is activated while auger is in the rest</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
</tbody>
</table>

### 1722 & 2222 TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Auger will not unfold</td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Auger will not fold</td>
<td>Auger moved all the way up or all the way down but did not fold. The switch is out of adjustment</td>
<td>Adjust switch arm so it makes contact with the rod.</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
<tr>
<td></td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Auger will not raise or lower when unfolded</td>
<td>Auger limit switch is out of adjustment</td>
<td>Adjust limit switch on the front of the auger so that it is activated when the auger is folded out.</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
<tr>
<td></td>
<td>No power to hydraulic coil</td>
<td>Unplug connector on coil and check for power</td>
</tr>
<tr>
<td>Stowed light is not lighting up when auger is in rest</td>
<td>Lower auger switch is out of adjustment</td>
<td>Adjust limit switch on the back of the auger so that it is activated while auger is in the rest</td>
</tr>
<tr>
<td></td>
<td>Faulty or bad limit switch</td>
<td>Replace limit switch</td>
</tr>
</tbody>
</table>
NOTE: Grease all zerks before each use or when needed with a good quality lubricant.

Do Not over grease sealed bearings. Over greasing sealed bearing will damage seals. Once a season is generally sufficient.

Reference number #1 is the bushings on the inner door. There are six (1122), seven (1322), nine (1722), or ten (2222) grease zerks on this door. The 1722 and 2222 have two zerks outside of the tank. One is located on the front and the other is on the rear.

Reference number #2 is a fixed self centering sealed bearing. The grease zerk for this item is located on the rear grease bank labeled as bearing-- Do not over grease sealed bearings.

Reference numbers #3 - #4 - #6 are fixed self centering sealed bearings. The grease zerk for item #3 is located on the front grease bank labeled as bearing-- Do not over grease sealed bearings.

Reference number #5 is the zerks on the front auger pivot. The grease zerks for this item is located on the front grease bank. The lower four zerks on the bank are for this item.
Reference numbers #7 -#8 -#9 Are U-Joints on PTO Shafts-- See chart below

Reference numbers #7 -#8 -#9 Are telescoping PTO Shafts with two slots in each housing -- See chart below

Reference number #10 - Is the hinge for the outer tube.

Reference number #11 - Is the auger pivot cylinder ends. There are two zerks in this area, one on each end of the cylinder.

Reference number #12 - Is the folding cylinder ends. There are two zerks in this area one on each end of the cylinder.

Reference number #13 - Are zerks on the jack.

Reference number #14 - Is the bushing on the auger clean-out door opener.

Reference number #15 Is the zerks on the rear auger pivot. The grease zerks for this item are located on the rear grease bank. The Lower four zerks on the bank are for this item.
Reference numbers 16 - 17 is the axle and drag auger hubs with inner and outer bearings and races -- Inspect regularly, pack bearing and replace inner wheel seal as needed.

Reference number 18 - Auger gear box is filled with 80-90 gear lube -- To check gear box find inspection plug. Turn out plug. Gear lube should be 1” below inspection hole. Should be about 96 oz. of 80-90 gear lube. DO NOT OVER FILL!!! When gear box is full be sure to replace inspection plug.

Reference number 19 - Main gear box is filled with 80-90 gear lube -- To check gear box find inspection plug. Turn out plug. Gear lube should just start to run out. Should be about 190 oz. of 80-90 gear lube. DO NOT OVER FILL!!! When gear box is full be sure to replace inspection plug.

Reference number 20 Is the zerks on the center pin of a tandem axle (1722 & 2222 only). The grease zerks for this item is located on the rear grease bank. The second zerk down on the bank is for this item.
<table>
<thead>
<tr>
<th>REFERENCE NUMBER</th>
<th>DESCRIPTION</th>
<th>NUMBER OF ZERKS</th>
<th>QTY.</th>
<th>HOURS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Inner Door Bushings</td>
<td>*</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>2</td>
<td>Bearing- Center of Drag Auger</td>
<td>1</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>3</td>
<td>Bearing- Front of Drag Auger</td>
<td>1</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>4</td>
<td>Bearing- Vertical Lower Auger</td>
<td>1</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>5</td>
<td>Auger Pivot Ring- Front</td>
<td>4</td>
<td>4 Shots</td>
<td>Weekly</td>
</tr>
<tr>
<td>6</td>
<td>Bearing- Vertical Upper Auger</td>
<td>1</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>7</td>
<td>PTO Drive Shafts</td>
<td>5 (per shaft)</td>
<td></td>
<td>** 50 Hours</td>
</tr>
<tr>
<td>8</td>
<td>* See reference item for more details on different cart models</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>** Refer to decal on shafts for locations of zerks and amounts of grease.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Auger Pivot Pin</td>
<td>1</td>
<td>4 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>11</td>
<td>Cylinder End Pivots- Height Adjust Cylinder</td>
<td>2</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>12</td>
<td>Cylinder End Pivots- Fold Cylinder</td>
<td>2</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>13</td>
<td>Jack Zerks</td>
<td>2</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>14</td>
<td>Clean out Door Bushings</td>
<td>1</td>
<td>2 Shots</td>
<td>Annually</td>
</tr>
<tr>
<td>15</td>
<td>Auger Pivot Ring- Rear</td>
<td>4</td>
<td>4 Shots</td>
<td>Weekly</td>
</tr>
<tr>
<td>16</td>
<td>Bearings- Wheel Hubs -- Inspect seasonally and pack when required</td>
<td>2 (bearings per wheel)</td>
<td>-</td>
<td>Annually</td>
</tr>
<tr>
<td>17</td>
<td>Bearings - Drag Auger Hub --Inspect seasonally and pack when required</td>
<td>2 (bearings)</td>
<td>-</td>
<td>Annually</td>
</tr>
<tr>
<td>18</td>
<td>Gear Box- Auger -- Check oil level every month and replace every season</td>
<td>1 (gear box)</td>
<td>96 oz</td>
<td>Annually</td>
</tr>
<tr>
<td>19</td>
<td>Gear Box- Main Parallel Shaft -- Check oil level every month and replace every season</td>
<td>1 (gear box)</td>
<td>190 oz</td>
<td>Annually</td>
</tr>
<tr>
<td>20</td>
<td>Tandem Axle Pivot (1722 &amp; 2222 ONLY)</td>
<td>1</td>
<td>4 Shots</td>
<td>Weekly</td>
</tr>
</tbody>
</table>

* GREASE BANKS

REAR BANK

- #2 Bearing
- #15 Bearing
- #20 WHEELED ONLY (DO NOT OVER GREASE ANNUALLY)

FRONT BANK

- #3 Bearing
- #5 Bearing
- BLANK

- DO NOT OVER GREASE ANNUALLY
Downtime in the fields caused by field breakdowns is costly and time consuming. Many breakdowns can be eliminated by periodic equipment maintenance. By spending a little time running over this checklist, following proper after-season care, you can save time and money later on.

**WARNING: To Prevent Serious Injury Or Death**
- Make sure ALL guards and shields are in place.
- Keep hands, feet, and loose clothing away from rotating parts.

**Before Going To The Field:**

1. **HYDRAULIC HOSES**
   - Check all hoses for worn or soft spots.
   - Check to make sure hoses are not kinked or pinched.
   - Check for leakage in any of the lines and cylinders.

2. **CHECK**
   - Tires for proper inflation.
   - Lug nuts for proper torque.
   - Lights for proper operation.
   - Oil level in gearbox.
   - Zerk locations, and grease as needed.
   - All guards and shields. Replace or repair if necessary to insure proper protection.

3. **VISUALLY INSPECT**
   - Inspect tires for cracks and worn spots.
   - Inspect inside of Grain Cart, make sure that all guards are in place and in good shape. Be sure auger is free from any obstructions.
   - Inspect for any loose bolts, worn parts, or cracked welds, and make any necessary repairs.

4. **REPLACEMENT PARTS**
   - Replace all worn or damaged parts.

**After Season Care:**

- Open lower auger clean out door to allow box to drain.
- Open drag auger clean out doors and remove debris.
- Keep auger folded back during storage.
- Grease all zerk locations (see page 20-23 for maintenance locations).
- Repack wheel bearings before storage.
- Inspect tires for puncture holes or any other type of leak and repair as needed.

<table>
<thead>
<tr>
<th>TIRE SIZE</th>
<th>TIRE MANUFACTURER</th>
<th>MAXIMUM PSI. (COLD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>900/60R32</td>
<td>ALLIANCE</td>
<td>58 PSI</td>
</tr>
<tr>
<td>1050/50R32</td>
<td>ALLIANCE</td>
<td>55 PSI (1122) 58 PSI (2222)</td>
</tr>
<tr>
<td>1250/50R32</td>
<td>MITAS</td>
<td>41 PSI</td>
</tr>
<tr>
<td>1250/50R32</td>
<td>ALLIANCE</td>
<td>46 PSI</td>
</tr>
<tr>
<td>1250/35R46</td>
<td>GOODYEAR LSW</td>
<td>35 PSI</td>
</tr>
</tbody>
</table>

Demco warranty policies, operator manuals, and product registration can be found online: www.demco-products.com