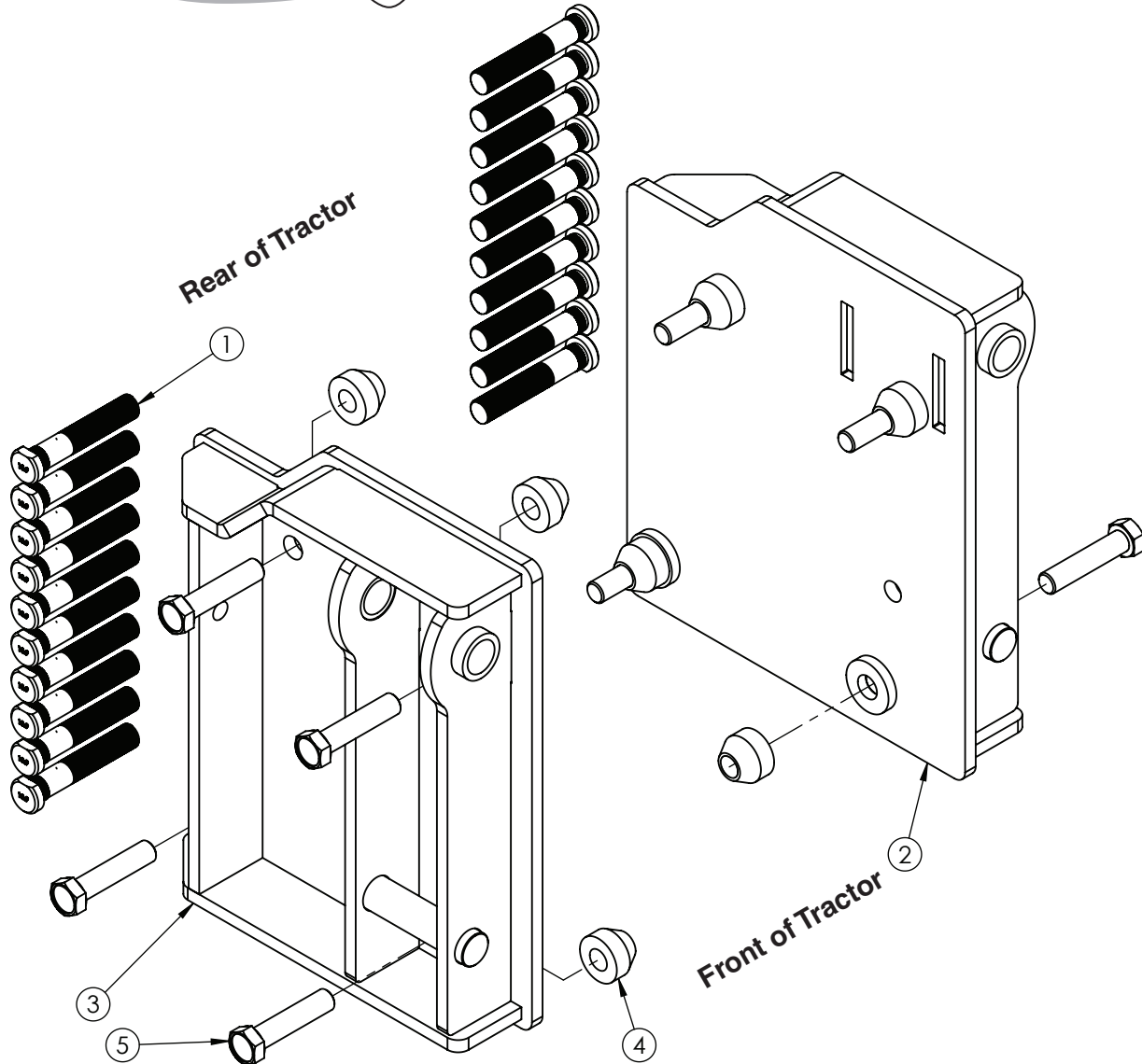


SIDEQuest[®]

by Demco

01-14
AC20101,rev1

MASSEY FERGUSON
8650, 8660, 8670,
8680, 8690
CHALLENGER
MT645C/D, MT655C/D,
MT665C/D, MT675C/D,
MT685C/D



BOLT TORQUE SPECIFICATIONS

STANDARD BOLTS:			METRIC BOLTS:	
Size	Grade	Torque	Size	Torque
3/8"	5	30 ft/lbs.	20mm	515 ft/lbs.
1/2"	5	75 ft/lbs.	22mm	702 ft/lbs.

**READ complete manual CAREFULLY
BEFORE attempting operation.**

ASSEMBLY REPLACEMENT PARTS

REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	14601	20	Wheel Stud, 22MM-1.50 x 120MM Gr10.9
2.	14630-35	1	Left Baseplate f/ Massey/Challenger
3.	14631-35	1	Right Baseplate f/ Massey/Challenger
4.	14638-95	8	Bushing, Tapered SQ
5.	14651	8	Bolt, 20MM-2.50 x 90MM Gr10.9

Please order replacement parts by **PART NO.** and **DESCRIPTION.**

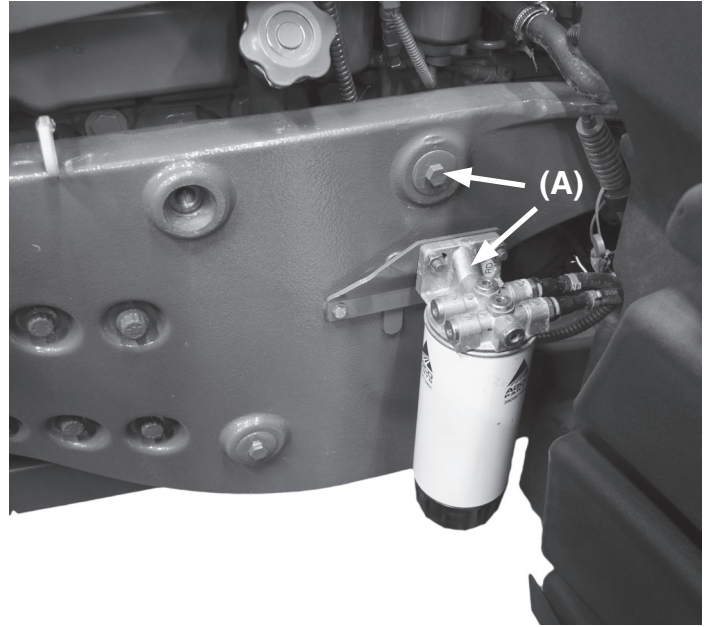
DEMCO • 4010 320th Street • P.O. Box 189 • Boyden, IA 51234
PH: (712) 725-2311 • **Toll Free:** 1-800-543-3626 • **FAX:** (712) 725-2380 or 1-800-845-6420
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Baseplate Install Instructions

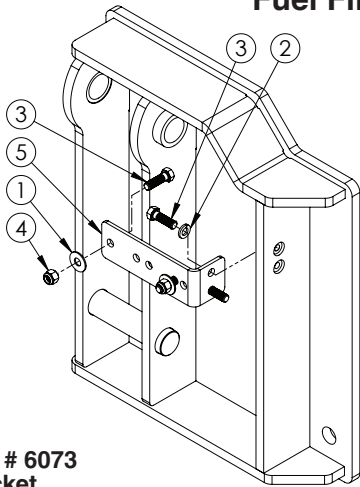
1. Remove fenders, fuel filter brackets, and (8) plastic inserts. **(A)**
2. Remove existing wheel studs and replace with 120mm long wheel studs.

When tightening wheel nuts, follow tractor manufacturing instructions.

3. Install baseplate with hardware. Use Tapered Bushings inbetween baseplate and tractor frame. **Shown on front cover.**
4. Install optional fuel filter bracket with hardware.
5. Tighten bolts attaching baseplate to tractor frame.



Fuel Filter Bracket Install Instructions

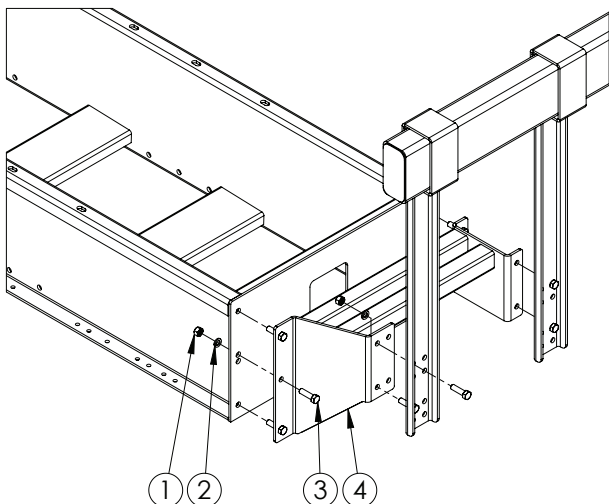


OPTIONAL KIT # 6073
Fuel Filter Bracket

REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	00059	2	Washer, 3/8"
2.	00060	2	Washer, 3/8" Lock
3.	00523	4	Bolt, 3/8" NC x 1.25 Gr5
4.	02592	2	Nut, 3/8" Nylon Insert Lock
5.	14637-35	1	Bracket, Fuel Filter

Extention Bracket Install Instructions

1. Attach Extention Bracket to saddle with hardware.
2. Use existing hardware to attach Hanger Bracket to Extention Bracket. (refer to AC20037)



REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	00083	10	Nut, 1/2"
2.	00084	10	Washer, 1/2" Lock
3.	00482	10	Bolt, 1/2" NC x 1.75 Gr5
4.	14636-35	1	Extention Bracket, RH 1000 SQ
-	14632-35	1	Extention Bracket, LH 1000 SQ